



**DOBBS PETERBILT**

3707 Airport Way S.  
Seattle, Washington 98134  
TF: (800) 255-7383



Invoice: **021R3724**  
Date / Hour: 8/22/2023 1:11:44PM  
Repair Order: 3724  
Customer: 801156  
Branch: Seat  
Total Invoice: \$64,326.77  
\*\*\*Open Account - Charge\*\*\*

Page 1 of 5

**Bill To:** Grady Excavating Inc - NORTH BEND - SHIP TO  
PO Box 467  
Mukilteo, WA 98275

**Ship To:** Grady Excavating Inc - NORTH  
BEND - SHIP TO  
46832 SE Middle Fork Rd  
North Bend, WA 98045  
Office Phone: 425-423-7932  
Email: ap@gradyexcavating.com

Work: 425-423-7932

Shop: 425-423-7932

Customer P/O: G57

Open Date: 08/01/2023

Completion Date: 08/14/2023

Add User: matthew.austin

Salesperson: ataylor

**Unit Number: G57**

**Model Year: 2016**

**Make/Model: Peterbilt 367**

**Type: Truck**

**VIN: 1NPTX4EXXGD319245**

**Meter: 530326 Miles**

**In-Service Date: 05/07/2015**

**ECM Reading: 18710**

Unit Components:

Manufacturer

Model

Part Number

Serial Number

79813141

**Task: 1 521 Engine Assembly - Miscellaneous Repair Department: Service**

**Complaint:** Engine Swing

**Cause:** Recon Engine Swing

Rear motor mounts  
Front motor mounts  
Clutch and suitcase kit  
Oil  
Coolant  
Serpentine belts  
DPF/DOC clean  
Air filters  
Fuel filters  
Old Engine: 79813141  
New ESN: 60848459  
New Engine Part#: DR7080-RX

**Correction:** Steam cleaned engine and transmission areas. Pulled into shop. Removed aftertreatment and turned into parts for cleaning.

Removed drivelines, hydraulic pump, and shift tower. Removed transmission, clutch and flywheel. Sent flywheel out for resurfacing. Inspected clutch, found release bearing showing signs of wear. Inspected transmission and drivelines. Found input shaft, cross shaft bushings, and bearings in good condition. Found carrier bearing yoke nut loose and yoke worn on splines. Recommend replacing clutch, yoke at carrier, and new yoke nut. Drained engine oil and coolant. Recovered refrigerant. Removed hood assembly, cooling package, clean air plumbing, charge air pipes, charge and start harness, OEM wiring harness, power steering pump, heater hoses, and vent lines. Removed engine. Found front engine mount bolts seized in bushings. Removed front cross member engine bracket to get engine out. Removed oil pan and set engine on jack stands. Found rear engine mounts severely worn. Pressed front engine mounts and bolts out of front cross member. Cleaned front cross member and installed with new mounts and bolts. Supported cab and replaced rear engine mounts. Loosened mirrors and replaced two air filters. Replaced frame mounted fuel filter. Staged recon engine and groomed. Removed and installed fan shroud with brackets, fan, fan hub, alternator, A/C compressor, ECM, coolant fittings, wiring harness brackets, rear engine brackets, fan pulleys, and mega bracket. Removed balancers from both engines to install front engine mount bracket. Installed resurfaced flywheel and new clutch to engine. Installed engine and kept supported. Torqued engine mount bolts. Replaced yoke and nut at carrier. Reinstalled all removed components with necessary gaskets and seals. Installed cleaned aftertreatment. Primed fuel system. Filled cooling system, oil sump, power steering system, and A/C system with new fluids. Ran engine and checked for leaks. Found leak at coolant drain plug, transmission cooler hose, and coolant filter. Replaced plug and hose. Tightened coolant filter. Topped off all fluids and steam cleaned engine. Activated clutch and checked adjustment. Found clutch linkage out of adjustment. Clutch had no free travel with 1/2" between release bearing and clutch brake. Adjusted linkage to 18" between forks and release bearing. Installed hood. Calibrated ECM. Ran engine up to temp. No issues found. Performed road test and QC.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
PTBPR	05-16401	MOUNT-ENGINE FRONT	EA	2.0	\$28.32	\$56.64
CUM10	DR7080RXCUM-C	ENGINE-ISX 15 13 B 600@1900 XPI-Core	EA	-1.0	\$9,018.75	\$(9,018.75)

