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Customer Name : " Carial No: ZKF319772

IH 20 S50PHR-1-C-40 CASE IH STEIGER 500 TRACTOR

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R.O No. : M67453 R.O Date : 07/02/25 Dept : S RO total 48,185.35 Kilometres: 7641 Advisor No. : 691 Cus total 48,185.35 War total 0.00 Int total 0.00

Job number : 1 Operation 06IHZZ//05 Desc. REAR DIFFERENTIAL RH FINAL DRI

Sale type : C Technician No(s). 726 667 329 727 748 511 703 7

Complaint : DIAGNOSE AND REPAIR CAUSE FOR RIGHT HAND DRIVE LOCKING UP.

Cause : FAILED BEARINGS ON THE REDUCTION DRIVE GEARS

Correction : GET STANDS AND BLOCKS READY.
UNLOAD TRACTOR.

JACK UP SUPPORT ON STANDS.

DETENSION TRACKS.

REMOVE OUTSIDE IDLERS.

REMOVE TRACKS.

REMOVE UNDERCARRIAGE HOSES.

REMOVE PINS AND SHIM.

REMOVE UNDERCARRIAGES.

REMOVE DRAWBAR.

DISCONNECT DRIVE SHAFT AND SLIDE FORWARD.

DRAIN OIL.

REMOVE HOSES.

LOWER TO GROUND.

CLEAN.

JACK UP REAR OF TRACTOR AND PLACE STANDS UNDER IT.

DRAIN OIL OUT OF DIFF AND AXLE HOUSINGS

REMOVE THE OUTSIDE IDLER WHEELS.

REMOVE THE TWO REAR TRACKS.

REMOVE UNDERCARRIAGE, PINS AND OIL LINES.

REMVOE THE UNDERCARRIAGE.

REMOVE THE REAR AXLE DRIVE SHAFT AND CENTRE BEARING BOLTS.

REMOVE THE OIL HOSES TO THE REAR AXLE.

REMOVE TRACK ADJUSTER PLATES.

REMOVE DRIVE WHEELS.

REMOVE REAR AXLE MOUNTING BOLTS.

LOWER AXLE DOWN OUT OF THE TRACTOR WITH TWO FORKLIFTS.

TAKE EAXLE TO WASH BAY AND PRESSURE CLEAN THE AXLE.

REMOVE RIGHT SIDE AXLE.

REME LEFT SIDE AXLE.

REMOVE RIGHT SIDE REDUCTION GEAR HOUSING.

REMOVE LEFT SIDE REDUCTION GEAR HOUSING.

FOUND FAILED BEARINGS ON THE RIGHT SIDE REDUCTION DRIVE

GEAR. THE AXLE PRELOAD NUT PICKED UP ON THE AXLE THREAD

THEN HAD TO CUT IT OFF.

CLEAN UP ALL PARTS THEN MAKE UP A PARTS LIST.

 ${\tt EMVOE}$ ${\tt BEARING}$ CUPS FROM REDUCTION DRIVE HOUSING.

REMOV EBEARING CONESFROM DRIVE GEAR ON THE GOOD SIDE.

FIT NEW GEARS AND BEARING ON THE RIGHT SIDE.

FIT NEW BEARING ON THE LEFT SIDE.

SET UP THE BEARING PRELOAD ON THE REDUCTION DRIVE GEARS.

REMOVE AXLE FROM AXLE HOUSING ON RIGHT SIDE.

REMOVE OLD OIL SEAL.

REMOVE BEARING CUPS FROM AXLE HOUSING.

FIT NEW BEARINGS ONTO NEW AXLE SHAFT.

FIT NEW OIL SEAL.

FIT NEW BEARING PRELOAD NUT.

ADJUST THE AXLE BEARING PRELOAD NUT AND THEN FIT LOCK

SCREWS. FIT NEW RING GEAR ON RIGHT SIDE.

FIT REDUCTION DRIVE GEAR HOUSINGS ONTO AXLE CENTRE.

FIT THE TWO AXLE HOUSINGS ONTO AXLE CENTRE.

LIFT AXLE OUT OF WORKSHOP AND PLACE IT UNDER TRACTOR.

USED TWO FORKLIFTS TO LIFT AXLE INTO PLACE.

FIT AXLE MOUNTING BOLTS AND TENSION.

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FIT DRIVE WHEELS AND TENSION BOLTS.
FIT REAR DRIVE SHAFT AND CENTRE BEARING.
FIT ALL OIL HOSE TO REAR AXLE.
FIT WIRING TO DIFF LOCK SOLENOID.
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FIT UNDERCARRIAGE PINS AND BOLTS.

FIT TWO REAR TRACKS

FIT THE OUTSIDE IDLER WHEELS, TENSION BOLTS.

