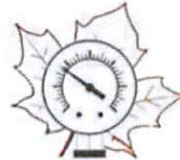


EM23-586

G&D TANK
TESTING & REPAIRS



DATE (MM-DD-YYYY): Dec. 18, 2024

CUSTOMER: G&B Fuels Inc.

UNIT #: 232A & 232B

SERIAL #: 2AEABSAH46R000344

SERIAL # 2: 2AEARPAE36R000348

Please be advised that vapor recovery system has been tested and passed according to EPA Method 27-40 CFR Part 60.

Please phone if you have any questions regarding this letter.
780-717-0231

Thank You,

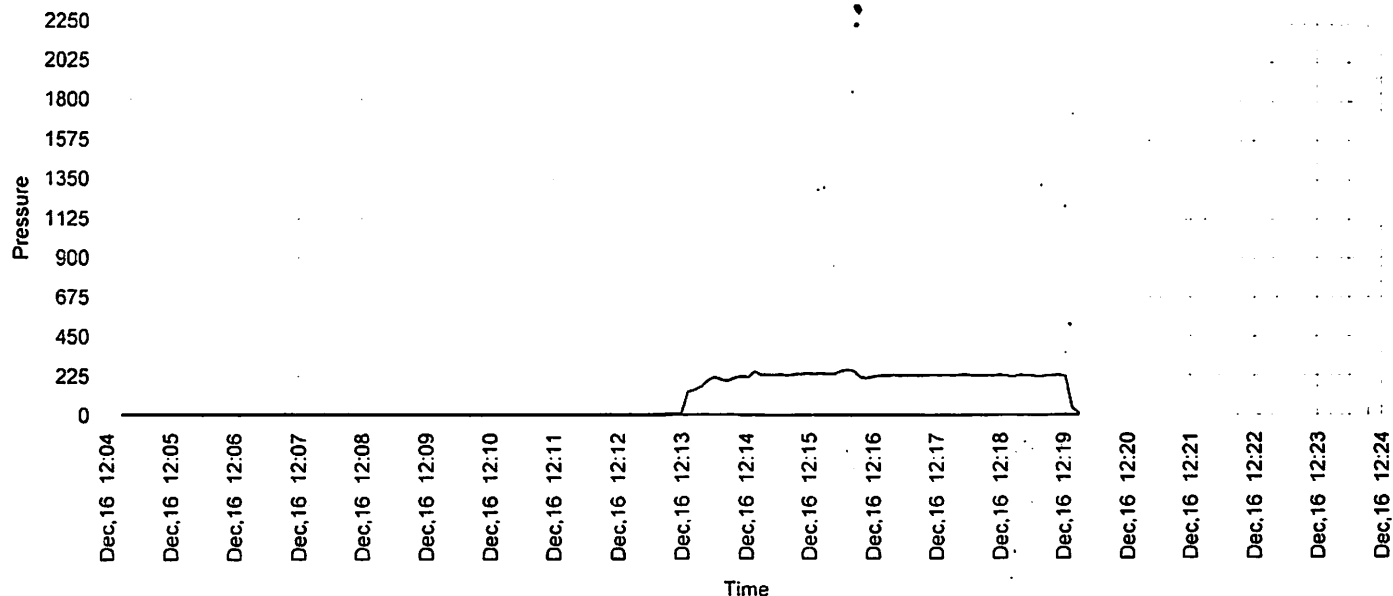
INSPECTOR NAME: Shawn Lauer

TITLE: Tank Inspector

SIGNATURE: 



HYDROSTATIC TEST CERTIFICATE
WARD'S TIRES
#90132



Date: December 16, 2024 12:04:14 PM

Company Name: WARD'S TIRES
Certificate #: #90132

Pick Ticket/Invoice: 535144
Account #: 004520
Customer PO #: 232

Type of Hose: EXT-300
Hose Manufacturer: GOODYEAR
Type of service: PETROLEUM

Fittings: M/F CAMLOCKS
Fitting material: ALUMINIUM

Assembly Length: 18 FT 6 IN
Hose ID: 3 IN.

Working Pressure: 150 PSI
Test Pressure: 225 PSI

Number of Hoses: 1
Test for (minutes): 5

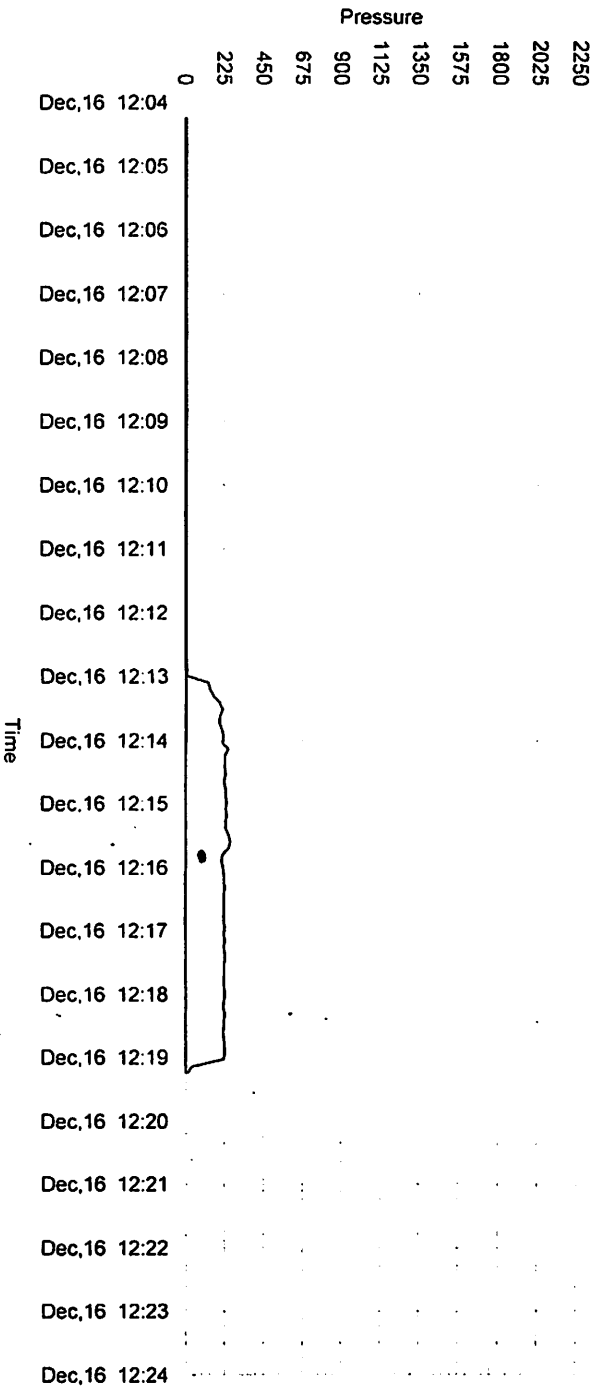
Blow Out & Cap: YES
Test Conductivity: YES

