

Sales Invoice

Number: 17320

Reference: 114

Issued: 12/12/2022

Due: 01/11/2023

Deliver To

RR2 Site 13 Box 1

Sexsmith AB T0H 3C0

Rob Rasi Ventures (Rob Rasi)

RR2 Site 13 Box 1

Sexsmith AB T0H 3C0

MVR Mechanical Ltd.

RR#1 Site 4, Box 25

Sexsmith AB T0H3C0

Canada

7805186291

mike@mvrmechanical.com

GST/HST 851918615 RT 0001

Item		Qty/Hrs	Price/Rate	Sales Tax	Net
SHOP RATE	Shop Time - December 5th, 2022			GST 5.00%	
SHOP RATE	Shop Time - December 6th, 2022			GST 5.00%	
SHOP RATE	Shop Time - December 7th, 2022			GST 5.00%	
	Shim	6.00	90.14	GST 5.00%	540.84
	5693737CUM - Kit, Overhaul	1.00	11,436.58	GST 5.00%	11,436.58
	5658203RXCUM - Head, Cylinder	1.00	9,456.35	GST 5.00%	9,456.35
SHOP RATE	Shop Time - December 8th, 2022			GST 5.00%	
	3163075- Apex cummins red paint	1.00	41.48	GST 5.00%	41.48
SHOP RATE	Shop Time - December 9th, 2022			GST 5.00%	
	3691282CUM - Tensioner, Belt	1.00	651.68	GST 5.00%	651.68
	89448DYC - Tensioner-HD No Slack	1.00	288.11	GST 5.00%	288.11
	2882570CUM - Shaft, Rocker Lever	1.00	393.24	GST 5.00%	393.24
	2882571CUM - Shaft, Rocker Lever	1.00	393.26	GST 5.00%	393.26

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
2882081CUM - Kit, Engine Brake Overhaul	1.00	658.12	GST 5.00%	658.12
3688113 - Gear Cover, Plug	1.00	20.45	GST 5.00%	20.45
D84-1000-6061620 - 6 Rib Belt	1.00	68.24	GST 5.00%	68.24
HC19312 - CT Clamp, 2.94"-3.25"	1.00	14.52	GST 5.00%	14.52
SHOP RATE				
Shop Time - December 12th, 2022			GST 5.00%	
15 W40 ENG OIL	49.00	5.57	GST 5.00%	272.93
Hydraulic Fluid, AW32 Per Litre	4.50	5.75	GST 5.00%	25.88
4L EXT LIFE COOLANT PRE MIXED	6.00	11.92	GST 5.00%	71.52
L5111F - Cartridge fuel filter	1.00	64.56	GST 5.00%	64.56
1S4295 - Turbo Gasket	1.00	15.13	GST 5.00%	15.13
PET18CC - Radiator	1.00	954.00	GST 5.00%	954.00
8WF8-B - 1" Wing Coupler Body	1.00	83.44	GST 5.00%	83.44
3600008- 6 ft block heater cord	1.00	32.95	GST 5.00%	32.95
4376104CUM - Kit, Upper Engine Gasket	1.00	2,248.70	GST 5.00%	2,248.70
4376104CUM - Kit, upper Engine Gasket	1.00	2,248.70	GST 5.00%	2,248.70
350001 - Hyrdaflo hyd. filter	1.00	64.56	GST 5.00%	64.56
Total Net				35,982.74
GST 5.00%				1,799.17
Invoice Total				37,781.91
Payments Made				\$37,781.91
Total to Pay				\$0.00

Comments

S/N - 1XKDP4EX5FJ971190

Make - Kenworth

Model - T800

Year - 2014

License - U66246

Mileage - 737,296KM

Hours - 23,450HR

December 5,2022

Lost fan belt, now coolant pressure is up with white smoke. Bearings in tensioner + idler sound + feel rough. Drain coolant + pull rad assembly out. No A/C charge in system. Remove turbo + parts off right side of engine.

December 6,2022

Remove pieces from engine valve, train, gears, and pull head off. #4 cyl big cracks in head, cyclor liner still good condition. Cleaned block deck, checked liner protrusions all on the low side of spec .008 min is .007. OK to pull rods and liners. Bearing date on rods are 03-14 OEM. Get all rods/pistons out, liners pulled. Cut holes for .020.

December 7,2022

Cut all 6 holes for .020" shim, measured liner protrusions all are at .0135 average. Clean block insides + deck, case head bolt holes. Install main bearings. Install liners. Disassemble rods + pistons.

December 8,2022

Assembled pistons, rods, rings, install into engine. Piston cooling nozzles (new), oil pump, stiffener. Head painted, cleaned injectors, connectors assemble, install on head, fuel rail. Prep head bolts, replace 3 bolts.

