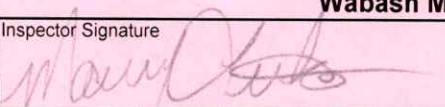


	9312 - 110A Street Westlock, AB Canada 780-349-4282	Quality Control Record INTERNAL VISUAL / LINING REPORT			QF-042
					Rev: 2
Owner KROPP CONTRACTING 61024, km 4 Hwy 2 West Slave Lake A.B T0G-2A0		Tank S/N 63661191C06002353	WO No. SV-21906	Inspection Date AUG. 12- 2021	Retest Required On AUG. 2026
Mfr WABASH MFG		Tank Spec TC306MS	Mfr Date Sept. 2001	Original Test Date Sep 2001	
Tank Type FUEL TRUCK		Certification Date AUG. 2021	Material A36/A569		
Inspection Location WESTLOCK		VIN 43713610179385	# Compartments 1		
Phone 780-849-9111	TCRN / MDIN / CRN 306-MS-03-EL	Unit No	MAWP 3 PSI		
LINING INSPECTION		Yes	No	N/A	
Internal lining Inspection				X	
Comments:					
WF MPI: If QT or NQT w/o PWHT: Tank passed Inspection?		Yes	No	N/A	
				X	
Comments:					
INTERNAL VISUAL EXAMINATION		Complies	Concerns	Fails	
1. Head surfaces		X			
2. Shell welds, seams and surface		X			
3. Baffle welds and surfaces		X			
4. Manways, signs of leakage		X			
5. Float can		X			
Comments:/Description of Repair:					
OFF ROAD USE ONLY REPLACED MANWAY COLLAR					
Current Disposition of Tank Tested					
New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐					
CERTIFICATE OF INSPECTION COMPLIANCE					
We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.					
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93					
Inspector Signature					
Name: MAURY LITKE					
Title: INSPECTOR					
Date: AUG. 12- 2021					

9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record						QF-044			
		PRESSURE TEST REPORT						Rev: 2			
Owner KROPP CONTRACTING 61024, km 3 Hwy 2 West Slavw Lake A.B T0G-2A0		Tank S/N		WO No.		Test Date					
		63661191C06002353		SV-21906		AUG. 12- 2021					
		Mfr		Tank Spec		Mfr Date		Retest Required On			
		WABASH MFG		TC306MS		Sept. 2001		AUG. 2026			
		Tank Type				Certification Date		Original Test Date			
		FULE TANK				AUG. 2021		Sep 2001			
		Inspection Location		VIN		Material					
		Westlock		43713610179385		A36/A569					
Phone		TCRN / MDIN / CRN			Unit No		MAWP		# Compartments		
780-849-9111		306-MS-03-EL					3 PSI		1		
Test Pressure		5 PSI			Test Medium		WATER				
PREPARATION		Complies N/A	Concerns	Fails	Re-test after repair	PIPING & ACCESSORIES		Complies N/A	Concerns	Fails	Re-test after repair
1. External & Internal visual (& thickness if required) done		X				1. Assemble hose and piping on unit		X			
2. Select proper gauges and SRV		X				2. Mount test head at top of piping		X			
3. Inspect reclosing vents, inert & red flag		X				3. Press to 80% MAWP & disconnect		X			
COMPARTMENT HYDRO TEST		Complies N/A	Concerns	Fails	Re-test after repair	4. Check for leaks & 10 min retention		X			
1. Mount test head at top. Visible from safe distance		X				5. Bleed off pressure & drain		X			
2. Fill test compartment		X				COMPLETION		Complies N/A	Concerns	Fails	Re-test after repair
3. Pressure up to Test pressure & disconnect hose		X				1. Flush per 300WP		N/A			
4. Check for leaks &/or 10min retention/Bleed of pressure to MAWP/10min retention		X				2. Tag valve & placard if required		N/A			
5. Apply soap water, check for leak and/or Bleed off pressure		N/A				3. Sticker as appropriate		X			
6. Activate vent to confirm set pressure. Bleed off pressure & drain		X				4. Original Wabash file. Copies to owner		X			
PRV		Compartment 1		Compartment 2		MC330/331 / TC331/341/11/51/60 tanks only 1. Is tank QT or NQT 2. Stress relieved after manufacture? (New Tanks) 3. If applicable: Stress relief after repair? Location:					
Make		TIONA VENTED									
Release Pressure		1 PSI				N/A					
Set Pressure		1 PSI				N/A					
Compartment 3		Compartment 4		Compartment 5		N/A					
Comments:/Description of Repair: OFF ROAD USE ONLY											
Current Disposition of Tank Tested New Tank Entered in to Service ☐ Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐											
CERTIFICATE OF INSPECTION COMPLIANCE We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.											
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93											
Inspector Signature				Tester Signature							
Name:		MAURY LITKE		Name:		FREDDIE TUBOG					
Title:		INSPECTOR		Title:		TESTER					
Date:		AUG. 12- 2021		Date:		AUG. 12- 2021					

