TANK TESTING INSPECTION SHEET

EE45-1 of 2

Ted Beath Welding Ltd.
Box 6628, Drayton Valley, Alberta
T7A 1S1 PH: 780-542-5593
Fax: 780-621-0180
E-mail: sales@tbwl.ca

TCRN/CRN#_____
REG NO. 25-323

Date: Feb 20/2025 **Decal Information:** 02/2025 V.K. 323

Owner of Tank: Sheldon Squair Enterprises Inc **Phone #** (780) 678-7403
Address: RR1 Ohanton, Ab T0B 3P0 **Unit #** 209
Tank S/N 2C9LAA3RX51026007 LEAD **Tank Manufacturer** Columbia Remtec Mfg
Date Mfg: 10/2004 **Transport Canada Specification:** TC 407
VIN # 2C9LAA3RX51026007 **Certification Date:** 10/2004 **MDIN** 43103484
Assembler Columbia Remtec Manufacturing
Work Required: 1) External Inspection ☑ 2) Internal Inspection ☐ 3) Lining Inspection ☐
4) Thickness Test ☐ 5) Leakage Test ☑ 6) Pressure Test ☐

1) *External Inspection = V*

Conditions that indicate weakness that might render the tank unsafe for transportation:

	YES	NO		YES	NO
a) Corroded Areas – if yes a thickness test required	☐	☑	b) Bad Dents	☐	☑
c) Defects in Welds/Laminations	☐	☑	d) Defects in Valves – if yes explain -	☐	☑
e) Other defects *i.e.: gaskets, packing, seals*	☐	☑			
f) Manhole Covers – Tightening devices operative	☑	☐	g) Insulated	☐	☑
h) Proper functions of: Vent Line Valves	☑	☐	Loading/unloading valves	☑	☐
Emergency devices	☑	☐	Self-closing stop valves	☑	☐
Excess flow valves	☑	☐	Remote closure devices	☑	☐

Comments:

i) Bolts or nuts on any flanged connection or blank flange are in place and tight ☑ ☐

Comments:

j) Legible tank specification plate ☑ ☐ legible test markings ☑ ☐
Comments:

k) All major appurtenances & attachments in good conditions
Cross members ☑ ☐ Rear Bumper Height Good
Fifth wheel upper coupler ☑ ☐ Fenders ☑ ☐
Tie down bolts ☑ ☐
Comments

l) Multi compartment tanks ☐ ☑ Drain is open in void ☐ N/A ☐
Evidence of leakage from void ☐ N/A ☐
Number of compartments 1
m) Reclosing pressure relief
Free from corrosion ☑ ☐ Relief Valve Tested ☑ ☐
Free from damage ☑ ☐
Relief valve replaced ☐ ☑
Comments:

n) Full opening rear head ☐ N/A ☐ Gasket free of cuts, cracks ☐ ☐
Gasket replaced
Comments:

o) Hoses inspected ☑ ☐ Test Pressure 180 psi
Hose pressure tested ☑ ☐
Comments: 1-4" hose

INSPECTOR David Carrothers **SIGNATURE** David Carrothers **DATE** Feb20/2025

2) *Internal Test: I*

	YES	NO		YES	NO
a) Corroded Areas	☐	☐	b) Bad Dents	☐	☐
c) Defects in welds/laminations	☐	☐	d) Cracks	☐	☐
e) Broken Baffles	☐	☐	f) Lined	☐	☐

Other defects: Explain or elaborate on one above:

Thickness Test required	☐	☐	Lining Test required	☐	☐

INSPECTOR_____**SIGNATURE**_____**DATE**_____

3) *Coating Inspection*

	YES	NO
a) Visual signs of degraded coating	☐	☐
b) Thickness test required	☐	☐

c) Coating type: _____

Comments

INSPECTOR_____**SIGNATURE**_____**DATE**_____

4) *Thickness Test = T*

	Mfg Thickness	*Actual Thickness*		*Mfg Thickness*	*Actual Thickness*
a) Head Thickness			b) Shell Side/Top		
c) Shell bottom			d) Around discharge openings		
e) Near a Baffle			f) Near a Fifth Wheel		
g) Near Nominal liquid level lines			h) On shell to shell joints		

Minimum Allowable Thickness according to specification plate or table 8.x & 8.5 or 10% less than nominal thickness _____ Head_____ Shell_____