**Original Invoice: 021R3724021R3724**

**\*\* See Last Page for Invoice Total \*\***



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CAT15	1261768	SOCKET	PC	2.0	\$2.15	\$4.30
CAT15	1552270	PLUG KIT	EA	1.0	\$4.76	\$4.76
SEA21	18.	FLYWHEEL TURN	EA	1.0	\$114.62	\$114.62
SPC10	250-4-21-1	END YOKE	EA	1.0	\$223.01	\$223.01
SPC10	250-70-18X	KIT-BEARING RETAINER	EA	2.0	\$17.28	\$34.56
SPC10	250-74-11	NUT	EA	1.0	\$16.57	\$16.57
CUM10	2866337CUM	GASKET-CIRCULAR 5"	EA	2.0	\$12.49	\$24.98
CUM10	2866636CUM	GASKET-CIRCULAR 4"	EA	2.0	\$12.80	\$25.60
CUM10	2871453CUM	GASKET-DPF ASSY	EA	2.0	\$33.01	\$66.02
ETN10	308925-25	EP 15.5 2050 TORQ VCT D	EA	1.0	\$1,202.49	\$1,202.49
FUL10	4305294	GASKET-SHIFT LEVER HOUSIN	EA	1.0	\$9.15	\$9.15
CUM10	4988280CUM	GASKET-PUMP HYDRAULIC	EA	1.0	\$3.53	\$3.53
BCA10	6306LLUA1C3/2E	BEARING	EA	1.0	\$13.82	\$13.82
Tac Scr15	675-102	BRASS FIT. 61NAB-4	EA	1.0	\$0.54	\$0.54
Tac Scr15	675-A03	BRASS FIT. S769AB-2V D.O.T.	EA	1.0	\$2.42	\$2.42
Tac Scr15	679-003	3/8 PLUG	EA	1.0	\$1.15	\$1.15
PACPR	A22-1016-001	PLATE-MOUNTING FRONT ENGI	EA	1.0	\$13.25	\$13.25
PACPR	A22-1016-002	PLATE-MOUNTING FRONT ENGI	EA	1.0	\$13.02	\$13.02
MISC	BAKE	DPF BAKE	EA	1.0	\$595.24	\$595.24
SEA21	BLA506	a/c dye	EA	1.0	\$12.41	\$12.41
TRP	CT05317	TIE-CABLE 50LB 15.5" BLK	EA	20.0	\$0.12	\$2.40
TRP	CT9444TRP	CLAMP-CONSTANT TORQUE #44		2.0	\$6.24	\$12.48
PTBPR	D1030-3755	HOSE-HEATER #12X25' J20R3	EA	1.0	\$9.56	\$9.56
PTBVN	D50-6039	HOSE-HUMP CAC ASSY RED	EA	1.0	\$44.07	\$44.07
DYC10	D84-1000-6061620	BELT-POLY 6 RIBS X 1620 E	EA	1.0	\$41.15	\$41.15
TRP	D84-1000-6122180	BELT-POLY 12 RIBS X 2180	EA	1.0	\$78.77	\$78.77
Levins15	DLO38623	15W40 DELO 400LE GAL CS/3	EA	13.0	\$24.02	\$312.26
CUM10	DR7080RXCUM	ENGINE-ISX 15 13 B 600@1900 XPI	EA	1.0	\$45,672.16	\$45,672.16
CUM10	DR7080RXCUM-C	ENGINE-ISX 15 13 B 600@1900 XPI-Core	EA	1.0	\$9,018.75	\$9,018.75
TRPCT	EC3501	COOLANT-TRP ELC 50/50 JUG	JG	11.0	\$10.58	\$116.38
TRPCT	EC3501	COOLANT-TRP ELC 50/50 JUG	JG	4.0	\$10.58	\$42.32
PTBVN	F16-6009031B413SB0	CLAMP-HOSE T BOLT	EA	1.0	\$13.74	\$13.74
PTBVN	F50-1548	HOSE-SILICONE 2.5"	EA	1.0	\$26.08	\$26.08