December 9,2022

Anti-polish rings in liners. Head on, extra sealer at corners. To spec (300ft lbs plus 90.00) Clean rust off oil pan, paint, install. Replace worn rocker shafts, loose psi, also jake kit install in jake rockers. Install valve gear. Camshaft timings set to 4.75. Assemble front end pieces, rod assembly in, left side of engine done. Repair wiring to crank case filter damaged by broken belt. New idler tensioner pulleys on for fan + AC belts.

Terms and Conditions

December 12,2022

Do all hook ups on pass side of engine each manifold, turbo, replace thermostat. New oil check, valve in filter housing. New oil, fuel filters, Hyd filter. Rad core leak, pull out rad and strip down replace. Reassemble, install. Replace leaking wing coupler. Oil pan block heater fried - replace end on cord. Test plug at cab - show 9.6 OHMS = heater element working. Clear codes from ECM.

Payment due upon pickup.

Sales Invoice

Number: 18637

Reference: 114

Issued: 05/16/2023

Due: 06/15/2023

Deliver To

RR2 Site 13 Box 1

Sexsmith AB T0H 3C0

Rob Rasi Ventures (Rob Rasi)

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MVR Mechanical Ltd.

RR#1 Site 4, Box 25

Sexsmith AB T0H3C0

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GST/HST 851918615 RT 0001

Item		Qty/Hrs	Price/Rate	Sales Tax	Net
SHOP RATE	Shop time - May 9th - 16th, 2023			GST 5.00%	
	R-134A per pound	3.40	24.89	GST 5.00%	84.63
	4965569 - ISX Rear Crank Seal	1.00	176.54	GST 5.00%	176.54
	K2468 - Clutch Install Kit	1.00	299.94	GST 5.00%	299.94
	20892525-EATON 2050 ft/lb clutch	1.00	1,185.89	GST 5.00%	1,185.89
	SB200 - Clutch Brake, 2" Babcock	1.00	62.40	GST 5.00%	62.40
	K210883 - Clutch Release, Shaft	1.00	99.68	GST 5.00%	99.68
	CS106C1498 - Shaft - Cross, Clutch, short	1.00	15.24	GST 5.00%	15.24
	1R812 - Race	2.00	38.55	GST 5.00%	77.10
	HJ122012 - Roller Needle Bearing	2.00	63.52	GST 5.00%	127.04
	E80-1012-008 - Spacer-Round 7.2x50x8 ACE	2.00	20.60	GST 5.00%	41.20
	75w90 Trans. oil- per liter	2.00	16.55	GST 5.00%	33.10
	TG8S-U6808-P1KG - Muncie PTO	1.00	1,955.00	GST 5.00%	1,955.00
	2507018X - SPL 250 STRAP KITS	2.00	28.75	GST 5.00%	57.50
	9029/9030M-14x1.5/9500-14MM - PTO Sensor Blank	1.00	12.85	GST 5.00%	12.85

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
SPL2503X - SPL 250 U-Joint	1.00	225.72	GST 5.00%	225.72
3/4 x 6 Gr8 UNC Bolt	6.00	8.52	GST 5.00%	51.12
3/4" NF Nut	6.00	1.25	GST 5.00%	7.50
3/4 GR8 Hvy Lock Washer	6.00	0.72	GST 5.00%	4.32
90045812 - Shock	2.00	137.78	GST 5.00%	275.56
MZGA99605 - Shock Absorber	4.00	104.00	GST 5.00%	416.00
MSRK1536 - V-Rod Rebush Kit Poly Neway	3.00	271.79	GST 5.00%	815.37
5/8 x 3 1/2 Gr8 UNC Bolt	12.00	3.58	GST 5.00%	42.96
5/8 NF GRADE 8 LOCK NUT	12.00	0.75	GST 5.00%	9.00
E9074 - 5/8 Washer	12.00	2.64	GST 5.00%	31.68
5" Stainless Steel Step Clamp	5.00	26.79	GST 5.00%	133.95
5" SS Flex Pipe - Per Inch	25.00	5.99	GST 5.00%	149.75
2866337 - 5" Gasket Cummins	1.00	24.55	GST 5.00%	24.55
RK069731- Pin/bushing kit	1.00	136.59	GST 5.00%	136.59
1/4" synflex air line	1.00	0.65	GST 5.00%	0.65
Brass	3.00	4.22	GST 5.00%	12.66
don X004484- seal clamp	2.00	19.92	GST 5.00%	39.84
Flywheel Grind	1.00	90.00	GST 5.00%	90.00
4393176 - Gasket, Flywheel Housing	1.00	155.99	GST 5.00%	155.99
HWC04148 - Screw-Cap FLTCSK SKT 1/4	2.00	13.84	GST 5.00%	27.68
G90-1066-09 - Valve-Air PTO	1.00	304.54	GST 5.00%	304.54
ARP05OD - Patch, 5"OD ALZ	2.00	141.66	GST 5.00%	283.32
EKM1136 - Type Multi, 11"x36 ALZ Universal	1.00	558.00	GST 5.00%	558.00
FL15105000 - Elbow, 5"90° ID/OD ALZ	1.00	205.32	GST 5.00%	205.32
RMH11 - Hanger Muffler, 11	2.00	58.38	GST 5.00%	116.76
Shipping	1.00	120.00	GST 5.00%	120.00