Comments:

INSPECTOR_____**SIGNATURE**_____**DATE**_____

5a) Leakage Test –First Compartment – K

	YES	NO		YES	NO
Original Test	☐	☑	Re-Test	☐	☑
Any Venting devices blocked or removed	☐	☑	Leakage	☐	☑
Test Pressure 20 psi _____ (80% of M.A.W.P.)			MAWP	172 kpa	
Product piping with all valves & accessories In place & operative	☐	☐	Distortion	☐	☑
Test pressure held for 5 minutes	☐	☐			

Test Medium Water/Air

***Comments :ie**: If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

Test held for 5-10 mins

5b) Leakage Test –Second Compartment – K

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Any Venting devices blocked or removed	☐	☐	Leakage	☐	☐
Test Pressure _____ (80% of M.A.W.P.)			~~MAWP~~		
Product piping with all valves & accessories In place & operative	☐	☐	Distortion	☐	☐
Test pressure held for 5 minutes	☐	☐			

Test Medium _____

***Comments: ie.** If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

5c) Leakage Test – Third Compartment – K

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Any Venting devices blocked or removed	☐	☐	Leakage	☐	☐
Test Pressure _____ (80% of M.A.W.P.)			~~MAWP~~		
Product piping with all valves & accessories In place & operative	☐	☐	Distortion	☐	☐
Test pressure held for 5 minutes	☐	☐			

Test Medium _____

***Comments: ie.** If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

5d) Leakage Test – Fourth Compartment – K

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Any Venting devices blocked or removed	☐	☐	Leakage	☐	☐
Test Pressure _____ (80% of M.A.W.P.)			MAWP		
Product piping with all valves & accessories In place & operative	☐	☐	Distortion	☐	☐
Test pressure held for 5 minutes	☐	☐			

Test Medium _____

***Comments: ie.** If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

INSPECTOR David Carrothers **SIGNATURE** David Carrothers **DATE** Feb20/2025

6a) Pressure Test –First Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Pressure Relief device Tested	☐	☐	~~Pressure relief device replaced~~	☐	☐
Leakage	☐	☐	Distortion	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: *ie If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

6b) Pressure Test - Second Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Pressure relief device Tested	☐	☐	~~Pressure relief device replaced~~	☐	☐
Leakage	☐	☐	Distortion	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: ie. *If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

6c) Pressure Test – Third Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Pressure relief device Tested	☐	☐	~~Pressure relief device replaced~~	☐	☐
Leakage	☐	☐	Distortion	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: ie. *If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

6d) Pressure Test – Fourth Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	~~Re-Test~~	☐	☐
Pressure relief device Tested	☐	☐	Pressure relief device replaced	☐	☐
Leakage	☐	☐	Distortion	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: ie. *If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

INSPECTOR _____ **SIGNATURE** _____ **DATE** _____

No Defects or Damages _____

NEXT TEST:

EXTERNAL 02/2026 1yr ***INTERNAL*** 01/2027 5yrs

LEAKAGE 02/2026 1yr ***HYDRO*** 01/2027 5yrs

THICKNESS 01/2027 5yrs ***LINING*** N/A

REMOVED FROM SERVICE ☐ ***RETURNED TO SERVICE*** ☑ ***Sour Service*** ☐ ***Acid Service*** ☐

NOTES:_

Has met all requirements to the best of my knowledge and returned to service David Cornette Feb 20/2025

Parel Services and Consulting
TDG Tank Inspections and Repairs

Transport Canada Reg. # TC 25-1303

TRAILER

Site 420, Box 2, Comp 1, RR 2
Drayton Valley, Ab.
T7A 2A2
780 514-5261

E45-1

Carrier Name:	SHELDON SQUAIR ENTERPRISES INC	Date:	21/01/2022
Address:	RR1 OHATON AB	Phone:	780-678-7403
	T0B 3P0	Fax:	
Manufacturer:	COLUMBIA	Repair Order #	5907
Tank Serial Number:	2C9LAA3RX51026007 LEAD	Unit Number:	107 T-A
Manufacturer Date	01/10/2004	MAWP:	172Kpa
		Tank Spec:	TC-407

Test Preformed	External Visual (V)	X	Leak (K)	X		Upper Coupler (UC)	X
	Internal (I)	X	Pressure (P)	X		Thickness (T)	
	Lining (L)						