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FNST	FG2409	SLEEVE-COMPRESSION 1/4 J8	EA	3.0	\$0.67	\$2.01
MMF10	HWC04428	BOLT-HEX M20-2.50X120 CL1	EA	1.0	\$17.42	\$17.42
MMF10	HWC04428	BOLT-HEX M20-2.50X120 CL1	EA	1.0	\$17.42	\$17.42
MMF10	HWC05722	WASHER-ROUND M20X37X4 HDN	EA	4.0	\$2.32	\$9.28
PTBPR	K169-163-20CA	NUT-HEX SL NYL M20-2.50X22.15T CAD	EA	2.0	\$16.40	\$32.80
PACPR	K37-1029	FILTER-ELEMENT FUEL 10	EA	1.0	\$51.23	\$51.23
TRP	LM11400	CASTROL A/C PAG 150 8 OZ	EA	1.0	\$17.37	\$17.37
DON10	P625128	AIR FILTER RADIALSEAL	EA	1.0	\$86.27	\$86.27
DON10	P625128	AIR FILTER RADIALSEAL	EA	1.0	\$86.27	\$86.27
FGD10	Q347367FLG	CAP-FILL VENTED	EA	1.0	\$26.09	\$26.09
PACPR	RK55734	KIT-WIF SENSOR W/18" JUMP	EA	1.0	\$82.10	\$82.10
PTBPR	SB200	CLUTCH BRAKE	EA	1.0	\$54.77	\$54.77
TRPWS	TWS0013	FLUID-WINDSHIELD WASH -20	EA	1.0	\$3.20	\$3.20
PACPR	U30027	MOUNT-ENGINE REAR	EA	2.0	\$517.07	\$1,034.14
TRP	VH11600	KIT- O-RING- HVAC SERVICE	EA	1.0	\$3.05	\$3.05
PTBVN	W34-1095-070	BOLT-FLANGE M16X2X70 10.9	EA	8.0	\$3.39	\$27.12

## Detail Tax Info:

Sales Tax \$5,980.50  
Total: \$5,980.50

<b>Total Parts:</b>	<b>\$50,359.99</b>
<b>Total Core Charge:</b>	<b>\$9,018.75</b>
<b>Total Core Ret:</b>	<b>\$(9,018.75)</b>
<b>Total Labor:</b>	<b>\$6,860.16</b>
<b>Total Environmental Fee:</b>	<b>\$200.00</b>
<b>Total Shop Supplies:</b>	<b>\$926.12</b>
<b>Invoice Subtotal:</b>	<b>\$58,346.27</b>
<b>Total Tax:</b>	<b>\$5,980.50</b>
<b>Total Invoice:</b>	<b>\$64,326.77</b>

## Payment Method

## Terms

## Due Date

\*\*\*Open Account - Charge\*\*\*

Net 30 Days

9/21/2023

## Remit To

Dobbs Peterbilt - Seattle, WA  
P.O. Box 35144 #1022

Seattle, WA 98124-5144



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#### LIMITED WARRANTY

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.

**WHO IS COVERED:** The Dealership issuing this invoice (the "Dealership") offers this limited warranty to only you, the customer listed on this repair order/invoice. It does not extend to any subsequent owner. It cannot be transferred to any other person.

**WHAT IS COVERED:** The Dealership warrants the workmanship of our labor performed in conjunction with repairs for 90 days (the "Warranty Period"). Said Warranty Period commence on the date ("Invoice Date") that the repairs are completed. The following items will void this Limited Warranty; if the failure was caused by misuse, abuse, lack of or improper maintenance, accident, alterations, overheating, and/or lack of lubrication or coolant. For any failure caused by the Dealership's workmanship (labor) covered by this Limited Warranty, the Dealership will either repair or replace such failure, at its option, in the Dealership facility. **YOUR RESPONSIBILITIES:** All items must be returned to our shop with transportation charges prepaid for our inspection and determination within 60 days from the date of the sales invoice covering said items. The customer is required to return the vehicle to the Dealership or authorized repair facility at the customer's expense. You must retain copies of your Repair Orders/Invoices, and, upon request, be able to present them to us when requesting coverage under this Limited Warranty. Upon return of the vehicle to you, you must pay for any parts, labor, products, expenses, freight and taxes that the Dealership is not obligated to provide or pay for under this Limited Warranty.