Tested by: MGA
Witnessed by: EDR
Signature: MGA

Tested by Gregg Distributors
TEST AND RECERTIFY



HYDROSTATIC TEST CERTIFICATE
WARD'S TIRES
#90133



Date:

December 16, 2024 12:04:14 PM

Company Name:
Certificate #:

WARD'S TIRES
#90133

Pick Ticket/Invoice:
Account #:
Customer PO #:

535144
004520
232

Type of Hose:
Hose Manufacturer:
Type of service:

INF-300
GOODYEAR
PETROLEUM

Fittings:
Fitting material:

M/F CAMLOCKS
ALUMINIUM

Assembly Length:
Hose ID:

20 FT
3 IN.

Working Pressure:
Test Pressure:

150 PSI
225 PSI

Number of Hoses:
Test for (minutes):

1
5

Blow Out & Cap:
Test Conductivity:

YES
YES

Tested by:
Witnessed by:

MGA
EDR

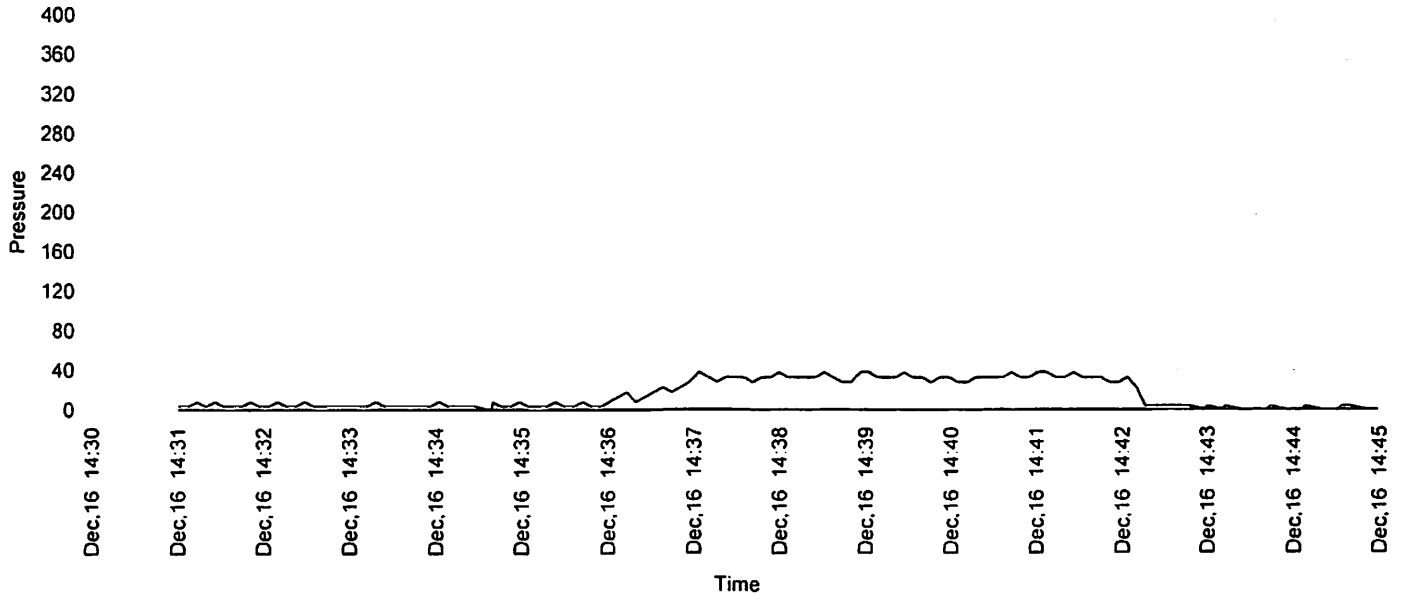
Signature: _____

MGA

Tested by Gregg Distributors
TEST AND RECERTIFY



HYDROSTATIC TEST CERTIFICATE
WARD'S TIRES
#90134



Date: December 16, 2024 02:31:00 PM

Company Name: WARD'S TIRES
Certificate #: #90134

Pick Ticket/Invoice: 535144
Account #: 004520
Customer PO #: 232

Type of Hose: FUEL DELIVERY
Hose Manufacturer: FUEL DELIVERY
Type of service: PETROLEUM

Fittings: M/F CAMLOCKS
Fitting material: ALUMINIUM

Assembly Length: 20 FT
Hose ID: 3 IN.

