

# Complete Crawler Services Inc.

13503 279 Road  
 Charlie Lake, British Columbia V1J 8K7  
 P. (250) 785-0020

# INVOICE

Invoice No.: **18750**  
 Date: Oct 28, 2025  
 Page: 1  
 Re: Order No.

**Sold to:**

**KNAB Industries Ltd.**

Jim Harder  
 Box 6959  
 Fort St. John, BC V1J 4J3

CATERPILLAR D8K  
 S/N 77V4986  
 6437 HRS

**Business No.:** 86620 7244 RT0001

Item No.	Quantity	Unit	Description	Tax	Unit Price	Amount
115	56	HOURL	<p>REPAIR MACHINE WITH COOLING SYSTEM PRESSURING UP                      ==== FOUND HEAD GASKETS BLOWN AND STARTING TO BLOW OUT IN MULTIPLE SPOTS                      CYLINDER HEADS WERE NOT CRACKED, BUT PRECOMBUSTION CHAMBERS IN ONE HEAD WERE BADLY ERODED AND LOWER SEAL WASHER SURFACE WAS CHIPPING AWAY                      CYLINDER HEADS WERE SENT TO NORTHERN AUTOMOTIVE MACHINING IN PRINCE GEORGE FOR COMPLETE SERVICING</p> <p>Remove u-blade assembly.                      Shovel out track frames completely full.                      Remove sweep arm canopy, hood, muffler, air intake, open grill, remove side curtains, remove front belly pan, lower engine belly pan. Shovel and scrape out belly pans.                      Pressure wash and degrease engine compartment, radiator, belly pans, and guarding.                      Drain coolant.                      Drain engine oil.                      Remove all attached to remove cylinder heads.</p> <p>Remove intake and exhaust systems.                      Fold dash console back, remove lift cylinder hydraulic manifold over front head.                      Remove intake and exhaust manifolds.                      Remove coolant manifold and thermostat housing.                      Remove cylinder heads and inspect cylinder liner flanges for cracks and cylinder walls for scuffing. All Good.                      Remove all cylinder head mounting studs.                      Clean up engine block deck and liner flanges.                      Tap out all threaded holes for head studs.                      Wash down engine block and prep for assembly.</p> <p>Install new head gaskets and new o-rings for studs at Z-insert joints.                      Install cylinder heads and torque down.</p>	GP	175.00	9,800.00

**Comment:** VISA & MASTERCARD ACCEPTED

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Item No.	Quantity	Unit	Description	Tax	Unit Price	Amount
			Check and install all push tubes for valve train. Disassemble and replace broken rocker shaft locking stud, lubricate rocker arms, shafts, and cups. Install rocker shafts. Set valve lash. Reseal timing cover on flywheel housing. Reseal and install rocker boxes and valve covers. Clean, reseal and paint water manifold and intake manifolds, and install. Install new thermostats and all coolant hoses and clamps. Bead blast exhaust manifold and found both sections cracked, badly corroded and unuseable. Install good used exhaust manifold with new studs, nuts and washers. Rempair mounting surface on turbocharger and install. Supply and install new exhaust coupler and seal rings between turbocharger and exhaust elbow. Reseal and install fuel nozzles and check all and install all glow plugs. Clean and check all injector lines, replace felt dirt seals in fuel injection pump and install fuel injection lines. Replace fuel filters and clean and reseal fuel/ water separator. Clean and reseal hydraulic lines at lift cylinder manifold and replace and install missing brackets and stand off clamps for lift cylinder supply lines. Repair wiring to alternator and starter. Install glow plug lead boot and connector. Install dash and floorboards. Refill engine oil with 5W40 synthetic oil. 52 Litres. Install new oil filter. Install hood, air intake bonnet, dust ejector hose and pipe, muffler. Install side curtains, all new hardware, etc. Install bellypans and replace missing and broken mounting bolts. Install canopy sweep arms and seal strip on top of canopy.			
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			Install u-blade. Top up transmission oil. Not on dipstick. 55 litres added. Reseal ripper hose assembly and top up hydraulic system. 35 litres added.			
198	9,800		shop supplies: (5% of labour costs)	GP	0.05	490.00
2D8155	12		EXHAUST STUD	GP	14.09	169.08
4W4011	2		COOLANT REGULATOR	GP	96.56	193.12
NORTHERN AUTO AND INDUSTRIAL MACHINING 295	1		INVOICE #48767 SERVICE AND REPAIR CYLINDER HEADS	GP	5,686.88	5,686.88
PA2358	2		Freight	GP	196.76	393.52
B7299	1		OUTER AIR FILTER	GP	80.35	80.35
6N0171U	1		OIL FILTER	GP	47.19	47.19
4N9926U	1		EXHAUST MANIFOLD ASSEMBLY GOOD USED	GP	1,250.00	1,250.00
6V3709	1		TURBO OUTLET TUBE ASSEMBLY GOOD USED	GP	300.00	300.00
8L2746	18		MULTIPLE CYLINDER HEAD GASKET KIT	GP	968.42	968.42
8T6703	2		HEAD GASKET STUD O-RING	GP	11.20	201.60
3718122	13	CM	CLAMP- HOSE	GP	14.31	28.62
5H2906	1		RADIATOR HOSE	GP	1.02	13.26
9M4849	1	Each	GASKET	GP	6.78	6.78
3M6018	1		O-RING	GP	10.39	10.39
2R1033	1		GLOW PLUG TERMINAL	GP	6.70	6.70
2R1034	1		WASHER	GP	0.69	0.69
5W40	52	Litre	SHELL / BOOT GLOW PLUG	GP	11.86	11.86
ECO FEE	52	L	SYNTHETIC MOTOR OIL	GP	10.93	568.36
BF970	2	Each	ECO FEE	GP	0.15	7.80
LEVY	3	EA	FUEL FILTER	GP	16.21	32.42
1B5357	12		ENVIRO LEVY	GP	1.50	4.50
3H7654	12		NUT MANIFOLD	GP	1.31	15.72
5L8855	1		WASHER EXH MANIFOLD	GP	1.34	16.08
5L8854	1		RING	GP	12.78	12.78
6N5978	1		RING	GP	16.44	16.44
3B7302	1		EXHAUST COUPLER	GP	146.88	146.88
2N2766	4	Each	ROCKER SHAFT BOLT	GP	33.90	33.90
4L8337	2		STAINLESS LOCKNUT	GP	11.95	47.80
6H1871	2		INTAKE O-RING	GP	15.03	30.06
2M5173	2		INTAKE O-RING	GP	19.56	39.12
1P6832	1		INTAKE O-RING	GP	25.67	51.34
7M6952	2		GASKET	GP	25.37	25.37
5P1257	11	CM	INTAKE O-RING	GP	26.10	52.20
			DUST EJECTOR HOSE	GP	1.59	17.49

