

KH69-27

[INTERNAL INSPECTION REPORT I1]

1

Date: NOV. 28, 2024

Inline Industries Ltd.
 TC Reg: 25-0541; Exp: 2023-08-01
 6727 - 68th Ave
 Edmonton Alberta T6B 3E3
 780-463-3931

Client: CLEAN HARBORS
 Address: 500 13 AVE. W
 City: NISKU, A.B.
 Postal Code: T9E 7P6
 Phone: 780-955-2788

☐ Lined ☒ Insulated ☐ Lined and Insulated ☒ Corrosive Service
☐ Loaded by Vacuum ☐ Dedicated Service:

Tank serial number: BEL20215
 Tank Specification: DOT-407
 Orig. test date: MAY, 98
 Date of MFR: MAY, 98
 CTMV orig. Test date: N/A
 Manufacturer: BEALL
 TCRN: N/A
 MAWP: 25 PSI
 Man. Thickness Head: 0.148 IN
 Man. Thickness Shell: 0.135 IN
 Exposed surface area: 747 SQ/FT
 Lining Material: N/A
 Design Temp Range: -20F to 200F
 Shell Material: 316SS

VIN: 1BN2T4323WT020215
 Unit Number: 398007

Comp/Cert date: MAY, 98
 CTMV Cert Date: N/A
 Assembler: BEALL
 MDIN: N/A
 Test Pressure: 45 PSI
 Min. Thickness Head: 0.115 IN
 Min. Thickness Shell: 0.115 IN
 Volumetric Capacity: 7200 US/GAL
 Max Lading Density: 13 lbs/gal
 Weld Material: 316L
 Head Material: 316SS


Lining test completed if lined as per 7.2.2.1(c)	Pass	Fail	Rep.	NA X
Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)	Pass	Fail X	Rep.	NA
Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)	Pass X	Fail	Rep.	NA
Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)	Pass	Fail X	Rep.	NA
Corroded areas are thickness tested if found as per 7.2.2.1(b)	Pass	Fail X	Rep.	NA


Defect and Location: EXCESSIVE PITTING THROUGHOUT (UNDER SPEC)

Tank Disposition

Pass
 X Fail/removed from service

Repaired/Re-tested/Returned to service
 Removed from facility

Inspector name: CHRIS UMGEHER
 Inspector Signature: 
 Date signed: NOV. 28, 2024

Tester name: CHRIS UMGEHER
 Tester Signature: 
 Date signed: NOV. 28, 2024

[THICKNESS TEST REPORT T1]**1**

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VIN: 1BN2T4323WT020215
Unit Number: 398007
Comp/Cert date: MAY, 98
CTMV Cert Date: N/A
Assembler: BEALL
MDIN: N/A
Test Pressure: 45 PSI
Min. Thickness Head: 0.115 IN
Min. Thickness Shell: 0.115 IN
Volumetric Capacity: 7200 US/GAL
Max Lading Density: 13 lbs/gal
Weld Material: 316L
Head Material: 316SS

Visibly corroded or abraded areas are tested 7.2.6.1	Pass	Repair	Fail X	N/A
Areas around lading retaining piping	Pass X	Repair	Fail	N/A
High stress areas of the shell such as the bottom of the tank	Pass X	Repair	Fail	N/A
Areas around openings, weld joints, shell reinforcements, appurtenance attachment points	Pass X	Repair	Fail	N/A
Near the upper coupler, suspension attachments and connecting structures	Pass X	Repair	Fail	N/A
Known thin areas in the tank	Pass	Repair	Fail X	N/A
Structures adjoining self supporting transport units	Pass X	Repair	Fail	N/A

Lowest measured thickness Head: 0.150 IN

Shell: 0.100 IN

Baffle: N/A

Defect and location: EXCESSIVE PITTING THROUGHOUT UNDER MIN SPEC

Tank Disposition

Pass
X Fail/removed from service

Repaired/Re-tested/Returned to service
Removed from facility

Inspector name: CHRIS UMGEHER

Tester name: CHRIS UMGEHER

Inspector Signature: 

Tester Signature: 

Date signed: NOV. 28, 2024

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