

April 26th/15

- perform service
oil filter
grease truck trailer

1106 Lhr Done
480392km

June 20th/15

- Replace engine assembly
with Rebuilt engine
inspect clutch 90%

~~1106~~ 11063hr
460392km Done

- Replace egr valve
- Replace exhaust
pressure sensor due
to fault code's
install ~~new~~ used parts
that came off other
engine that was removed
order new parts to replace
ones that had been
taken off.

Twisted Wrench Inc.

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**INVOICE**

BILL TO
STONE CREEK VENTURES LTD

INVOICE 2423
DATE 06/17/2025
TERMS Net 15
DUE DATE 07/02/2025

DATE	ACTIVITY	DESCRIPTION	TAX	QTY	RATE	AMOUNT
05/01/2025	Services	CNT - STONE CREEK X-15 CUMMINS REBUILD ESN 80157513	GST	60	155.00	9,300.00

pulled oil pump, pistons and liners,
found number four liner cracked
and piston number six had broken
ring.

Picked up engine from customer in
chetwynd, washed engine,
disassembled engine, removing
top end, removed oil pan, removed
gears off of cam shaft, removed
cam shaft, removed cylinder head
off engine, stripped down cylinder
head, sent head out to northern
auto, inspected bottom end, found
#4 liner cracked, and broken
piston rings on #6 cylinder,
removed piston out of liners,
removed liners out of block,
inspected lower counter bores in
block, lower counter bores were
fretted block need to be cut,
contamination in oil system, which
need to flush block with clean oil,
with this catastrophic failure need
to replace EGR cooler and oil
cooler, removed EGR cooler and
oil cooler off of engine, replace
ERG cooler and oil cooler as per
cummins standards, once block
was cut, installed new liners,
assembled new pistons, found
number 4 connecting rod wrist pin
bearing damaged from liner
failure, replaced connecting rod,

Payment Types: Credit cards, EFT
E-transfer can be sent to: twistedwrenchinc@hotmail.com
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torqued connecting rod cap bolts to spec, replaced main bearings, installed new cooling nozzles, assembled head, installed and torqued new head bolts, installed camshaft, adjusted gear lash and set timing, assembled top end, had injectors sent out, two of injectors failed fuel testing, replaced two injectors, performed top end set, assembled fuel system, put on turbo, installed new front and rear crank seals, painted engine, put on new oil and fuel filters, engine doesn't have any oil in it.

Services	Parts/supplies: injectors from PG Fuel Injection, paint	GST	1	945.56	945.56
Services	Block cut X-15 @peterbilt	GST	1	3,915.32	3,915.32

Please be advised overdue payments are subject to a late fee of 2% after 30 days.

SUBTOTAL	14,160.88
GST @ 5%	661.73
TOTAL	14,822.61
PAYMENT	14,822.61
BALANCE DUE	\$0.00
	PAID