Working Pressure: 10 PSI
Test Pressure: 30 PSI

Number of Hoses: 1
Test for (minutes): 5

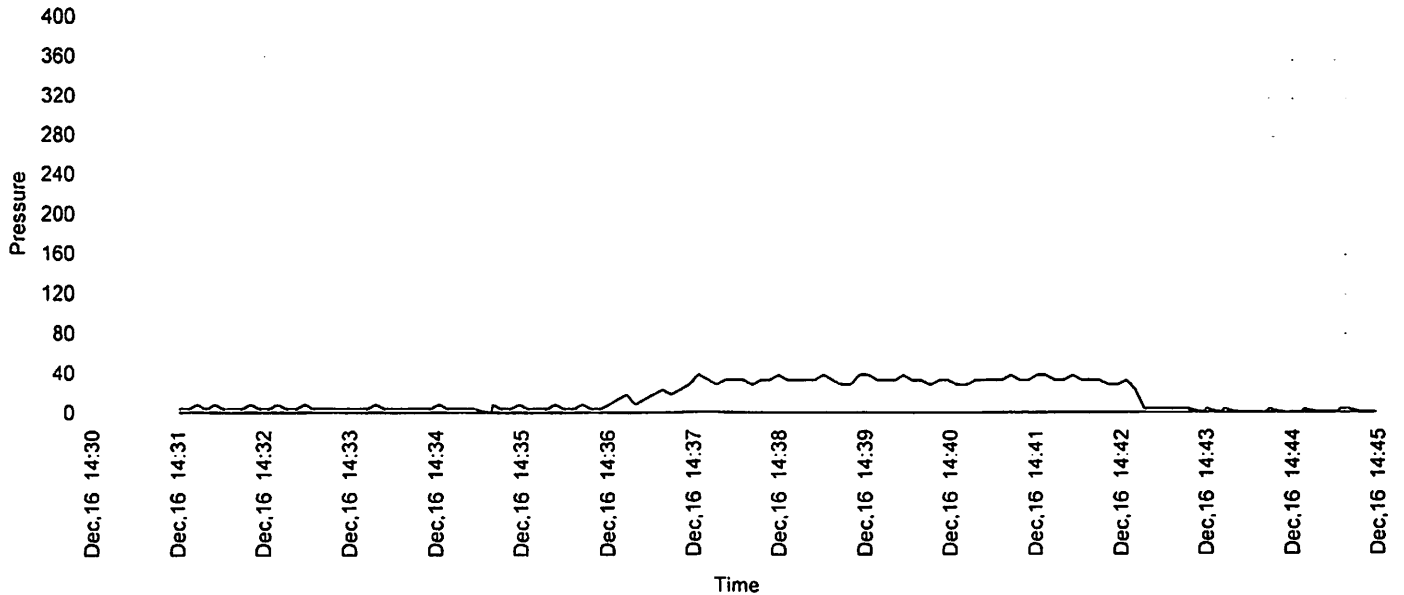
Blow Out & Cap: YES
Test Conductivity: YES

Tested by: MGA
Witnessed by: EDR
Signature: MGA MGA

Tested by Gregg Distributors
TEST AND RECERTIFY



HYDROSTATIC TEST CERTIFICATE
WARD'S TIRES
#90135



Date: December 16, 2024 02:31:00 PM

Company Name: WARD'S TIRES
Certificate #: #90135

Pick Ticket/Invoice: 535144
Account #: 004520
Customer PO #: 232

Type of Hose: FUEL DELIVERY
Hose Manufacturer: FUEL DELIVERY
Type of service: PETROLEUM


Fittings: M/F CAMLOCKS
Fitting material: ALUMINIUM

Assembly Length: 20 FT
Hose ID: 3 IN.

Working Pressure: 10 PSI
Test Pressure: 30 PSI

Number of Hoses: 1
Test for (minutes): 5

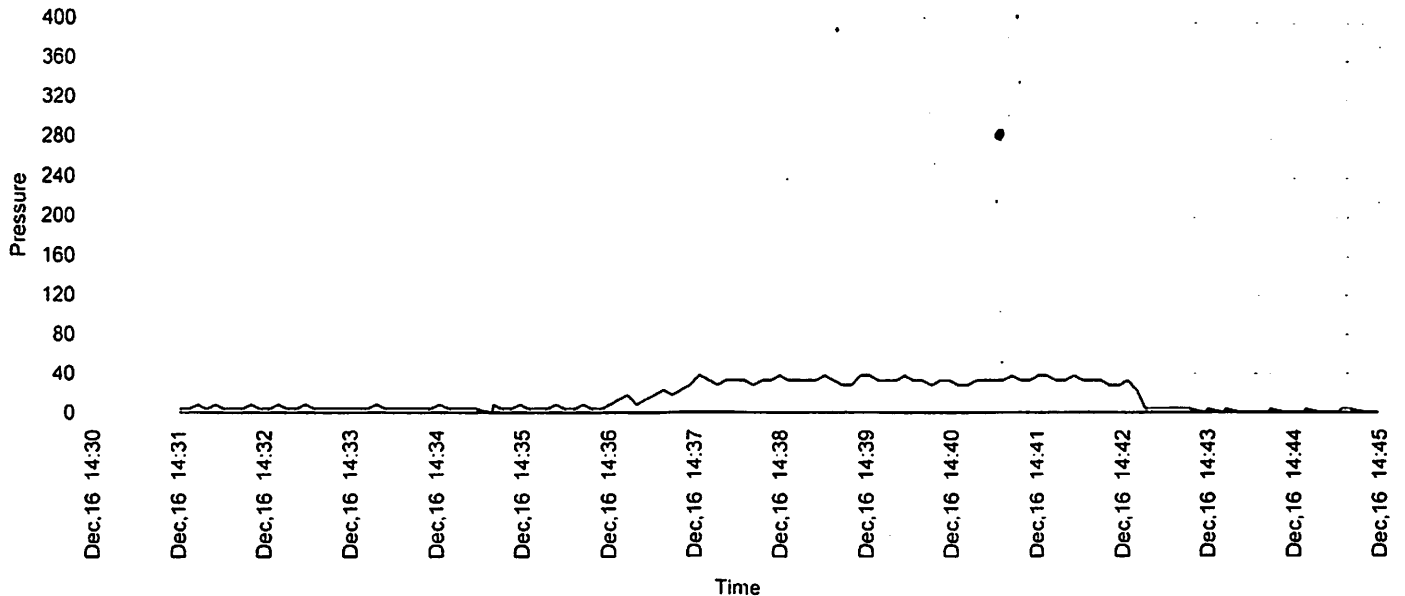
Blow Out & Cap: YES
Test Conductivity: YES