External Visual Inspection (V)	Date	21/01/2022	
Items Inspected	Complies	Reject	Retest Complies
Data plate, present and legible	X		
Shell and heads, corrosion, absrasion, over lay patches, leaks, etc.	X		
Structual Members, outriggers, crossmembers, etc	X		
Piping, and valves for leaks, damage, corrosion	X		
Remote closures, thermal devices	X		
Hoses for defects, identification and test dates	X		
Gaskets on full opening rear head for damages or cuts	N/A		
Tank attachments to frame and or running gear	X		
Ladders and walkways	X		
Side floats, % guage, and other fittings on the side of the barrel	N/A		
Fill covers, manways, and closure devices	X		
Relief valves and vents (test or replace if in corrosive service)	X		
Accident damage protection	X		
Rear impact guards and bumpers	X		

Inspected By: CRAIG PAREL Signature:

Internal Inspection(I)	Date	21/01/2022	
Items Inspected	Complies	Reject	Retest Complies
Interior Surface, corrosion, distortion, overlay patches, cracking, etc	X		
Interior welds for defects, cracking, etc.	X		
Interior supports and attachments	X		
Interior valves, piping and vents for leakage, damage etc.	X		

Inspected By: CRAIG PAREL Signature:

Rejection Criteria for Visual Inspections

Less than minimum material thickness under and cut, dig or guoge

Any dent with a depth greater than 1/2 " where it includes a weld

Any dent with a depth greater than 10% of the length of the dent

Parel Services and Consulting
TDG Tank Inspections and Repairs

Transport Canada Reg. # TC 25-1303

Site 420, Box 2, Comp 1, RR 2
Drayton Valley, Ab.
T7A 2A2
780 514-5261

Any weld defect including a crack, pinhole, or incomplete fusion of the weld

Any structoral defect or any sourse of leakage or any repairs made by using overlay patches

Defective, unidentified or out of test hose assembles

Leakage Test (K)

Test Pressure (80% of MAWP min.)	20 PSI	Date	21/01/2022
		Test Medium:	AIR/WATER

Item Tested	Pass	Fail	Pass Retest	Item Tested	Pass	Fail	Pass Retest
Compartment 1	X			Comp 1 Plumbing	X		
Compartment 2	X			Comp 2 Plumbing	X		
Compartment 3				Comp 3 Plumbing			
Compartment 4				Comp 4 Plumbing			
Compartment 5				Comp 5 Plumbing			

Inspected By: CRAIG PAREL

Signature:

Pressure Test (P)

Test Pressure	37.5 PSI	Date	21/01/2022
		Test Medium:	AIR/WATER

Item Tested	Pass	Fail	Pass Retest	Item Tested	Pass	Fail	Pass Retest
Compartment 1	X			Comp 1 Plumbing	X		
Compartment 2	X			Comp 2 Plumbing	X		
Compartment 3				Comp 3 Plumbing			
Compartment 4				Comp 4 Plumbing			
Compartment 5				Comp 5 Plumbing			

Inspected By: CRAIG PAREL

Signature:

Upper Coupler (UC)

Date: 21/01/2022

Items Inspected	Complies	Reject	Rest Complies
Was upper oupler plate removed?	X		
Any tank frame cracks or corrosion found?	X		
Any defects that might render the tank unsafe for use in transportation?	X		
Plate reinstalled and bolts torqued?	X		

Inspected By: CRAIG PAREL

Signature:

Description of defects found and method of repair:

NO. Of pages attached:

Tank sucessfully tested after all repairs completed? /NA

Written weld inspection report attached? /NA

Removed from Service

Tank Disposition:

Returned to Service: 21/01/2022

Tank marking applied as required? YES

2108713 Alberta Ltd
Site 420, Box 2, Comp 1, RR 2
Drayton Valley, Alberta
T7A 2A2
780 514-5261 Office
780 234-5475 Craig Direct

