



Maintenance Log for EX.0297 - 323FL Excavator

		WO Date Created	Date Scheduled	Beginning Meter Reading	End Meter Reading	Notes
30988	Demob/clean for auction	14-Nov-25	14-Nov-25	10262		
1	Demob/clean for auction					
30955	Replace blown hose	11-Nov-25	11-Nov-25			
1	Replace blown hose					
30894	250hr Service	05-Nov-25	05-Nov-25	10212		
	250hr Service					
30708	Track worn out	03-Oct-25	03-Oct-25	10057		
1	Track worn out					
30686	Fit rock screen/hammer	02-Oct-25	02-Oct-25			
1	Fit rock screen/hammer					
30632	Replace engine oil hose	29-Sep-25	29-Sep-25	1010		
1	Replace engine oil hose					
30560	Repair coolant leak at header tank	17-Sep-25	17-Sep-25	9973		
1	Repair coolant leak at header tank					
30546	2000hr Service	16-Sep-25	16-Sep-25	9954		
	2000hr Service					
30410	Replace cutting edge bolts	19-Aug-25	19-Aug-25	9810		
1	Replace cutting edge bolts					
30269	Replace blown hose	22-Jul-25	22-Jul-25			
1	Replace blown hose					
30255	250 hour service	17-Jul-25	17-Jul-25	9698		
	250hr Service					



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30005	EGR/Coolant leak	12-Jun-25	12-Jun-25	9503		
1	EGR/Coolant leak					
29971	500 hour service	05-Jun-25	05-Jun-25	9475		
	500hr Service					
29525	Engine derate fault Diagnosed NRS valve intermittent fault	12-Mar-25	12-Mar-25	9325		
1	Replace NRS Valve					
29524	Install crusher bucket	11-Mar-25	11-Mar-25	9325		
1	Install crusher bucket					
29427	Reseal leaking stick cylinder	25-Feb-25	25-Feb-25	9316		
1	Reseal leaking stick cylinder					
29255	Replace blown hydraulic hose	23-Jan-25	23-Jan-25	9257		
1	Replace blown hydraulic hose					
29221	Reseal leaking quick connects	17-Jan-25	17-Jan-25	9251		
1	Reseal leaking quick connects					
29141	Replace rusted out tail pipe	06-Jan-25	06-Jan-25			
1	Replace rusted out tail pipe					
29094	Pressure Vessel Inspection	12-Dec-24	12-Dec-24			
1	Pressure Vessel Inspection					
29086	Replace fire extinguishers	11-Dec-24	11-Dec-24			
1	Replace fire extinguishers					
29052	Diagnose engine fault	03-Dec-24	03-Dec-24	9238		
1	Diagnose engine fault					



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29037	Reinstall upper boom cylinder pin	29-Nov-24	29-Nov-24	9227		
1	Reinstall upper boom cylinder pin					
29001	250 hour service	25-Nov-24	25-Nov-24	9194		
250hr Service						
28983	Inspect hydraulic oil leak	20-Nov-24	20-Nov-24	9167		
1	Inspect hydraulic oil leak					
28943	Replace sieve bucket teeth	13-Nov-24	13-Nov-24			
1	Replace sieve bucket teeth					
28871	Quick connect fittings leaking	07-Nov-24	07-Nov-24			
1	Quick connect fittings leaking					
28763	Install shears	17-Oct-24	17-Oct-24			
1	Install shears					
28757	Inspect slow tilt bucket operation	17-Oct-24	17-Oct-24			
1	Inspect slow tilt bucket operation					
28633	1000 hour service	11-Sep-24	11-Sep-24			
1000hr Service						
28550	Replace quick connect fittings	16-Aug-24	16-Aug-24			
1	Replace leaking quick connect fitting					
28469	250 hour service	18-Jul-24	18-Jul-24			
250hr Service						
28360	Replace blown hose	19-Jun-24	19-Jun-24			
1	Repair blown hose					



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28200	Repair EGR fault code	18-Apr-24	18-Apr-24			
1	Repair EGR fault					
28136	500 hour service	09-Apr-24	09-Apr-24			
	500hr Service					
27969	Service defects	22-Feb-24	22-Feb-24			
1	Replace oil cap o'ring					
2	Reseal RH cab window					
27943	250 hour service	13-Feb-24	13-Feb-24			
	250hr Service					
27941	Bucket repairs	12-Feb-24	12-Feb-24			
1	Bucket repairs					
27928	Replace harness	08-Feb-24	08-Feb-24			
1	Replace stick harness					
2	Replace tilt bucket harness					
27778	Replace engine oil/filter after bad sample	20-Dec-23	20-Dec-23			
1	Replace engine oil/filter after bad sample					
27753	Bucket repairs	18-Dec-23	18-Dec-23			
1	Replace floor and wear strips					
2	Replace U/S hydraulic hoses					
27676	Replace blown tilt hose	28-Nov-23	28-Nov-23			
1	Replace blown tilt bucket hose					
27674	Replace load rollers	27-Nov-23	27-Nov-23			
1	Replace u/s load rollers					



