

External Visual Inspections (NT4061228958)

Inspection Date : 2026-06-18

F11-5

Created By: Chris Gilley

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Kevin's Pressure Service Ltd.
Box 268
Laglace, AB, T0H2J0
Ph. No. - 7804021776

Tank

Ser. No.	NT4061228958	Unit Number	15
TC Spec.	TC 406	Date of mfr.	2012-09
Cert. date	2012-09	Tank mfr.	Nortech
MDIN	1234-05	MAWP	22.1 kPa
Test P.	34.5 kPa	Mfd. head thick	.134 in
Min. head thick	.122 in	Mfd. shell thick	.188/.134 in
Min. shell thick	1.00 in	Exposed Surface	10.14/10.14 m2
Cap.	2000/2000 litres	Design Temp. Range	-20 C to 83 C
Max. Lading Density	1.0 kg/L	Shell Material	SA36
Head Material	SA36	Weld Material	ER70S-6
Max. Payload	4000 kg	Max. Load Rate	1030 L/m at 27.6 kPa
Max. Unload Rate	1030 L/m at 27.6 kPa	Original Test Date	2012-09

External Visual Inspection

Inspection Date 2026-06-18 Inspection Expiry Date 2027-06-30

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)
Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)
Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
Not Applicable

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

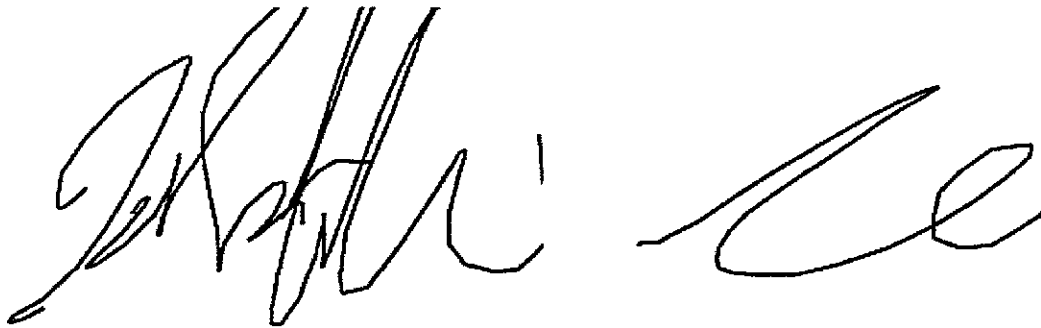
Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval

The image shows two handwritten signatures in black ink. The signature on the left is more complex and stylized, while the signature on the right is simpler and more fluid.

Inspector

Signed by Johan Harder

Tester

Signed by Chris Gilley

Service provided by **eStandardSolutions**

Internal Visual Inspections (NT4061228958)

Inspection Date : 2026-06-18

Created By: *Chris Gilley*

Tel: 7808317055
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Internal Visual Inspection

Inspection Date 2026-06-18 Inspection Expiry Date 2031-06-30

Inspection

Lining test completed if lined as per 7.2.2.1(c)
Not Applicable

Enter the tank and inspect for: dents, gouges, cracks, corrosion, abrasions or signs of leakage in the shell or heads including bulkheads as per 7.2.2.1(a)
Pass

Inspect piping, valves and gaskets for damage as per 7.2.2.1(a)
Pass

Inspect every weld for cracks, defects or signs of leakage as per 7.2.2.1(b)
Pass

Corroded areas are thickness tested if found as per 7.2.2.1(d)
Not Applicable

Defects
No defects found.

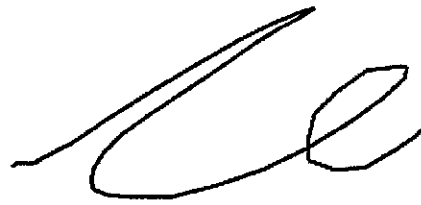
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Approval



Inspector
Signed by Johan Harder



Tester
Signed by Chris Gilley

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Pressure Tests (NT4061228958)

Inspection Date : 2026-06-18

Created By: *Chris Gilley*

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

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Pressure Test

Inspection Date	2026-06-18		
Inspection Expiry Date	2031-06-30		
Test Medium	Water		
No. of Compartments	2		
Compartment 1	Start (psi)	End (psi)	Hold Time
	5	5	5
Compartment 2	Start (psi)	End (psi)	Hold Time
	5	5	5

Test Results

When venting devices are removed, they are bench tested and meet the requirements for the tank

Pass

Product piping with all valves and accessories in place and operative must be pressure tested at not less than 80% MAWP

Pass

When removed from the pressure supply, the test pressure is retained for the specified time for the pneumatic or hydrostatic test

Pass

Inspect the entire area of the head, shell and welds for leaks or deformation. If defects found note the location on the report

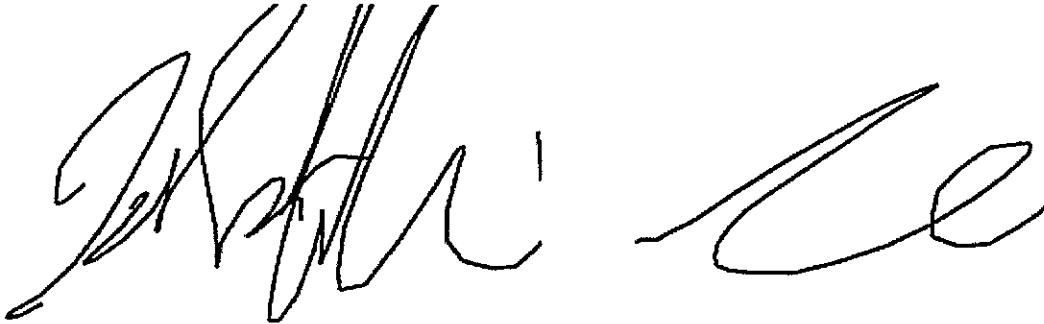
Pass

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Tester

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Service provided by **eStandardSolutions**

Leakage Tests (NT4061228958)

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Created By: *Chris Gilley*

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

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Leakage Test

Inspection Date	2026-06-18	Inspection Expiry Date	2027-06-30
Test Medium	Air	No. of Compartments	2

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	2.5	2.5	10	1/2
2	2.5	2.5	10	1/2

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

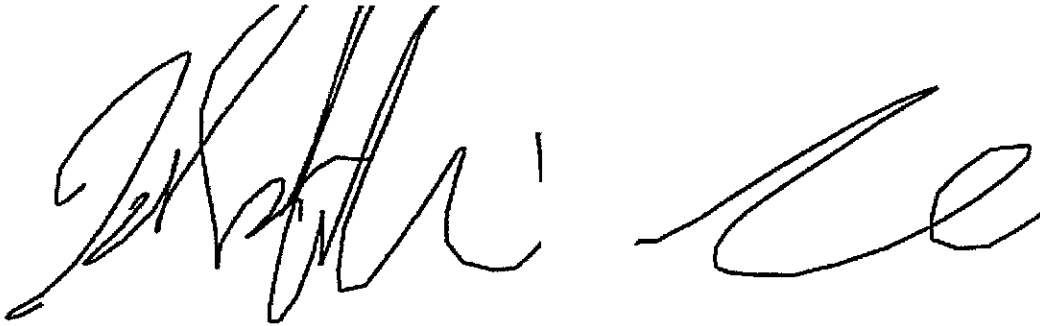
Inspect head shell

Defects

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