HOSE INSPECTIONS AND CERTIFICATION

HOSE TEST AND INSPECTION REPORT IN ACCORDANCE WITH CSA B620-14

COMPANY	S.S.E	DATE	21-Jan-22
ADDRESS	RR1 OHATON AB	PHONE	780-678-7403
	T0B-3P0	FAX/EMAIL	
UNIT	107 T-A	CAM LOCK PRESSURE RATING	150 PSI
HOSE SERIAL NUMBER	SSE# 107-A	TEST PRESSURE	275 PSI
HOSE HWAP	150 PSI	TEST MEDIUM	WATER
TIME PRESSURE WAS HELD	5 MIN	YES	
HOSE RETURNED TO SERVICE		YES	
HOSE INSPECTED BY:	CRAIG PAREL	SIGNATURE	

ANNUAL HOSE INSPECTION OUT OF SERVICE CRITERIA

DAMAGE TO HOSE COVER THAT EXPOSES THE REINFORCEMENTS
KINKED, FLATTENED OR PREMENTATLY DEFORMED WIRE BRAID
SOFT SPOTS WHEN NOT UNDER PRESSURE, BULDGING UNDER PRESSURE, OR LOOSE OUTER COVERINGS
DAMAGED, SLIPPING OR EXCESSIVELY WORN HOSE COUPLINGS
LOOSE OR MISSING BELTS OR FASTENING ON BOLTED HOSE COUPLINGS ASSEMBLIES
DETERIORATED LEGIBILITY OR ABSENSE OF THE SERIAL OR IDENTIFICATION AND HAWP

COMMENTS

EE45-1

Jet Stream Contracting Ltd.
4610 76 Ave NW
Edmonton, AB, T6B 0A5
Tel (780) 484-7676

SANDBLASTING AND COATING REPORT

Client		Ref. Procedure No.	Paint Specification No.	Work Order No.	Report No.
SHELDON SQUAIR ENTERPRISES - UNIT SSE209		C. S.	HEMPEL	SSE1	417
Area/Item Identification MFG. COLUMBIA B-TRAIN LEAD UNIT VIN#2C9LAA3RX5102600 7		Testex Tape			
		COAT 1	COAT 2	COAT 3	COAT 4
Pre Treatment STEAM CLEAN	Paint Supplier	HEMPEL EDMONTON	HEMPEL EDMONTON	HEMPEL EDMONTON	
Method ABRASIVE BLAST	Paint Type	HEMPEL 15500 WHITE	HEMPEL 15500 RED	HEMPEL 15500 RED	
Standard SSPC - SP 5	Paint Batch n. Base	423021363	423041587	423041587	
Abrasive SIL 7	Paint Batch n. Catalyst	423030617	423030617	423030617	
Blast Profile 3.5 mils	Thinner Type	08450	08450	08450	
Air Temp. C. 18°C	Method of Application	AIRLESS	AIRLESS	ROLLER	
Wet Bulb Temp. C.					
	Stripe Coat	✓	✓		
% R.H.	Air Temp C	21°C	23°C	20°C	
Dew Point. C.	Wet Bulb Temp C.	16°C	17°C	14°C	
Steel Temp. C.	% R.H.	50%	44%	40%	
	Dew Point C.	13°C	13°C	11°C	
	Steel Temp C.	20°C	22°C	19°C	
Date: JULY 12/23	Ketone Test	N/A	N/A	N/A	
Signature:	Total Average DFT.	6.5 mils	13 mils	19 mils	
	Visual Insp.	✓	✓		
	Adhesion				
		JULY 13/23	JULY 14/23	JULY 15/23	
Signature/Date: Contractor					

TANK TESTING INSPECTION SHEET

Ted Beath Welding Ltd.
Box 6628, Drayton Valley, Alberta
T7A 1S1 PH: 780-542-5593
Fax: 780-621-0180
E-mail: sales@tbwl.ca

TCRN/CRN# _____
REG NO. 25-323

Date: Feb 20/2025 **Decal Information:** 02/2025 V.K. 323

Owner of Tank: Sheldon Squair Enterprises Inc **Phone #** (780) 678-7403
Address: RR1 Ohanton, Ab T0B 3P0 **Unit #** 210
Tank S/N 2C9LBA2R351026008 PUP **Tank Manufacturer** Columbia Remtec Mfg
Date Mfg: Oct 2004 **Transport Canada Specification:** TC 407
VIN # 2C9LBA2R351026008 **Certification Date:** Oct 2004 **MDIN** 53102484
Assembler Columbia Remtec Mfg
Work Required: 1) External Inspection ☑ 2) Internal Inspection ☐ 3) Lining Inspection ☐
4) Thickness Test ☐ 5) Leakage Test ☑ 6) Pressure Test ☐

