Dorscheid Brothers Construction Ltd
715028 Range Rd 41
County of Grande Prairie No. 1,
Alberta
T8X4C5
(587) 315 - 8746

Invoice: INV-S-3

Invoice date: **Dec 20, 2024**
Due date: **Dec 20, 2024**

E10-2

ADDRESSES

BILL TO
Dorscheid Brothers Construction ltd
715028 Rge Rd 41
Grande Prairie, Alberta T8X4C5
(780) 831 - 8580

ASSET	UNIT	MILEAGE	ENG HRS	VIN / SERIAL
2015 Kenworth W9 Series	417	494,965	13,100	1XKWD40XX**FR975410**

Work Order **S-3** | Terms **Due on Receipt**

WORK PERFORMED

01 A/C not working

SCOPE OF WORK
Recovered AC, changed expansion valve and the AC receiver drier, filled with correct amount of AC and tested,

LABOR

A/C not working	4	$0.00	$0.00

PARTS

DRYER-RECEIVER	1	$174.35	$174.35
WASHER SEALING A/C	3	$4.35	$13.05
EXSPANSION VALVE	1	$126.20	$126.20
WASHER 5/8" SLIM	1	$7.58	$7.58
WASHER STAT-O-SEAL 3/8"	2	$4.46	$8.92

Parts **$330.10** | Line total **$330.10**

02 PTO SHIFT KIT

SCOPE OF WORK
Drained transmission, removed PTO Shift, resealed with new o rings installed back onto truck, filled transmission with oil.

LABOR

PTO SHIFT KIT	2	$0.00	$0.00

PARTS

Air Shifter O-Ring	1	$5.25	$5.25
AIR SHIFTER O-RING	2	$3.70	$7.40
SHIFT COVER GASKET	1	$3.55	$3.55
SAE 50 TRANSMISSION OIL	40	$15.00	$600.00

Parts **$616.20** | Line total **$616.20**

03 Diagnose cooling system pressuring up

SCOPE OF WORK

Brought truck into shop, hooked pressure tester to rad, was over pressuring at idle, removed air compressor outlet line, still pressuring up, removed intake intake piping, removed valve cover, removed wiring, rocker assemblies, exhaust piping and turbo, removed rad, removed timing cover, removed cam, removed head bolts, lifted head off, head gasket firing ring was breached on cylinder #1, hammer checked liners, cylinders 1 and 2 were loose in the block, prepped engine to be removed from truck, lifted engine out of truck, set engine on rotating stand, stripped engine down, removed pistons and liners, removed crank, prepped block, head, crank rods to be sent to Prime Engine Reman to be machined and polished, prepped all parts for install.

Received parts back from Prime, block was decked and got new upper liner sleeves, set block on rotating stand, cleaned and washed block and oil galleries, set crank in to block, checked main bearing clearances, installed main caps, test fit liners and checked liner protrusions, installed new liners, installed rods and pistons, checked rod bearing clearances, installed block stiffener plate, oil pump, suction and pressure tubes, installed oil pan.

Original head failed pressure test, prepped and cleaned new head from Prime, installed head, installed front and rear cover, installed timing gears, got injectors tested, installed injectors, cam, rocker assemblies, performed base engine timing, performed valve set, installed timing cover and balancer, installed valve cover, installed fuel pump and air compressor, installed all fuel lines, ecm plate, ecm, intake and exhaust manifolds, ets. Prepped and painted engine.

Installed new Borgwarner 171702 fixed vane turbo with piping/manifold install kit, got ecm tuned for vgt delete.

Installed new clutch and cross shaft bushings, set engine into truck, bolted up tranny, set rad into truck, installed all intake and exhaust piping, installed wiring, filled engine with 45L of Rotella 5w40, filled engine with 45L of TRP red 50/50, cranked over engine till it had oil pressure, started engine, checked for leaks, no codes, performed 3 hot cycles, took truck for break in drive with loaded trailer.

