





3707 Airport Way S. Seattle, Washington 98134

TF: (800) 255-7383

Invoice: 021R219738

Date / Hour: 12/23/2021 12:27:36PM

Repair Order: 219738 Customer: 801156 Branch: Seat

Total Invoice: \$44,072.55 ***Open Account - Charge***

Page 1 of 7

Bill To: Grady Excavating, Inc.

PO BOX 467

MUKILTEO, WA 98275

Ship To: Grady Excavating, Inc.

PO BOX 467

MUKILTEO, WA 98275

Shop: 425-423-7932 Work: (425) 423-7932

Customer P/O: matthew.austin Orig R/O: Completion Date: 12/22/2021 ataylor 0

Unit Number: g-19 Model Year: 2007 Make/Model: Peterbilt Type: Truck VIN: 1NPFL4EX87D696312 Meter: 706670 Miles ECM Reading: 20920

Task: 521 **Engine Assembly - Miscellaneous Repair** Department: Service

Complaint: Oil coming from cylinder 5 exhaust. Cause: Oil coming from cylinder 5 exhaust.

NOW Overhaul with the following items:

Cylinder Head

6 Cylinder and Pistons Turbo

Main Bearings Oil Pump 6 injectors

Vibration Dampner

Vavle Camshaft and Rockers Injector Camshaft and Rockers

Oil Cooler Element Coolant and Oil T-Stat Flywheel Housing







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Customer P/O: G19 Orig R/O: Completion Date: 12/22/2021 matthew.austin ataylor

Correction: Performed initial vehicle inspection. Verified fluid leaking from cylinder 5 exhaust port. Found flywheel housing is leaking. Washed unit and ran cylinder cut out test. Found no noticeable difference between cylinders. Removed exhaust manifold for inspection and confirmed oil coming out of cylinder #5 port. Removed valve cover and found multiple bad valve rockers and cam shaft that are showing metal transferring and flattening of lobes

Performed Pre Inspection. Found Flywheel housing and front main seal are leaking oil. Will add to estimate for overhaul.

Customer approve NOW Overhaul

Removed, hood, radiator, rocker assemblies, injectors, front covers, cams, drive lines, air lines, trans cooler lines, floor panel, shift tower, clutch linkage, pto pump, transmission, and clutch.

Drained oil, removed oil pan, oil pick up tube, block stiffener plate, cooling nozzles, Removed liners, and main bearings Inspected all removed parts. Unit needs the following additional parts.

- * Flywheel housing- cracked through the mount holes to flange
- *10 head bolts pitting
- * 4 bolts heil coiled for egr cooler- stripped out
- * Oil cooler housing- filter bung is loose
- * Fuel lines from left tank to switch valve- leaking through hose
- * Battery cable* has broke end
- * Exhaust riser for Jake- top is deformed
- * Oil fill extension- broke on removal
- * Oil pump mount bolts- heads rounded on removal
- * left side gear housing support- in 2 pieces

Lubricated new upper main bearings, then installed. Lubricated new lower main bearings, and installed into caps. Installed main bearing caps, torqued to spec, and checked end clearance, its within spec. Lubricated new liners, installed and, measered liner hieght, all with in spec. Installed piston rod assemblies, then torqued to spec. Installed cooling nozzles, block stiffener plate, and new oil pump, checked backlash, with in spec. Installed new head with new gasket and torqued to spec. Installed front covers and front crank seal. Installed new injectors, rebuilt jake rockers. assembled and installed new intake and exhaust rockers and new shafts, new injector rockers, adjusted overhead, installed ifsm, ecm cooler, ecm, wire harness, thermostat, and housing with necessary gaskets, installed fan hub, mega bracket, alt, a/c compressor, belts and tensioners, installed radiator with new upper bushings.