		9312 - 110A Street Westlock, AB Canada 780-349-4282		Quality Control Record EXTERNAL VISUAL REPORT			QF-041 Rev: 2										
				Tank S/N 63661191C06002353		WO No. SV-21906		Inspection Date AUG. 12- 2021									
Owner KROPP CONTRACTING 61024, km 3 Hwy 2 West Slave Lake A.B T0G-2A0				Mfr WABASH MFG		Tank Spec TC306MS		Mfr Date Sept. 2001		Retest Required On AUG. 2022							
				Tank Type FUEL TRUCK				Certification Date AUG. 2021		Original Test Date Sep 2001							
				Inspection Location Westlock		VIN 43713610179385				Material A36/A569							
Phone (780) 849-9111		TCRN / MDIN / CRN 306-MS-03-EL		Unit No		MAWP 3 PSI		# Compartments 1									
MARKINGS 1. TDG Nameplate legible & correct. VIN numbers match 2. Placarding provisions 3. Tests/inspections marked on vessel 4. Vapor/Liquid marked correctly. 5. Railway crossing decal 6. Internal Grounding on TC 312/412 SAFETY DEVICES 1. Primary Venting, press & vacuum 2. Total Vent cap (SCFM) 3. Grounding provisions 4. Internal self closing stop valve on outlet 5. Remote emergency shut off for outlets 6. Thermal shut off for outlets 7. Items 4, 5 & 6 not required on "Crude" 8. Items 3 to 6 not revised, if tank is in class 8 service				Complies X X X N/A N/A N/A		Concerns		Fails		EXTERNAL EXAMINATION 1. Barrel weld seams and attachments 2. Hold down bolts and tank mounting 3. Pipe and fittings 4. Piping protected & w/shear section 5. Manways; Shell; signs of leakage? 6. Overturn protection adequate 7. Bumper&protection adequate: Height must not exceed 30" 8. Level indicator operational 9. Appurtenances on repads 10. Ladder sound and tight 11. Overlay Patches (None allowed) 12. Tank wall corroded or abraded 13. Condition of hoses and connections		Complies X X X X X NO X X NO NO X		Concerns		Fails	
				Complies X X X X X N/A N/A		Concerns		Fails		MC330/331 / TC331/341/11/51/60 tanks only 1. Is tank QT or NQT 2. Stress relieved after manufacture? (New Tanks) 3. If applicable: Stress relief after repair? Location:		N/A N/A N/A		Concerns		Fails	
Comments:/Description of Repair: OFF ROAD USE ONLY REPLACED MANWAY COLLAR INSTALLED REFLECTIVE TAPE REPLACED 2 SETS OF TIE DOWNS																	
Current Disposition of Tank Tested																	
New Tank Entered in to Service Returned to Service ☒ Repair Required ☐ Condemned (removed from service) ☐																	
CERTIFICATE OF INSPECTION COMPLIANCE																	
We certify that the statements in this report are correct and the said unit has been inspected in accordance with D.O.T. Regulations, Transport Canada Regulations and Alberta Regulations.																	
Wabash Mfg Inc - TC TDG Certificate of Registration #25-93																	
Inspector Signature 				Welder & Weld Procedure: JAMIE MANZ W-GMAW-MS-1A													
Name: MAURY LITKE																	
Title: INSPECTOR																	
Date: AUG. 12- 2021																	



WESTLOCK AB CANADA

TC TDG Reg # 25-93

Modification Certificate of Compliance

that the tank, fittings, valves, piping and protective devices comply with the applicable specifications of CSA B620, with respect to the work performed

Specification	TC 306 MS	Orig. Tank Mfr.	Wabash Mfg. Inc.
Tank Veh. Modifier	Wabash Mfg. Inc.	Tank Ser. No.	63661191C06002353
Mod. & Re. Cert. Date	Aug/2021	VIN	43713610179385
Test Date	Aug/2021	MDIN	306-MS-03-EL
Orig. Mfg. Date	Sep/2001	Design Temp Range (° C)	-29 to 38

MAWP (Internal)	3.0	psig	20.9	kPa
Test P (Internal)	5.0	psig	34.5	kPa
MAWP (External)	0.0	inHg	0.0	kPa

Reference	SV-21906	Lining
Weld Matl.	ER70S-6	
Head Matl.	A569	
Shell Matl.	A36 / A569	

Thickness	Heads	Shell Top & Sides	Shell Bottom		Heads	Shell Top & Sides	Shell Bottom	
Mfr	0.134	0.134	0.250	in	3.40	3.40	6.35	mm
Min	0.100	0.100	0.100	in	2.54	2.54	2.54	mm

Volumetric Capacity	Comp 1	3,498	litres	924	USG	Max. Lading Density	0.863	kg/l	0.863	sp. gr.
						Max. Payload	3,019	kg	6,655	lbs

Venting	Venting Capacity Req.		Venting Capacity Req.		Tiona 406-98 Manway
Comp 1	115,045	SCFH	3,282	SM3H	1

	Exposed Surface Area		Max Load Rate			Max Unload Rate		
	sq ft	m2	USGPM	@	psi	USGPM	@	inHg
Comp 1	145	13.50	N/A	—	N/A	N/A	—	N/A

Tank Inspector Maury Litke 9312 110A St., Westlock, AB

Compliance Officer David Schabert 9312 110A St., Westlock, AB

Remount - Design Change. New Tank Mounting Hardware Installed.

Modifications: NOTE: THIS TRUCK TANK UNIT APPROVED FOR OFF-ROAD USE ONLY.

NOTE: REAR BUMPER NOT RATED.