LABOR

Diagnose cooling system pressuring up	60	$0.00	$0.00

PARTS

INJECTOR TESTING	6	$100.00	$600.00
CROSS SHAFT BUSHING	4	$5.86	$23.44
PILOT BEARING	1	$26.45	$26.45
CLUTCH 2050	1	$1,120.63	$1,120.63
TRP RED 50/50	45	$0.00	$0.00
SHELL ROTELLA 5W40	45	$10.50	$472.50
PACCAR PRIM FUEL FILTER	1	$56.33	$56.33
SECONDARY FUEL FILTER	1	$124.37	$124.37
OIL FILTER	1	$91.56	$91.56
ENGINE MACHINING & NEW HEAD FROM PRIME ENGINE REMAN	1	$13,836.02	$13,836.02
BORGWARNER 171702 NON-VGT KIT	1	$3,242.37	$3,242.37
ISX15 IN-FRAME KIT IPD	1	$6,389.08	$6,389.08

Parts **$25,982.75** | Line total **$25,982.75**

SUMMARY

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Labor	$0.00
Parts	$26,929.05
Subtotal	**$26,929.05**
GST (5%)	$1,346.46
Total	**$28,275.51**

CUSTOMER SIGNATURE | PRINTED NAME | DATE

Dorscheid Brothers Construction Ltd

715028 Range Rd 41
County of Grande Prairie No. 1,
Alberta
T8X4C5
(587) 315 - 8746

Invoice: INV-S-27

Invoice date: **Jul 10, 2025**
Due date: **Jul 10, 2025**

ADDRESSES

BILL TO

Dorscheid Brothers Construction ltd
715028 Rge Rd 41
Grande Prairie, Alberta T8X4C5
(780) 831 - 8580

ASSET	UNIT	MILEAGE	ENG HRS	VIN / SERIAL
2015 Kenworth W9 Series	417	501,639	13,156	1XKWD40XX**FR975410**

Work Order **S-27** | Terms **Due on Receipt**

WORK PERFORMED

01 500Hr Service - Semi- Cummins ISX15

SCOPE OF WORK

Completed 500-hour service changed oil and filters, replaced fuel filters, checked air filters, diff and tranny fluids, belts, hoses. No issues noted, greased entire truck.

LABOR

500Hr Service - Semi- Cummins ISX15	3	$0.00	$0.00

PARTS

OIL FILTER	1	$83.61	$83.61
SECONDARY FUEL FILTER	1	$105.92	$105.92
PACCAR PRIM FUEL FILTER	1	$56.33	$56.33
SHELL ROTELLA 5W40	45	$10.50	$472.50
#1GREASE	4	$10.50	$42.00

Parts **$760.36** | Line total **$760.36**

02 Upgraded vgt delete camshaft install

SCOPE OF WORK

Drained coolant and removed charge pipes, intake pipes, coolant hoses and pulled rad, pinned engine and removed front cover and cam gear , removed valve cover and pulled rocker arms, pulled cam and inspected bearings, installed new cam, installed all components and filled with coolant, performed valve set, started engine, checked for leaks and tested for proper operation.

LABOR

Upgraded vgt delete camshaft install	12	$0.00	$0.00

PARTS

CAMSHAFT	1	$1,520.53	$1,520.53

Parts **$1,520.53** | Line total **$1,520.53**

SUMMARY

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Labor	$0.00
Parts	$2,280.89
Subtotal	**$2,280.89**
GST (5%)	$114.06
Total	**$2,394.95**

CUSTOMER SIGNATURE

PRINTED NAME

DATE

Dorscheid Brothers Construction Ltd

715028 Range Rd 41
County of Grande Prairie No. 1,
Alberta
T8X4C5
(587) 315 - 8746

Invoice: INV-S-250

Invoice date: **May 15, 2026**
Due date: **May 15, 2026**

ADDRESSES

BILL TO

Dorscheid Brothers Construction ltd
715028 Rge Rd 41
Grande Prairie, Alberta T8X4C5
(780) 831 - 8580

ASSET	UNIT	MILEAGE	ENG HRS	VIN / SERIAL
2015 Kenworth W9 Series	417	581,377	15,129	1XKWD40XX**FR975410**

Work Order **S-250** | Terms **Due on Receipt**

WORK PERFORMED

01 Trans R&R

SCOPE OF WORK

Brought truck into shop, removed passenger side step, removed frame cross members below tranny, drained tranny oil, removed drive shaft and carrier bearing, removed shift tower, drained coolant, removed oil cooler coolant lines, removed all electrical and air lines, unbolted clutch from flyhweel, removed pto and pump assembly, brought tranny jack up underneath tranny, removed flywheel housing bolts, removed tranny.