12/17/2021 3:08:56 PM 10343 Installed fuel soleinoids, new fiuel lines from tank to deverter valve. Had to cut out old fuel line. Removed rear housing, cleaned parts, installed new rear motor mount bushings. Painted new rear housing, and installed motor mount brackets, Installed new housing, rear motor mount bolts, and tighten everything down. Installed rear main seal, flywheel, transmission with clutch in it. Installed clutch leakage, bolted down transmission cooler. Assembled and installed new oil cooler housing and all updated parts, egr cooler, exhaust man, new turbo, valve cover, finished installation of radiator. Installed oil pickup and oil pan.

Tied up all wires, installed starter and cables, installed new oil, fuel, air filters on unit. Primed oil system and filled all fluids, installed hood, when ready we started unit and verified no leaks, pulled out and psi washed.

Performed Break in road test.

Total time: 83.47 hours Billed time: 65 hours

						Extended
Supp. Par	t	Description / Ref Number	U/M	Quantity	Price	Price
PTBPR	05-16919-2	MOUNT-ENGINE RUBBER FRONT	EA	2.0	\$59.79	\$119.58
PTBPR	07-02552	BUSHING-RUBBER 403810 20	EA	4.0	\$9.44	\$37.76
PACPR	07-05861-2	MOUNT-RUBBER COMPRESSION	EA	2.0	\$32.56	\$65.12
PTBPR	105FBC	LUBRIPLATE	EA	2.0	\$7.13	\$14.26
CUM15	109080	SALRNG	EA	2.0	\$2.10	\$4.20
Phillips15	12-8504DSP	FITTING-COMPRESSION FULL	EA	1.0	\$2.79	\$2.79
Phillips15	12-93042DSP	FITTING-MALE PUSHLCK 1/4"	EA	1.0	\$2.37	\$2.37
CUM10	186780CUM	SEALTHERMOSTAT	EA	1.0	\$14.73	\$14.73
CUM10	212161CUM	SEALO RING	EA	1.0	\$2.37	\$2.37
CUM10	2869656CUM	RETAINER-GEAR	EA	1.0	\$44.74	\$44.74