**WHAT IS NOT COVERED:** Repairs which are still covered by a manufacturer's warranty or recall or other third party warranty/service contract. The Dealership's Limited Warranty shall be secondary to any such warranty or service contract that provides coverage for repair claims covered hereunder. Damage caused by you for failure to use manufacturer approved fluids, or the lack thereof, including but not limited to oil, antifreeze, and DEF. Any failure or damage resulting from your failure to perform maintenance in accordance with the manufacturer's recommendations; your failure to maintain appropriate fluid levels (e.g. oil, water, DEF, transmission fluid); your continued operation of the vehicle after warning light notification; modification or operation of the vehicle in a manner that is not in conformance with the manufacturer's specifications or intended use; an accident or collision; your use of improper or contaminated fluids including fuel, and/or misuse, abuse, tampering, negligence, theft, vandalism, or acts of nature or God. Parts installed and/or repairs performed on vehicles used primarily for off road competition or engaging in a contest of speed or endurance of any type.

**INSPECTION RIGHTS:** The Dealership reserves the right to inspect the vehicle and any parts removed from or installed in the vehicle both prior to and after a repair is performed pursuant to a claim made under this Limited Warranty

**EXCLUSIVE REMEDY:** The performance of labor to effect repairs is the exclusive remedy available under this written Limited Warranty. **THE PERFORMANCE OF LABOR TO EFFECT REPAIRS IS YOUR SOLE AND EXCLUSIVE REMEDY AND OUR ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. OUR LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE LABOR WE SUPPLIED, NOR SHALL WE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT.**

**SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.**

**IMPLIED WARRANTY DISCLAIMER:** The only warranty on parts and products sold in conjunction with repairs performed by the manufacturer or supplier of said parts or products. Except for the limited warranty on the workmanship of our labor, the Dealership expressly disclaims all implied warranties including any implied warranties of the merchantability and fitness for a particular purpose for any period beyond the Warranty Period. **WE LIMIT THE DURATION AND REMEDIES OF ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE TO THE DURATION OF WARRANTY PERIOD.**

**SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.**

**NO ASSUMPTION OF LIABILITY:** The Dealership does not authorize any other person to assume for it any liability in connection with the sales of any parts or products of this repair.

**THE FOLLOWING APPLIES TO ALL OF OUR CUSTOMERS**

**STORAGE CHARGES:** I understand and agree that a daily storage charge may be assessed if I fail to pick up the vehicle after being notified that the repairs have been completed. Storage charges will accrue at the rate of \$45.00 per day beginning 15 days after the repair has been completed. Storage fees will also accrue at the same charge if I fail to authorize repairs to be performed within three days after the date of communication from the Dealership.

**DISASSEMBLY/REASSEMBLY CHARGES:** If you authorize disassembly of the vehicle or a vehicle component to provide an estimate or commencement of repairs and do not authorize completion of a repair or service, a charge will be imposed for disassembly, reassembly or partially completed work and you agree to pay the same. Such charges will be directly related to the actual amount of labor and parts involved in the inspection, repair or service. I have been advised that disassembly of the vehicle may prevent restoration of the vehicle to its prior condition.

**DELAYS AND LEGAL LIABILITY:** I understand and agree that the Dealership is not responsible for any delays caused by unavailability of parts or shipping by the supplier or transporter or any losses or downtime relating to such delays, nor is it responsible for loss or damage to the vehicle or articles left in the vehicle in the event of fire, theft, or any other cause beyond its control. The Dealership will not be responsible for personal property. You and your representative agree to hold





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the Dealership harmless and not liable for any missing or damaged property.

WARNING: Products being sold to you can expose you to chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Customer Signature: \_\_\_\_\_ Date: \_\_\_\_\_