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27673	Replace cutting edge	27-Nov-23	27-Nov-23			
1	Replace cutting edge					
2	Geplace GP bucket tips					
27621	2000hr service	16-Nov-23	16-Nov-23	7941		
2000hr Service						
27465	Inspect/ repair minor coolant leak from radiator core	09-Oct-23	09-Oct-23	7744		
1	Inspect/ repair minor coolant leak from radiator core					
27464	Replace worn tilt bucket cutting edge	09-Oct-23	09-Oct-23	7744		
1	Replace worn tilt bucket cutting edge					
27415	250hr service	25-Sep-23	25-Sep-23	7693		
250hr Service						
27309	Replace U/S Stick cylinder hoses	04-Sep-23	04-Sep-23			
1	Replace U/S Stick cylinder hoses					
27234	Repair blocked tilt bucket grease points	14-Aug-23	14-Aug-23			
1	Repair blocked tilt bucket grease points					
27221	500hr service	09-Aug-23	09-Aug-23	7445		
500hr Service						
27215	repair cracked visionlink bracket on cabin	09-Aug-23	09-Aug-23	7430		
1	repair cracked visionlink bracket on cabin					
27194	12 Monthly pressure vessel inspection	01-Aug-23	01-Aug-23	7395		
12 Monthly pressure vessel inspection						



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27103	Reseal leaking Stick cylinder	12-Jul-23	12-Jul-23			
1	Reseal leaking Stick cylinder					
27029	Defects from service	28-Jun-23	28-Jun-23			
1	oil cap o-ring					
2	broken mirror rhs					
3	Radiator hose					
4	Cracked bucket pin boss					
5	Hyd hoses in pump room					
6	Battery clamps					
26978	250hr Service	19-Jun-23	19-Jun-23	7200		
	250hr Service					
26926	Gaurd rail	02-Jun-23	02-Jun-23	7118		
1	Guard rail					
26919	cutting edge	01-Jun-23	01-Jun-23	7111		
1	Edge turn					
26914	Upgrade GPS to 5G Modem	30-May-23	30-May-23			
1	5G Modem					
26887	Tilt bucket repairs	25-May-23	25-May-23	6975		
1	Crack repairs					
26886	Belly guard bolts	25-May-23	25-May-23	6975		
1	Belly guard bolts					
26885	Quick fitting	25-May-23	25-May-23	6975		
1	Quick connect					



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26884	Cutting edge	25-May-23	25-May-23	6975		
1	Edge					
26813	1000hr service	28-Apr-23	28-Apr-23			
	1000hr Service					
26798	Bucket not taken grease	21-Apr-23	21-Apr-23	6918		
1	Bucket not taken grease					
26585	Engine fault code	17-Feb-23	17-Feb-23	6737		
1	fault code					
26559	250hr Service	09-Feb-23	09-Feb-23	6693		
	250hr Service					
26533	GPS harness	25-Jan-23	25-Jan-23			
1	GPS					
26493	Crack in ripper	12-Jan-23	12-Jan-23			
1	Ripper cracked					
26487	Blown hose at tilt	11-Jan-23	11-Jan-23			
1	Hose					
26451	Change thumb wheel direction	19-Dec-22	19-Dec-22	6518		
1	Thumb wheel					
26439	Bucket repairs	14-Dec-22	14-Dec-22			
1	Bucket repairs					
26421	EGR fault	08-Dec-22	08-Dec-22	6470		
1	EGR fault					
26407	500hr service	06-Dec-22	06-Dec-22			
	500hr Service					



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26400	Replace grease nipples in hitch	05-Dec-22	05-Dec-22	6452		
1	Hitch grease nipples					
26341	Bucket cutting edge	17-Nov-22	17-Nov-22	6357		
1	Cutting edge					
26330	Hyd oil leak at stick crane valve bleeder	14-Nov-22	14-Nov-22	6334		
1	crane valve bleeder					
26250	250hr service	10-Oct-22	10-Oct-22			
	250hr Service					
26247	Replace front window	06-Oct-22	06-Oct-22			
1	Replace front window					
26184	Damaged rhs window	15-Sep-22	15-Sep-22			
1	Damaged rhs window					
26165	Engine fault code	08-Sep-22	08-Sep-22	6047		
1	Fault code - egr					
26112	2000hr service	19-Aug-22	19-Aug-22	5942		
	1000hr Service					
26058	Replace Track Chain Ass with new	03-Aug-22	03-Aug-22	5993		
1	Remove and Replace worn Track Link Ass with new E&S Track L					
26048	Repair gps mount	29-Jul-22	29-Jul-22			
1	Product link mount					
26038	GET Side cutter guard bolts	26-Jul-22	26-Jul-22			
1	GET Side cutter guard bolts					