Tested by: MGA
Witnessed by: EDR
Signature:  MGA

Tested by Gregg Distributors
TEST AND RECERTIFY



HYDROSTATIC TEST CERTIFICATE
WARD'S TIRES
#90136



Date: December 16, 2024 02:31:00 PM

Company Name: WARD'S TIRES
Certificate #: #90136

Pick Ticket/Invoice: 535144
Account #: 004520
Customer PO #: 232

Type of Hose: FUEL DELIVERY
Hose Manufacturer: FUEL DELIVERY
Type of service: PETROLEUM

Fittings: M/F CAMLOCKS
Fitting material: ALUMINIUM

Assembly Length: 14 FT 6 IN
Hose ID: 3 IN.

Working Pressure: 10 PSI
Test Pressure: 30 PSI

Number of Hoses: 1
Test for (minutes): 5

Blow Out & Cap: YES
Test Conductivity: YES

Tested by: MGA
Witnessed by: EDR
Signature: MGA MGA

Tested by Gregg Distributors
TEST AND RECERTIFY

EM23-5

G&D Tank Testing and Repair
Box 247 Rocky Rapids, AB
1-780-898-0962
TC Canada Reg. # TC-25-1247



HIGHWAY TANK EXTERNAL "V" INSPECTION REPORT

Account#	18	NEXT REQUIRED INSPECTION	Dec. 2025
OWNER	G&B Fuels Inc.	UNIT#	232A
ADDRESS	Sherwood Park, AB	MFG'S SERIAL#	2AEABSAH46R000344
DATE	Dec. 18, 2024	DATE OF MFG	June. 2006
TELEPHONE	1-877-987-3709	TANK SPECIFICATION	DOT-406
TANK MFG	Advance Engineered Products	COMPART/CAPACITY	4887/1321/3170 USG
TANK ASSEMBLER	Advance Engineered Products	TCRN/MDIN	N/A

Areas of Inspection	PASS			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Data plate legible and correct	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Accident damage protection (Roll - Over & Bumper etc)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Support Structure (cradle, bolster, frame & sills)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Fittings/Nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Valves Operational & Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Emergency Devices Operational	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
PSV/Vents Tested	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Leak Test Only	<input type="checkbox"/>	<input type="checkbox"/>
Tank Identification & Markings	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Piping & Hoses voids free of residue, unplugged, no leakage	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Fixed & hard plumbed hoses free of exposed reinforcement, kinks, flatness or permanently deformed wire braids, soft spots, damaged or loose fittings, missing bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Manhole Tightening Devices Operable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Relief devices tested, reinstalled & operative	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Leak Test Only	<input type="checkbox"/>	<input type="checkbox"/>
Manhole Covers Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Hose Identification, test markings are legible, test dates, tank markings applied	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	No Hoses Present at Time of Inspection	<input type="checkbox"/>	<input type="checkbox"/>

Comments: B620 Repairs Completed By Ward Tire Prior To G&D Inspection

Special Service of Tank: Standard Service
Disposition Statement: Returned to Service
Inspector: Shawn Lauer

Signature:

G&D Tank Testing and Repair
Box 247 Rocky Rapids, AB
1-780-898-0962
TC Canada Reg. # TC-25-1247



HIGHWAY TANK LEAKAGE INSPECTION REPORT

Account#	18	NEXT REQUIRED INSPECTION	Dec. 2025
OWNER	G&B Fuels Inc.	UNIT#	232A
ADDRESS	Sherwood Park, AB	MFG'S SERIAL#	2AEABSAH46R000344
DATE	Dec. 18, 2024	DATE OF MFG	June. 2006
TELEPHONE	1-877-987-3709	TANK SPECIFICATION	DOT-406
TANK MFG	Advance Engineered Products	COMPART/CAPACITY	4887/1321/3170 USG
MEDIUM	Air	MAWP	3.30 P.S.I.
VISCOSITY	1	80% OF MAWP	2.64 P.S.I.
TANK ASSEMBLER	Advance Engineered Product:	TCRN/MDIN	N/A

Areas of Inspection	Pass		
	Yes	No	N/A
Venting that relieves at less than test pressure closed or inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hose tested to 75 psi or 120% of marked MAWP which ever is greater	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Piping are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Valves are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
No leakage detected after pressure maintained for 5 minutes	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Comments: See External Report.

Defects observed:

Repairs performed:

Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

ALLWELD 1840 Kryczka Pl. Kamloops, BC V1S 1S4	TC Reg. No. 25-0704	Internal Visual Inspection Report	
	Work Order No.	R918737DA	
	Client Name	G & B Fuels Incorporated	
	Client Ph. Number	403-273-5111	
	Date	10-23-2020	

Address:	59 Technology Way S.E.	Unit Number:	232B
	Calgary, AB	License Plate Number:	5VP8-46
	T3S 0B9	Tank Manufacturer:	Advance

Truck VIN Num.:	N/A	Tank VIN Num.:	2AEAB5AH46R000344
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MAWP:	3.3	PSI	Month	Year	Configuration			
Test Pressure:	5	PSI	6	6	B Train Pup			
Tank Spec.:	406	Comp 1	Comp 2	Comp 3	Comp 4	Comp 5	Comp 6	Total
Volumetric Capacity In USG:		4887	1321	3170	N/A	N/A	N/A	9378

Items Inspected	N/A	Repairs Required	Corrected	Complies
7.2.2.1 Internal inspections shall include the following: (a) checking tank shell, heads and baffles for cracks, corroded areas, dents, distortion, defects in welds, defects in piping and any other condition, including leakage that might render the tank unsafe for transportation service.	Tank Shell	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Heads	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Baffles	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Internal Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Sump	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Emergency Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
(b) in accordance with clause 7.2.6, thickness testing of corroded areas of the tank wall	Compliant	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Clause	List Defects: Location, Nature, Severity and Describe Repair

Tank Disposition	Compliant and Returned to Service <input checked="" type="checkbox"/>	Non-compliant, Repairs to Complete <input type="checkbox"/>	Non-compliant, Removed from Service <input type="checkbox"/>
Name of Inspector:	Donald Abramson	Inspector Signature:	

This Internal Visual Inspection meets the requirements of the CSA B620-14

(b) Tested to ensure that they open at the required set-to-discharge pressure for the tank's MAWP and reseal at not less than 90% of that pressure or at the tank specification.

