



480 Dunlop ST. W. Barrie, ON L4N9W5  
Phone: (705) 737-3200 or (705) 737-4883  
Toll Free: (800) 461-7584

Parts Fax: (705) 737-5681  
Sales & Service Fax: (705) 737-0088  
www.completetruck.ca

Invoice: 0102S64443  
Date / Hour: 12/18/2025 9:07:46AM  
Repair Order: 64443  
Customer: 11801  
Branch: 1  
Total Invoice: \$6,529.25  
\*\*\*Charge\*\*\*  
Page 1 of 4

**Bill To:**

[REDACTED]

**Ship To:**

[REDACTED]

Work: [REDACTED]

Customer P/O:

Open Date: 12/09/2025

Completion Date: 12/17/2025

Add User: GGreen

Salesperson:

**Unit Number:** 19-02

**Model Year:** 2019

**Make/Model:** WESTERN STAR 4700SB

**Type:** TRUCK

**VIN:** 5KKMAXDV4KLKU8913

**Meter:** 624711 Kilometers

**Task:** 1 23-000000 Clutch

**Department:** Service

Complaint: UNIT BROUGHT IN FOR HAVING A CLUTCH ISSUE



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**Bill To:** L.B. HAULAGE LTD  
 2223 THOMSON CRES  
 SEVERN, ON L3V 0V7

**Ship To:** L.B. HAULAGE LTD  
 2223 THOMSON CRES  
 SEVERN, ON L3V 0V7  
 Office Phone: 249-385-5968  
 Email: [lbhaulageltd@yahoo.com](mailto:lbhaulageltd@yahoo.com)

Work: 249-385-5968

Customer P/O:

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**Correction:** DIAG FOR TRUCK STILL MOVING FORWARD WHEN CLUTCH DEPRESSED. AIRED UP TRUCK AND TRIED TO DRIVE INSIDE SHOP. FOUND TRUCK IMMEDIATELY DRIVING FORWARD WITH CLUTCH ALL THE WAY TO THE FLOOR. GOT LIMPED INSIDE SHOP. REMOVED INSPECTION COVER AND HAD PEICES OF CLUTCH SPRINGS FALL OUT. CLUTCH HAS FAILED. WILL NEED CLUTCH AND FURTHER INSPECTION OF DAMAGES. MOVED TRUCKS AROUND SHOP AND GOT TRUCK LIMPED OVER PIT TO START DISASSEMBLY.

DRAINED TRANS FLUID. REMOVED PTO SHIFT COLLAR AND LET DRAIN. REMOVED AIR LINES TO PTO. REMOVED MOUNTING BOLTS AND HARDWARE FOR PTO AND PUMP ASSEMBLY. USED FLOOR JACK TO LOWER ASSEMBLY AND MOVED OFF TO SIDE. REMOVED U-JOINT STRAPS AT BACK OF TRANS. COULDNT GET DRIVESHAFT TO PULL BACK. SLIP JOINT AT REAR OF DRIVELINE. REMOVED FRONT AND REAR HANGER BEARING BOLTS AND GOT ANOTHER TECH TO HELP LOWER DRIVESHAFT DOWN. PULLED DRIVESHAFT AS FAR BACK AS POSSIBLE. REMOVED AIR SUPPLY TO TRANS. REMOVED TRANS COOLER LINES AND CAPPED OFF. REMOVED TRANS TEMP SENSOR. REMOVED SHIFT TOWER AND DISCONNECTED AIR LINES TO RANGE SELECTOR AND SPLITTER. COULDNT GET ACCESS ONTOP OF TRANSMISSION. HAD TO REMOVE P/S CAB SKIRT AND MOUNTING BRACKETS. STILL VERY LITTLE ACCESS. GOT ONTOP OF TRANSMISSION AND REMOVED ALL BRACKETS. SENSOR CONNECTORS AND P-CLAMPS. INSTALLED TURNING TOOL AND REMOVED ALL CLUTCH BOLTS. REMOVED CLUTCH LINKAGE OFF SIDE OF BELLHOUSING AND CLUTCH SPRING. REMOVED PTO STUDS IN TRANSMISSION AND INSTALLED TRANS JACK. MOUNTED TO TRANSMISSION. REMOVED ALL BELLHOUSING BOLTS. WORKED TRANSMISSION DOWN ONTO GROUND. DID NOT HAVE ENOUGH ROOM TO REPLACE CLUTCH UNDERNEATH TRUCK. INSTALLED WHEEL LIFTS AND LIFTED TRUCK UP TO REMOVE TRANSMISSION. REMOVED DAMAGED CLUTCH.