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Customer I	P/O: G19	matthew.austin ataylor	Orig R	2/O: 0	Completion Date: 12	2/22/2021
CUM10	2881993RXCUM	TURBOCHARGER-KIT	EA	1.0	\$2,658.31	\$2,658.31
CUM10	2881993RXCUM-C	408915200	EA	1.0	\$578.13	\$578.13
PTBPR	2882081CUM	KIT-ENGINE BRAKE OVERHAUL	EA	1.0	\$454.82	\$454.82
CUM10	2882570CUM	SHAFT-LEVER ROCKER	EA	1.0	\$195.44	\$195.44
CUM10	2882571CUM	SHAFT-LEVER ROCKER	EA	1.0	\$196.11	\$196.11
CUM10	2892304CUM	COOLER-OIL	EA	1.0	\$277.88	\$277.88
CUM10	3049221CUM	SEAL-O RING	EA	2.0	\$2.20	\$4.40
CUM10	3090400CUM	UNIONMALE	EA	1.0	\$15.81	\$15.81
CUM10	3102651CUM	SCREWHEX FLANGE HEAD CAP	EA	4.0	\$2.66	\$10.64
CUM10	3103584CUM	FLYWHEEL HOUSING	EA	1.0	\$2,112.78	\$2,112.78
CUM15	3163075	APEX RED (ISX) PAINT	EA	4.0	\$17.07	\$68.28
CUM10	3413137CUM	GUIDE-VALVE CROSSHEAD	EA	1.0	\$20.47	\$20.47
CUM10	3678506CUM	SCREWHEX FLANGE HEAD CAP	EA	8.0	\$17.69	\$141.52
CUM10	3678506CUM	SCREWHEX FLANGE HEAD CAP	EA	2.0	\$17.69	\$35.38
CUM10	3678921CUM	PLUG-THREADED	EA	3.0	\$23.53	\$70.59
CUM10	3678921CUM	PLUG-THREADED	EA	1.0	\$23.53	\$23.53
CUM10	3680817CUM	SCREWHEX FLANGE HEAD CAP	EA	1.0	\$7.50	\$7.50
CUM10	3682076CUM	SEAL-O RING	EA	1.0	\$1.53	\$1.53
CUM10	3682076CUM	SEAL-O RING	EA	1.0	\$1.53	\$1.53
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CUM10	3689755CUM	GASKETLUB OIL CLR HSG	EA	1.0	\$70.95	\$70.95
CUM10	3690535CUM	THERMOSTAT	EA	1.0	\$66.85	\$66.85
CUM10	3690536CUM	PLUGTHREADED	EA	1.0	\$28.15	\$28.15
CUM10	3800751CUM	SHIM - KIT	EA	1.0	\$17.96	\$17.96
CUM15	3824421	CLEANERSOLVENT (JUG)	EA	2.0	\$32.05	\$64.10
CUM10	3902662CUM	NUTHEXAGON FLANGE	EA	1.0	\$1.51	\$1.51
CUM10	3906216CUM	NUTHEXAGON FLANGE	EA	8.0	\$2.50	\$20.00
CUM15	3911678	DOWELRING	EA	1.0	\$9.84	\$9.84
CUM10	3911678CUM	DOWEL-RING	EA	1.0	\$9.70	\$9.70
CUM10	4059342CUM	VALVE-CROSSHEAD	EA	1.0	\$16.41	\$16.41
CUM10	4088665RXCUM	INJECTOR-HD	EA	6.0	\$529.70	\$3,178.20
CUM10	4088665RXCUM-C	INJECTOR-HD-Core	EA	6.0	\$231.25	\$1,387.50
CUM10	4089405CUM	BEARING-ROD (SET)	EA	6.0	\$64.01	\$384.06
CUM10	4089985RXCUM	ACTUATOR-METERING KIT	EA	2.0	\$549.75	\$1,099.50
CUM10	4089985RXCUM-C	400207000	EA	2.0	\$173.44	\$346.88
CUM10	4089986RXCUM	ACTUATOR-TIMING KIT	EA	2.0	\$547.43	\$1,094.86
CUM10	4089986RXCUM-C	400207000	EA	2.0	\$173.44	\$346.88
CUM10	4101432CUM	CAMSHAFT (INJ)	EA	1.0	\$1,664.55	\$1,664.55
CUM10	4101884CUM	DAMPER-VISCOUS VIBRATION	EA	1.0	\$645.55	\$645.55
CUM10	4298220CUM	STUD	EA	4.0	\$13.15	\$52.60
CUM10	4298626CUM	CAMSHAFT	EA	1.0	\$1,601.20	\$1,601.20