1) *External Inspection = V*

Conditions that indicate weakness that might render the tank unsafe for transportation:

	YES	NO
a) Corroded Areas – if yes a thickness test required	☐	☑
c) Defects in Welds/Laminations	☐	☑
e) Other defects *i.e.: gaskets, packing, seals*	☐	☑
f) Manhole Covers – Tightening devices operative	☑	☐
h) Proper functions of: Vent Line Valves	☑	☐
Emergency devices	☑	☐
Excess flow valves	☑	☐

	YES	NO
b) Bad Dents	☐	☑
d) Defects in Valves – if yes	☐	☑
explain -		
g) Insulated	☐	☑
Loading/unloading valves	☑	☐
Self-closing stop valves	☑	☐
Remote closure devices	☑	☐

Comments:

i) Bolts or nuts on any flanged connection or blank flange are in place and tight ☑ ☐

Comments:

j) Legible tank specification plate ☑ ☐ legible test markings ☑ ☐
Comments:

k) All major appurtenances & attachments in good conditions
Cross members ☑ ☐ Rear Bumper Height Good
Fifth wheel upper coupler ☑ ☐ Fenders ☑ ☐
Tie down bolts ☑ ☐
Comments

l) Multi compartment tanks ☐ ☑ Drain is open in void ☐ N/A ☐
Evidence of leakage from void ☐ N/A ☐
Number of compartments 1
m) Reclosing pressure relief Relief Valve Tested ☑ ☐
Free from corrosion ☑ ☐ Free from damage ☑ ☐
Relief valve replaced ☐ ☑
Comments:

n) Full opening rear head ☐ N/A ☐ Gasket free of cuts, cracks ☐ ☐
Gasket replaced
Comments:

o) Hoses inspected ☑ ☐ Test Pressure 180 psi
Hose pressure tested ☑ ☐
Comments: 1-4" hose

INSPECTOR David Carrothers **SIGNATURE** David Carrothers **DATE** Feb20/2025

2) *Internal Test: I*

	YES	NO		YES	NO
a) Corroded Areas	☐	☐	b) Bad Dents	☐	☐
c) Defects in welds/laminations	☐	☐	d) Cracks	☐	☐
e) Broken Baffles	☐	☐	f) Lined	☐	☐

Other defects: Explain or elaborate on one above:

Thickness Test required	☐	☐	Lining Test required	☐	☐

INSPECTOR_____**SIGNATURE**_____ **DATE**_____

3) *Coating Inspection*

	YES	NO
a) Visual signs of degraded coating	☐	☐
b) Thickness test required	☐	☐

c) Coating type: _____

Comments

INSPECTOR_____**SIGNATURE**_____ **DATE**_____

4) *Thickness Test = T*

	Mfg Thickness	*Actual Thickness*		*Mfg Thickness*	*Actual Thickness*
a) Head Thickness			b) Shell Side/Top		
c) Shell bottom			d) Around discharge openings		
e) Near a Baffle			f) Near a Fifth Wheel		
g) Near Nominal liquid level lines			h) On shell to shell joints		

Minimum Allowable Thickness according to specification plate or table 8.x & 8.5 or 10% less than nominal thickness _____

Head_____ Shell_____

Comments:

INSPECTOR_____**SIGNATURE**_____ **DATE**_____

5a) Leakage Test –First Compartment – K

	YES	NO		YES	NO
Original Test	☐	☑	Re-Test	☐	☑
Any Venting devices blocked or removed	☐	☑	Leakage	☐	☑
Test Pressure 20 psi _____ (80% of M.A.W.P.)			MAWP	172 kpa	
Product piping with all valves & accessories In place & operative	☑	☐	Distortion	☐	☑
Test pressure held for 5 minutes	☑	☐			

Test Medium Water/Air

***Comments :ie**: If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

Test held for 5-10 mins

5b) Leakage Test –Second Compartment – K

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Any Venting devices blocked or removed	☐	☐	Leakage	☐	☐
Test Pressure _____ (80% of M.A.W.P.)			MAWP		
Product piping with all valves & accessories In place & operative	☐	☐	Distortion	☐	☐
Test pressure held for 5 minutes	☐	☐			

