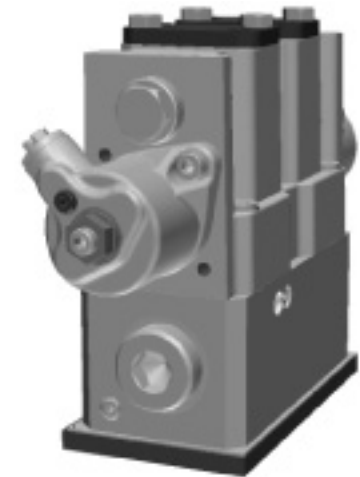


LHC #: 6690024, 6690010 &
6693404344

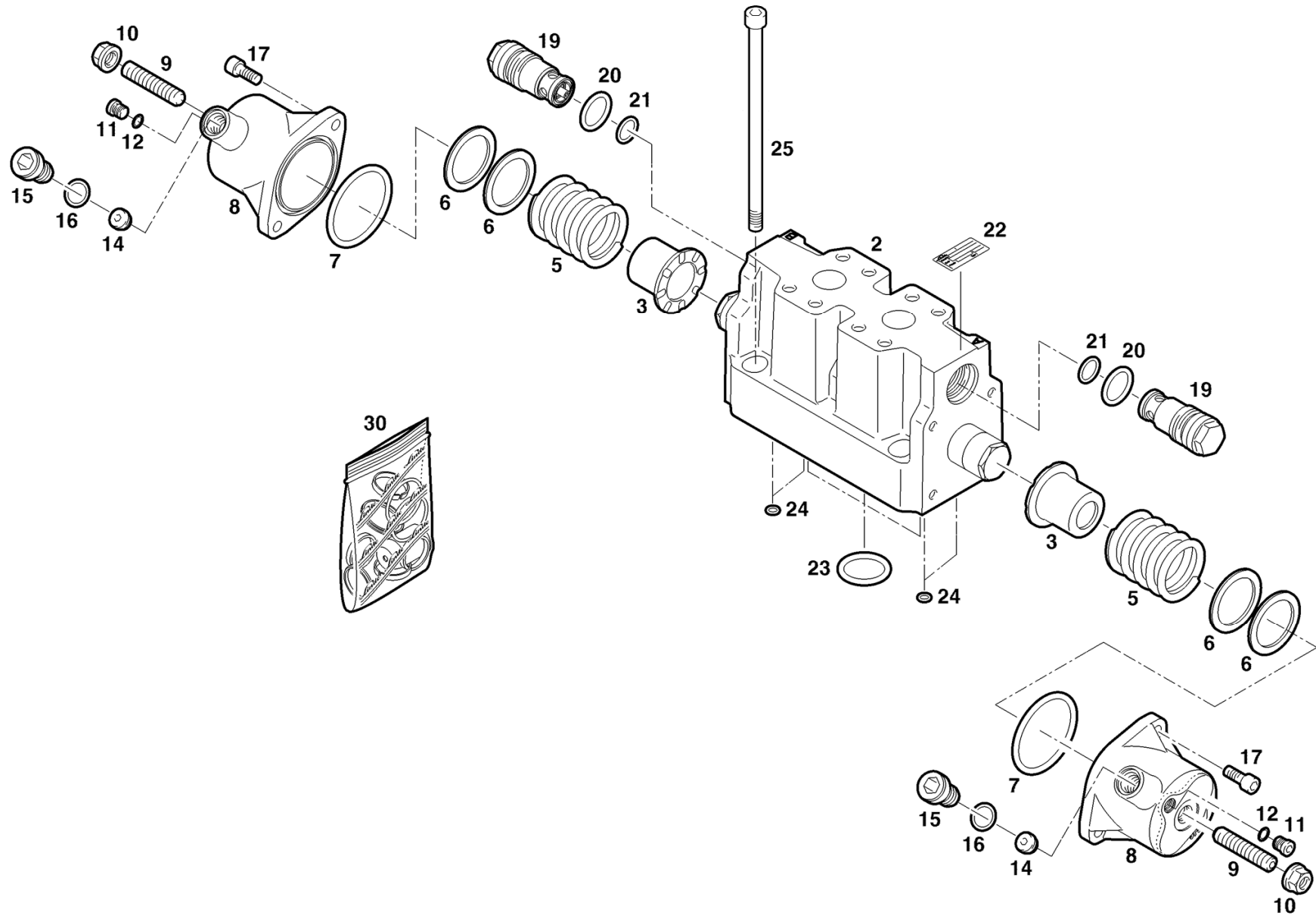
SPARE PARTS LIST



**VW 25 SWING VALVE
6690024, 6690010 &
6693404344 sandwich plate**

REVISION: 0.....DOCUMENT NO: 669P0038

6690010 SWING VALVE



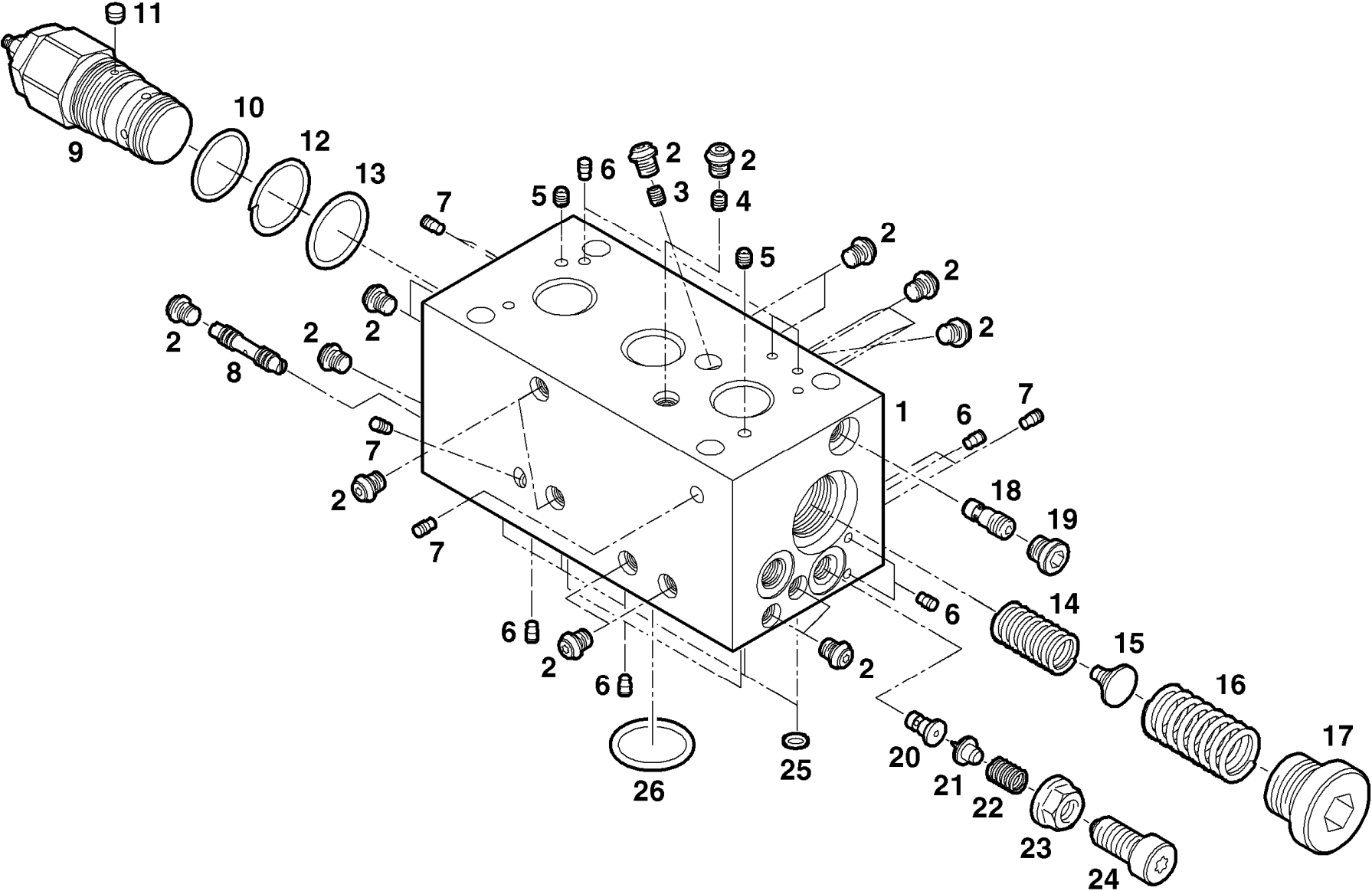
6690010 SWING VALVE

POS.	PART-NO.	DESCRIPTION	QTY	REPLACED BY	REMARKS
	6690024				Includes 6690010, 6693404344 & Mtg Bolts
---	6690010	Swing Valve	1		Includes Pos. 2-24
2	---	Valve Housing and Spool	1		
3	6693433800	Spring Plate	2		
5	0009216204	Reg. Begin and Spool Centering Spring	2		
6	9289003531	Shim 36 x 52 x 2.0	a.req		
6	9289003541	Shim 36 x 52 x 1.0	a.req		
6	9289003538	Shim 36 x 52 x 0.5	a.req		
6	9289003537	Shim 36 x 52 x 0.3	a.req		Cannot contact spring
7	0009632602	O-Ring 61.5 x 2.65-V80	2		
8	6693412449	End Cap	2		
9	0009037404	Threaded Pin GST-M12 x 1 x 55-T913	2		
10	9243281144	Seal Collar Nut DBM-M12 x 1-14302-8	2		Torque to 60 Nm
11	0009524046	Plug M8 x 1 – ISO 6149	2		Includes Position 12
12	0009630029	O-Ring 6 x 1.5 V80	2		
14	6683406760	0.8mm Orifice Checks	2		
15	0009524020	Plug M14 x 1.5 – ISO 6149	2		Includes Position 16
