



Dunkin Diesel Service
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Invoice# 11166

Order ID: 11511

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Service Writer: TS

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Grady Excavating
 828 2nd St.
 P.O. Box 467
 Mukilteo, WA 98275

Tag: C21086F
 Make: 2006 Peterbilt 378
 VIN: 1NPFL4EX27D696306

General	Truck #G23 Mileage = 426,413 Hours = 12,037:			\$12,750.00	
	<p>Truck came in running poorly. Removed valve cover and found coolant in oil. Found both Camshafts ruined and all valve and injector rollers bad. Pulled pan and pressurized cooling system. Found liner O-rings leaking. Plugged into engine ECM and found 2500 massive overheated 1800-hours before. Liner O-rings had been cooked and leaking into oil all that time. Disassembled engine and all rings were collapsed. Cleaned block and installed new liners, rings and pistons with rebuilt connecting rods. Installed all new rod and main bearings. Had cylinder head tested and cleaned too make sure it wasn't cracked. Head was good. Installed head and used original customers injectors. Installed all new injector and valve rockers with two new Camshafts. Installed new Turbocharger. Air compressor was leaking out of head, replaced the air compressor. Found radiator leaking. Had to have radiator rebuilt. Installed radiator, charge air cooler and hood. Ran engine to full temperature and made sure engine fan comes on and off at correct temperature. Road tested and truck checks out good.</p>				
Parts:	1	KIF6244/44CR **Includes piston & liner kits, bearings and gasket set	In-frame overhaul kit	\$3,950.00	\$3,950.00
	1	H1550121N	Reman Turbocharger	\$2,810.00	\$2,810.00
	1	ISX DOHC	Repair cylinder head	\$700.00	\$700.00
	1	109187	Rebuild radiator	\$1,365.00	\$1,365.00
	6	ISX Rods	Reman rods w/bushings	\$210.00	\$1,260.00
	1	4101432	Camshaft	\$2,996.90	\$2,996.90
	6	4311990	Rocker levers	\$310.81	\$1,864.86
	1	5579049RX	Reman Air Compressor	\$2,274.17	\$2,274.17
	1	3678606	O-ring seal	\$6.27	\$6.27
	6	3687058	Piston cooling nozzles	\$42.36	\$254.16
	1	3102109	O-ring seal	\$7.28	\$7.28
	1	4965690	ACC Drive Gasket	\$63.32	\$63.32
	3	5484230	Rocker levers	\$196.71	\$590.13
	3	5484229	Rocker levers	\$178.51	\$535.53
	1	4962609	Rectangular seal	\$26.15	\$26.15
	1	4962610	Rectangular seal	\$7.11	\$7.11
	1	3688114	Gear cover plug	\$13.79	\$13.79
	1	4318947	Thermostat	\$105.07	\$105.07
	1	191937	Valve Camshaft	\$969.79	\$969.79
	2	3103015	Grommet, seal	\$5.25	\$10.50
	1	3680817	Hex flange screw	\$15.88	\$15.88
	1	212161	O-ring seal	\$4.48	\$4.48
	8	3682826	Grommet seals	\$4.98	\$39.84
	2	8T2821	Temperature tag	\$8.83	\$17.66
	21	R639-Hose(per ")	2-1/2" Stick Hose	\$3.43	\$72.03
	6	R643-Hose(per ")	3" Stick Hose	\$0.99	\$5.94
	20	H152-Hose(per ")	Heater hose-3/4"	\$0.71	\$14.20
	2	10450003-Qt.	DEX/ATF(75208-NA)	\$11.79	\$23.58
	3	4101579	Red Ext. life Coolant(qt.)	\$9.59	\$28.77

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57	1044-226505 Qt	15/40LE Oil	\$4.90	\$279.30	
2	3406-filter	Fuel filters	\$26.15	\$52.30	
1	4113-filter	Coolant filter	\$49.95	\$49.95	
1	400107-filter	Oil filter	\$66.70	\$66.70	
1	ENVIRO	Environmental fee	\$35.00	\$35.00	
3	5484228	Rocker levers	\$178.51	\$535.53	
3	5484231	Rocker levers	\$189.88	\$569.64	\$21,620.83
Sublet:		Freight		\$235.00	\$235.00
Tech - JD			General Total		\$34,605.83

Any warranties on parts and accessories sold hereby are made by the manufacturer. The above shop disclaims all warranties, including implied warranties of merchantability or fitness for the particular purpose, and does not authorize any person to assume for it any liability.

All cores must be returned within 30 days from date of purchase to receive credit, if applicable.

Monday-Friday 8am-5pm	Job Totals	\$34,605.83
	Sales Tax	\$3,252.95
	Partial Payments	\$0.00
	Paid by OnAccount	\$37,858.78