



Vehicle History Detail



Fleet #	GR1
Registration	0674C4
Make	Caterpillar
Model	140M
VIN / Chassis #	CAT0140MTD9G01398

Date	Reading	Type / Repairer Notes	Repairer	Invoice	Cost
		body repairs R-2714 Fixing up rust and paint job	Internal Workshop		\$1,560.00
15/08/2025		Registration O-305		1052247059	\$241.65
14/07/2025		COOLING SYSTEM R-2354 REPLACED BELTS AND HOSES	Internal Workshop		\$1,238.59
28/06/2025	15,389 hrs	hydraulic hoses R-2289 REMOVED AND REPLACED SUSPECT HYDRAULIC LINES	LRF Repairs Pty Ltd		\$1,212.01
25/06/2025	15,390 hrs	Air Conditioner R-2278 REMOVED AND REPLACED COMPRESSOR ASSY. CARRIED OUT VAC AND REGAS OF SYSTEM. TEST OPERATION OK	Advanced AutoElectrics		\$2,234.99
27/05/2025	15,385 kms	CALLOUT R-2210 TRAVEL TO KENNEDY HYW AND REPAIR BLOWN HYDRAULIC HOSE. FILL WITH OIL AND TEST OK	AUSTRALIAN HYDRAULICS		\$1,842.79
16/05/2025	15,336 hrs	King Pin R-2201 Travel to and from silkwood. Went through and checked all parts onsite to find the kingpin bushes supplied were incorrect and are to suit the hub pivot pin that goes through the axle. Checked cat parts to ensure the rest of the parts onsite were correct including shims, thrust washers and seals all ok, informed brad who is going to order the correct bushes. Travel to silkwood after parts had been sourced Remove wheels Remove kingpins and bushes Remove tie rod and steering ram ends Sling wheel motors aside Clean surfaces Fit new bushes with liquid nitrogen Line wheel motor up using forklift and chain blocks Fit new seals and shims Fit new king pins using liquid nitrogen Remove lean over bar and press out bushes Press in new bushes and fit new seals Remove lean over pin on left hand side using oxy and porta power, was able to move pin however pin was too long for the spacers, had to hit out with sledge hammer while heating Fit new pin Passenger side didn't look worn and didn't have new bush for ram eye Refitted lean bar Refitted tie rod and steering ram ends Refitted wheels Grease and pins and bushes Checked for movement no play Found there is some play in other bushes that were not replaced Connected scan tool, found no active faults, history faults were related to low voltage as batteries were flat suspect that may have been the cause Drove machine to try and make fault unable to	CLARK DIESEL		\$5,414.20

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15/05/2025	15,410 hrs	C - 1000hrs S-943 CARRY OUT C SERVICE AND REPAIRS REPLACED CUTTING EDGES AND BOLTS REPAIRED A/C SYSTEM REPAIRED TRIMBLE SYSTEM			\$4,901.61
02/04/2025	15,326 hrs	INSPECTION R-2191 REPAIRED AND RESHIMMED CIRCLE REPLACED STEER KING PINS AND BUSHES			\$9,985.41
02/04/2025	13,201 hrs	INSPECTION R-2190 INSPECTION COMPLETED LIST ATTACHED			\$100.00
28/02/2025	15,325 hrs	Electrical R-2177 CARRIED OUT FULL ELECTRICAL SYSTEM AND FUNCTION INSPECTION. NO FAULTS PRESENT AND ALL FUNCTIONS OPERATIONAL. RESET ALL ECM PARAMETERS AND CONDUCTED FUEL CALIBRATION			\$1,036.75
24/02/2025		Glass R-2163 REPLACED DOOR GLASS PULL IN TYPE			\$2,878.39
11/12/2024		tyres R-2118 CALLOUT REPLACE GRADER TYRE ON 140M GRADER @ JARDINE MACHINE NOT AVAILABLE MAXAM 17.5 R25 GRADER TYRE SEAL O RING LABOUR - DIESEL FITTER TRAVEL TIME INCLUDED - 4 HOURS 2 X FITTERS TO REPAIR TYRE KILOMETER CHARGE PER KM	Steady Contracting		\$5,215.49
06/12/2024		Cutting Edges R-2056	Internal Workshop		\$5,379.88
03/12/2024	15,310 hrs	B - 500hrs S-881 CARRY OUT SERVICE			\$1,966.11
22/10/2024	15,300 hrs	CALLOUT R-1920 SEE ATTACHMENT	Clark Equipment		\$15,494.90
24/09/2024	15,200 hrs	Hydraulics R-1741 SUPPLY AND FIT TEMP HYDRAULIC HOSE TO ENABLE LOADING ON FLOAT TO SILKWOOD REMOVE AND REPLACE HYDRAULIC HOSE AND TOP UP HYDRAULIC OIL. STEAMWASH	Central Gulf Diesel		\$3,614.65