Test Medium :	Air/Soap										
Pressure-Relief Test Results		Comp. 1		Comp. 2		Comp. 3		Comp. 4		Comp. 5	
Opening Pressure:		3.6	PSI	3.6	PSI	3.6	PSI	N/A	PSI	N/A	PSI
Closing Pressure:		3.3	PSI	3.3	PSI	3.3	PSI	N/A	PSI	N/A	PSI
Compliant		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	

[illegible]

		TC Reg. No. 25-0704		Upper Coupler Area Inspection					
		Work Order No.		R918737DA					
		Client Name		G & B Fuels Incorporated					
		Client Ph. Number		403-273-5111					
V1S 1S4		Date		10-23-2020					

Address:	59 Technology Way S.E.				Unit Number:		232B	
	Calgary, AB				License Plate Number:		5VP8-46	
	T3S 0B9				Tank Manufacturer:		Advance	

Truck VIN Num.: N/A		Tank VIN Num.: 2AEAB5AH46R000344							
MAWP:	3.3	PSI	Month		Year		Configuration		
Test Pressure:	5	PSI	Date Mfg.	6	6	B Train Pup			
Tank Spec.:	406	Comp 1	Comp 2	Comp 3	Comp 4	Comp 5	Comp 6	Total	
Volumetric Capacity In USG:		4887	1321	3170	N/A	N/A	N/A	9378	

Items Inspected	N/A	Repairs Required	Corrected	Complies
7.2.4 Areas covered by the upper coupler (i.e., king pin plate) or turntable assembly shall be inspected for corroded or abraded areas, cracks, dents, distortions, defects in welds and any other condition that might render the tank unsafe for use in transportation.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Clause	List Defects: Location, Nature, Severity and Describe Repair

Tank Disposition	Compliant and Returned to Service <input checked="" type="checkbox"/>	Non-compliant, Repairs to Complete <input type="checkbox"/>	Non-compliant, Removed from Service <input type="checkbox"/>
Name of Inspector:	Donald Abramson		Inspector Signature:

This Upper Coupler Area Inspection meets the requirements of the CSA B620-14

ALLWELD
M.F.C.1840 Kryczka Pl., Kamloops BC V1S 1S4
PH: 250-372-2725 FAX: 250-372-8127

CLIENT:	G & B Fuels Inc.	CAPACITY/COMP:	1717/1321/4887
MODEL TESTED:	B Train Pup	TOTAL CAPACITY:	9378
SERIAL NUMBER:	2AEAB5AH46R000344	DATE:	10-24-2020
UNIT NUMBER:	232B	WO #	R918737DA

VAPOUR RECOVERY INSPECTION TEST REPORT

PROCEDURE:

- 1 CONNECT VAPOUR RECOVERY HOSE TO CARGO TANK VAPOUR VALVE. MAKE SURE A SEPARATE TAP IS INSTALLED IN VAPOUR VALVE TEST CAP. INSTALL AN ISOLATION VALVE BETWEEN TEST CAP AND 24 INCH U TUBE MANOMETER. (THE TEST CAN BE PERFORMED ON JUST THE CARGO TANK IF THE VAPOUR RECOVERY HOSE IS NOT AVAILABLE. A VISUAL INSPECTION OF THE HOSE FOR SOURCES OF LEAKAGE SHALL BE PERFORMED PRIOR TO PUTTING THE UNIT INTO SERVICE.)
- 2 CONNECT PRESSURE SOURCE TO VAPOUR VALVE CAP (ENSURE TANK PRESSURE RELIEF IS IN GOOD WORKING ORDER PRIOR TO COMMENCING THE TEST).
- 3 OPEN ALL OF THE TANK VENTS AND INTERNAL VALVES TO EXPOSE THE TANK TO THE TEST PRESSURE.
- 4 GRADUALLY INCREASE ENTIRE TANK TO 18 INCHES H2O WITH PRESSURE SOURCE. STABILIZE TANK PRESSURE AND THEN ISOLATE TANK FROM PRESSURE SOURCE.
- 5 RECORD INITIAL TIME PRESSURE STABILIZED AND ISOLATED FROM PRESSURE SOURCE.
- 6 WAIT 5 MINUTES-CHECK AND RECORD TIME AND PRESSURE INDICATED ON THE MANOMETER.
- 7 IF A SUBSTANTIAL DROP IN PRESSURE IS NOTED, CHECK FOR SOURCES OF LEAKAGE AND REPAIR. REPEAT TEST ON THE TANK UNTIL IT MEETS THE ALLOWABLE PRESSURE CHANGE AS INDICATED BELOW.
- 8 CONNECT VACUUM SOURCE TO VAPOUR VALVE CAP (ENSURE TANK PRESSURE RELIEF IS IN GOOD WORKING ORDER PRIOR TO COMMENCING THE TEST).
- 9 OPEN ALL OF THE TANK VENTS AND INTERNAL VALVES TO EXPOSE THE TANK TO THE TEST PRESSURE. GRADUALLY REDUCE ENTIRE TANK TO 6 INCHES H2O VACUUM WITH VACUUM SOURCE. STABILIZE TANK PRESSURE AND THEN ISOLATE TANK FROM VACUUM SOURCE.
- 10 RECORD INITIAL TIME PRESSURE STABILIZED AND ISOLATED FROM VACUUM SOURCE.
- 11 WAIT 5 MINUTES-CHECK AND RECORD TIME AND PRESSURE INDICATED ON THE MANOMETER.
- 12 IF A SUBSTANTIAL INCREASE IN PRESSURE IS NOTED, CHECK FOR SOURCES OF LEAKAGE AND REPAIR. REPEAT VACUUM TEST ON THE TANK UNTIL IT MEETS THE ALLOWABLE PRESSURE CHANGE AS INDICATED BELOW.