Test Medium _____

***Comments: ie.** If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

5c) Leakage Test – Third Compartment – K

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Any Venting devices blocked or removed	☐	☐	Leakage	☐	☐
Test Pressure _____ (80% of M.A.W.P.)			MAWP		
Product piping with all valves & accessories In place & operative	☐	☐	Distortion	☐	☐
Test pressure held for 5 minutes	☐	☐			

Test Medium _____

***Comments: ie.** If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

5d) Leakage Test – Fourth Compartment – K

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Any Venting devices blocked or removed	☐	☐	Leakage	☐	☐
Test Pressure _____ (80% of M.A.W.P.)			MAWP		
Product piping with all valves & accessories In place & operative	☐	☐	Distortion	☐	☐
Test pressure held for 5 minutes	☐	☐			

Test Medium _____

***Comments: ie.** If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

INSPECTOR David Carrothers **SIGNATURE** David Carrothers **DATE** Feb20/2025

6a) Pressure Test –First Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Pressure Relief device Tested	☐	☐	~~Pressure relief device replaced~~	☐	☐
Leakage	☐	☐	Distortion	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: *ie If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

6b) Pressure Test - Second Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Pressure relief device Tested	☐	☐	~~Pressure relief device replaced~~	☐	☐
Leakage	☐	☐	Distortion	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: ie. *If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

6c) Pressure Test – Third Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Pressure relief device Tested	☐	☐	Pressure relief device replaced	☐	☐
Leakage	☐	☐	~~Distortion~~	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: ie. *If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

6d) Pressure Test – Fourth Compartment = P

	YES	NO		YES	NO
Original Test	☐	☐	Re-Test	☐	☐
Pressure relief device Tested	☐	☐	~~Pressure relief device replaced~~	☐	☐
Leakage	☐	☐	Distortion	☐	☐
Test Head held for 10 minutes	☐	☐			

Test Medium _____ Test Pressure

Comments: ie. *If defects were found, how were they discovered, their location, nature of severity of each defect & how were they repaired. If necessary, draw a picture on the back of this page.*

INSPECTOR _____ **SIGNATURE** _____ **DATE** _____

No Defects or Damages _____

NEXT TEST:

EXTERNAL 02/2026 1yr ***INTERNAL*** 01/2027 5yrs

LEAKAGE 02/2026 1yr ***HYDRO*** 01/2027 5yrs

THICKNESS 01/2027 5yrs ***LINING*** N/A

REMOVED FROM SERVICE ☐ ***RETURNED TO SERVICE*** ☐ ***Sour Service*** ☐ ***Acid Service*** ☐

NOTES:_

Has met all requirements to the best of my knowledge and returned to service David Comstock Feb 20/2025

Parel Services and Consulting
TDG Tank Inspections and Repairs

Transport Canada Reg. # TC 25-1303

Site 420, Box 2, Comp 1, RR 2
Drayton Valley, Ab.
T7A 2A2
780 514-5261

TRAILER

E45-2

Carrier Name:	SHELDON SQUAIR ENTERPRISES INC	Date:	21/01/2022
Address:	RR1 OHATON AB	Phone:	780-678-7403
	T0B 3P0	Fax:	
Manufacturer:	COLUMBIA	Repair Order #	5907
Tank Serial Number:	2C9LBA2R351026008 PUP	Unit Number:	107 T-B
Manufacturer Date	01/10/2004	MAWP:	172Kpa
		Tank Spec:	TC-407

Test Preformed	External Visual (V)	X	Leak (K)	X		Upper Coupler (UC)	X
	Internal (I)	X	Pressure (P)	X		Thickness (T)	
	Lining (L)						

External Visual Inspection (V)	Date	21/01/2022	
Items Inspected	Complies	Reject	Retest Complies
Data plate, present and legible	X		
Shell and heads, corrosion, absrasion, over lay patches, leaks, etc.	X		
Structual Members, outriggers, crossmembers, etc	X		
Piping, and valves for leaks, damage, corrosion	X		
Remote closures, thermal devices	X		
Hoses for defects, identification and test dates	X		
Gaskets on full opening rear head for damages or cuts	N/A		
Tank attachments to frame and or running gear	X		
Ladders and walkways	X		
Side floats, % guage, and other fittings on the side of the barrel	N/A		
Fill covers, manways, and closure devices	X		
Relief valves and vents (test or replace if in corrosive service)	X		
Accident damage protection	X		
Rear impact guards and bumpers	X		