23/07/2024	15,014 hrs	B - 500hrs S-792	Internal Workshop		\$1,826.67
05/07/2024		Cutting Edges R-1607 REPLACED A/C COMPRESSOR AND COMPONENTS SEE ATTACHMENT			\$7,368.68
07/06/2024	14,722 hrs	fuel tank R-1494 REMOVE AND REPLACE FUEL HOSES FROM TANK.REPLACED CLAMPS AND CHECK OK. REPLACED BLADE SLIDE ASSY AND BOLTS	Internal Workshop		\$1,187.20
30/05/2024	14,659 hrs	Grease Nipples R-1479 REMOVE AND REPLACE GREASE NIPPLES AS REQUIRED. GREASE ALL POINTS.	Internal Workshop		\$115.40
20/05/2024	14,486 hrs	Electrical R-1472 CONNECT AND DIAGNOSE ENGINE MISSFIRE WHEN COLD. UNABLE TO REPRODUCE FAULT. PERFORMED SOLENOID TEST OK.	Central Gulf Diesel		\$636.46

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15/04/2024	14,450 hrs	C - 1000hrs S-775 CARRIED OUT B SERVICE AS REQUIRED REPLACED ENGINE OIL AND FILTERS.REPLACED FUEL FILTERS.REPLACED AIR FILTERS.REPLACED BRETHHER FILTERS.REPLACED CABIN FILTERS.CHECKED BRAKES AND SUSPENSION.CHECKED LIGHTS AND ELECTRICAL.CHECKED COOLING SYSTEM.CHECKED SAFETY SYSTEMS.GREASED AND BRAKE ADJUSTED AS REQUIRED.	Internal Workshop		\$1,673.05
15/04/2024		Driveline R-1431 REMOVED AND REPLACED DRIVE SHAFT YOU AND UNI JOINTS.REPLACED BOLTS AND TENSIONED TO SPECIFICATION. ADJUSTED AND REPLACED BLADE SLIDES AS REQUIRED.	Internal Workshop		\$2,878.38
10/04/2024		Oil leak R-1346 Inspected leak and found that hose 2911965 will need replacing Replaced hose on the grader and tested for leaks and no leaks.	Internal Workshop	1714097794	\$0.00
10/04/2024	11,955 kms 11,955 hrs	Oil leak R-1338 1. Inspected Oil leak at rear of transmission and found there is a hose that has failed and needs to be replaced. ORDER NEW HOSE FOR GRADER ASAP 2. Inspected Oil leak above torque convertor and found the torque converter drain leaking. NEED TO ORDER ORINGS FOR DRAIN AND PIPE ORINGS ASAP Hose changeout completed	Internal Workshop		\$291.96
10/04/2024		hydraulic hoses R-1354 Blown hose on the front of the Grader. Ordered hose and replaced hose.	Internal Workshop		\$0.00
16/12/2022	13,167 kms	Crossover Tank, Fan shroud, hydraulic hoses , Radiator R-990 14.12.2022: 2 x estimates provided for POs. ES generating POs. DO-SAL00016 & DO-SAL00015	BDS Mechanical Doomdgee		\$0.00
12/10/2022	13,100 hrs	A - 250hrs S-325 LH mirror missing, RH door glass cracked all over, UHF transmits but doesn't receive, wiper blades u/s all, LH auto manual switch active fault, LH top door wiper arm u/s, front indicators missing, front lights missing, all 4 blade lights not working, cab lights to LHS both not working, joystick handrest needs padding, switch missing from RH wipers rear, RH blade lift has movement, blade slide form worm both sides top and bottom, side shift cycl has moderate movement, cutting eges missing bolts. A frame bolt needs adjusting has play, circle drive motor leaking, blade lift studs have movement, front end, pins have excessive play, steer cyl mount pins have play, front axle pivot has excessive play, tie rod bent, RH steer cyl stud loose, tranny oil low, scarifier teeth worn - big ones, outside fire extinguisher missing, straighten cab protection rail, tandem swivel leaking L&R, hose damaged barrel end, hyd oil low, circle drive oil needs top up diagnose park brake fault - waiting on parts replaced cutting edges attempted to replace windows, wrong windows still waiting on parks .	Fabbro Diesel Services		\$2,457.74