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Customer P/	O: G19	matthew.austin ataylor	Orig R/O:	0	Completion Date: 12	2/22/2021
FUL10	4305294	GASKET-SHIFT LEVER HOUSIN	EA	1.0	\$7.54	\$7.54
CUM10	4311990CUM	LEVERROCKER	EA	6.0	\$168.36	\$1,010.16
CUM10	4318947CUM	THERMOSTAT	EA	1.0	\$57.54	\$57.54
CUM10	4331263CUM	HARNESS-WIRING	EA	1.0	\$150.00	\$150.00
CUM10	4331386CUM	BRACKET-ETR CNT MODULE	EA	1.0	\$103.31	\$103.31
CUM10	4336706CUM	SCREW-STUDDED FLANGE CAP	EA	1.0	\$9.00	\$9.00
CUM10	4357177CUM	CONTROLL VALVE	EA	1.0	\$18.63	\$18.63
CUM10	4376174CUM	KITOVERHAUL	EA	1.0	\$4,680.64	\$4,680.64
Ship pens	sinsula collect					
CUM10	4393176CUM	GASKETFLYWHEEL HOUSING	EA	1.0	\$68.66	\$68.66
CUM15	4918322	PLUG,PROTECTIVE	EA	1.0	\$1.69	\$1.69
CUM15	4918340	PLUG,PROTECTIVE	EA	1.0	\$2.41	\$2.41
CUM10	4952629CUM	THERMOSTAT	EA	1.0	\$86.71	\$86.71
CUM10	4952760CUM	PLUG-THREADED	EA	1.0	\$17.99	\$17.99
CUM10	4952760CUM	PLUG-THREADED	EA	1.0	\$17.99	\$17.99
CUM10	4955383CUM	SEAL-OIL	EA	1.0	\$78.65	\$78.65
CUM10	4955778CUM	KIT-JOINT MOUNTING	EA	1.0	\$43.63	\$43.63
CUM10	4955831CUM	KIT-OIL COOLER	EA	1.0	\$360.82	\$360.82
Please sh	nip ups red. hot hot hot.					
CUM10	4962606CUM	TUBE-OIL FILL	EA	1.0	\$19.90	\$19.90
CUM10	4962610CUM	SEAL-RECTANGULAR RING	EA	2.0	\$3.69	\$7.38
CUM10	4962722CUM	SEAL-RECTANGULAR STRIP	EA	1.0	\$21.98	\$21.98
CUM10	4965569CUM	SEAL-CRANKSHAFT REAR	EA	1.0	\$80.05	\$80.05
CUM10	4965698CUM	SCREW-HEX FLANGE HEAD CAP	EA	12.0	\$5.53	\$66.36
CUM10	4966084CUM	SEAL-O RING	EA	2.0	\$3.17	\$6.34
CUM10	4985492CUM	NUT-HEX LOCKING	EA	4.0	\$7.15	\$28.60
CUM10	5394143CUM	HEADOIL FILTER COOLER	EA	1.0	\$945.92	\$945.92
CUM10	5394167CUM	TUBEWATER INLET	EA	1.0	\$13.35	\$13.35
CUM10	5484228CUM	LEVERROCKER	EA	3.0	\$96.56	\$289.68
CUM10	5484229CUM	LEVERROCKER	EA	3.0	\$96.56	\$289.68
CUM10	5484230CUM	LEVERROCKER	EA	3.0	\$106.38	\$319.14
CUM10	5484231CUM	LEVERROCKER	EA	3.0	\$102.71	\$308.13
CUM10	5599284RXCUM	PUMP, LUB OIL	EA	1.0	\$572.56	\$572.56
CUM10	5599284RXCUM-C	PUMP, LUB OIL-Core	EA	1.0	\$115.63	\$115.63
CUM10	5658283PXCUM	HEAD, CYLINDER	EA	1.0	\$3,821.23	\$3,821.23
CUM10	5658283PXCUM-C	CYL HEAD CORE	EA	1.0	\$115.63	\$115.63
SPC10	6.5-70-18X	KIT-STRAP&BOLTS 1/2	EA	2.0	\$9.52	\$19.04
Tac Scr15	619-C02T	3M SCOTCH-BRITE	EA	1.0	\$1.34	\$1.34
Tac Scr15	624-013	3"X1/16X3/8 PREM CUT OFF WHEEL ZIRONIUM	EA	1.0	\$2.98	\$2.98
CUM10	5658283PXCUM-C	CYL HEAD CORE	EA	-1.0	\$115.63	(\$115.63)
	roice: 021R219738					