DRAIN HYDRAULIC TANK.

CLEAN OUT HYDRAULIC TANK.

CLEAN SCREENS OUT FROM INSIDE HYDRAULIC TANK.

CHANGE HYDRAULIC OIL FILTERS.

DRAIN FRONT AXLE.

FILL HYDRAULIC TANK WITH NEW OIL.

TEST DRIVE THE TRACTOR THEN TOP UP HYDRAULIC OIL LEVEL.

SLIDE AXLE UNDER TRACTOR.

LIFT AXLE INTO POSITION WITH 2 FORKLIFTS.

FIT AXLE MOUNTING BOLTS.

LIFT VALVE STACK AND FIT 4 BOLTS INTO REAR OF AXLE.

LOWER VALVE STACK AND SECURE.

TENSION AXLE MOUNTING BOLTS TO SPEC.

REFIT PLUMBING ONTO AXLE.

RECONNECT DRIVE SHAFT AND CENTRE BEARING.

POSITION UNDERCARRIAGE.

LOWER TRACTOR TO ALIGN PINS.

FIT PINS AND SHIMS.

CONNECT UNDERCARRIAGE HOSES.

JACK TRACTOR BACK UP.

FIT TRACKS.

FIT OUTSIDE IDLERS.

REMOVE JACKS AND STAND, LOWER TO GROUND.

DRAIN HYDRAULIC OIL FROM TANK.

REPLACE FILTERS.

REMOVE PLATE AND REMOVE 2 SUCTION FILTERS.

CLEAN SCREENS.

REFIT SCREENS.

FIT PLATE WITH NEW GASKET.

FILL WITH HYTRANS AND RUN TRACTOR, REPEAT.

TENSION TRACKS.

TENSION WHEEL BOLTS (IDLER AND DRIVE).

TEST DRIVE TRACTOR.

RECHECK OIL.

CLEAN UP WORK AREA AND TOOLING.

COMPLETE PAPERWORK.

R.O No. : M67367 R.O Date : 31/01/25 Dept : S

RO total 14,157.03 Kilometres: 7640 Advisor No. : 691

Cus total 13,498.28 War total 0.00 Int total 658.75

Job number : 1 Operation 14IHZZ//01 Desc. FRONT LH BASE UNDERCARRIGE REP

Sale type : C Technician No(s). 726 784 667 Complaint : DIAGNOSE AND REPAIR CAUSE FOR FAILED FLRO

: LOSS OF OIL CAUSING FAILED BEARING

Correction : CUSTOMER CONTACTED WORKSHOP WITH A COMPLAINT OF FAILED

IDLER. LOADED TRUCK WITH GEAR NECESSARY TO REPLACE FAILED

BEARINGS. TRAVELLED TO MACHINE.

INSPECTED MACHINE TO DETERMINE CAUSE FOR FAILURE.

 ${\tt MOVED}$ MACHINE ONTO SOLID GROUND.

DETENSIONED TRACK.

POSITIONED JACK AND BLOCKS UNDER MACHINE.

JACKED TRACTOR OFF GROUND.

REMOVED IDLER CAP OFF FLR IDLER.

REMOVED RETAINING BOLT AND WASHER.

REMOVED IDLER WHEEL BOLTS.

REMOVED IDLER WHEEL.

REMOVED IDLER HUB.

REMOVED IDLER BOLTS FROM INNER IDLER.

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SLID INNER IDLER OUT OF WAY.
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USED LIFTING LUG ON SHAFT TO SUPPORT WEIGHT.

USED TRUCK CRANE TO SUPPORT WEIGHT OF SHAFT.

REMOVED IDLER SHAFT RETAINING BOLTS.

LIFTED IDLER SHAFT ONTO BACK OF TRUCK.

FOUND SHAFT TO BE SEVERELY DAMAGED.

INSPECTED HUB AND FOUND TO BE EXCESSIVELY DAMAGED.

CONTACTED SERVICE MANAGER TO INFORM THAT JOB COULD NOT BE

COMPLETED WITHOUT REPLACEMENT HUB. PACKED UP TOOLS.

TRAVELLED BACK TO TOWN.

ORGANISED REPLACEMENT HUB.

HEATED SEAL CUPS AND INSTALLED TO NEW SHAFT.

INSTALLED BEARING CONES TO NEW HUB

INSTALLED INNER BEARING RACE TO NEW HUB.

INSTALLED HUB SEAL TO NEW HUB AND SHAFT.

REMOVED CAP FROM GOOD HUB ON OLD SHAFT.

REMOVED RETAINING BOLT.

REMOVED OLD BEARING CONES FROM GOOD HUB.

INSTALLED NEW BEARING CONES TO GOOD HUB.