16	0009632106	O-Ring 11.3 x 2.4 V80	2		
17	9045311180	SHCS DIN 912-M8 x 20-8.8-A2C	4		
19	6683405047	Anti-Cavitation Valve	2		Includes Pos. 20 &21
20	0009630231	O-Ring 26 x 3-V80	2		
21	0009632153	O-Ring 18.77 x 1.8-V80	2		

6690010 SWING VALVE

POS.	PART-NO.	DESCRIPTION	QTY	REPLACED BY	REMARKS
22	8880121310	Name Plate Stamp Tag "6690007 & AT372"	1		Glue to Housing w/ Loctite 330
23	0009632307	O-Ring 32.92 x 3.55-V80	3		
24	0009630038	O-Ring DIN 3770-7.7 x 2-V80	4		
25	9045316321	S.H.C.S. M12 x 130-912-8.8	4		Torque to 86 Nm
30	SLK00023	VW25 Seal Kit	1		

6693404344 PRIORITY PLATE



6693404344 PRIORITY PLATE

POS.	PART-NO.	DESCRIPTION	QTY	REPLACED BY	REMARKS
	6693404344	Priority Plate Assembly	1		Includes pos. 1-26
1	6693404302	Plate assembly	1		
2	0009033292	Plug 8 x 1	20		Only to be tightened once
3	0009037005	Orifice D0.6 - M6-St WN 42775	1		
4	0009037045	Orifice D1.0 - M6-St WN 42775	1		
5	0009037050	Orifice D1.2 - M6-St WN 42775	2		
6	0009515127	Plug HK5x6x43AK	8		
7	0009515106	Plug HK5x6x73AK	6		
8	6683450239	Spool	1		
9	6683408034	Valve cartridge assembly	1		With pos. 10 and 11
10	0009630304	O-ring 30x2-FKM80	1		
11	0009620293	Sealing plug	1		