^{**} See Last Page for Invoice Total **







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CUM10	2881993RXCUM-C	408915200	E	A	-1.0	\$578.13	(\$578.13)
Original Invoi	ice: 021R219738						
CUM10	4088665RXCUM-C	INJECTOR-HD-Core	E	A	-6.0	\$231.25	(\$1,387.50)
Original Invoi	ice: 021R219738						
CUM10	5599284RXCUM-C	PUMP, LUB OIL-Core	E	ĒΑ	-1.0	\$115.63	(\$115.63)
•	ice: 021R219738						
CUM10	4089986RXCUM-C	400207000	E	ΕA	-2.0	\$173.44	(\$346.88)
Original Invoi	ice: 021R219738						
	4089985RXCUM-C	400207000	E	ĒΑ	-2.0	\$173.44	(\$346.88)
-	ice: 021R219738021R219738						
•	8-43117DSP	CABLE TIE-11"BLK NYL 50#	E	A	30.0	\$0.05	\$1.50
Levins15	AMRPZAA734	ZEP N/C BRAKE CLNR 12/14OZ	E	A	5.0	\$3.81	\$19.05
Levins15	AMRPZAA734	ZEP N/C BRAKE CLNR 12/14OZ	E	A	2.0	\$3.81	\$7.62
SEA21	BULKOIL	PSP PREMIUM HD CK-4 15W-40	E	ĒΑ	11.0	\$14.09	\$154.99
TRP	CT350LTRP	CLAMP-CONST TORQUE HD SS	E	A	2.0	\$7.62	\$15.24
TRP	D84-1000-3122295	BELT-POLY 12 RIBS X 2295	E	A	1.0	\$86.51	\$86.51
SEA21	DK05347	HD LUGS 2/0X3/8	E	A	1.0	\$3.57	\$3.57
TRPCT	EC3501	COOLANT-TRP ELC 50/50 JUG	J	G	16.0	\$8.73	\$139.68
FGD10	FF2200FLG	FILTER-FUEL	E	ΕA	1.0	\$23.40	\$23.40
FGD10	FF2203FLG	FILTER-FUEL	E	ΕA	1.0	\$21.51	\$21.51
DYC10	FG2409	SLEEVE-COMPRESSION 1/4 J8	E	A	1.0	\$0.57	\$0.57
20WW15	HOSE ASSY	HOSE ASSY	E	A	1.0	\$126.95	\$126.95
PTBVN	MR1001	MOUNT	E	A	4.0	\$26.52	\$106.08
PTBVN	P037ST-PAS	RING-RETAINING	E	A	1.0	\$1.17	\$1.17
DON10	P534816	FILTER-AIR 13"	E	ΕA	2.0	\$53.88	\$107.76
Levins15	PERM82194	PERMATEX ULTRA GREY Rigid H	ligh-Torque RTV Silico E	ΕA	1.0	\$6.46	\$6.46
Weitron15	R134A-LBS	FREON R134A LBS	E	ΕA	3.0	\$6.79	\$20.37
CUM10	S16255CUM	RINGRETAINING	E	ĒΑ	1.0	\$5.03	\$5.03
TRP	VH11600	KIT- O-RING- HVAC SERVICE	E	ĒΑ	1.0	\$3.19	\$3.19
	Ext Sublet	NOW Certificate			1.0	\$1,800.00	\$1,800.00

NOW Certificate

Detail Tax Info:

Sales Tax \$3,527.44

Total: \$3,527.44

Total Parts: \$31,010.11 **Total Core Charge:** \$2,890.65 **Total Core Ret:** (\$2,890.65) **Total Labor:** \$7,735.00 **Total Miscellaneous:** \$1,800.00







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 G19
 matthew.austin
 ataylor
 Orig R/O:
 0
 Completion Date:
 12/22/2021

 Invoice Subtotal:
 Total Tax:
 \$3,527.44

 Total Invoice:
 \$44,072.55

 Payment Method
 Terms
 Due Date

 Open Account - Charge
 Net 30 Days
 1/22/2022

Remit To:

Dobbs Peterbilt - Seattle, WA

P.O. Box 35144 #1022

Seattle, WA 98124-5144







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LIMITED WARRANTY

Dobbs Peterbilt, LLC and Western Truck Parts and Equipment Company, LLC (WTPE) are wholly owned subsidiaries of GWP Holding LLC. ("The Company"). WTPE does buisness as Western Truck Center and Western Peterbilt.