09/09/2022		Electrical , Hydraulics, R&R engine R-658 Travel to tully diagnose oil leaks on transmission found test parts and hose leaking replaced hose and fittings. Change engine oil and change oil filter Take oil sample and send for testing removed rocker cover found injectors 1 & 3 leaking removed injectors and replaced recoded, degreased and washed machine changed engine oil filter and oil again	RLH Diesel PTY LTD		\$1,320.50
09/09/2022	12,933 kms	hydraulic hoses , Oil leak R-659 test parts leaking replaced test parts and hose on transmission	GTB Engineering Pty Ltd, RLH Diesel PTY LTD		\$0.00

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05/09/2022		hydraulic hoses R-644 Remove guard plates and other components to get to hose. Remove hose and get GTB hydraulics to make new hose. Install hose and fit all guards back on. Top up oil and in hydraulic tank. Check for leaks PASS.	GTB Engineering Pty Ltd, Internal Workshop		\$379.98
29/08/2022	12,912 hrs	A - 250hrs S-209 Carry out 250Hrs service Replace all filters and fluids Replaced worn hydraulic hoses. Refit circle drive and shim ball to OEM specs Fit front tyres	RLH Diesel PTY LTD		\$4,338.30
25/08/2022		New T-118	Bridgestone Australia LTD	4810230770	\$86.24
23/08/2022	10,322 hrs	D - 2000hrs S-323 2000Hr service. Diagnosed electrical fault rewired main harness plug into cab fit new electrical plug and pins.	Internal Workshop		\$1,323.97
25/07/2022	10,305 hrs	R&R engine R-525 Work requested: Rebuild C9 Engine (25/07/2022) C9 engine was delivered to FDS Townsville Workshop with a ventilated block at #6 cylinder. Proceeded to tear down engine for inspection of all parts. Customer sent another C9 engine for a doner block and crank. Stripped and sent block and crank to machine shop for inspection. Found doner block u/s. A semiconductor doner block was sent and delivered to machine shop. After inspection and machining this block was ok for use. Engine was packed away for some time due to customer deliberation with insurance. Once FDS was given the go ahead that engine parts were in, packed and cleaned. New parts were ordered and block and crank cleaned for assembly. Proceeded to install crank and check oil clearance. All ok. Installed cylinder packs. Installed camshaft and followers. Spec new recon cylinder head and installed. Assembled front and rear housings. Installed 2x new injectors in #5&6 and carried out valve adjustment. Installed new turbo, fuel pump, w/pump, oil pump, thermostats and wiring harness. Prepped and painted engine and delivered to dyno. Job complete. Sump fitted to engine had repair carried out, leak was observed from repair after engine was removed from the Dyno, sourced new Sump assembly, Notified Customer Picked up new sump and repainted. Drained engine oil, Removed old sump and installed new component with new gasket, torqued bolts in sequence to spec, Topped up engine with new oil Cleaned down engine of marks Prepped engine for Transport	Fabbros Diesel Services		\$71,278.28
19/07/2022		Engine R-680 : Download/Upload - Engine Electronic Control Module COLLECT ECM, GATHER BREAK OUT HARNESS, INVERTER AND COMMS ADAPTER. CONNECT TO ECM, COMPLETE PSR AND SAVE TO JOB FOLDER. DISCONNECT ALL EQUIPMENT AND RETURN TO TOOLSTORE. COMPLETE PAPERWORK.	Hastings Deering CAT		\$385.00
11/07/2022	10,104 hrs	Electrical, Joystick R-808 Fit bulb to rotating beacon - Knock wheel lean pivot pin back in and retighten remove and replace LH joystick steering calibrate, run machine on job and get feedback from operator, fault no longer present replace bulb, bulbs keep blowing, need to replace with magnetic led beacon	Fabbro Diesel Services		\$257.38