ALLOWABLE PRESSURE/VACUUM CHANGE

Cargo tank capacity in Litres	Allowable Pressure/ Vacuum Change in 5 minutes	Allowable Pressure/ Vacuum Change at any Time
9,464 or more	1.0 in H2O	2.5 in H2O
9,463 to 5,678	1.5 in H2O	3.0 in H2O
5,679 to 3,785	2.0 in H2O	3.5 in H2O
3,782 or less	2.5 in H2O	4.0 in H2O

- 13 AFTER COMPLETING THE PRESSURE AND VACUUM TESTS AS NOTED ABOVE, REPRESSURIZE THE CARGO TANK TO 18 IN H2O AS PER THE PRESSURE TEST NOTED ABOVE.
- 14 CLOSE TANK INTERNAL VALVES AND VENTS TO ISOLATE THE CARGO TANK TO TEST PRESSURE.
- 15 RELIEVE PRESSURE IN THE VAPOUR RECOVERY SYSTEM TO ATMOSPHERIC PRESSURE.
- 16 REINSTALL VAPOUR RECOVERY TEST CAP AND EXPOSE MANOMETER TO PRESSURE IN THE VAPOUR RECOVERY SYSTEM. MAKE SURE ISOLATION VALE TO PRESSURE/VACUUM SOURCE IS CLOSED.
- 17 WAIT 5 MINUTES-CHECK AND RECORD TIME AND PRESSURE INDICATED ON THE MANOMETER.
- 18 THE MAXIMUM ALLOWABLE PRESSURE INCREASE IN 5 MINUTES IS 5 IN H2O.
- 19 IF A SUBSTANTIAL INCREASE IN PRESSURE IS NOTED, CHECK FOR SOURCES OF LEAKAGE AND REPAIR. REPEAT PRESSURE TEST ON THE VAPOUR RECOVERY SYSTEM UNTIL IT MEETS ALLOWABLE PRESSURE CHANGE.

Cargo Tank & VR Pressure Test

Time at the Start of Pressure Test:	1:45pm	Time at Completion of Pressure Test:	1:50pm
Initial Test Pressure:	18 in H2O	Final Test Pressure:	17 1/2 in H2O



Cargo Tank & VR Vacuum Test

Time at the Start of Vacuum Test:	1:55pm	Time at Completion of Vacuum Test:	2:00pm
Initial Vacuum Test Pressure:	6 in H2O (Vacuum)	Final Vacuum Test Pressure:	5 3/4 in H2O (Vacuum)

Cargo Tank Pressure Test

Time at the Start of Pressure Test:	2:05pm	Time at Completion of Pressure Test:	2:10pm
Initial Test Pressure on VR:	0 in H2O	Final Test Pressure on VR:	0 in H2O

Results of Tests (Pass/Fail): Pass

Authorized Tanker Inspector:	Donald Abramson	Quality Control Manager:	Mike Olofson
(name/signature)		(name/signature)	

Em23-b

G&D Tank Testing and Repair
Box 247 Rocky Rapids, AB
1-780-898-0962
TC Canada Reg. # TC-25-1247



HIGHWAY TANK EXTERNAL INSPECTION REPORT

Account#	19	NEXT REQUIRED INSPECTION	Dec. 2025
OWNER	G&B Fuels Inc.	UNIT#	232B
ADDRESS	Sherwood Park, AB	MFG'S SERIAL#	2AEARPAE36R000348
DATE	Dec. 18, 2024	DATE OF MFG	June. 2006
TELEPHONE	1-877-987-3709	TANK SPECIFICATION	DOT-406
TANK MFG	Advance Engineered Products	COMPART/CAPACITY	1717/1321/4887 USG
TANK ASSEMBLER	Advance Engineered Products	TCRN/MDIN	N/A

Areas of Inspection	PASS			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Data plate legible and correct	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Accident damage protection (Roll - Over & Bumper etc)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Support Structure (cradle,bolster,frame &sills)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Dents and Cracks	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Welds	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Gaskets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Flange Retainers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Fittings/Nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Valves Operational & Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Emergency Devices Operational	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
PSV/Vents Tested	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Leak Test Only	<input type="checkbox"/>	<input type="checkbox"/>
Tank Identification & Markings	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Piping & Hoses voids free of residue, unplugged, no leakage	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Fixed & hard plumbed hoses free of exposed reinforcement, kinks, flatness or permanently deformed wire braids, soft spots, damaged or loose fittings, missing bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Manhole Tightening Devices Operable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Relief devices tested, reinstalled & operative	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Leak Test Only	<input type="checkbox"/>	<input type="checkbox"/>
Manhole Covers Leak Proof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A	<input type="checkbox"/>	<input type="checkbox"/>
Hose Identification, test markings are legible, test dates, tank markings applied	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	No Hoses Present at Time of Inspection	<input type="checkbox"/>	<input type="checkbox"/>

Comments: B620 Repairs Completed By Ward Tire Prior To G&D Inspection

Special Service of Tank: Standard Service
Disposition Statement: Returned to Service
Inspector: Shawn Lauer

Signature:

G&D Tank Testing and Repair
Box 247 Rocky Rapids, AB
1-780-898-0962
TC Canada Reg. # TC-25-1247