Cleaned, buffed and painted spare transmission bell housing, installed onto new transmision and torqued, R&R cross shaft bushings and reamed to size, installed new crosshafts and clutch fork, installed clutch brake, installed clutch, removed and installed oil cooler onto new tranny, installed new oil cooler lines and fittings, removed output yoke from old tranny, cleaned and buffed, installed onto new tranny, set tranny on jack, tapped flywheel housng and flywheel bolt holes, R&R pilot bearing, lifted tranny up to engine, installed and torqued bolts, installed clutch bolts, set clutch brake adjustment and free play, installed oil cooler cooolant lines, installed shift tower, installed all wiring and air lines, installed driveshaft and carrier bearing, installed pto and checked gear backlash, filled tranny with a pail of Delo Syn-Trans 75W90, filled engine with original coolant and topped up with 8L of red 50/50, started engine, checked transmission oil level, installed lower crossmemebers and passenger side step, took truck for test drive, checked tranny oil level, grease driveline, crossshafts and throwout bearing.

LABOR

Trans R&R	20	$0.00	$0.00

PARTS

CROSS SHAFT BUSHING	4	$6.27	$25.08
PILOT BEARING	1	$27.30	$27.30
CHEVRON DELO SYNTRANS 75W90	1	$399.99	$399.99
18 SPEED TRANMISSION	1	$4,325.00	$4,325.00
CLUTCH 2050	1	$1,191.00	$1,191.00
HINGED CLUTCH BRAKE	1	$57.81	$57.81
MISC FITTINGS	1	$12.00	$12.00
MISC FITTINGS	1	$17.43	$17.43
OIL COOLER HOSE ASY'S	1	$198.24	$198.24
8 HOLE PTO SHIM	2	$2.73	$5.46

Thank you for your Business

8 HOLE PTO SHIM	2	$3.40	$6.80
RED 50/50 COOLANT	8	$3.50	$28.00
#1 GREASE	2	$10.50	$21.00

Parts **$6,315.11** | Line total **$6,315.11**

SUMMARY

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Labor	$0.00
Parts	$6,315.11
Subtotal	**$6,315.11**
GST (5%)	$315.75
Total	**$6,630.86**

CUSTOMER SIGNATURE

PRINTED NAME

DATE

Dorscheid Brothers Construction Ltd

715028 Range Rd 41
County of Grande Prairie No. 1,
Alberta
T8X4C5
(587) 315 - 8746

Invoice: INV-S-295

Invoice date: **Nov 5, 2026**
Due date: **Nov 5, 2026**

ADDRESSES

BILL TO
Dorscheid Brothers Construction ltd
715028 Rge Rd 41
Grande Prairie, Alberta T8X4C5
(780) 831 - 8580

ASSET	UNIT	MILEAGE	ENG HRS	VIN / SERIAL
2015 Kenworth W9 Series	417	595,114	15,336	1XKWD40XXFR975410

Work Order **S-295** | Terms **Due on Receipt**

WORK PERFORMED

01 CVIP

SCOPE OF WORK

Brought truck into shop, set on stands, removed all wheels and drums, performed cvip inspection, removed rear left and right side axle shafts, removed hubs, removed wheel seal from hub and spindle, cleaned hubs and spindles, installed new wheel seals, installed hubs and set hub end play, installed axle shafts with new gaskets, Topped up diff with 4L of 75w90 gear oil, R&R rear left and right abs sensor and tested opertion, no more abs codes, R&R drive axle brake shoes, installed drive axle drums and wheels, torqued to 500 ft.Lbs, Removed left steer hub, removed wheel seal, cleaned hub and spindle, installed hub and set end play, filled hub with 1L of 75w90 gear oil, R&R right steer slack adjuster, installed steer axle drums and wheels, torqued to 500 ft.Lbs, Removed and replaced both front windshields.

