

External Visual Inspections (118525)

Inspection Date : 2026-06-01

Created By: Chris Gilley

H12-1

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Brandon
Glo Enterprises Ltd
10104 101 Ave

Grande Prairie, AB, T8W2C2
Ph. No. - 780-260-1423

Tank

Ser. No.	118525	Unit Number	TT002
TC Spec.	TC/DOT 407	Date of mfr.	2010-12
Cert. date	2012-10	VIN	2H9DKDHGXB002525
Tank mfr.	Hutchinson industries Canada	MDIN	7994
MAWP	172 kPa	Test P.	310 kPa
Mfd. head thick	9.53 mm	Min. head thick	6.985 mm
Mfd. shell thick	6.35 mm	Min. shell thick	5.436 mm
Exposed Surface	93 ft2	Cap.	46000 litres
Design Temp. Range	-40 C to 93 C	Max. Lading Density	1.20 kg/L
Shell Material	SB209 5454-H32	Head Material	SB209 5454-0
Max. Payload	37195 kg	Max. Load Rate	1893 L/m at 172 kPa
Max. Unload Rate	1893 L/m at 172 kPa	Original Test Date	2010-12

External Visual Inspection

Inspection Date	2026-06-01	Inspection Expiry Date	2027-06-30
-----------------	------------	------------------------	------------

Inspection

Inspect jacketing for dents, dlgs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)
Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)
Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
Not Applicable

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
----------------------------	---------------------------

Approval



Inspector

Signed by Chris Gilley

Internal Visual Inspections (118525)

Created By: Chris Gilley

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11805 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Brandon
Glo Enterprises Ltd
10104 101 Ave

Grande Prairie, AB, T8W2C2
Ph. No. 780-260-1423

Tank

Ser. No.	118525	Unit Number	1102
TC Spec.	TC/DOT 407	Date of mfr.	2010-12
Cert. date	2012-10	Tank mfr.	Hutchinson Industries Canada
MDIN	7994	MAWP	172 kPa
Test P.	310 kPa	Mfd. head thick	9.53 mm
Min. head thick	6.985 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.436 mm	Exposed Surface	93 ft ²
Cap.	46000 litres	Design Temp. Range	-40 C to 93 C
Max. Lading Density	1.20 kg/L	Shell Material	S8209 5454-H32
Head Material	S8209 5454-0	Max. Payload	37195 kg
Max. Load Rate	1893 L/m at 172 kPa	Max. Unload Rate	1893 L/m at 172 kPa
Original Test Date	2010-12		

Internal Visual Inspection

Inspection Date 2025-05-08 Inspection Expiry Date 2030-05-31

Inspection

Lining test completed if lined as per 7.2.2.1(c)
Not Applicable

Enter the tank and inspect for dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads
including bulkheads as per 7.2.2.1(a)
Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)
Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)
Not Applicable

Defects
No defects found.

Tank Disposition

Current Disposition Passed / No Defects Found

Approval

Service provided by **Standard Solutions**

Inspector
Signed by Chris Gillely



Approval

Current Disposition
Passed / No Defects Found

Tank Disposition

Valves-PRV-Manways
Customer replaced with preservice PRV

Defects

Pass

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

If finding is corrosive to PRV re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Pass

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Leakage Tests (118525)

Inspection Date : 2026-06-01

Created By: *Chris Gilley*

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Brandon
Glo Enterprises Ltd
10104 101 Ave

Grande Prairie, AB, T8W2C2
Ph. No. - 780-260-1423

Tank

Ser. No.	118525	Unit Number	TT002
TC Spec.	TC/DOT 407	Date of mfr.	2010-12
Cert. date	2012-10	VIN	2H9DKDHGXB002525
Tank mfr.	Hutchinson industries Canada	MDIN	7994
MAWP	172 kPa	Test P.	310 kPa
Mfd. head thick	9.53 mm	Min. head thick	6.985 mm
Mfd. shell thick	6.35 mm	Min. shell thick	5.436 mm
Exposed Surface	93 ft2	Cap.	46000 litres
Design Temp. Range	-40 C to 93 C	Max. Lading Density	1.20 kg/L
Shell Material	S8209 5454-H32	Head Material	S8209 5454-0
Max. Payload	37195 kg	Max. Load Rate	1893 L/m at 172 kPa
Max. Unload Rate	1893 L/m at 172 kPa	Original Test Date	2010-12

