



REBEL
VAC SYSTEMS

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DN37-2

REBEL METAL FABRICATORS LTD. INSPECTION & TEST OF HIGHWAY TANK REPORT

QC REG # 25-386 QC REG# EXPIRE DATE: 01-Aug-27 UNIT# 9089
WORK ORDER # S-7966 A# N/A UNIT SERIAL # 14-07305 MDIN# 7218-0001-R0
DATE OF INSP.: 01-Nov-22 ORIGINAL TEST DATE: Jun-14 TCRN# Z-02-392-07-14
CUSTOMER: MEG ENERGY ADDRESS/PHONE: 11TH FLOOR, 520-3RD AVE SW CALGARY AB T2P 0R3
MANUFACTURER CAMEX EQUIPMENT DATE OF MANUFACTURE: Apr-14
TC/DOT SPEC: TC-407 MAWP: 25 PSI AT 200 °F DATE OF LAST M5 TEST: N/A
SURFACE AREA: 41.26 MDMT: -20 °F AT 15/25 PSI
MAX LOADING LIMITS: 806 L/min MAX UNLOADING RATE: 904 L/min
AUTHORIZED SERVICES: TDG VESSEL MATERIAL SPEC: SA 36 / SA 516-70 CAPACITY: 15728 L
WAS VESSEL POST WELD HEAT TREATED AFTER FABRICATION (YES/NO) NO NO. OF PRV'S: ONE
SNIFFED?(YES/NO): YES NO. OF RUPTURED DISC NONE
UPPER COUPLER ASSEMBLY REMOVED? (YES/NO) N/A DATE OF LAST REMOVAL: N/A

VISUAL-EXTERNAL		PASS	FAILED	ACTION	RE-TESTED	PASS
FRONT HEAD		PASS				
FRONT HEAD CYL. BRKT		PASS				
REAR HEAD		PASS				
TANK SHELL		PASS				
AREA COVERED BY UPPER COUPLER ASS.		N/A				
EXTERNAL STIFFENING RINGS		PASS				
WELDS		PASS				
MANHOLES		N/A				
PIPING		PASS				
VALVES		PASS				
REAR DOOR WING BOLTS		PASS				
REAR DOOR HINGE ASSEMBLY		PASS				
FASTENERS/ATTACHMENTS		PASS				
TANK MOUNTING ATTACHMENTS		PASS				
LEVEL GAUGE OPERATIONAL		PASS				
VOIDS UNPLUGGED & INSPECTED		N/A				
RE-INFORCEMENT PAD SIZING		PASS				
TANK SUPPORT		PASS				
HOSES		PASS				
GASKETS	MANHOLE	N/A				
	VICTAULIC	N/A				
	REAR DOOR SEAL	PASS				
	MUD GATE SEAL	N/A				
VISUAL INTERNAL		PASS				
FRONT HEAD		PASS				
INTERMEDIATE BULKHEAD		PASS				
REAR HEAD		PASS				
TANK SHELL		PASS				
BAFFLES		PASS				
Float Indicator(Ball, rod assembly)		PASS				
WELDS		PASS				
LINING		N/A				
DEFECTS FOUND (YES/NO)		NO	WHERE/WHAT :			

PRV'S AND EMERGENCY DEVICES REMOVED & CHECKED FOR OPERATIONS:

SERVICED BY APPROVED SERVICING COMPANY: YES: YES NO: N/A NEW: N/A
TESTED: OK: YES REPAIRED(W.O. #) PV -2.596 SCRAPPED: NO
PRV SET PRESSURE 30 PRV CAPACITY: 353,844 SCFH PRV Req. CAPACITY: 283, 200

N.D.E. REQUIRED:

METHOD/COMMENT: _____

VESSEL REPAIRS REQUIRED:YES: _____ NO: NO**SAFETY CODE OFFICER NOTIFIED:**YES: N/A NO: N/A DATE : N/AOFFICER: N/A**THICKNESS TEST:**

MINIMUM HEAD THICKNESS REQ.	<u>F 6.4 / R 6.4 mm</u>	MINIMUM SHELL THICKNESS REQ:	<u>7.0 mm</u>
ACTUAL HEAD THICKNESS TEST:	<u>F 8.3 / R 8.3 mm</u>	ACTUAL SHELL THICKNESS TEST:	<u>7.4 mm</u>
TANK PASS:	<u>PASS</u>	TANK FAIL:	<u>NO</u>

PRESSURE TEST WATER:HYDROSTATIC TEST: YES PASS/FAIL: PASS LEAK TEST: YES PASS/FAIL: PASSTEST PRESSURE APPLIED: 37.5 PSI TIME HELD: 60 MINUTESWITNESS(SIGNATURE): _____ SAFETY CODES OFFICER: N/A(PRINT) Brian Weaver

(PRINT) _____

TITLE: QC Inspector

DATE: _____

TANK RETURNED TO SERVICE: YESTANK SCRAPPED: NONEXT INSPECTION DUE DATE & TYPE: APR 2023 EXTERNAL INSPECTION ONLY.**COMMENTS:**A "VIKPT WAS PERFORMED ON THIS TANKVIN# 3ALPCND11EDFW7768**CERTIFICATE OF INSPECTION**

WE CERTIFY THAT THE STATEMENTS IN THIS REPORT ARE CORRECT AND THE SAID UNIT HAS BEEN REPAIRED IN ACCORDANCE WITH
ALBERTA REGULATIONS, B620-20 AND DOT REGULATIONS (AS REQUIRED).

ORGANIZATION: REBEL VAC SYSTEMSNAME(PRINT) Brian WeaverTITLE: QC Inspector

SIGNATURE: _____

DATE: 01-Nov-22