LABOR

CVIP	20	$0.00	$0.00

PARTS

STEER WHEEL SEAL	1	$42.16	$42.16
WHEEL SEAL	2	$42.16	$84.32
GLASS 2PC CURVED	1	$49.65	$49.65
GLASS KW 2PC CURVED	1	$49.65	$49.65
SLACK ADJUSTER	1	$154.07	$154.07
HUB CAP GASKET (SMALL)	1	$3.10	$3.10
16.5X7 BRAKE SHOE	4	$82.82	$331.28
GASKET	2	$7.93	$15.86
ABS SENSOR KIT	2	$50.94	$101.88
DELO XDM SYN-GEAR 75W90	5	$15.00	$75.00

Parts **$906.97** | Line total **$906.97**

Thank you for your Business

SUMMARY

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Labor	$0.00
Parts	$906.97
Subtotal	**$906.97**
GST (5%)	$45.34
Total	**$952.31**

CUSTOMER SIGNATURE

PRINTED NAME

DATE

Dorscheid Brothers Construction Ltd

715028 Range Rd 41
County of Grande Prairie No. 1,
Alberta
T8X4C5
(587) 315 - 8746

Invoice: INV-S-305

Invoice date: **Jul 10, 2026**
Due date: **Jul 10, 2026**

ADDRESSES

BILL TO

Dorscheid Brothers Construction ltd
715028 Rge Rd 41
Grande Prairie, Alberta T8X4C5
(780) 831 - 8580

ASSET	UNIT	MILEAGE	ENG HRS	VIN / SERIAL
2015 Kenworth W9 Series	417	598,995	15,420	1XKWD40XX**FR975410**

Work Order **S-305** | Terms **Due on Receipt**

WORK PERFORMED

01 Jakes and rocker shafts need to be inspected

SCOPE OF WORK

Removed intake piping, removed valve cover, removed jake solenoid wiring, removed rocker arms, removed rockers from shafts, cleaned rockers, pulled apart and rebuilt jake rockers with jake overhaul kit, installed rockers onto new shafts, installed shafts into truck and torqued, performed valve set, started engine, tested engine brake operation manually with solenoids, front solenoid was dumping oil out of oil drain ports, removed solenoid, found good used solenoid, installed solenoid, tested jakes, no more leakage, installed valve cover, installed intake piping.

LABOR

Jakes and rocker shafts need to be inspected	5	$0.00	$0.00

PARTS

ROCKER SHAFT	1	$444.40	$444.40
ROCKER SHAFT	1	$445.91	$445.91
ISX JAKE OVERHAUL KIT	1	$843.74	$843.74

Parts **$1,734.05** | Line total **$1,734.05**

02 Needs new belt

SCOPE OF WORK

Removed and replaced fan belt, tested operation.

LABOR

Needs new belt	1	$0.00	$0.00

PARTS

FAN BELT	1	$97.46	$97.46

Parts **$97.46** | Line total **$97.46**

03 Needs new A/C high pressure switch

SCOPE OF WORK

Removed and replaced A/C high pressure switch, tested A/C operation.

LABOR

Needs new A/C high pressure switch	1	$0.00	$0.00

PARTS

A/C HIGH PRESSURE SWITCH	1	$105.10	$105.10

Parts **$105.10** | Line total **$105.10**

04 Needs passenger side mirror glass replaced

SCOPE OF WORK

Drilled out rivets for passenger side mirror, removed mirror glass, spliced wires for new mirror glass, installed glass and cover with new rivets.