Comments

S/N - 1XKDP4EX5FJ971190

Make - Kenworth

Model - T800

Year - 2014

License - U66246

May 9th - 16th, 2023

Troubleshoot A/C no charge. Pressure test locate and repair leaking o-ring @ condenser. Pressure tested and good. Charge system test = good.

Inspect suspension, make list of parts.

Adjust and inspect 5th wheel, needs bracket pins and bushings. Switch over to overhead bay, remove 5th wheel for suspension work. Drive up onto blocks, start removing transmission. Disconnect batteries. Remove transmission and flywheel. Jack up engine. Undo engine mounts. Remove starter remove rear structure. Clean rear structure and surfaces. Install with new gasket. Perform concentricity check. Good.

Install rear crank seal. Install starter. Install flywheel and pilot bearing, Remove clutch and input shaft from transmission. Remove clutch housing from transmission cleaning. Clean grease and clutch dust out of housing. Clean gasket surfaces. Replace bushings and cross shafts. Install on transmission with new gaskets and anaerobic sealer. Install input shaft kit ,Install new clutch brake and clutch. Replace clutch linkage bearings. Lift truck put transmission under. Install transmission. Bolt up clutch and linkage test. Clean up tool and work area. Adjust clutch. Install transmission oil cooler and shifter and air lines. Replace transmission spring pucks and install. Done on top of transmission. Tidy up, Ready to reseal PTO.

Go to reseal PTO find shaft deeply grooved from seal. Find failed bearing. Replace PTO shim. Install sensor blank, install hyd pump fill transmission. Install new flex pipe behind transmission, install yoke, replace failed u-joint at transmission. Install driveline. Install under slung cross member. Replace all 6 drive shocks. All seized had to cut out bottom bolts. Remove re-bush and reinstall #3+#4 axle rod bushings. Chad to cut out forward bolts (seized).

Total Net 13,259.44

GST 5.00% 663.01

Invoice Total 13,922.45

Payments Made \$13,922.45

Total to Pay \$0.00**Terms and Conditions**

Torch out #2A V-Rod (seized). Re-bush Install. Truck not holding air. Find end repair air leak for #3 diff lock. Tie up hydraulic lines. Tighten lower shock bolts with 3 foot ratchet. Install walking deck. Install new brake pins and bushings. Install 5th wheel. Grease 5th wheel transmission + u-joints that were apart/redone. Replace PTO switch in dash. Check front end. Straighten and tighten u-bolts and from spring pieces. Get ready to install muffler. Mock up muddler. Mark port holes. Remove cut out holes, and weld in pipe. Mount muffler. Modify exhaust so it will fit. Reassemble step. Park outside and clean up.

Payment due upon pickup.

Sales Invoice

Number: 19751
Reference: 114
Issued: 10/06/2023
Due: 11/05/2023

Deliver To
RR2 Site 13 Box 1
Sexsmith AB T0H 3C0

Rob Rasi Ventures (Rob Rasi)
RR2 Site 13 Box 1
Sexsmith AB T0H 3C0

MVR Mechanical Ltd.
RR#1 Site 4, Box 25
Sexsmith AB T0H3C0
Canada
7805186291
mike@mvrmechanical.com
GST/HST 851918615 RT 0001

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
SHOP RATE				
Shop Time - October 6th - 13th, 2023			GST 5.00%	
5003326 - Steady Bearing	1.00	171.56	GST 5.00%	171.56
75w90 Trans. oil- per liter	18.00	16.55	GST 5.00%	297.90
63062RSJ - Ball Bearings/Clutch Release/Etc	1.00	35.98	GST 5.00%	35.98
12815 - Cross Shaft Bushing	4.00	7.55	GST 5.00%	30.20
SB200 - Clutch Brake, 2" Babcock	1.00	62.40	GST 5.00%	62.40
108925-25AM - Clutch - 15.5" 2050 TQ 7 SP	1.00	1,185.40	GST 5.00%	1,185.40
2507018X - SPL 250 STRAP KITS	1.00	28.75	GST 5.00%	28.75
35P152 - PTO-Gasket (8 Bolt .020)	1.00	2.28	GST 5.00%	2.28
35P151 - PTO-Gasket (8 BOLT .010)	1.00	2.10	GST 5.00%	2.10
13T64246 - PTO Shift Cover Gasket	1.00	22.68	GST 5.00%	22.68
2880213 - V-Band Clamp	1.00	97.64	GST 5.00%	97.64
Truck Grease	1.00	15.00	GST 5.00%	15.00
2866337 - 5" Gasket Cummins	1.00	24.55	GST 5.00%	24.55
SF536 - 5x36" Flex Exhaust Hose	0.25	172.62	GST 5.00%	43.16

