

External Visual Inspections (10132)

Inspection Date : 2026-06-18

Created By: Chris Gilley

Tel: 7808317055
TC Registration: 25-1030 (Expires: 09/27/2029)

Facility

Atlas Inspections
11806 86A Street
Grande Prairie, AB, T8X0H4
1-780-831-7055

Client

Kevin's Pressure Service Ltd.
Box 268
Laglace, AB, T0H2J0
Ph. No. - 7804021776

Tank

Ser. No.	10132	Unit Number	20
TC Spec.	TC 407	Date of mfr.	2017-08-29
Cert. date	2017-08-29	Tank mfr.	North American Tank LLC
Assembler	Truck Evolution	MDIN	35-0147
MAWP	172.4	Mfd. head thick	2.72 mm
Min. head thick	2.54 mm	Mfd. shell thick	3.05 mm
Min. shell thick	2.54 mm	Exposed Surface	22.03 m2
Cap.	3000/3000 litres	Design Temp. Range	-29 C to 66 C
Max. Lading Density	1.56 kg/L	Shell Material	304
Head Material	304	Weld Material	308
Max. Payload	9360 kg	Max. Load Rate	1200 L/m at kPa
Max. Unload Rate	1200 L/m at kPa	Original Test Date	2017-08-29

External Visual Inspection

Inspection Date 2026-06-18 Inspection Expiry Date 2027-06-30

Inspection

Inspect jacketing for dents, digs, scrapes, gouges, perforations, stains, or other defects or signs of damage to the inner vessel or any other condition that might make it unsafe as per 7.2.1(a)
Not Applicable

Inspect the entire area of head and shell for dents, gouges, bulges, corrosion, abrasion, cracks, or signs of leakage or other conditions that might render it unsafe for transport as per 7.2.1(a)
Pass

Inspect the entire length of every weld for cracks, defects or signs of leakage as per 7.2.1(a)
Pass

Ensure devices for tightening manhole covers are operative and covers are leak tight as per 7.2.1(b)
Pass

Check all valves, vents, emergency devices and remote closures for corrosion, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(c)
Pass

Ensure all required markings are legible including manway, PRV, couplings, valves and specification plate as per 7.2.1(e)
Pass

Inspect supporting structures, pads, bolsters, tie-downs and protective devices for dents, distortion, cracks, signs of weakness and loose or missing fasteners as per 7.2.1(f)
Pass

Ensure accompanying or mounted hoses comply with inspection and marking requirements as per 7.2.10.4 and 7.2.10.6
Not Applicable

Check to ensure voids are unplugged and show no signs of leakage as per 7.2.1.2
Not Applicable

Corroded or abraded areas are thickness tested as per 7.2.1.3

Not Applicable

All pressure relief devices are inspected for corrosion or damage as per 7.2.1.4

Pass

If lading is corrosive to PRV: re-closing pressure relief valves are replaced or tested as per 7.2.1.4(b)

Not Applicable

Gaskets on full opening rear head is inspected and replaced if cut, cracked or split as per 7.2.1.5

Not Applicable

Internal self closing valve and off truck emergency shut down system tested as per 7.2.1.6

Not Applicable

Ensure that all bolts or nuts on any flanged connection or blank flange are in place and properly tightened

Pass

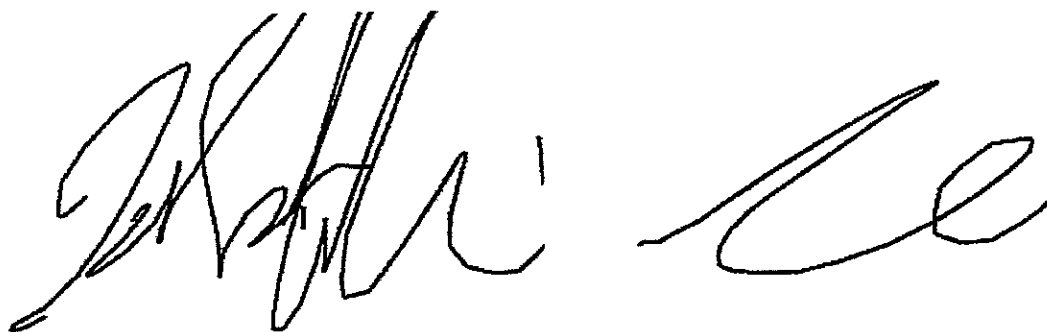
Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval

The block contains two handwritten signatures. The signature on the left is for the Inspector, Johan Harder, and the signature on the right is for the Tester, Chris Gilley. Both signatures are in black ink and are stylized.

Inspector

Signed by Johan Harder

Tester

Signed by Chris Gilley

Service provided by **eStandardSolutions**

Leakage Tests (10132)

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Leakage Test

Inspection Date	2026-06-18	Inspection Expiry Date	2027-06-30
Test Medium	Inert Gas	No. of Compartments	2

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	2.5	2.5	5	1/2
2	2.5	2.5	5	1/2

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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ApprovalTwo handwritten signatures are present. The signature on the left is more complex and stylized, while the signature on the right is simpler and more fluid.**Inspector**

Signed by Johan Harder

Tester

Signed by Chris Gilley

Service provided by **eStandardSolutions**