12	0009622731	Back up ring I30x2.6x1-TEF	1		
13	0009632301	O-ring 30.2x3-FKM	1		
14	0009212885	Spring 2.8x15.3x38.8	1		
15	6693433801	Spring plate	1		Installed between 16 & 17
16	0009214224	Spring 4.25x23.5x56.5x7	1		
17	9148010288	Plug M33x2-v80 WN14141	1		
18	6003406801	Shuttle valve assy.	1		Loctite nr. 243
19	0009524050	Plug IH-M10x1-FKM80-A3C ISO 6149-4	1		
20	5723453707	Valve seat	1		
21	6793453515	Valve poppet	1		
22	0009211345	Spring 1.3x7.5x13.7x3.4	1		

6693404344 PRIORITY PLATE

POS.	PART-NO.	DESCRIPTION	QTY	REPLACED BY	REMARKS
23	9243281144	Seal nut M12x1-8 WN14302	1		
24	6793432447	Screw	1		
25	0009630038	O-ring 7.5x2-FKM80	4		
26	0009632307	O-ring 32.92x3.53-FKM80	3		
	6693209911	Seal kit	1		

Edition.



06.2015

With this edition all previous ones become invalid.

Notes on ordering spare parts

Spare parts should be ordered from your supplier of the equipment.

In the interests of avoiding errors in delivery, the following particulars should be stated in all orders for parts:

- a) Type designation and manufacturer's serial number of Linde hydraulic system.
- b) Linde stock number as listed in Part No. column.

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