



Dunkin Diesel Service
PO Box 948
Snohomish, WA 98291
Ph:425-334-2866
Fax:425-335-5535

Invoice# 10182

Order ID: 10477

8/31/2023

Service Writer: TS

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Grady Excavating
828 2nd St.
P.O. Box 467
Mukilteo, WA 98275

Tag: C42327T
Make: 2009 Peterbilt 367
VIN: 1XPTD4EXX9D781127

General

Truck #G-15
Mileage = 830,070
Hours = 418:

\$11,050.00

Truck came in with engine seized. Drained oil and pulled oil pan. Found #4 rod bearing spun & seized. Removed hood, charge air and radiator. Disconnected wiring, exhaust and intake. Pulled motor mounts and bellhousing bolts. Removed engine. Customer supplied a long block engine. Removed Turbo, exhaust, EGR, water pump, air compressor, steering pump, oil pump, oil pan, rear engine clutch, flywheel and bellhousing. Removed alternator, starter, wiring harness, engine ECM and injector control solenoids. Removed all injectors and rocker assemblies. Pulled oil filter adapter. Installed injectors and rocker assemblies in customers engine. Had to replace one bad injector rocker. Old engine had an aluminum oil pump. Installed new steel oil pump into replacement engine. Installed gear cover, front end parts, bellhousing, exhaust Turbo and EGR from old engine to the replacement engine. Clutch was bad, ground into flywheel and was ruined. Installed new flywheel and a new clutch. Installed oil filter head with new updated oil pressure bypass valve. Installed complete engine wiring harness and ECM onto replacement engine. Replaced worn motor mounts and installed replacement engine into truck. Installed starter, alternator and A/C compressor from the old engine. Installed fan hub, pulleys and damper. Installed radiator. Found two holes completely through the charge air cooler and could not be repaired. Installed new charge air cooler. Filled with oil and new filters. Replaced several feet of old coolant hoses. Ran engine, oil pressure sensor leaked oil. Replaced the sensor. Ran engine to temp and made sure engine fan came on at proper temperature. Road tested and truck runs fine.

Parts:	1	308925-20	EZ Pedal Clutch	\$1,250.00	\$1,250.00
	1	3678724	O-ring seal	\$4.23	\$4.23
	1	4059172	O-ring seal	\$9.84	\$9.84
	1	4311990	Rocker lever	\$282.60	\$282.60
	1	4393087	Engine brake lever	\$720.27	\$720.27
	1	4331263	Wiring harness	\$252.42	\$252.42
	1	3902662	Hex flange nut	\$2.76	\$2.76
	1	4336706	Studded flange cap screw	\$16.04	\$16.04
	1	4318947	Thermostat	\$96.46	\$96.46
	2	3683537	Exhaust valve gaskets	\$18.55	\$37.10
	1	060055	Flywheel assembly	\$365.02	\$365.02
	2	05-16401	Engine front mounts	\$39.65	\$79.30
	4	MR1001	Motor mount/Bushings	\$30.58	\$122.32
	4	107-026	Hex cap screws	\$3.86	\$15.44
	1	5328*306SZZ*	Clutch pilot bearing	\$21.15	\$21.15
	4	1011-Clamp	Hose Clamps	\$1.55	\$6.20
	4	1012-Clamp	Hose Clamps	\$2.07	\$8.28
	1	SB200	Clutch brake	\$46.20	\$46.20
	1	201SC15	Clutch kit	\$97.51	\$97.51
	1	FULK2003	Bushing kit	\$5.11	\$5.11
	16	R611-Hose(per ")	Stick Hose(1")	\$2.10	\$33.60
	4	1014-Clamp	Hose Clamps	\$1.53	\$6.12
	32	H-153 Hose 5/8"	5/8" Heater hose	\$2.34	\$74.88
	28	H-152 Hose 3/4"	3/4" Heater hose	\$2.76	\$77.28
	1	3903475	Rectangular ring seal	\$6.65	\$6.65

1	3936876	Rectangular ring seals	\$5.82	\$5.82	
2	1020-Clamp	Hose Clamps	\$1.97	\$3.94	
7	R617-Hose(per ")	2 1/2" Straight hose	\$3.04	\$21.28	
1	222243P	New Charged Air Cooler	\$1,332.80	\$1,332.80	
1	4921517CUM	Pressure sensor	\$124.28	\$124.28	
8	F16-6009031B413SBO	T-bolt hose clamps	\$18.63	\$149.04	
4	D50-6039	Hump hoses	\$66.95	\$267.80	
4	107-026	Hex cap screws	\$3.86	\$15.44	
1	4113-filter	Coolant filter	\$47.14	\$47.14	
1	FF2203FLG	Fuel filter	\$36.96	\$36.96	
1	FF2200FLG	Fuel filter	\$43.18	\$43.18	
1	LF14000NNFLG	Lube filter	\$86.56	\$86.56	
57	1044-235101-Qt.	15/40LE Oil	\$4.94	\$281.58	
1	ENVIRO	Environmental fee	\$35.00	\$35.00	
13	4101579	Red Ext. life Coolant(qt.)	\$8.75	\$113.75	
1	8T2821	Temperature tag	\$8.83	\$8.83	\$6,210.18
Tech - WS			General Total		\$17,260.18

Any warranties on parts and accessories sold hereby are made by the manufacturer. The above shop disclaims all warranties, including implied warranties of merchantability or fitness for the particular purpose, and does not authorize any person to assume for it any liability.

All cores must be returned within 30 days from date of purchase to receive credit, if applicable.

Monday-Friday 8am-5pm

Job Totals	\$17,260.18
Sales Tax	\$1,587.94
Partial Payments	\$0.00
Paid by OnAccount	\$18,848.12

Statement

Dunkin Diesel Services, Inc.

P.O. Box 948

Snohomish, WA 98291

Date _____

8/31/2023

To:

Grady Excavating
828 2nd St.
P.O. Box 467
Mukilteo, Wa. 98275

					Amount Due	Amount Enc.
					\$53,214.65	
Date	Transaction				Amount	Balance
08/18/2023	INV #10156. Orig. Amount \$29,604.45.				29,604.45	29,604.45
08/18/2023	INV #10164. Orig. Amount \$4,762.08.				4,762.08	34,366.53
08/31/2023	INV #10182. Orig. Amount \$18,848.12.				18,848.12	53,214.65