Leakage Test

Inspection Date	2026-06-01	Inspection Expiry Date	2027-06-30
Test Medium	Air	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	20	20	10	Full

Venting devices hold pressure as required, If removed they are bench tested and hold pressure as required

Pass

Product piping and valves hold pressure without leakage

Pass

Manways and closures inspected for leaks or deformation

Pass

Flanged connections checked for leakage

Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments

Pass

Test pressure maintained for minimum of 5 minutes

Pass

All leaks are repaired before the tank is marked

Pass

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
---------------------	---------------------------

Approval



Inspector
Signed by Chris Gilley

Service provided by **eStandardSolutions**

Pressure Tests (118525)

Created By: Chris Gilley

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Brandon
Glo Enterprises Ltd
10104 101 Ave
(email protected)
Grande Prairie, AB, T8W2C2
Ph. No. 780-260-1423

Tank

Ser. No.	118525	Unit Number	1102
TC Spec.	TC/DOT 407	Date of mfr.	2010-12
Cert. date	2012-10	Tank mfr.	Hutchinson Industries Canada
MDIN	7994	MAWP	172 kPa
Test P.	310 kPa	Mfd. head thick	9.53 mm
Min. head thick	6.985 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.436 mm	Exposed Surface	93 ft ²
Cap.	46000 litres	Design Temp. Range	-40 C to 93 C
Max. Lading Density	1.20 kg/L	Shell Material	S8209 5454-H32
Head Material	S8209 5454-0	Max. Payload	37195 kg
Max. Load Rate	1893 L/m at 172 kPa	Max. Unload Rate	1893 L/m at 172 kPa
Original Test Date	2010-12		

Pressure Test

Inspection Date	2025-05-08						
Inspection Expiry Date	2030-05-31						
Test Medium	Water						
No. of Compartments	1						
Compartment 1	<table><thead><tr><th>Start (psi)</th><th>End (psi)</th><th>Hold Time</th></tr></thead><tbody><tr><td>45</td><td>45</td><td>5</td></tr></tbody></table>	Start (psi)	End (psi)	Hold Time	45	45	5
Start (psi)	End (psi)	Hold Time					
45	45	5					

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank
Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP
Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report
Pass

Defects
No defects found.

Tank Disposition

Current Disposition: Passed / No Defects Found

Approval

A large, stylized handwritten signature in black ink, consisting of a long horizontal stroke followed by a large loop and a final upward stroke.

Inspector
Signed by Chris Gilley

Service provided by eStandardsolutions

Upper Coupler Inspections (118525)

Created By: **Chris Gilley**

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Brandon
Glo Enterprises Ltd
10104 101 Ave
(email protected)
Grande Prairie, AB, T8W2C2
Ph. No. 780-260-1423

Tank

Ser. No.	118525	Unit Number	T102
TC Spec.	TC/DOT 407	Date of mfr.	2010-12
Cert. date	2012-10	Tank mfr.	Hutchinson Industries Canada
MDIN	7994	MAWP	172 kPa
Test P.	310 kPa	Mfd. head thick	9.53 mm
Min. head thick	6.985 mm	Mfd. shell thick	6.35 mm
Min. shell thick	5.436 mm	Exposed Surface	93 ft2
Cap.	46000 litres	Design Temp. Range	-40 C to 93 C
Max. Lading Density	1.20 kg/L	Shell Material	S8209 5454-H32
Head Material	S8209 5454-0	Max. Payload	37195 kg
Max. Load Rate	1893 L/m at 172 kPa	Max. Unload Rate	1893 L/m at 172 kPa
Original Test Date	2010-12		

Upper Coupler Inspection

Inspection Date 2025-05-09 Inspection Expiry Date 2030-05-31

Inspection
Corroded or abraded areas
Pass
Cracks or defects in welds
Pass
Dents or distortions
Pass
Defects
No defects found.

Tank Disposition

Current Disposition Passed / No Defects Found

Approval

Service provided by eStandardSolutions

Inspector
Signed by Chris Gilley

A handwritten signature in black ink, appearing to be 'Chris Gilley', written over a horizontal line.