28/06/2022		Parts Only R-303 Fitter: Robbie Brammer Site: Silkwood Dates: 20/06/2022 - 26/06/2022 Labour - Date: 20/06/2022 Hours: 10.5 Labour - Date: 21/06/2022 Hours: 9.5 Labour - Date: 22/06/2022 Hours: 12.5 Labour - Date: 23/06/2022 Hours: 13.5 Labour - Date: 24/06/2022 Hours: 11.5 Labour - Date: 25/06/2022 Hours: 12.0 Labour - Date: 26/06/2022 Hours: 9	Fabbro Diesel Services		\$209.00

Date	Reading	Type / Repairer Notes	Repairer	Invoice	Cost
13/06/2022	9,670 hrs	<p>C - 1000hrs S-326 Machining and re-assemble with new duo cone seal. - Re-bush/Re- pin Axle pivot, wheel lean bar, wheel lean cylinder, spindle, arm, - Replace Tie rod ball joints - Replace spherical bearings and ball studs steer cylinders - Both tandems are leaking – Remove tandems, replace axle seals, tandem seals, wear rings and thrust washers and re-shim final drive housings and sprockets. - HEUI pump oil drain pipe leaking - remove, reseal, re-install -Starter motor leaking – remove, reseal, re- install - Both sides door seals and glass need replacing – disconnect wiring, remove door, remove glass, clean off sealant, install glass and door. - UHF radio needs replacing – remove and replace uhf - UHF Aerial broken – Remove and replace aerial - Headlights are missing – Fit new headlights - Headlight bar damaged – Convert to straight bar and shorten harness. - Reposition blade in cradle, repair cradle with plates, replace slides and remove broken retainer bolts - Repair Crack in Drawbar and circle – gouge and weld where required - Broken Sideshift cylinder - Replace with second hand unit off GR1 - LHS mirror missing - replaced - Replaced hoses - All Fan drive - Hydraulic cooler hoses - Trans to diff hose - Hyd pump hoses - Main hose from hyd pump to main control valve - Service brake hoses to tandems (x4) - Ripper cylinder hoses - Implement hose – Load condenser, condenser to receiver drier - All coolant hoses - Fuel return line - Washer bottle fill hose - Strip, clean and detail interior. Upholstery clean hoodlining - Cleaned out evaporator and use a/c sanitary spray to disinfect/de-odourise cab. - Replaced both front tyres and rear tyres remove from the Tpomas as it is parked up. - Ripper teeth to be replaced – Had to use air/arc gouger to remove seized boot pins - Turbo drain pipe resealed - Replaced belts, idler and tensioner bearings - All wiper blades replaced - Touch up Paint on machine - Replace OEM Stickers - Pressure wash radiator - Weld cracked panels - Circle stops and jams up/ won't turn – Replace circle drive motor with second hand unit from GR1 - Adjusted blade lift mounts/ yoke – last adjustment, will need bush replacement next - Steering calibrated o Articulation calibrated, rods inspected and not bent - No reverse lights – bulbs replaced - Several worklamps not working – Replaced bulbs, troubleshoot blade lights not working and found bulkhead plug on front of cab had pin pushed back, re-pin and glue in power wire to lights - Adjust wiper arms to stop overlapping on LH window - Ripper control switch not returning to centre - Missing belly plate bolts - replaced - Leaking fittings at swivel joint - resealed - Trans calibrated - #2 clutch pack at Universals with new bolts and tension to spec with Loctite applied - Replace transmission output seal Reseal transmission output yoke - Replace leaking water pump, and missing thermostats. Flush cooling system and fill with CAT ELC coolant - Replace radiator cap - Excessive play in drawbar ball - Adjust shims to get final play to 0.030" - Whilst apart check ball bolt tension @ 370ft/lb. Tension housing bolts to 670ft/lb. - Replace damaged arc suppressor and resistor for A/C wiring - Check all hydraulic screens - Extract all broken bolts and re-tap threads for all panels and tread plates. Replace missing bolts where required - Apply silicone to cab to stop water</p>	Fabbro Diesel Services		\$6,204.38