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9M0164	2	EA	CLAMP	GP	7.54	15.08
8H2778	1		SEAL WATER SEPARATOR	GP	5.76	5.76
7M4603	4		INJECTOR NOZZLE BODY GOOD USED	GP	68.37	273.48
2H4054	1		GASKET	GP	14.31	14.31
5W30	90	LITRE	5W30 TORQUEFORCE TRANSMISSION / HYDRAULIC OIL	GP	8.97	807.30
ECO FEE	90	L	ECO FEE	GP	0.15	13.50
115	2	HOUR	REPAIR THROTTLE / DECELERATOR SPRAGUE CLUTCH  Disassemble, replace parts as required. Machine and rebushing right side throttle shaft mount. ( Badly worn past original bushings. Machine shop repair. Replace rollers, springs, sprague housing assembly and all bushings and seals. Install and adjust.	GP	175.00	350.00
198	350		shop supplies: (5% of labour costs)	GP	0.05	17.50
1B8704	2		KEY	GP	1.80	3.60
3K6662	2		BUSHING	GP	25.61	51.22
7M6955	1		GASKET	GP	3.07	3.07
8H9182	2		ROLLER	GP	8.73	17.46
5H7152	1		SPRING	GP	9.90	9.90
4B4281	1		WASHER	GP	2.07	2.07
8H9180	2		LIP SEAL	GP	5.30	10.60
1S7462	1		O-RING	GP	7.43	7.43
8H9186	2		SPRING	GP	13.53	27.06
9M3025	1		COVER ASSEMBLY GOOD USED	GP	200.00	200.00
JALCO MACHINING	1		INVOICE # J2537640	GP	289.14	289.14
115	26	HOUR	REMOVE AND REPLACE RADIATOR ASSEMBLY REBEARING AND RESEAL FAN HUB RELATED REPAIRS TO RAD RE AND RE REPAIR AND STRAIGHTEN FAN  Remove front bellypan. Remove radiator top guard. Remove lower rad hose and elbow. Remove fan shrouding and air director louvers.	GP	175.00	4,550.00

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Item No.	Quantity	Unit	Description	Tax	Unit Price	Amount
			Remove grill assembly. Remove front rad mounts. Remove radiator assembly and ready for shipping. Remove fan assembly and disassemble. Clean and lubricate reversible blades. Straighten blades. Tighten locks. Reassemble fan. Drill out broken bolts for front rad mounts on nose cone, and tap all bolt holes on nose cone. Drill out, helicoil and repair grill mounting bolt holes. Ream hinge mount holes and replace grill hinge bolts. Remove broken bolts from top outer rad mounting blocks, Drill, tap and install heavy duty thread inserts into each mount block. Remove broken bolts from front bellypan and tap all holes. Remove fan belts, alternator belts and alternator, and remove fan hub. Disassemble and rebearing and reseal fan hub and install. Wash down front of engine. Replace alternator belt and alternator pulley. Drill out and remove broken bolts from radiator top mounting strip for shroud bolts. Replace top and bottom rad hoses and clamps. Install radiator into machine. Install all new mounting hardware for radiator, louvers, front mounts, grill and shrouding. Reassemble all. Refill coolant. Test run and check for leaks and top up coolant.			
198	4,550		shop supplies: (5% of labour costs)	GP	0.05	227.50
4N5390	1		ALTERNATOR PULLEY	GP	274.22	274.22
6H3957	2		BEARING	GP	51.60	103.20
7S9859	1		ALTERNATOR BELT	GP	85.65	85.65
5M9739	1		LIP SEAL	GP	14.98	14.98
2H6184	1		O-RING	GP	9.71	9.71
295	1		Freight	GP	75.58	75.58
6N0875	1		GASKET	GP	4.63	4.63

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5P1263	26	CM	RADIATOR HOSE	GP	1.71	44.46
1P6434	1		GASKET	GP	5.21	5.21
2P3230	1		RADIATOR CAP SEAL	GP	15.39	15.39
CT350	4		CONSTANT TORQUE HEAVY DUTY CLAMP	GP	18.96	75.84
EXCOOL	115	Each	EXTENDED LIFE COOLANT	GP	4.82	554.30
Subtotal:						28,935.87
GP - GST 5.00%, PST 7.00%						
GST						1,446.81
PST						2,025.50
<b>Comment:</b> VISA & MASTERCARD ACCEPTED					<b>Total Amount</b>	32,408.18
2% per month (24%per annum) charged on all overdue accounts						