

862317 Ontario Inc
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APPROVED

919

DEPT.

DATE

Dec 22, Jan. 10, 12, 14

SHIPPING DATE

VIA

TERMS

TAX REG. NO.

SALESPERSON

Model - Series 60 12.7 litre

S/N 06R0178582

Model - 362

Equip. Peterbuilt, Calover VIN-1XP-6D29X-FDI-86982

Unit # Green Pete

Kilometers -

Serviceman to do a complete motor job plus re-core rad.
due to pressure in the rad

Unit was brought to my shop. Troubleshot engine & found that #1 liner had dropped & blew the head gasket, putting antifreeze in the oil. Removed rad & sent out to be re-cored. Removed head & sent out to be rebuilt. Head needed 6 injector cups installed by Harper Diesel. Removed all 6 pistons & liners. Cleaned all parts & block, then ordered parts. Counterbored all 6 holes to .030 Hon. Hones. All main brgs are replaced & torqued & are (STD). Sent injectors out & they had to be re-built. New liners in. New pistons & rings are in & torqued with new rod brgs (STD). Rebuilt head on & torqued with new head bolts. New thermostat's in. Re-cored rad back in & all hooked up. Engine is completely re-assembled. Same turbo used. Fresh oil in & new oil filters. Coolant in. One new oil pressure line made. Started engine. Also a new camshaft was installed & a new turbo feed line & 3 Fan H4B Belts.

LABOUR 4950.00

PARTS 15003.97

19953.97

13% HST 2594.01

442980

SIGNATURE

LIC. NO.

TOTAL \$22547.98