PULLED FLYWHEEL OFF AND SET BY DOOR FOR MACHINING.

BELLHOUSING TO BE CLEANED. RELEASE BEARING HAD BEEN OVERGREASED AND HAD TO CLEAN POUNDS OF EXCESS GREASE FROM INSIDE BELLHOUSING. SCRAPED ALL GREASE AND MOVED TRANSMISSION OVER TO MIDDLE OF SHOP AND PRESSURE WASHED INSIDE OF BELLHOUSING. USED BLOW GUN TO DRY INSIDE BELLHOUSING. CLEANED OFF SHIFT TOWER OLD GASKET ONTOP OF TRANSMISSION. HAD TO CUT 2 AIR LINES DURING REMOVAL. WORKED AT QUICK CONNECTS TO GET BOTH CUT AIR LINES REMOVED.

REMOVED REAR MAIN SEAL FROM FLYWHEEL HOUSING. CLEANED HOUSING AND CRANKSHAFT. INSTALLED NEW REAR MAIN SEAL INTO HOUSING WITH REAR MAIN TOOL.

BROUGHT MACHINED FLYWHEEL AND NEW PARTS OUT TO TRUCK. PREPARED TOOLS AND SURFACES. PRESSED IN NEW PILOT BEARING INTO FLYWHEEL. MADE UP NEW DOWELS AND INSTALLED INTO CRANK. PUT FLYWHEEL UP INTO PLACE AND INTO REAR SEAL. OILED NEW BOLTS AND INSTALLED INTO FLYWHEEL. INSTALLED BARRING TOOL AND LOCKED. TORQUED BOLTS DOWN TO 150FTLBS. MARKED AND PERFORMED TORQUE TURN 90 DEGREES. CLEANED AND WIPED DOWN SURFACE.

BROUGHT NEW CLUTCH ASSEMBLY OUT TO TRUCK. GREASED FRONT SHAFT AND INSTALLED NEW CLUTCH BRAKE.

INSTALLED RELEASE BEARING GREASE HOSE INTO NEW CLUTCH. INSTALLED NEW CLUTCH ASSEMBLY AND CLUTCH DISKS ONTO TRANSMISSION. INSTALLED NEW SHIFT TOWER GASKET AND REINSTALLED SHIFT TOWER SPRINGS. TRANSMISSION READY TO BE PUT BACK IN.

CLEANED GASKET SURFACE ON SHIFT TOWER. MOVED TRUCKS OUT OF SHOP AND MOVED EQUIPMENT AROUND IN ORDER TO GET BOTH WHEEL LIFTS BACK OVER TO TRUCK. LIFTED TRUCK. ROLLED TRANS UNDER TRUCK AND LET BACK DOWN. JACKED TRANS UP AND WORKED AT GETTING INTO PLACE. ONCE IN PLACE INSTALLED ALL BELLHOUSING BOLTS AND TORQUED DOWN. REINSTALLED BARRING TOOL AND INSTALLED/TORQUED ALL CLUTCH BOLTS. REINSTALLED CLUTCH ARM AND LINKAGE ONTO CLUTCH FORK. VERIFIED PROPER OPERATION. INSTALLED CLUTCH SPRING. INSTALLED TRANS TEMP SENSOR. INSTALLED TRANS COOLER LINES. INSTALLED SHIFT TOWER ASSEMBLY. RAN RANGE SELECTOR AIR LINES INTO CAB. STARTED INSTALLING BRACKETS ONTOP OF TRANSMISSION AND PLUGGING SENSORS.

INSTALLED BRACKETS AND TIED UP WIRING ONTOP OF TRANSMISSION. REINSTALLED AIR LINES. INSTALLED STUDS INTO TRANSMISSION FOR PTO. CLEANED SURFACES. CORRECT THICKNESS PTO GASKET. GOT PTO AND PUMP ON FLOOR JACK AND INSTALLED TO BOTTOM OF TRANSMISSION WITH NEW GASKETS. BOLTED DOWN AND TORQUED. CHECKED BACKLASH ON PTO GEARS. GOOD. INSTALLED SUPPORT BRACKET FOR REAR OF PTO. INSTALLED PTO SHIFT FORK WITH NEW GASKET.