WHO IS COVERED: The company offers this limited warranty to only you, the customer listed on this repair order/invoice. It cannot be transferred to any other person. WHAT IS COVERED: The Companywarrants the workmanship of our labor performed in conjunction with repairs for 90 days (the "Warranty Period"). Said Warranty Period commence on the date ("Invoice Date") that the repairs are completed. The following items will void this Limited Warranty; if the failure was caused by misuse, abuse, lack of or improper maintenance, accident, alterations, overheating, and/or lack of lubrication or coolant. For any failure caused by the company's workmanship (labor) covered by this Limited Warranty, the company will either repair or replace such failure, at its option, in a the company facility,

YOUR RESPONSIBILIES: All items must be returned to our shop with transportation charges prepaid for our inspection and determination within 60 days from the date of the sales invoice covering said items. The customer is required to return the vehicle to the company or authorized repair facility at the customers expense, You must retain copies of your Repair Orders/Invoices, and, upon request, be able to present them to us when requesting coverage under this Limited Warranty. Upon return of the vehicle to you, you must pay for any parts, labor, products, expenses, freight and taxes that the company is not obligated to provide or pay for under this Limited Warranty

WHAT IS NOT COVERED: Repairs which are still covered by a manufacturer's warranty or recall or other third party warranty/service contract. The company's Limited Warranty shall be secondary to any such warranty or service contract that provides coverage for repair claims covered hereunder. Damage caused by you for failure to use manufacturer approved fluids, or the lack thereof, including but not limited to oil, antifreeze, and DEF. Any failure or damage resulting from your failure to perform maintenance in accordance with the manufacturer's recommendations; your failure to maintain appropriate fluid levels (e.g. oil, water, DEF, transmission fluid); your continued operation of the vehicle after warning light notification; modification or operation of the vehicle in a manner that is not in conformance with the manufacturer's specifications or intended use; an accident or collision; your use of improper or contaminated fluids including fuel, and/or misuse, abuse, tampering, negligence, theft, vandalism, or acts of nature or God. Parts installed and/or repairs performed on vehicles used primarily for off road competition or engaging in a contest of speed or endurance of any type.

INSPECTION RIGHTS: The company reserves the right to inspect the vehicle and any parts removed from or installed in the vehicle both prior to and after a repair is performed pursuant to a claim made under this Limited Warranty

EXCLUSIVE REMEDY: The performance of labor to effect repairs is the exclusive remedy available under this written Limited Warranty

IMPLIED WARRANTY DISCLAIMER: The only warranty on parts and products sold in conjunction with repairs performed by the manufacturer or supplier of said parts or products. Except for the limited warranty on the workmanship of our labor, the company expressly disclaims all implied warranties including any implied warranties of the merchantability and fitness for a particular purpose for any period beyond the warranty period.

NO ASSUMPTION OF LIABILITY: The company does not authorize any other person to assume for it any liability in connection with the sales of any parts or products of this repair. THE FOLLOWING APPLIES TO ALL OF OUR CUSTOMERS

STORAGE CHARGES: I understand and agree that a daily storage charge may be assessed if I fail to pick up the vehicle after being notified that the repairs have been completed. Storage charges will accrue at the rate of \$45.00 per day beginning 15 days after the repair has been completed. Storage fees will also accrue at the same charge if I fail to authorize repairs to be performed within three days after the data of communication from the company.

DISASSEMBLY/REASSEMBLY CHARGES: If you authorize disassembly of the vehicle or a vehicle component to provide an estimate or commencement of repairs and do not authorize completion of a repair or service, a charge will be imposed for disassembly, reassembly or partially completed work and you agree to pay the same. Such charges will be directly related to the actual amount of labor and parts involved in the inspection, repair or service. I have been advised that disassembly of the vehicle may prevent restoration of the vehicle to its prior condition

DELAYS AND LEGAL LIABILITY: I understand and agree that the company is not responsible for any delays caused by unavailability of parts or shipping by the supplier or transporter or any losses or downtime relating to such delays, nor is it responsible for loss or damage to the vehicle or articles left in the vehicle in the event of fire, theft, or any other cause beyond its control. The company will not be responsible for personal property. You and your representative agree to hold the company harmless and not liable for any missing or damaged property

WARNING: Products being sold to you can expose you to chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Customer Signature:	Date: