



1108 Wall Street  
 Winnipeg, MB R3E 2R9  
 Phone: (204) 786-6691

# INVOICE 000008961

For any questions or concerns, copies of an invoice or to update your info, please contact ar@wesleymachine.com

WO #	PHONE: 2042377909	ORDER DATE: 27-Jun-2025
SHIP VIA: Best way	FAX:	P.O. NUMBER:
F.O.B.: Your dock	MAKE/MODEL:	CUSTOMER NO.: LCASH
ORDER NO: 0000064540	SER. #:	SITE CONTACT / PH#:
MACHINE HRS:	JOB LOCATION:	INVOICE DATE: 27-Jun-2025

BILL TO: L-CASH CUSTOMER  
 Winnipeg MB

SHIP TO:

GST Number 897555363 RT0001

PART NUMBER	DESCRIPTION	REQ. QTY	B.O. QTY	PRICE EA.	EXT PRICE
	John Deere 8450 6466A ESN RG6466A235566				
	Crankshaft -degrease, crack test and inspect -#1 main journal and #2 & 3 rod journals heat cracked -straightness - bent .045" -supply new crankshaft, return core to customer				
	Cylinder Block -strip and degrease -reface -cut counterbores -sleeve 3 upper sections of lower bores -install new main caps -align bore mains -replace cam bearings and cam plug				
	Camshaft and Lifters -degrease and inspect -cam pitted/lifters worn - replace				
	Connecting Rods -degrease and inspect -1 rod damaged - replace and return core to customer -5 rods hone ends and polish bushings				
	Injectors -send for testing -all test out of spec - contamination, worn out nozzles and heavily pitted discs -rebuild injectors				
RP222P	Major Overhaul Kit	1.00		1,890.96	1,890.96
NAR100385	Camshaft & Lifter Kit	1.00		599.11	599.11
6823N-SZ	Crankshaft - new	1.00		2,919.00	2,919.00
R57158	Bearing Cap	6.00		495.33	2,971.98
63925	Injector Test & Repair	6.00		248.75	1,492.50
98-0001	Sleeve Material	3.00		75.00	225.00
FREIGHT	Freight	1.00		750.00	750.00
LABOUR	Labour	1.00		3,080.00	3,080.00
SHOP	Shop and safety consumables	1.00		196.50	196.50
NAR93341	Connecting Rod	1.00		221.14	221.14
NR523306	Key	1.00		27.85	27.85

CONTINUED



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NET AMOUNT	FREIGHT	G.S.T.	P.S.T.	TOTAL DUE (CAD)
14,374.04		718.70	NW 33-11-2E	\$15,092.74

Recommendations/Comments:

**ENGINE SHOP**

DIESEL & GAS ENGINE REBUILDING  
 PRECISION ENGINE MACHINING  
 COUNTER BORING & BLOCK REFACING  
 CRANKSHAFT REGRINDING  
 CAMSHAFT SERVICING

ENGINE PART & KITS  
 MAIN BEARING SADDLES REPAIR  
 CONNECTING ROD RECONDITIONING  
 CYLINDER HEAD REBUILDING & REFACING  
 ON-SITE ENGINE REPAIR SERVICE

**MACHINE SHOP**

PRECISION MACHINING & GRINDING  
 HYDRAULIC CYLINDER REPAIRS  
 ON-SITE LINE BORING

DYNAMIC BALANCING  
 DRIVESHAFT REBUILDING & FABRICATION  
 FLYWHEEL SERVICE  
 CNC MACHINING  
 CWB WELDING

**TERMS (Payment Terms Net 25 Days for approved credit applications or other terms provided at the time of sale)**

**WARRANTIES**

The manufacturer's prevailing warranty and conditions apply to all goods sold. In the case of repair or rebuilt assemblies, Wesley Industrial Machine Shop Ltd. warrants materials supplied and workmanship to be free of defects for a period of 90 days from date of shipment service, whichever occurs first. Any acknowledged defect arising during the warranty period will be remedied by Wesley Industrial Machine Shop Ltd. or its authorized agents at the place and under the same conditions where the original work was carried out unless advance authorization in writing is given by Wesley Industrial Machine Shop Ltd. This warranty is limited to the original invoice amount and in no event shall Wesley Industrial Machine Shop Ltd. be liable for consequential damages or contingent liabilities. Wesley Industrial Machine Shop Ltd. makes no express or implied guarantees that the goods, systems, or repaired and rebuilt assemblies are suitable for any particular purpose.

The Magnoflux warranty inspection is not a guarantee against breakage. It shows only the absence or presence of surface cracks at time of inspection and will not indicate metal flaws, racks or stress.