



Dunkin Diesel Service
PO Box 948
Snohomish, WA 98291
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Invoice# 10156 Order ID: 10486 8/18/2023 Service Writer: TS Page 1

Grady Excavating
828 2nd St.
P.O. Box 467
Mukilteo, WA 98275

Tag: B21388S
Make: 2007 Peterbilt 378
VIN: 1NPFLBEX67D676094

General		Truck #G18 Mileage = 816,634 Hours = 28,374:	\$12,410.00		
Truck came in with coolant in cylinder. Removed the head, found head gasket and deck plate bad. Found 4 liner heights well below minimum protrusion and the other two at minimum. Pulled all pistons & liners and had eroded block areas under all six liner flanges. Machined all six cylinders for .032-thousandths stainless steel cat liner shims. Installed new pistons, rings and liners with Reman connecting rods and new rod bearings. Replaced main bearings. Installed new deck plate and new cylinder head. Replaced bad heater hoses and the intake hoses & clamps. All head bolts were severely eroded, replaced all eleven head bolts. Replaced both thermostats. Completed engine assembly and used the customers Cam, Rockers, Injectors, Turbo and water pump. Installed new turn signal switch assembly as the one in the truck had been taken out. Road tested truck and ran to full temperature to make sure the engine fan properly cycles and it does. Truck checks out good.					
Parts:	1	KIF4787/12/CS	Inframe Overhaul Kit	\$4,784.89	\$4,784.89
		<i>Includes: Pistons, Liners w/seals, Piston pins, Pin retainers, Con rod bearings, Main bearings, Thrust plates, In-frame gasket set, Ring sets & Isolation seal...</i>			
	1	HBRN223-9250EVS	New cylinder head	\$4,433.72	\$4,433.72
	6	C15-Rods	Reman connecting rods	\$245.00	\$1,470.00
	1	340094	Hardware Kit	\$325.00	\$325.00
	1	360466	Deck plate	\$450.95	\$450.95
	6	9Y3368	Liner shim/insert	\$131.78	\$790.68
	7	1241855	12Pt Bolts	\$25.21	\$176.47
	4	1241854	12Pt Bolts	\$27.75	\$111.00
	1	1304698	Sleeve	\$54.17	\$54.17
	2	2477133	Regulator/Thermostats	\$78.65	\$157.30
	1	1R0716	Oil filter	\$40.31	\$40.31
	3	8T7062	Studs	\$18.51	\$55.53
	7	9L8925	Bolts	\$0.32	\$2.24
	8	1221472	Bolts	\$0.34	\$2.72
	1	41808(6 x 21")	Custom engine/airbrake hose	\$96.85	\$96.85
	1	41809(6 x 41")	Custom engine/airbrake hose	\$125.08	\$125.08
	1	P27-6221	Turn signal switch	\$467.45	\$467.45
	10	F16-6000-031B413S	Constant torque clamps	\$6.59	\$65.90
	4	HE9622	4" Sil bellow hoses	\$35.35	\$141.40
	3	381-3029	Expansion plugs	\$8.06	\$24.18
	9	H10110	Steering 5/8" hose	\$0.84	\$7.56
	2	1012-Clamp	Hose Clamps	\$2.07	\$4.14
	2	8T-2821	Temp Recorder tape	\$6.37	\$12.74
	1	247-0055	EGR Hose	\$81.63	\$81.63
	1	247-0266	EGR Hose	\$71.86	\$71.86
	4	1014-Clamp	Hose Clamps	\$1.53	\$6.12
	20	H10104-Hose	Weatherhead Hose, 1"	\$0.92	\$18.40
	2	1020-Clamp	Hose Clamps	\$1.97	\$3.94
	8	R617-Hose(per ")	2 1/2" Straight hose	\$3.04	\$24.32
	4	1011-Clamp	Hose Clamps	\$1.55	\$6.20
	52	H-147-Hose 3/8"	3/8" Heater Hose	\$1.30	\$67.60

	1	1044-226502 Qt	Oil ATF(MD3)-Qt.	\$12.56	\$12.56	
	4	4101579	Red Ext. life Coolant(qt.)	\$8.75	\$35.00	
	46	1044-226502 Qt	15/40LE Oil	\$4.90	\$225.40	
	1	ENVIRO	Environmental fee	\$35.00	\$35.00	\$14,388.31
Sublet:		Freight			\$312.00	\$312.00
Tech - JD				General Total	\$27,110.31	

Any warranties on parts and accessories sold hereby are made by the manufacturer. The above shop disclaims all warranties, including implied warranties of merchantability or fitness for the particular purpose, and does not authorize any person to assume for it any liability.

All cores must be returned within 30 days from date of purchase to receive credit, if applicable.

Monday-Friday 8am-5pm	<table> <tr> <td>Job Totals</td> <td style="text-align: right;">\$27,110.31</td> </tr> <tr> <td>Sales Tax</td> <td style="text-align: right;">\$2,494.14</td> </tr> <tr> <td>Partial Payments</td> <td style="text-align: right;">\$0.00</td> </tr> <tr> <td>Paid by OnAccount</td> <td style="text-align: right;">\$29,604.45</td> </tr> </table>	Job Totals	\$27,110.31	Sales Tax	\$2,494.14	Partial Payments	\$0.00	Paid by OnAccount	\$29,604.45
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