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26009	750hr service	13-Jul-22	13-Jul-22		5773	
250hr Service						
26007	Grease hitch	13-Jul-22	13-Jul-22			
1 Grease hitch						
26003	Replace flashing light	13-Jul-22	13-Jul-22			
1 Replace flashing light						
25885	Inspect final drive leak	30-May-22	30-May-22			
1 Final drive leak						
25847	12 Monthly pressure vessel inspection	20-May-22	20-May-22			
12 Monthly pressure vessel inspection						
25813	500hr service	11-May-22	11-May-22			
500hr Service						
25783	Replace belt and tensioner	04-May-22	04-May-22			
1 Replace belt and tensioner						
25720	Replace worn bucket teeth	12-Apr-22	12-Apr-22			
1 Replace worn bucket teeth						
25685	Inspect track chains for wear	05-Apr-22	05-Apr-22			
1 Inspect track chains						
25639	Inspection	23-Mar-22	23-Mar-22			
1 Inspection						
25630	Inspect engine fault codes	18-Mar-22	18-Mar-22			
1 Inspect engine fault codes						



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25618	250hr service	17-Mar-22	17-Mar-22		5257	
250hr Service						
25575	Repair handrail	28-Feb-22	28-Feb-22	5189		
1 Repair handrail						
25564	Replace alternator and batteries	23-Feb-22	23-Feb-22			
1 Replace batteries and alternator						
25523	Repair grease lines	14-Feb-22	14-Feb-22			
1 Repair grease lines						
25492	Replace bucket GET	03-Feb-22	03-Feb-22	5084		
1 Replace bucket GET						
25458	Stick cylinder repair	24-Jan-22	24-Jan-22			
1 Stick cylinder repair						
25453	Repair eng hood	21-Jan-22	21-Jan-22	5033		
1 Repair eng hood						
25445	Turn cutting edge	19-Jan-22	19-Jan-22	5018		
1 Turn cutting edge						
25429	1000hr service	13-Jan-22	13-Jan-22	4988	5021	
1000hr Service						
25425	Clean out radiator	13-Jan-22	13-Jan-22	4975		
1 Clean out radiator						
25351	Repair 2way	23-Nov-21	23-Nov-21			
1 Repair 2way						
25323	750hr service	12-Nov-21	12-Nov-21		4526	
250hr Service						



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25310	Inspect final drive oil leak	09-Nov-21	09-Nov-21	4745		
1	Inspect final drive oil leak					
25194	Inspect track master link	22-Sep-21	22-Sep-21			
1	Inspect track master link					
25158	500hr service	07-Sep-21	07-Sep-21		4500	
	500hr Service					
25089	Hyd oil leak	10-Aug-21	10-Aug-21			
1	Hyd oil leak					
25073	Diaognose low power	04-Aug-21	04-Aug-21	4260		
1	Low engine power					
25057	250hr service	27-Jul-21	27-Jul-21			
	250hr Service					
25055	Repair tilt cylinder retainer	27-Jul-21	27-Jul-21	4221		
1	Repair tilt cylinder retainer					
25008	ELC Extender - bad sample	02-Jul-21	02-Jul-21	4104		
1	ELC Extender - bad sample					
25007	replace faulty grease nipple	01-Jul-21	01-Jul-21	4104		
1	replace faulty grease nipple					
24991	Replace GET	18-Jun-21	18-Jun-21	4066		
1	Replace GET					
24962	4000hr service	02-Jun-21	02-Jun-21	3997	4014	
	2000hr Service					
24869	Repair stick cylinder oil leak	05-May-21	05-May-21			
1	Repair stick cylinder oil leak					