13/06/2022		<p>Registration O-84 12 mths rego paid GCA card 13.06.2022</p>	TMR	2AA5A4	\$244.67
13/06/2022		<p>UHF Radio R-809 replace UHF replace stepping hoses replaced cutting edges and ripper boots</p>	BDS Mechanical		\$470.25

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12/06/2022		Engine, Injector R-813 Gulf Civil engaged the services of a subcontractor to repair motor Grader 140M injector, on or around July 2021. The Subcontractor has contaminated the cylinder Bore with Coolant, causing a Hydraulic Lockup to occur with the result being a catastrophic failure as pictured below. Without the ability to operate this Grader, It could not be loaded or transported without the assistance of multiple machines and trucks which took over 6 months to arrange. Upon loading and Transport, We have engaged the services of a separate subcontractor to commence removal of the engine in readiness for repair. This task has only just been completed and the diagnosis of what has occurred has been advised to us, hence this incident report and subsequent claim for damages. It has been discovered that the practices of the initial subcontractor in July 2021 has caused a severe and catastrophic outcome for this machine, with costs in excess of \$80,000, plus loss of income/revenue, as well as the additional costs of having to hire alternative machines.	Plainland Mechanical		\$7,478.31
30/05/2022	8,658 hrs	Blades R-807 Replace top LHS blade slides - Fit new blade slide adjuster locknut repair completed during service	Internal Workshop		\$6,345.29
29/05/2022	9,418 hrs	B - 500hrs S-324 service completed filters changed in addition to service. all air filters changed grease machine check all lights and instruments	Internal Workshop		\$800.68
25/05/2022	8,600 hrs	Air Conditioner, Battery, Cab, Drawbar, Grader blade , Steering R-811 - Carry out Steering Calibration - Carry out Articulation Calibration - Carry out Transmission calibration, passed - Repair Panel damage to LH top engine cowl - Replace Missing steps RHS with second hand unit - Repair Leaking hose o'ring on fan solenoid block - Replace worn articulation bushes - Replace RH indicator arm with second hand unit - Replace interior cover plate with second hand unit - Replace Machine Stickers/Livery, Unit# and Company logo - Detail interior, use upholstery cleaning machine. - Sanitise A/C system - Swap out GR37 Drawbar, Circle, Blade with GR38 o Route hoses and secure hoses from GR38 onto GR37 o Remove and replace Pins and Bushes for Blade pivot o Replace Hydraulic Cylinder bearings o Adjust blade o Replace Circle Drive oil o Check ball, shaft, and housing wear. In spec o Use shim steel as 'insurance' between ball and shaft o Replace Ball bolts and apply Loctite, tension to 375 ft/lb o Shim housing to spec and tension bolts to 675 ft/lb. Ball Play 0.030" o Needle Scale excess rust on top of blade - Replaced Batteries, attempt to load test but not enough power for load tester (cell collapsed), Check Alternator Charge @ 28 volts - Replace Articulation Hose clamp - Replace door cable for interior RHS Wash Machine - Grease machine	Fabbro Diesel Services		\$470.25
24/05/2022	8,600 hrs	Bushes, Engine R-810 replace articulation cylinder bushes and pins due to excessive play. use manufactured bronze bushes instead of fiber composite bush. extra work leaking hose at front hydraulic valve replace o'ring, tested and no leak	Fabbro Diesel Services		\$0.00
20/04/2022		Parts Only R-344 Parts invoice	Hastings Deering CAT		\$2,834.90
12/04/2022		Engine R-75 (12/04/2022) Customer delivered a failed C9 engine with a ventilated block and a doner engine to tsvl w/shop for repair. Proceed to strip doner engine and deliver block and crank to Twine Machinery for inspection and machining. Box up the rest of the doner engine for customer pick up. (17/05/2022) Call received from customer regarding an insurance assesor coming to look at the failed engine. Proceed to strip C9 engine and lay out on bench for inspection. Once inspection was done proceed to box up engine to clear up bench space until customer decides what to do with the engine. Job complete No job card - closed with invoice only as per Colin Gordon	Fabbros Diesel Services		\$4,832.88

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06/04/2022		Parts Only R-204 Labour Hire Fitter: Robbie Brammer Site: Silkwood Dates: 28/3/22 - 3/4/22 Labour - Date: 31/3/22 Hours: 9.5 Labour - Date: 01/4/22 Hours: 9.5	Fabbro Diesel Services		\$1,985.50
04/04/2022	9,171 hrs	A - 250hrs S-32 service and repairs completed. complete service checklist air Conditioner, Brakes, Cab, Chassis, Electrical, Engine, Glass, Grader blade , hydraulic hoses , Lights, Steering	Fabbro Diesel Services		\$989.60
04/04/2022		Air Conditioner, Brakes , Cab, Chassis, Driveline, Electrical, Engine, G.E.T, Glass, hydraulic hoses , Steering R-26 Rectify Failed Engine - No job card - used Invoice as per Colin Gordon (12/04/2022) Customer delivered a failed C9 engine with a ventilated block and a doner engine to tsvl w/shop for repair. Proceed to strip doner engine and deliver block and crank to Twine Machinery for inspection and machining. Box up the rest of the doner engine for customer pick up. (17/05/2022) Call received from customer regarding an insurance assesor coming to look at the failed engine. Proceed to strip C9 engine and lay out on bench for inspection. Once inspection was done proceed to box up engine to clear up bench space until customer decides what to do with the engine. Job complete.	Fabbros Diesel Services		\$4,832.50
03/04/2022		Parts Only R-320 Fitter: Robbie Brammer Site: Silkwood Dates: 28/3/22 - 3/4/22 Labour - Date: 28/3/22 Hours: 10.5 Labour - Date: 29/3/22 Hours: 9.5 Labour - Date: 30/3/22 Hours: 9.5 Labour - Date: 31/3/22 Hours: 9.5 Labour - Date: 01/4/22 Hours: 9.5 Labour - Date: 02/4/22 Hours: 9.5 Labour - Date: 03/4/22 Hours: 9.5	Fabbro Diesel Services		\$1,985.50
08/03/2022		Circuit Breaker R-814 Customer's PO number: PO-1390 Customer complaint: - Starting fault Resultant damage: - Cause of failure: - Faulty circuit breaker Repair process comments: - Engine wont start, - Diagnosed low battery power to powertrain ECM - Found faulty circuit breaker in engine bay - Didnt have correct part bridged power off aqua grade breaker - Current is still within capacity. - Recommended replacement of part to onsite point of contact.	Hastings Deering CAT		\$2,098.80
03/03/2022	8,453 hrs	D - 2000hrs S-328 - carry out 6000hr service - Rebuild front axle/steering - Both tandems are leaking, - Make guards up to protect tandems- - HEUI pump oil drain pipe leaking pretty bad - Replace both side door glasses and seals - Replace UHF radio needs replacing - Headlights are missing - Headlight bar bent - Reposition blade in cradle, repair slides and remove broken bolts - LHS mirror to be replaced - Replace Multiple hoses all over machine especially the hoses that go through the artic will require replacing very soon. - Strip, clean and detail interior - Clean out evaporator - Replace both front tyres - Replace scarifier tips - Replace all coolant hoses - Turbo drain pipe reseal - Replace belts and tensioner bearings - All wiper blades - Paint machine - Replace Stickers - Clean radiator - Weld cracked panels - Circle stops and jams up/ won't turn - Adjust blade lift mounts/ yoke - No detent in steering joystick - Calibrate steering - Calibrate the Articulation (Check if rods have play or bent) - Reapir damaged wiring for the reverse lights - Several worklamps not working - Adjust wiper arms to stop overlapping on LH window - Ripper control switch not returning to centre - Missing belly plate bolts - Leaking fittings at swivel joint - Sideshift cyl leaking - Complete Transmission calibration	Fabbro Diesel Services		\$1,035.78
01/03/2022	8,800 hrs	C - 1000hrs S-343 reset service history now we are using gearbox administrative only - not actual service			\$0.00
09/06/2021		Registration O-83 12 months registration and fees	TMR	30142F	\$253.85

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04/03/2021		New T-150 Tyres ordered from Bne for Grader.	Freedom Tyres		\$4,100.64
28/01/2021		New T-149 One grader tyre. 17.5R25 Advance GLR09 E3/L3	cloncurry tyres		\$1,235.00
23/01/2021		New T-148 One grader tyre. 14.00-24 ADVANCF 16 PLY (this is the note I have, grader tyre, but size is different to other inv)	cloncurry tyres		\$753.50
15/10/2020		GREASE R-820 SUPPLY OF GREASE	Hastings Deering CAT		\$267.49
09/10/2020		Repairs R-815 Wayne called me late in the afternoon, grader had a starting issue after 'hitting a stump'. Later ascertained Alan Wilson was driving it. Wayne had spoken to Hastings and they could send someone from Isa on Sunday to undertake diagnosis and repairs. Hastings sent through proforma quote of \$3k, I prepped PO 1285 with Owen's authorisation for Hastings.	Hastings Deering CAT		\$0.00
22/06/2020		Registration O-210 Adjusment note supplied to ADLU for re issue of invoice to GULF CIVIL from ADLU. Invoice for repairs on plant last year - \$12,012.17	Hastings Deering CAT		-\$12,012.17
18/06/2020	8,651 hrs	coolant, injectors R-819 Repair process comments: SORT AND LOAD PARTS ON UTE - TRAVEL TO SITE - SET UP WORK AREA - CHECK OVER MACHINE AND START MACHINE - SHUT DOWN MACHINE - DRAIN COOLANT - REMOVE TAPPET COVER - DISCONNECT INJECTORS - SET UP TOOLING - BEGIN REMOVAL OF #1 INJECTOR - REMOVE INJECTOR SLEEVE AS PER OEM - CLEAN INJECTOR HOUSING - FIT NEW INJECTOR SLEEVE - FIT NEW INJECTOR - REPEAT PROCESS FOR THE REMAINING FIVE INJECTORS - CONNECTED INJECTOR HARNESS - FIT TAPPET COVER - FILLED COOLING SYSTEM - CONNECTED ET DOWNLOADED INJECTOR TRIM CODES - INSTALLED INJECTOR TRIM CODES - TEST RUN MACHINE Repair process comments: REMOVED HEADER TANK - DEGREASED HEADER TANK - FILLED COOLING SYSTEM WITH FLUSH AGENT - RAN MACHINE UP TO TEMPERATURE AS PER OEM - FLUSHED SYSTEM - REPEATED PROCESS UNTIL SYSTEM WAS CLEAN - SOURCED A 200L DRUM AND FILLED WITH WATER IN TOWN - FLUSHED WITH FRESH WATER - FILLED COOLING SYSTEM WITH COOLANT - TESTED MACHINE - REPLACED ENGINE PRESSURE SENSOR - PACKED UP WORK AREA FIT NEW FILLER CAP	Hastings Deering CAT	40100289152	\$12,012.17
15/04/2019		parts R-818 parts for grader	Hastings Deering CAT		\$5,800.96
09/04/2019		Delivery/Hand over Inspection O-211 prepare machine inspection 9180Hours	Hastings Deering CAT		\$0.00
02/04/2019	9,168 hrs	Segment R-816 4x circle segments	Hirst Mechanical services		\$2,244.00
01/04/2019		Harness R-817 spence contracting harness assembly	Hastings Deering CAT		\$2,285.06
27/03/2018		Delivery/Hand over Inspection O-209 PURCAHSE OF EQUIPMENT REGO 67190C	Grays Auctions	7018751-66-1	\$220,251.27

Date	Reading	Type / Repairer Notes	Repairer	Invoice	Cost
27/03/2018	8,176 hrs	C - 1000hrs S-329 service to start service history - not actual service			\$365.60
70 Records				Total:	\$442,498.27