HIGHWAY TANK LEAKAGE **INSPECTION REPORT**

Account#	19	NEXT REQUIRED INSPECTION	Dec. 2025
OWNER	G&B Fuels Inc.	UNIT#	232B
ADDRESS	Sherwood Park, AB	MFG'S SERIAL#	2AEARPAE36R000348
DATE	Dec. 18, 2024	DATE OF MFG	June. 2006
TELEPHONE	1-877-987-3709	TANK SPECIFICATION	DOT-406
TANK MFG	Advance Engineered Products	COMPART/CAPACITY	1717/1321/4887 USG
MEDIUM	Air	MAWP	3.30 P.S.I.
VISCOSITY	1	80% OF MAWP	2.64 P.S.I.
TANK ASSEMBLER	Advance Engineered Product:	TCRN/MDIN	N/A

Areas of Inspection	Pass		
	Yes	No	N/A
Venting that relieves at less than test pressure closed or inoperative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hose tested to 75 psi or 120% of marked MAWP which ever is greater	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Piping are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Valves are in place and operative	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
No leakage detected after pressure maintained for 5 minutes	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Comments: See External Report.

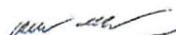
Defects observed:

Repairs performed:

Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

ALLWELD <small>M.F.C.</small>		TC Reg. No. 25-0704		Internal Visual Inspection Report			
		Work Order No.		R918736DA			
		Client Name		G & B Fuels Incorporated			
		Client Ph. Number		403-273-5111			
Date		10-23-2020					
Address:		59 Technology Way S.E. Calgary, AB T3S 0B9				Unit Number: License Plate Number: Tank Manufacturer:	
						232A 5FJ8-93 Advance	
Truck VIN Num.:		N/A		Tank VIN Num.:		2AEARPAE36R000348	
MAWP:		3.3		PSI		Month Year Configuration	
Test Pressure:		5		PSI Date Mfg.		6 6 B Train Lead	
Tank Spec.:		406		Comp 1 Comp 2 Comp 3 Comp 4 Comp 5 Comp 6 Total			
Volumetric Capacity In USG:		1717		1321		4887 N/A N/A N/A 7925	
Items Inspected				N/A	Repairs Required	Corrected	Complies
7.2.2.1 Internal inspections shall include the following: (a) checking tank shell, heads and baffles for cracks, corroded areas, dents, distortion, defects in welds, defects in piping and any other condition, including leakage that might render the tank unsafe for transportation service.				Tank Shell	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
				Heads	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
				Baffles	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
				Internal Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
				Sump	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
				Emergency Valve	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
(b) in accordance with clause 7.2.6, thickness testing of corroded areas of the tank wall				Compliant	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Clause	List Defects: Location, Nature, Severity and Describe Repair						
Tank Disposition	Compliant and Returned to Service <input checked="" type="checkbox"/>	Non-compliant, Repairs to Complete <input type="checkbox"/>		Non-compliant, Removed from Service <input type="checkbox"/>			
Name of Inspector:	Donald Abramson			Inspector Signature:			
This Internal Visual Inspection meets the requirements of the CSA B620-14							

Clause	List Defects: Location, Nature, Severity and Describe Repair

7.2.7.6 Reclosing pressure-relief device testing.

(b) Tested to ensure that they open at the required set-to-discharge pressure for the tank's MAWP and reseal at not less than 90% of that pressure or at the tank specification.

Test Medium :	Air/Soap
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Pressure-Relief Test Results	Comp. 1	Comp. 2	Comp. 3	Comp. 4	Comp. 5
Opening Pressure:	3.6 PSI	3.6 PSI	3.6 PSI	N/A PSI	N/A PSI
Closing Pressure:	3.3 PSI	3.4 PSI	3.3 PSI	N/A PSI	N/A PSI
Compliant	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

[illegible]

ALLWELD 1840 Kryczka Pl. Kamloops, BC V1S 1S4	TC Reg. No. 25-0704	Upper Coupler Area Inspection
	Work Order No.	R918736DA
	Client Name	G & B Fuels Incorporated
	Client Ph. Number	403-273-5111
	Date	10-23-2020

Address:	59 Technology Way S.E.	Unit Number:	232A
	Calgary, AB	License Plate Number:	5FJ8-93
	T3S 0B9	Tank Manufacturer:	Advance

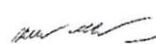
Truck VIN Num.:	N/A	Tank VIN Num.:	2AEARPAE36R000348
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MAWP:	3.3	PSI	Month	Year	Configuration			
Test Pressure:	5	PSI	Date Mfg.	6	6	B Train Lead		
Tank Spec.:	406	Comp 1	Comp 2	Comp 3	Comp 4	Comp 5	Comp 6	Total
Volumetric Capacity In USG:		1717	1321	4887	N/A	N/A	N/A	7925

Items Inspected	N/A	Repairs Required	Corrected	Complies
7.2.4 Areas covered by the upper coupler (i.e. king pin plate) or turntable assembly shall be inspected for corroded or abraded areas, cracks, dents, distortions, defects in welds and any other condition that might render the tank unsafe for use in transportation.	Barrel	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Tank Attachments	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	King Pin Plate Assy.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Turn Table	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Turn Table Ring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Clause	List Defects: Location, Nature, Severity and Describe Repair

Tank Disposition	Compliant and Returned to Service <input checked="" type="checkbox"/>	Non-compliant, Repairs to Complete <input type="checkbox"/>	Non-compliant, Removed from Service <input type="checkbox"/>
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Name of Inspector:	Donald Abramson	Inspector Signature:	
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This Upper Coupler Area Inspection meets the requirements of the CSA B620-14

CLIENT: G & B Fuels Inc.

