Owner Code/Schedule Number(s): _____

RESIDUE LAST CONTAINED

Company: CDR RENTALS LTD.

Consignor Name: BOB KRASCO.

Address: 20415 - 111 AK EDMONTON, AB.

Phone Number: 780 - 918 - 7886

Transporter: CDR.

Description of tank (including serial number): 6000 gallon steel TANK - potable water coating inside with Devoe Coatings BAR-RUST 233H - (certified to ANSI/NSF 61 Standard 61) painted outside with MARINE Enamel Paint - TANK built with 1/4" plate, INTERIOR Baffles with removable LID.

Tank emptied: YES ☑ NO ☐
please note all tanks must be emptied

Tank cleaned: YES ☑ NO ☐

Tank purge/steamed: YES ☐ NO ☑

3rd Party Certificate provided: YES ☑ NO ☐

Last Contained: WATER ☑ SAND ☐ DIESEL ☐ GASOLINE: ☐

Other: CERTIFICATE INTERSEAL 670 HS AND PROCEDURE. ENCLOSED.

Consignor Signature: _____ **Date:** Oct. 17/2025

Consignor Print Name: BOB KRASCO

INTERNAL USE ONLY

_____

Interseal® 670HS

Surface Tolerant Epoxy

International Protective Coatings

WORLD WIDE PRODUCT RANGE

PRODUCT DESCRIPTION

A low VOC, two component high build, high solids surface tolerant epoxy maintenance coating.
Available in an aluminum pigmented version to provide additional anti-corrosive barrier protection.

INTENDED USES

For application to a wide variety of substrates including hand prepared rusty steel, abrasive blast cleaned and hydroblasted steel, and a wide range of intact, aged coatings.

Provides excellent anti-corrosive protection in industrial, coastal structures, pulp and paper plants, bridges and offshore environments in both atmospheric exposure and immersion service.

NSF®

Certified to ANSI/NSF Standard 61. NSF Certification is for tanks greater than 100 gallons (378.5 liters).

PRACTICAL INFORMATION FOR INTERSEAL 670HS

Color	Range
Gloss Level	Semi-gloss (Aluminum is eggshell)
Volume Solids	82% ± 3% (depends on color)
Typical Thickness	4-8 mils (100-200 microns) dry equivalent to 4.9-9.8 mils (122-244 microns) wet
Theoretical Coverage	263 sq.ft./US gallon at 5 mils d.f.t. and stated volume solids 6.56 m^2/liter at 125 microns d.f.t. and stated volume solids
Practical Coverage	Allow appropriate loss factors
Method of Application	Airless spray, Air spray, Brush, Roller

Drying Time☐

			Overcoating Interval Interseal 670HS with Self			Overcoating Interval with recommended topcoats		
Temperature	Touch Dry	Hard Dry	*Min*	*Max•*	*Max†*	*Min*	*Max•*	*Max†*
50°F (10°C)	8 hours	32 hours	32 hours	6 weeks	Extended*	20 hours	21 days	12 weeks
59°F (15°C)	7 hours	26 hours	26 hours	4 weeks	Extended*	14 hours	14 days	8 weeks
77°F (25°C)	5 hours	18 hours	18 hours	14 days	Extended*	10 hours	7 days	4 weeks
104°F (40°C)	2 hours	6 hours	6 hours	7 days	Extended*	4 hours	3 days	2 weeks

☐For curing at low temperatures, an alternative curing agent is available. See Product Characteristics for details.
• Refers to situations where immersion is likely to occur.
† Refer to atmospheric service only.
* See International Protective Coatings Definitions & Abbreviations.
# Maximum overcoating intervals are shorter when using polysiloxane topcoats. Consult International Protective Coatings for further details.

REGULATORY DATA

Flash Point	Base (Part A) 97°F (36°C)	Curing Agent (Part B) 133°F (56°C)	Mixed 91°F (33°C)
Product Weight	13.3 lb/gal (1.6 kg/l)		
VOC	2.00 lb/gal (240 g/l) 175 g/l	USA - EPA Method 24 UK - PG6/23(04), Appendix 3	

ECOTECH

See Product Characteristics section for further details

Ecotech is an initiative by International Protective Coatings, a world leader in coating technology, to promote the use of environmentally sensitive products across the globe.

Lodoens Consulting Service Ltd.

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Date: 10/16/2013

To: CDR Rentals

From: Lodoens Consulting Service LTD

To Whom This May Concern

Potable Water Lining System Using Bar-Rust 233H

The enclosed project specifies the guidelines used from Devoe coatings for the application of

The Bar-Rust 233H to line the inside of a square potable water storage tank with an open top

Preparation to the inside of the tank

Check all welds for slag and porosities buff out splatter check for grease and oil contaminants

The metal is all good the tank is built with new materials

Set up the tank on low stands on its open side for easy access to sandblasting and blow down

Sandblast the inside of the tank to a white metal blast using a 12/50 Abrasive sand to obtain

A 2-3 mil jagged profile

After the sandblasting is done the inside of the tank was blown down to clean out the dust to

And sand the tank then was moved into a clean and vented area of the shop for preparation

Do the final blow down and vacuum it out using a bristle brush attachment to clean the metal

The temperature in the shop at the time was between 82-85 F

Coating application

Prep the inside bottom of the tank with cardboard to stand on during application of the Bar

Rust 233H set up and mix the Bar-Rust 233H 2 part component

Brush the Bar-Rust 233H on all welds inside the tank and let sit for a couple hours to dry

Spray the first coat Bar-Rust 233H between 4-6 mils DFT let dry for 16 hours over night at 82 F

Spray the second coat Bar-Rust 233H between 4-6 mils DFT let dry for 48 hours at 82 F

Check thickness in several places with a dry film tester reads between 9-10 mils consistently

Check the inside of the tank for sags,runs,blisters,pinholes,fish eyes,overspray and any other

Foreign matter that would create a problem to the application of the Bar–Rust 233H the lining

Of the inside of the tank went very well by using the guidelines written out by Devoe coatings

Yours truly

Travis Lodoen

Company manager