\*\* See Last Page for Invoice Total \*\*



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**Bill To:** L.B. HAULAGE LTD  
 2223 THOMSON CRES  
 SEVERN, ON L3V 0V7

**Ship To:** L.B. HAULAGE LTD  
 2223 THOMSON CRES  
 SEVERN, ON L3V 0V7  
 Office Phone: 249-385-5968  
 Email: lbhaulageltd@yahoo.com

Work: 249-385-5968

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REINSTALLED AIR LINES TO PTO AND SENSOR CONNECTOR. INSTALLED ENTIRE DRIVESHAFT. INSTALLED REAR MOST HANGER BEARING WITH NEW HARDWARE. INSTALLED FRONT HANGER BEARING WITH NEW HARDWARE. INSTALLED U-JOINT TO YOKE AT BACK OF TRANS. INSTALLED AIR LINES IN CAB FOR RANGE SELECTOR. REINSTALLED SHIFTER BOOT AND HARDWARE. TIED UP AIR LINES TO SHIFTER. FILLED TRANSMISSION WITH NEW FLUID.

ADJUSTED FREEPLAY. HAD GOOD CLUTCH BRAKE. INSTALLED INSPECTION COVERS. CLEANED OFF TRANSMISSION. WENT FOR GOOD ROAD TEST. CLUTCH PERFORMED GOOD. HAD SOME NOISE FROM DRIVELINE. BROUGHT UNIT BACK INTO SHOP AND CHECKED OVER. NO LEAKS ALL LOOKS WITH CLUTCH. FOUND FRONT MOST HANGER BEARING WORN OUT. ALSO FOUND YOKE AT REAR MOST HANGER BEARING LOOSE. CHECKED PTO OPERATION AND WAS HAVING SOME ISSUES. MOVED TO SEPERATE TASK. CLUTCH COMPLETE.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
FR	02-12176-000	BRG.-PILOT,72 X 30 X 19MM [ 6306 ]	EA	1.0	\$71.12	\$71.12
FR	CHL 35 P 15 1	GASKET, 8 HOLE .010	EA	1.0	\$2.77	\$2.77
FR	CHL 35 P 15 2	GASKET, 8 HOLE .020	EA	2.0	\$3.48	\$6.96
DD	DDE A0029905500	HEX BOLT	EA	12.0	\$7.28	\$87.36
DD	DDE A0159974946	SEAL REAR	EA	1.0	\$66.56	\$66.56
CV	ESITRANS	DELO SYN-TRANS XE 75W90 SHOP	EA	14.0	\$21.39	\$299.46
FR	FUL 4305294	SHIFTER GASKET	EA	1.0	\$14.83	\$14.83
KF	KFT 303	BRAKE KLEEN	EA	2.0	\$6.98	\$13.96
FR	MPM 13T64246	GASKET AIR SHIFT 6H (13T38541)	EA	1.0	\$27.17	\$27.17
SP	SP 308925 24	CLUTCH-EASYPEDAL ADVANTAGE 15.5 1750 LBS	EA	1.0	\$1,693.72	\$1,693.72
SP	SP 127760	CLUTCH BRAKE 2"	EA	1.0	\$41.69	\$41.69
	SHOP SUPPL	SHOP SUPPLIES		1.0	\$250.00	\$250.00
	SUBLET	SUBLET/FLYWHEEL RESURFACE		1.0	\$162.50	\$162.50

GST/HST Number: 82649 3827 RT0001

Detail Tax Info:

HST 82649 3827 RT0001	\$751.15
Total:	\$751.15

<b>Total Parts:</b>	<b>\$2,325.60</b>
<b>Total Labor:</b>	<b>\$3,040.00</b>
<b>Total Miscellaneous:</b>	<b>\$412.50</b>
<b>Invoice Subtotal:</b>	<b>\$5,778.10</b>
<b>Total Tax:</b>	<b>\$751.15</b>
<b>Total Invoice:</b>	<b>\$6,529.25</b>

<u>Payment Method</u>	<u>Terms</u>	<u>Due Date</u>
***Charge***	Net 30	1/17/2026



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QUOTE INVOICE NUMBER ON ALL CORRESPONDENCE, ETC.  
RETURNS NOT ACCEPTED UNLESS PREVIOUSLY AUTHORIZED  
ALL RETURNS MUST BE FREIGHT PREPAID  
ALL RETURNS SUBJECT TO HANDLING CHARGE  
ALL GOODS SOLD F.O.B. OUR WAREHOUSE UNLESS OTHERWISE STATED  
TERMS NET 30 DAYS, 2.0% PER MONTH INTEREST ON OVERDUE ACCOUNTS.  
NO RETURNS ON SPECIAL ORDER ITEMS  
NO RETURNS ON ELECTRICAL COMPONENTS  
ALL CORES MUST BE RETURNED WITHIN 15 DAYS