Inspected By: CRAIG PAREL Signature:

Internal Inspection(I)	Date	21/01/2022	
Items Inspected	Complies	Reject	Retest Complies
Interior Surface, corrosion, distortion, overlay patches, cracking, etc	X		
Interior welds for defects, cracking, etc.	X		
Interior supports and attachments	X		
Interior valves, piping and vents for leakage, damage etc.	X		

Inspected By: CRAIG PAREL Signature:

Rejection Criteria for Visual Inspections

Less than minimum material thickness under and cut, dig or guoge

Any dent with a depth greater than 1/2 " where it includes a weld

Any dent with a depth greater than 10% of the length of the dent

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Any weld defect including a crack, pinhole, or incomplete fusion of the weld

Any structoral defect or any sourse of leakage or any repairs made by using overlay patches

Defective, unidentified or out of test hose assembles

Leakage Test (K)

Test Pressure (80% of MAWP min.)	20 PSI	Test Medium:	AIR/WATER

Item Tested	Pass	Fail	Pass Retest	Item Tested	Pass	Fail	Pass Retest
Compartment 1	X			Comp 1 Plumbing	X		
Compartment 2	X			Comp 2 Plumbing	X		
Compartment 3				Comp 3 Plumbing			
Compartment 4				Comp 4 Plumbing			
Compartment 5				Comp 5 Plumbing			

Inspected By: CRAIG PAREL

Signature:

Pressure Test (P)

Date: 21/01/2022

Test Pressure	37.5 PSI	Test Medium:	AIR/WATER

Item Tested	Pass	Fail	Pass Retest	Item Tested	Pass	Fail	Pass Retest
Compartment 1	X			Comp 1 Plumbing	X		
Compartment 2	X			Comp 2 Plumbing	X		
Compartment 3				Comp 3 Plumbing			
Compartment 4				Comp 4 Plumbing			
Compartment 5				Comp 5 Plumbing			

Inspected By: CRAIG PAREL

Signature:

Upper Coupler (UC)

Date: 21/01/2022

Items Inspected	Complies	Reject	Rest Complies
Was upper oupler plate removed?	X		
Any tank frame cracks or corrosion found?	X		
Any defects that might render the tank unsafe for use in transportation?	X		
Plate reinstalled and bolts torqued?	X		

Inspected By: CRAIG PAREL

Signature:

Description of defects found and method of repair:

NO. Of pages attached:

Tank sucessfully tested after all repairs completed? /NA

Written weld inspection report attached? /NA

Tank Disposition:

Removed from Service

Returned to Service: 21/01/2022

Tank marking applied as required? YES

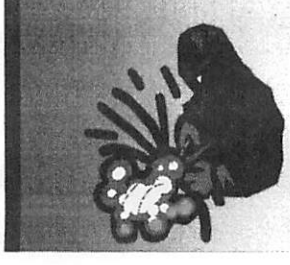
TBWL

Box 6628
Drayton Valley, Alberta
T7A 1S1
PH: 780-542-5593
Fax: 780-621-0180

HOSE INSPECTIONS

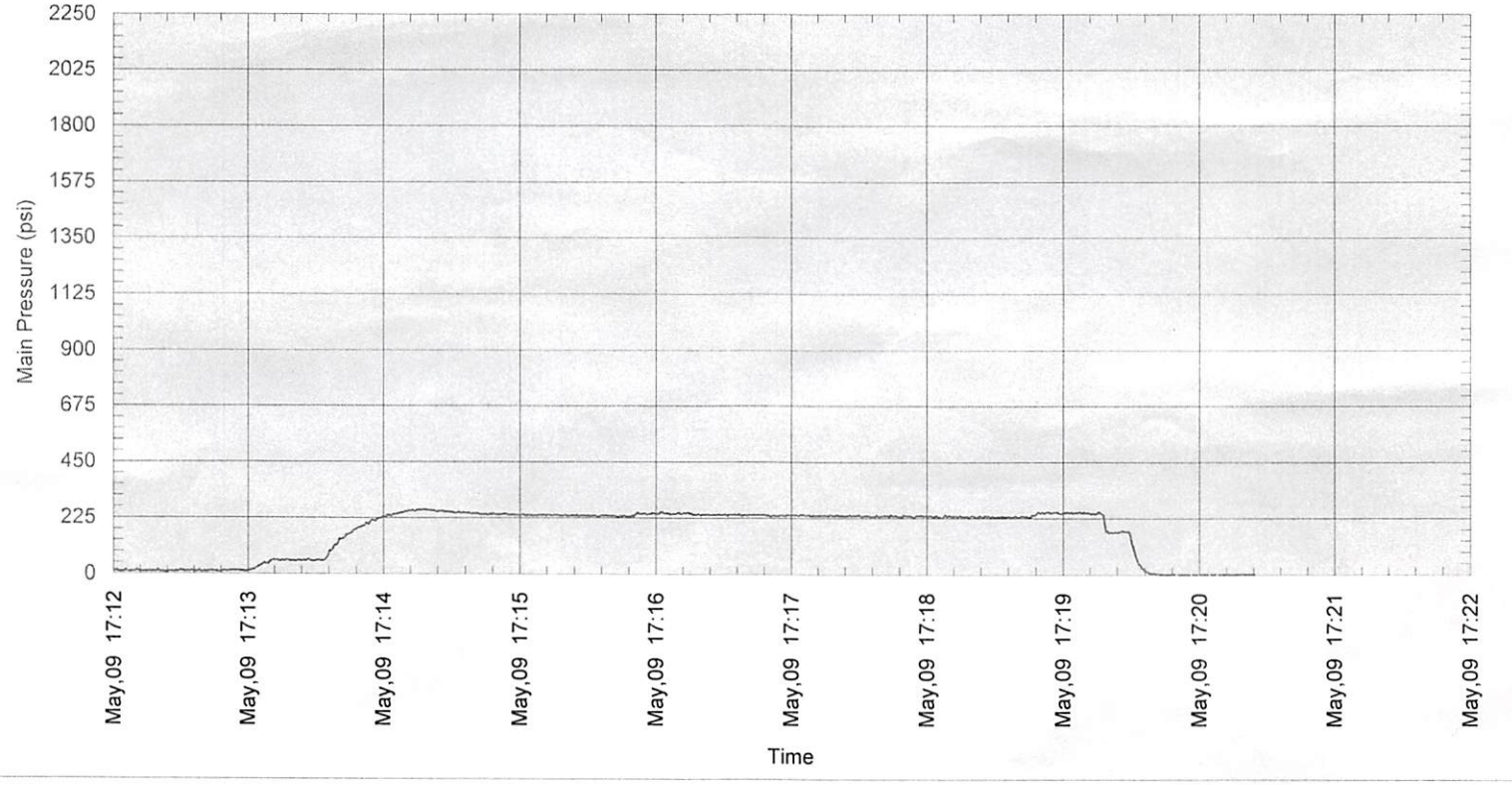
COMPANY: Sheldon Squair Enterprises Inc (Unit 209&210)

WT #	DATE	DESCRIPTION	SIZE	TEST PRESS (PSI)	SERIAL #
	Feb20/2025	Composite	4"x20'	180 psi	76826
	Feb20/2025	Composite	4"x20'	180 psi	SDV-20-012122



Ted Beath Welding Ltd.

HYDROSTATIC TEST CERTIFICATE
SHELDON SQUAIR ENTERPRISES
CERTIFICATE 01800



Date:	May 09, 2025 05:11:02 PM
Customer PO #:	UNIT 209/210 (SPARE HOSE)
Certificate #:	01800
Pick Ticket/Invoice:	
Account #:	197889
Company Name :	SHELDON SQUAIR ENTERPRISES
Type of Hose:	PR801300
Hose Manufacturer:	PANAMA
Type of Service:	TANK TRUCK
Fittings/Gasket:	3 INCH MALE NPT 3 INCH FEMALE CAMLOCK
Fittings/Gasket Material:	3 INCH MALE NPT 3 INCH FEMALE CAMLOCK
Assy. Length:	16 FEET
Hose I.D.:	3 INCH
Working Pressure (PSI):	150 PSI
Test Pressure:	225 PSI
Number of Hoses:	1
Test for (minutes):	5
Test Conductivity:	Y
Tested by:	SWP
Witnessed by:	PTR

Signature & Code SWP

Tested By Gregg Distributors Drayton Valley