LABOR

Needs passenger side mirror glass replaced	2	$0.00	$0.00

PARTS

GLASS & HEATER ASY	1	$149.78	$149.78

Parts **$149.78** | Line total **$149.78**

05 500Hr Service - Semi- Cummins ISX15

SCOPE OF WORK

Drained engine oil, R&R engine oil filter, filled engine with 45L of Cat 5w40, started engine, checked oil level, R&R primary and secondary fuel filters, primed fuel system, started engine, checked air filters, checked coolant level, trans level diff levels and power steering fluid, greased entire truck.

LABOR

500Hr Service - Semi- Cummins ISX15	3	$0.00	$0.00

PARTS

ISX OIL FILTER	1	$77.79	$77.79
ISX SECONDARY FUEL FILTER	1	$101.67	$101.67
ISX PRIMARY FUEL WATER SEP (K37-1004)	1	$64.82	$64.82
CAT 5W40	45	$10.61	$477.45
#1 GREASE	4	$10.50	$42.00

Parts **$763.73** | Line total **$763.73**

SUMMARY

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Labor	$0.00
Parts	$2,850.12
Subtotal	**$2,850.12**
GST (5%)	$142.51
Total	**$2,992.63**

CUSTOMER SIGNATURE | PRINTED NAME | DATE

Dorscheid Brothers Construction Ltd

715028 Range Rd 41
County of Grande Prairie No. 1,
Alberta
T8X4C5
(587) 315 - 8746

Invoice: INV-S-316

Invoice date: **Aug 13, 2026**
Due date: **Aug 13, 2026**

ADDRESSES

BILL TO

Dorscheid Brothers Construction ltd
715028 Rge Rd 41
Grande Prairie, Alberta T8X4C5
(780) 831 - 8580

ASSET	UNIT	MILEAGE	ENG HRS	VIN / SERIAL
2015 Kenworth W9 Series	417	609,372	15,918	1XKWD40XX**FR975410**

Work Order **S-316** | Terms **Due on Receipt**

WORK PERFORMED

01 Diagnose power divider noise

SCOPE OF WORK

Brought truck into shop, removed driveline, removed input shaft/oil pump assembly, found the locking shift collar on the power divider was shattered and the fork was ground down, removed interaxle assembly from pumpkin, removed diff pumpkin, cleaned diff and interaxle housing, installed new shift collar and fork, installed new shift cylinder, installed interaxle into pumpkin, installed pumpkin into diff housing, installed driveline and axle shafts, filled diff with 20L of 75w90 gear oil, took truck for test drive, inspected for leaks, no noise coming from interaxle.

LABOR

Diagnose power divider noise	20	$0.00	$0.00

PARTS

DELO SYN-TRANS XE 75W90	1	$281.75	$281.75
R46 INPUT SEAL	1	$112.10	$112.10
INPUT NUT	1	$45.17	$45.17
SHIM KIT ROCKWELL	1	$24.14	$24.14
R46 POWER DIVIDER O-RING	1	$5.38	$5.38
O-RING PUMP	1	$11.86	$11.86
IAD LOCK CYLINDER R46	1	$194.80	$194.80
R46 PWR DVDR SHIFT FORK	1	$42.66	$42.66
COLLAR IAD LOCK	1	$149.70	$149.70
SPL250 STRAP KIT	1	$29.26	$29.26
AXLE GASKET	2	$4.18	$8.36

Parts **$905.18** | Line total **$905.18**

02 500Hr Service - Semi- Cummins ISX15

SCOPE OF WORK

Drained engine oil, R&R engine oil filter, filled engine with 45L of Delo 5w40, started engine, checked oil level, R&R primary and secondary fuel filters, primed fuel system, started engine, checked air filters, checked coolant level, trans level diff levels and power steering fluid, greased entire truck.

LABOR			
500Hr Service - Semi- Cummins ISX15	3	$0.00	$0.00
PARTS			
DELO 400 XSP 5W40	45	$13.75	$618.75
ISX PRIMARY FUEL WATER SEP (K37-1004)	1	$64.82	$64.82
SECONDARY FUEL FILTER	1	$101.67	$101.67
OIL FILTER	1	$77.79	$77.79

Parts **$863.03** | Line total **$863.03**

SUMMARY

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Labor	$0.00
Parts	$1,768.21
Subtotal	**$1,768.21**
GST (5%)	$88.42
Total	**$1,856.63**

CUSTOMER SIGNATURE | PRINTED NAME | DATE

Prime Engine Remanufacturing Inc.
7107 Argyll Road
Edmonton, AB T6C 4A5
780-490-5544 Fax: 780-490-5944
Website: www.primeengine.ca Email: prime@primeengine.ca
Thank You For Your Business.

Date In:	2023-09-08
Invoice Date:	2023-09-19
INVOICE - Service Order #:	**21662**
Cust PO:	
Page:	1

Invoice To:
DORSCHEID BROTHERS CONSTRUCTION
715028 RANGE ROAD 41
COUNTY NO 1
GRANDE PRAIRIE, AB T8W 5E5

Ship To:
DORSCHEID BROTHERS CONSTRUCTION
715028 RANGE ROAD 41
COUNTY NO 1
GRANDE PRAIRIE, AB T8W 5E5

Ship Via: CUSTOMER PICKUP

Manufacturer: CUMMININS		Model: ISX	Service Rep: WAYNE
Contact: CARSON	Phone: 1-780-831-9407	Status: CLOSED	Terms: CREDIT CARD

	Job # Stock Code	Description / Indications/Work Performed	Quantity	Price	Extended
1		TANK, MAG, CHECK & ADVISE, POLISH BIG AND SMALL ENDS ON CON ROD	6.00	125.00	750.00
2		TANK, MAG CHECK, CHECK AND ADVISE, STRAIGHTNESS CHECK AND POLISH CRANK	1.00	560.00	560.00
3		REMOVE AND INSTALL CRANK GEARS	1.00	875.00	875.00
	CUM-3680542	*ISX CRANK GEAR*	*1.00*	*923.56*	923.56
	CUM-4965400	*ISX CRANK GEAR(REPLACES 3680503)*	*1.00*	*1,248.56*	1,248.56
	CUM-3689001	*ISX SPEED INDICATOR RING (GEAR CRANK)*	*1.00*	*187.46*	187.46
	CUM-3068935	*ISX CRANK GEAR AND CRANK ADAPTER DOWELS X 2*	*2.00*	*21.31*	42.62
	CUM-3681054	*ISX ADAPTER DOWEL PIN X 1*	*1.00*	*17.43*	17.43
4		TANK, MAG CHECK, BUFF, CHECK AND ADVISE BLOCK	1.00	560.00	560.00
5		SLEEVE LOWER BORES ON BLOCK (VIX-VX-PE6327)	6.00	120.00	720.00
	VIX-6327	*CUMMINS ISX LOWER SLEEVE*	*6.00*	*72.58*	435.48
6		SLEEVE UPPER BORES ON BLOCK (VIX-VX-6500)	6.00	120.00	720.00
	VIX-6500	*CUMMINS ISX UPPER SLEEVE*	*6.00*	*77.48*	464.88
7		SURFACE GRIND BLOCK	1.00	350.00	350.00
8		REMOVE DOWELS,SURFACE FRONT END OF ISX BLOCK	1.00	320.00	320.00
	SHOP SUPPLIES	*SHOP SUPPLIES CHARGE IS 10% OF LABOUR*	*1.00*	*485.50*	485.50
	CUM-3678871	*ISX FRONT COVER/BLOCK RING DOWELS*	*1.00*	*16.67*	16.67
9					
	EXCH: CUM56583002RX	*ISX CUMMINS HEAD (SOHC) 5394198*	*1.00*	*4,500.00*	4,500.00

Total Parts:	8,322.16 Total Labor:	4,855.00 SubTotal:	13,177.16
		GST: 658.86 Tax:	0.00
		Total:	**13,836.02**
		Prepaid: 0.00 Paid:	0.00
		Balance:	**13,836.02**

Payment Terms: Net 30 Days - 2% per month (24% annum) charge will be applied to overdue accounts.
GST No: 865200802 RT0001