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Invoice# 11021

Order ID: 11359

2/7/2025

Service Writer: TS

Page 1

\$12,155.00

Grady Excavating 828 2nd St. P.O. Box 467 Mukilteo, WA 98275 Tag: C76525W

Make: 2006 Peterbilt 378 VIN: 1NPFLBEXX7D686126

General

Truck #G12

Mileage = 828,590

Hours = 19.073:

Truck came in with blown head gasket. Pulled cylinder head and found # 2, 5 & 6 liners dropped below minimum spec.. Called customer and told them the liner heights should be

below minimum spec.. Called customer and told them the liner heights should be 2\*-5-thousandths. Customer gave us the go to machine & sleeve the cylinder block. installed 6 new liner kits, Reman connecting rods, rod & main bearings, new deck plate, new head bolts, new cylinder head and water pump. Also advised customer that both Turbo's, Camshaft & 6-injectors look good at this time, customer chose to re-use them. Installed new liners, protrusion came out to .04(min .02 - max .05). Assembled and installed piston rings and connecting rods, all rod bearings, new head, water pump, old oil pump, injectors, camshaft and valve train. Filled with new oil & filters. Replaced all bad hoses. Replaced broken fan. Ran engine, road tested, truck is good to go.

Note: When the truck came in the A/C didn't work, A/C compressor's bad and the condenser has a hole in it

		a hole <del>i</del> n it.			4.4711	
Parts:	1	KIF4787/12/CS	Inframe Overhaul Kit	\$4,904.54	\$4,904.5 <del>4</del>	
	2	2477133	Regulator/Thermostats	\$48.23	\$96.46	!
	1	3362213	Water pump	\$728.53	\$728.53	
	1	EMSKC15A	Exhaust Manifold kit	\$334.45	\$334.45	
	6	HBRRCT224-3245	Reman connecting rods	\$383.59	\$2,301.54	-
	1	HBR614421	Deck plate	\$513.27	\$513.27	
	1	HBRN223-9250EVS	New cylinder head	\$4,069.80	\$4,069.80	
	1	HBRC15HBK	Head bolt kit	\$410.09	\$410.09	Ì
	1	4735-44003-12	Fan Blade	\$268.90	\$268.90	
	6	9Y-3368	Liners, insert	\$138.07	\$828.42	
	1	130-4698	Bearing Sleeve	\$65.07	\$65.07	
	1	FC300-06	Aeroquip Hose/Assembly	\$83.61	\$83.61	
	1	190261	Aeroquip Hose/Assembly	\$163.86	\$163.86	
	8	1221472	Bolts	\$0.34	\$2.72	
	7	9L8925	Bolts	\$0.32	\$2.24	
	1	102-5861	Thrust plate	\$86.24	\$86.24	
	3	576-3697	Hex head bollts	\$5.91	\$17.73	
Ì	3	381-3029	Expansion plugs	\$8.39	\$25.17	
I	1	F50-6133	Heater hose	\$48.09	\$48.09	
	1	1843659PE	Coolant filter	\$102.23	\$102.23	
	1	3406-filter	Fuel filter	\$26.15	\$26.15	
	1	3674-filter	Fuel filter	\$21.78	\$21.78	
1	1	7792-Filter	Oil filter	\$37.67	\$37.67	
ļ	10	H10110	Steering 5/8" hose	\$1.05	\$10.50	
	2	1011-Clamp	Hose Clamps	\$1.55	\$3.10	
	13	R643-Hose(per ")	3" Stick Hose	\$0.71	\$9.23	
	4	R613-Hose(per ")	Stick Hose-2"	\$2.37	<b>\$9.48</b>	
	15	H-153-Hose 5/8"	Heater Hose	\$0.34	\$5.10	
	10	85964-1/4"	Weatherhead hose(per ")	\$0.43	\$4.30	
	17	R639-Hose(per ")	2-1/2" Stick Hose	\$3.43	\$58.31	
	81	H-147-Hose 3/8"	Heater hose-3/8"	\$1.36	\$110.16	
	81	H-147-Hose 3/8"	Heater nose-3/6	Ψ1.00	Ψ110.10	

Page 2	· · · · · ·	Service Writer: TS	2/7/2025	Order ID: 11359	Invoice# 11021	
	\$17.66	\$8.83	Temperature tag	8T2821	2	
	\$10.92	\$2.73	Hose Clamps	#0-Clamp(Mini)	4	
	\$19.58	\$9.79	3/4" x 2 flange Bolts	3232-Bolt	2	
	\$8.70	\$4.35	3/4" flange Nuts	4003-Nut	2	
	\$7.53	\$2.51	Flange botts	3213-Bolt	3	
	\$7.11	\$2.37	Flange bolts	3211-Bolt	3	
	\$10.86	\$1.81	Flange Nut	4002-Nut	6	
	\$38.36	\$9.59	Red Ext. Coolant	4101579	4	
	\$220.50	\$4.90	15/40LE Oil	1044-226505 Qt	45	
	\$35.00	\$35.00	Environmental fee	ENVIRO	1	
\$15,744.53	\$19.57	\$19.57	Exhaust gasket	2866337	1	
\$230.00	\$230.00		_	Freight	Sublet:	
\$28,129.53		General Total			Tech - JD	

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All cores must be returned within 30 days from date of purchase to receive credit, if applicable.

Monday-Friday 8am-5pm	Job Totals Sales Tax	\$28,129.53 \$2,644.18
	Partial Payments	\$0.00
	Paid by OnAccount	\$30,773.71