INSTALLED INNER BEARING RACE TO GOOD HUB.

INSTALLED SEAL TO GOOD HUB.

INSTALLED SEAL TO NEW SHAFT.

INSTALLED HUBS TO NEW SHAFT.

INSTALLED RETAINING BOLTS AND TENSIONED TO SPEC.

INSTALLED NEW CAP TO NEW HUB.

INSTALLED CAP TO OLD HUB.

REFILLED BOTH HUBS WITH OIL.

LOADED UP TRUCK.

TRAVELLED TO MACHINE.

ATTEMPTED TO DETENSION TRACK FURTHER AND FOUND THAT DUST AND

DIRT BUILDUP IN UNDERCARRIAGE WAS PREVENTING FROM

DETENSIONING FULLY. REMOVED ACCESS PANEL AND BLEW

UNDERCARRIAGE OUT. JACKED UP MACHINE AND REMOVED TRACK.

TRAVELLED TO MACHINE.

INSTALLED SHAFT.

INSTALLED RETAINING BOLTS AND TENSIONED TO SPEC.

INSTALLED INNER IDLER AND BOLTS.

INSTALLED TRACK TO MACHINE WITH CUSTOMER EXCAVATOR.

INSTALLED OUTER IDLER WHEELS.

INSTALLED BOLTS.

LOWERED MACHINE TO GROUND.

Job number : 2 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 726 784 667 Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

Job number : 3 Operation 14IHZZ//02 Desc. FRONT RH BASE UNDERCARRIGE REP

Sale type : C Technician No(s). 667 726

Complaint : DIAGNOSE AND REPAIR FAILED FRRO IDLER

Cause : LOSS OF OIL CAUSING FAILED BEARING

Correction : INSPECTED ANY OTHER IDLERS OR ROLLERS FOR DAMAGE OR LOW OIL.

FOUND FRRI TO HAVE NO OIL IN IT.

REMOVED CAP.

DETENSIONED TRACK.

FOUND RETAINING BOLT WAS LOOSE.

FOUND BEARING HAD EXCESSIVE PLAY.

CONTACTED FARM MANAGER ON WHAT HE WANTED DONE.

CUSTOMER REQUESTED NEW BEARINGS AND SEAL TO BE INSTALLED.

CONTACTED PARTS TO HAVE BEARINGS AND SEAL ORGANISED AND SENT OUT. WHILE WAITING FOR REPLACEMENT PARTS PROCEEDED TO

DISASSEMBLE FAILED HUB. REMOVED IDLER WHEEL BOLTS.

REMOVED IDLER.

REMOVED HUB FROM AXLE.

REMOVED BEARING CUPS FROM HUB

REMOVED SEALS FROM HUB AND AXLE

REMOVED BEARING RACE FROM AXLE.

GROUND SLOT INTO INNER BEARING RACE.

USED CHISEL AND HAMMER TO REMOVE RACE FROM SHAFT.

CLEANED UP SHAFT AND INSPECTED FOR DAMAGE.

FOUND NO DAMAGE ON SHAFT.

INSTALLED NEW BEARING CONES TO HUB.

INSTALLED INNER BEARING RACE TO HUB.

INSTALLED SEALS TO AXLE AND HUB.

SLID HUB ONTO AXLE.

INSTALLED OUTER RACE.

INSTALLED RETAINING BOLT AND WASHER.

INSTALLED OUTER CAP.

FILLED WITH OIL.

INSTALLED IDLER WHEEL.

INSTALLED IDLER WHEEL BOLTS.

STARTED MACHINE.

TENSIONED TRACKS.

TENSIONED WHEEL BOLTS OF ALL REMOVED IDLERS.

DROVE MACHINE TO ENSURE NO LEAKS.

FOUND NO LEAKS.

FOUND NO OTHER IDLERS OR ROLLERS WITH LOW OIL.

CHECKED ILDERS AND ROLLERS FOR ANY GETTING HOT OR MAKING

NOISE. NONE FOUND.

PACKED UP TOOLS.

TRAVELLED BACK TO WORKSHOP.

COMPLETED PAPERWORK.

Job number : 4 Operation 24IHZZ//04 Desc. CASEIH TRAINING

Sale type : I Technician No(s). 726

R.O No. : M67192 R.O Date : 18/12/24 Dept : S

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7122 0.00 778.35 Kilometres: RO total Advisor No. : 691 Cus total 778.35 War total 0.00 Int total

Job number: 1 Operation 01IHZZ//01 Desc. BASE ENGINE REPAIR/OVERHAUL

Sale type : C Technician No(s). 667

Complaint : DIAGNOSE AND REPAIR CAUSE FOR BOOST LEAK

Correction : TRAVEL TO MACHINE.