MODEL TESTED: B Train Lead

SERIAL NUMBER: 2A6ARPAE36R0000348

UNIT NUMBER: 232A

WO #

R918736DA

DATE:

10-24-2020

TOTAL CAPACITY:

7925

CAPACITY/COMP:

1717/1321/4887

VAPOR RECOVERY INSPECTION TEST REPORT

PROCEDURE:

- 1 CONNECT VAPOR RECOVERY HOSE TO CARGO TANK VAPOR VALVE. MAKE SURE A SEPARATE TAP IS INSTALLED IN VAPOR VALVE TEST CAP. INSTALL AN ISOLATION VALVE BETWEEN TEST CAP AND 24 INCH U TUBE MANOMETER. (THE TEST CAN BE PERFORMED ON JUST THE CARGO TANK IF THE VAPOR RECOVERY HOSE IS NOT AVAILABLE. A VISUAL INSPECTION OF THE HOSE FOR SOURCES OF LEAKAGE SHALL BE PERFORMED PRIOR TO PUTTING THE UNIT INTO SERVICE.)
- 2 CONNECT PRESSURE SOURCE TO VAPOR VALVE CAP (ENSURE TANK PRESSURE RELIEF IS IN GOOD WORKING ORDER PRIOR TO COMMENCING THE TEST).
- 3 OPEN ALL OF THE TANK VENTS AND INTERNAL VALVES TO EXPOSE THE TANK TO THE TEST PRESSURE. 4 GRADUALLY INCREASE ENTIRE TANK TO 18 INCHES H2O WITH PRESSURE SOURCE. STABILIZE TANK PRESSURE AND THEN ISOLATE TANK FROM PRESSURE SOURCE.
- 5 RECORD INITIAL TIME PRESSURE STABILIZED AND ISOLATED FROM PRESSURE SOURCE.
- 6 WAIT 5 MINUTES-CHECK AND RECORD TIME AND PRESSURE INDICATED ON THE MANOMETER. REPEAT TEST ON 7 IF A SUBSTANTIAL DROP IN PRESSURE IS NOTED, CHECK FOR SOURCES OF LEAKAGE AND REPAIR. REPEAT TEST ON 8 CONNECT VACUUM SOURCE TO VAPOR VALVE CAP (ENSURE TANK PRESSURE RELIEF IS IN GOOD WORKING ORDER PRIOR TO COMMENCING THE TEST).
- 9 OPEN ALL OF THE TANK VENTS AND INTERNAL VALVES TO EXPOSE THE TANK TO THE TEST PRESSURE. GRADUALLY REDUCE ENTIRE TANK TO 6 INCHES H2O VACUUM WITH VACUUM SOURCE. STABILIZE TANK PRESSURE AND THEN ISOLATE TANK FROM VACUUM SOURCE.
- 10 RECORD INITIAL TIME PRESSURE STABILIZED AND ISOLATED FROM VACUUM SOURCE.
- 11 WAIT 5 MINUTES-CHECK AND RECORD TIME AND PRESSURE INDICATED ON THE MANOMETER.
- 12 IF A SUBSTANTIAL INCREASE IN PRESSURE IS NOTED, CHECK FOR SOURCES OF LEAKAGE AND REPAIR. REPEAT VACUUM TEST ON THE TANK UNTIL IT MEETS THE ALLOWABLE PRESSURE CHANGE AS INDICATED BELOW.

Cargo tank capacity	in Liters	Allowable Pressure/ Vacuum Change	in 5 minutes	at any Time
5,464 or more	1.0	in H2O	2.5	in H2O
5,463 to 5,678	1.5	in H2O	2.0	in H2O
5,679 to 5,785	2.0	in H2O	3.5	in H2O
3,782 or less	2.5	in H2O	4.0	in H2O

ALLOWABLE PRESSURE/VACUUM CHANGE

- 13 AFTER COMPLETING THE PRESSURE AND VACUUM TESTS AS NOTED ABOVE, REPRESSURIZE THE CARGO TANK TO 18 IN H2O AS PER THE PRESSURE TEST NOTED ABOVE.
- 14 CLOSE TANK INTERNAL VALVES AND VENTS TO ISOLATE THE CARGO TANK TO TEST PRESSURE.
- 15 REMOVE PRESSURE IN THE VAPOR RECOVERY SYSTEM TO ATMOSPHERIC PRESSURE.
- 16 REINSTALL VAPOR RECOVERY TEST CAP AND EXPOSE MANOMETER TO PRESSURE IN THE VAPOR RECOVERY SYSTEM. MAKE SURE ISOLATION VALVE TO PRESSURE/VACUUM SOURCE IS CLOSED.
- 17 WAIT 5 MINUTES-CHECK AND RECORD TIME AND PRESSURE INDICATED ON THE MANOMETER.
- 18 THE MAXIMUM ALLOWABLE PRESSURE INCREASE IN 5 MINUTES IS 5 IN H2O.
- 19 IF A SUBSTANTIAL INCREASE IN PRESSURE IS NOTED, CHECK FOR SOURCES OF LEAKAGE AND REPAIR. REPEAT PRESSURE TEST ON THE THE VAPOR RECOVERY SYSTEM UNTIL IT MEETS ALLOWABLE PRESSURE CHANGE.

Cargo Tank & VR Pressure Test

Time at the Start of Pressure Test:	1:00pm	Final Test Pressure:	18 in H2O
Initial Test Pressure:		Time at Completion of Pressure Test:	1:05pm

Cargo Tank & VR Vacuum Test

Time at the Start of Vacuum Test:	1:10pm	Final Vacuum Test Pressure:	5 1/2 in H2O (Vacuum)
Initial Vacuum Test Pressure:	6 in H2O (Vacuum)	Time at Completion of Vacuum Test:	1:15pm

Cargo Tank Pressure Test

Time at the Start of Pressure Test:	1:20pm	Final Test Pressure on VR:	0 in H2O
Initial Test Pressure on VR:		Time at Completion of Pressure Test:	1:25pm

Results of Tests (Pass/Fail):

Pass

Authorized Tanker Inspector:

Donald Abramson

Quality Control Manager:

Mike Olafson

(name/signature)

M. Olafson