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
SW40A3 - CLAMP, WESTFALIA 4" SS	1.00	23.22	GST 5.00%	23.22
RTL018918B - Transmission	1.00	5,039.99	GST 5.00%	5,039.99
4308701 - Elbow-90 Degree Reducing	1.00	30.64	GST 5.00%	30.64
4308703 - Elbow-90 Degree Reducing	1.00	33.46	GST 5.00%	33.46

Comments

Year: 2015

Make: Kenworth

Model: T800

SN: 1XKDP4EX5FJ971190

Mileage: 805,259 KM

Hours: 26,045 HR

October 6th - 13th, 2023

Bring in. Remove valve cover and inspect all looked normal. set top end. Checked engine codes, nothing concerning. Checked u-joints all seem good. Checked clutch, didn't see any issues. R+R steady bearing. Test drove truck. Did plug swap on transmission, no chunks but oil is silver. Test drive to listen to noise. Started pulling transmission. Put new cross shaft bushings in bell housing and swapped it and fittings onto new transmission. Installed transmission except exhaust and lower crossbar. Put exhaust back together. Installed lower cross bar. Greased release bearing and cross shafts. Cleaned bay and packed up old transmission.

Total Net 9,644.41

GST 5.00% 482.23

Invoice Total 10,126.64

Payments Made \$10,126.64

Total to Pay \$0.00

Terms and Conditions

Payment due upon pickup.

Sales Invoice

Number: 24304

Reference: Unit 114

Issued: 06/30/2025

Due: 07/30/2025

Deliver To

RR2 Site 13 Box 1

Sexsmith AB T0H 3C0

Rob Rasi Ventures (Rob Rasi)

RR2 Site 13 Box 1

Sexsmith AB T0H 3C0

MVR Mechanical Ltd.

RR#1 Site 4, Box 25

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mike@mvrmechanical.com

GST/HST 851918615 RT 0001

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
SHOP RATE			GST 5.00%	
SHOP TIME - June 30, 2025				
32W HYD OIL-LITER	20.00	5.75	GST 5.00%	115.00
HF300T2X - Hydraflow H300 Cooler	1.00	6,061.62	GST 5.00%	6,061.62
4L EXT LIFE COOLANT PRE MIXED	1.00	11.92	GST 5.00%	11.92
Truck Grease	1.00	15.00	GST 5.00%	15.00
15 W40 ENG OIL	42.00	5.87	GST 5.00%	246.54
P559000 - Donaldson Oil Filter	1.00	56.48	GST 5.00%	56.48
Donaldson Fuel Filter	1.00	76.39	GST 5.00%	76.39
L5111F - Cartridge fuel filter	1.00	43.50	GST 5.00%	43.50
350001 - Hyrdaflo hyd. filter	1.00	82.68	GST 5.00%	82.68
75-W90 - Synthetic Gear Oil	3.00	16.55	GST 5.00%	49.65
PB10 - Pump Support Bracket Kit	1.00	54.00	GST 5.00%	54.00
GA31S - Battery	4.00	157.34	GST 5.00%	629.36
PL19-2BPBB-QG - Hydraulic Pump Assembly	1.00	1,712.89	GST 5.00%	1,712.89
BUC EXP-125-150 - 1-1/4 THREAD to 1-1/2 HOS	1.00	15.18	GST 5.00%	15.18

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
PAR 0103-20-16 - MNPT-MALE JIC 37 DEG STR	1.00	34.20	GST 5.00%	34.20

Comments

June 30, 2025

Mileage: 960,578

Hours: 31338

S/N: 1XKDP4EX5FJ971190

License: U-66246

Year: 2014

Unit: 114

Make: Kenworth

Model: T800

1/4 service - grease and check over.

Top up #4 diff. Check cooler for hydraulic leak, tighten clamp on driver side hose inside cooler.

Replace hydraulic pump and batteries

Found where PTO pump was leaking, removed and resealed side plugs.

Replaced hydraulic cooler, pulled fan cover and fan off the put anti-seize on fan shaft and shroud bolt threads.

Total Net 10,779.41

GST 5.00% 538.97

Invoice Total 11,318.38

Payments Made \$11,318.38

Total to Pay \$0.00

Terms and Conditions

Payment due upon pickup.