



Cummins South Pacific Pty. Ltd.

ABN NO. 42006332949

Campbellfield
Private Bag 9
Somerton VIC 3062
Ph: 03 9357 9200
Fax: 03 9357 9916

WORKSHOP TAX INVOICE

INVOICE NUMBER

1593180

INVOICE DATE

30/04/25

PAGE

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COPY

Invoice To

Account Number 2900471
BROOKS LOGISTICS PTY LTD
BROOKS LOGISTICS PTY LTD
PO BOX 14
BAROOGA
STATE POST CODE

Customer

BROOKS LOGISTICS PTY LTD
60-62 NANGUNIA STREET
BAROOGA
NSW 3644

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80330781	Equip Make:	KENWORTH
FleetNo:		Reg No:	XV51UD	Cust Ord NO:	XV51UD
Date in Service:	07/10/21	KLMS:	440674	HRS:	
Repair Date:	30/04/25	Chassis NO:	472510	Currency:	AUD
C.O.No.	6778424	Work ordNo.	2953638	Facility	320

Complaint:

Pressurising

Cause:

Pressurising/NonWarranty Items

Correction:

Complete hard-card and ECM download. Check faults, Check for coolant loss.

This proforma is for the non-warrantable items used during the repair.

Found cooling system pressurizing. Drain fluids and perform the following.

- Remove Engine from Chassis
- Remove Intake and Exhaust components.
- Remove Rockers and Camshaft.
- Remove Cylinder Head
- Remove Oil Pan and stiffner plate.
- Remove Pistons and Liners.
- Remove Front and Rear Housings
- Refit Front and rear housings to new Block
- Refit Pistons with new Rings.
- Refit Cylinder head.
- Refit Rockers and Camshaft
- Refit Intake and Exhaust components.
- Refit Engine to Chassis

Fill with new fluids and perform engine service. Take vehicle for test drive to confirm repairs. Prepare vehicle of for return to service;

Aditonal Work;

- Replaced Water Pump
- Replaced Air Compressor
- Replaced Clutch/Engine Mounts
- Replaced Fan hub assembly
- Serviced Engine
- Flushed ad-blue system to clear faults.
- Replaced heater hoses due to rub-throughs and tears

See parts list for additional parts changed.

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Customer BROOKS LOGISTICS PTY LTD

Description	Operation	Unit price	Qty	Extension
Labour				
	3	210.00	2.00	420.00
			LABOUR TOTAL	420.00
Material				
WF2127	ESI WATER FILTER BLANK	70.89	1	70.89
AS2474	AIR/OIL SEPARATOR	24.95	1	24.95
FF5776	FUEL FILTER SPINON	81.68	1	81.68
80261GL	HOSE DAYCO SILICONE	253.03	1	253.03
80264GL-CM	HOSE, HEATER (CM)	0.50	260	130.00
UF110	UREA FILTER - CARTRIDGE	248.32	1	248.32
CSP05745	R5HT-04 BLUE HIGH TEMP 3/	43.99	2	87.98
6PK1590	DAYCO BLUE LABEL BELT	63.98	1	63.98
12PK2290	BELT V RIBBED DAYCO POLY	116.68	1	116.68
FS19764	PLUS SIZE ELEMEX	45.30	1	45.30
DEFSFQC9-0403	CONNECTION INJ 90D 3MM DE	14.69	2	29.38
CSP05746	JF1-704A 7/16 JIC FEM STR	13.44	2	26.88
3690864RX	RECON AIR COMPRESSOR ISX	3907.73	1	3907.73
5719759	CORE, WATER PUMP	1436.04	1	1436.04
DEFMPET-03	DEF TUBE 3X5MM	39.17	2	78.34
92210	DAYCO AUTOMOTIVE CLAMP	3.01	2	6.02
6PK1615	DAYCO BLUE LABEL BELT	65.08	1	65.08
3823336	BUTT SPLICE	5.92	4	23.68
			MATERIAL TOTAL	6695.96
Subcontract				
5560289	OEM BITS	4750.00	1	4750.00
5560798	fan hub	2150.00	1	2150.00
			SUBCONTRACT TOTAL	6900.00
Miscellaneous				
	Environmental Levy	25.00	1.00	25.00
	Consumables	39.20		39.20

