



Dunkin Diesel Service
PO Box 948
Snohomish, WA 98291
Ph:425-334-2866
Fax:425-335-5535

Invoice# 10930

Order ID: 11275

Service Writer: TS

Page 1

Grady Excavating
828 2nd St.
P.O. Box 467
Mukilteo, WA 98275

Tag: B21387S
Make: 2006 Peterbilt 378
VIN: INPFLBEX27D676092

General

Truck #G16
Mileage = 896,152
Hours = 11,732:

\$11,050.00

Truck came in with extreme pressure in cooling system. Pressure was caused by compression in system. Stripped top end and removed cylinder head. Found head gasket blown at #1 cylinder. Removed deck plate. Plate was eroded and #1 liner flange was eroded. Measured deck plate and it was below spec. at #1 & #2. Removed #1 liner and piston. Installed new liner and checked protrusion with new deck plate. All six liners are in spec. now. Installed new piston with new liner in #1 cylinder. Did not replace any other pistons or liners. Installed new cylinder head. Installed camshaft and rocker assemblies. Installed "customers injectors" with new O-rings. Assembled top end and installed oil pan. Replaced bad charge air hoses. Injector wiring harness was completely shot and fraying apart. Installed new injector wiring harness. Installed all new exhaust manifold and Turbo, studs and nuts. Replaced several bad coolant hoses. Replaced worn out fan belt. Installed radiator, charge air cooler and hood. Filled cooling system and topped off with 3-gallons of red extended life coolant and installed 2 new thermostats. Completed engine assembly.
Ran engine and had power steering hose leaking on floor. Replaced steering hose. Ran engine up to temperature and cycled engine fan. Fan comes on between 200* and 205* degrees and works properly.
Road tested and truck checks out good.

Parts:

1	1685248	Isolation seal	\$167.41	\$167.41	
1	KPLG3564787	Piston & Liner Group	\$693.66	\$693.66	
1	2613450	Con rod bearing	\$33.95	\$33.95	
1	360466	Deck/Spacer plate	\$611.91	\$611.91	
1	2470266	Coolant Hose	\$72.03	\$72.03	
1	2470055	Coolant Hose	\$80.07	\$80.07	
1	25-121039HD	Serpentine Belt	\$95.70	\$95.70	
1	3406-filter	Fuel filter	\$25.06	\$25.06	
1	3674-filter	Fuel filter	\$21.56	\$21.56	
1	1792-filter	Oil filter	\$27.62	\$27.62	
1	C15013	Cylinder head gasket set	\$714.00	\$714.00	
1	ESK3406E	Stud kit	\$67.20	\$67.20	
1	321-4323	Harness injector front	\$255.70	\$255.70	
4	R613-Hose(per ")	Stick Hose-2"	\$2.37	\$9.48	
2	247-7133	Regulator	\$60.26	\$120.52	
19	85964	Weatherhead Hose(1/2")	\$0.41	\$7.79	
1	HBRN2239250	New cylinder head	\$4,424.00	\$4,424.00	
4	13-03096	Mounting insulators	\$39.70	\$158.80	
24	R643-Hose(per ")	3" Stick Hose	\$0.71	\$17.04	
18	R639-Hose(per ")	2-1/2" Stick Hose	\$3.43	\$61.74	
1	8T2821	Temperature tags	\$8.83	\$8.83	
3	4101579	Red Ext. life Coolant	\$9.87	\$29.61	
46	1044-235101-Qt.	15/40LE Oil	\$4.94	\$227.24	
1	ENVIRO	Environmental fee	\$35.00	\$35.00	\$7,965.92
				\$70.00	\$70.00

Sublet:

Freight

General Total

\$19,085.92

Tech - JD

Any warranties on parts and accessories sold hereby are made by the manufacturer. The above shop disclaims all warranties, including implied warranties of merchantability or fitness for the particular purpose, and does not authorize any person to assume for it any liability.

All cores must be returned within 30 days from date of purchase to receive credit, if applicable.

Monday-Friday 8am-5pm

Job Totals	\$19,085.92
Sales Tax	\$1,794.08
Partial Payments	\$0.00
Paid by OnAccount	\$20,880.00