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24867	Top up coolant	05-May-21	05-May-21	3837		
1	Top up coolant					
24811	Replace blocked air cleaners	19-Apr-21	19-Apr-21			
1	Replace blocked air cleaners					
24773	250hr service	09-Apr-21	09-Apr-21	3750	3755	
	250hr Service					
24689	Install compaction wheel	08-Mar-21	08-Mar-21			
1	Install compaction wheel					
24651	Check operation of A/C	18-Feb-21	18-Feb-21	3579		
1	Check operation of A/C					
24650	Repair flashing light	18-Feb-21	18-Feb-21	3579		
1	Repair flashing light					
24584	500 hr service	02-Feb-21	02-Feb-21	3536	3536	
	500hr Service					
24498	103 inspection	08-Jan-21	08-Jan-21			
1	103 inspection					
24463	Replace lock	14-Dec-20	14-Dec-20			
1	Replace lock					
24428	12 Monthly pressure vessel inspection	10-Dec-20	10-Dec-20			
	12 Monthly pressure vessel inspection					
24393	250hr Service	26-Nov-20	26-Nov-20	3363	3363	
	250hr Service					

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24382	Replace cracked windscreen - Job Cost PH106.100.045	23-Nov-20	23-Nov-20			
1	Replace cracked windscreen - Job Cost PH106.100.045					
24343	Repair hammer circuit - NG28229 Westrac	16-Nov-20	16-Nov-20	3247	3247	
1	Repair hammer circuit					Westrac repaired invoice NG28229
24314	Replace grease gun	06-Nov-20	06-Nov-20			
1	Replace grease gun					
24309	Hammer set up	05-Nov-20	05-Nov-20	3246		
1	Hammer set up					
24122	Replace faulty tilt bucket cable	14-Sep-20	14-Sep-20			
1	Replace faulty tilt bucket cable					
23987	1000hr Service	10-Aug-20	10-Aug-20	2997	2997	
	1000hr Service					
23935	Test fit and set up grab bucket	30-Jul-20	30-Jul-20	2982		
1	Test and set up grab bucket					Test fit and set up grab bucket
23907	Replaced globe in flashing light	22-Jul-20	22-Jul-20	2755		
1	Replaced globe in flashing light					
23575	Inspect machine	25-May-20	25-May-20	2732		
1	Inspect machine					
23432	Replace out of date seat belt	11-May-20	11-May-20			
1	Replace out of date seat belt					
23388	Repaired missing grease nipple in tilt bucket	01-May-20	01-May-20	2729		
1	Repaired missing grease nipple in tilt bucket					



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23354	250hr Service	29-Apr-20	29-Apr-20	2701	2732	
	250hr Service					
23042	Set up for mine site	17-Feb-20	27-Feb-20			
1	Safety					17/02 Fit bowless fuel filter 19/02 Change fuel sep filter housing, fab & install new fuel lines. 20/02 Fit safety decals & paint steps 21/02 Replace travel beeper with squawker.
2	Inspection & maintenance					14/02 Clean machine 17/02 Complete 103 inspection
3	GET					26/02 Change out cutting edge - 2466hrs
22951	500hr Service	13-Jan-20	13-Jan-20	2401	2441	
1	500hr Service					30/01 Completed 2441hrs - D Martin
22913	Replace hyd fittings on bucket ram	13-Dec-19	13-Dec-19	2338		
1	Replace hyd fittings on bucket ram					13/12 Bucket repaired by Westrac, oill leak at fitting replace with new fitting.
22849	250hr Service	29-Nov-19	29-Nov-19	2244	2284	
1	250hr Service					4/11 Completed 2284HRS - M Gardner
22804	November Maintenance Work Order	01-Nov-19	01-Nov-19			
1	GET/Attachments					19/11 cutting edges
22775	Inspect bucket pin- retaining plate broken (warranty)	05-Nov-19	05-Nov-19	2140		
1	Inspect bucket pin- retaining plate broken (warranty)					
22658	2000hr Service	25-Sep-19	25-Sep-19	1918	2009	
22563	Aug maintenance work order	01-Aug-19	01-Aug-19			
1	GPS work					15/8 Re-pin tilt cable

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22548	250hr Service	09-Aug-19	09-Aug-19	1712	1752	
1	250hr Service					
22459	Commission machine	28-Jun-19	28-Jun-19			
1	Body work					25/06 - Re-shim bucket hitch 26/06 - Fit circle hand rails, weld facing to bucket face & install centre pin 2/7 Fit Company logos 8/7 Sand & paint front panel
2	GET work					25/06 Turn cutting edge 26/06 remove cutting edge 3/7 Fit edge to tilt bucket
3	Safety work					27/6 Install reflective & safety decals. 28/6 Pressure Vessel checks - Adept 2/7 Paint tow points red. Fit safety decals. Fit burst protection & segregation work. Whip check hoses. Double insulate battery leads. 3/7 Fit door alarm 4/7 Fit turbo & manifold wrap 12/7 Fit new FOPS to cab. Fit turbo & exhaust lagging
4	Inspection & service work					4/7 Assist Westrac with inspection.
5	GPS work					5/7 Westrac install hyd components for GPS update.