INSPECT TRACTOR AND TAKE PHOTOS AS REQUIRED, SENT TO SERVICE

RETURN TO WORKSHOP.

COLLECT PARTS AND RETURN TO MACHINE.

CLEAN HOSE. REFIT HOSE.

FIT NEW CLAMPS.

CHECK ALL OTHER CLAMPS. BERNIE TEST DROVE TRACTOR.

RECHECK CLAMPS. RETURN TO WORKSHOP. COMPLETE PAPERWORK.

Job number : 2 Operation 24IHZZZZZZTRVL Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 667

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No. : M66594 R.O Date : 04/10/24 Dept : S RO total -330.51 Kilometres: 6720 Advisor No. : 323 0.00 Cus total -330.51 War total Int total 0.00

Job number : 1 Operation 05IHZZ//04 Sale type : C Technician No(s). 323

Complaint : PARTS CREDIT M65841

Desc. FRONT DIFFERENTIAL LH FINAL DR

R.O No.: M66319 R.O Date: 09/08/24 Dept: S
RO total 180,367.50 Kilometres: 6900 Advisor No.: 691
Cus total 180,367.50 War total 0.00 Int total 0 Int total 0.00

Job number: 1 Operation 01IHZZ//01 Desc. BASE ENGINE REPAIR/OVERHAUL

Sale type : C Technician No(s). 329 748 511

Complaint : DIAGNOSE AND REPAIR CAUSE FOR FUEL IN THE COOLING SYSTEM

Cause : CRACK IN CYLINDER HEAD

FOUND ENGINE HAD DAMAGED CAM AND CRANKSHAFT

Correction : REMOVE BONNET FROM TRACTOR.

REMOVE COOLANT HOSES.

REMOVE INTAKE ELBOW.

REMOVE FRAME MOUNTING BOLTS.

REMOVE THE TOP FRAME. REMOVE THE ROCKER COVER.

REMOVE THERMOSTAT HOUSING. REMOVE SOME WIRING TO THE ENGINE.

REMOVE THE CYLINDER HEAD.

FOUND CAMSHAFT BEARING DAMAGE.

FOUND CAMSHAFT DAMAGE.

EMOVE ENGINE TO TRANMISISONDRIVE SHAFT.

REMOE ENGINE MOUNT BOLTS.

REMOVE ENGIEN HYRUALIC FAN PUMP.

LIFT THE ENGIEN OUT OF TRACTOR.

PLACE ENGINE INTO ENGINE STAND.

REMOVE THE ENGINE SUP.

CHECK OUT CRANKSHAFT BEARING LOOKED LIKE IT WAS STARTING TO

A NEW ENGINE WAS ORDERED IN.

FIT NEW DRIVE COUPLER ONTO FLYWHEEL.

FIT THE NEW ENGINE INTO TRACTOR.

FIT THE ENGINE MOUNTING BOLTS.

FIT ALL HOSES ONTO ENGINE.

FIT AT THE TOP FRAME OVER ENGINE.

FIT NEW INTERCOOLER.

FIT ALL NEW INTAKE HOSE AND CLAMPS.

FIT ALL INTAKE TUBES.

FIT ENGINE TO TRANSMISSION DRIVE SHAFT.

FIT HYDRAULIC FAN PUMP TO ENGINE.

FIT THE ENGINE CONTROLLER.

FILL ENGINE WITH NEW OIL.

FILL COOLING SYSTEM WITH NEW OAT COOLANT HAD TO FLUSH

COOLING SYSTEM WITH WATER THREE TIMES.

PRIME THE FUEL SYSTEM WITH THE LIFT PUMP.

START THE TRACTOR THEN RECHECK COOLANT LEVEL AND TOP THE

ENGINE OIL LEVEL.

 $\hbox{\tt Job number : 2 } \hbox{\tt Operation 14IHZZ//01} \hbox{\tt Desc. FRONT LH BASE UNDERCARRIGE REP}$

Sale type : C Technician No(s). 329 748

LET THE TRACK TENSION OFF.

REMOVE THE OUTSIDE IDLER WHEELS.

REMOVE THE OLD TRACK WITH FORKLIFT.

FIT NEW TRACK ON THE LEFT FRONT.

FIT THE IDLER WHEELS AND TENSION MOUNTING BOLTS.

LET THE TRACTOR DOWN OFF THE JACK.

START TRACTOR AND TENSION TRACKS.

Job number : 3 Operation 14IHZZ//02 Desc. FRONT RH BASE UNDERCARRIGE REP

Sale type : C Technician No(s). 329 748

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Complaint : REPLACE RIGHT HAND FRONT TRACK AS REQUESTED

Correction : JACK UP RIGHT FRONT CORNER OF TRACTOR.

LET THE TRACK TENSION OFF.

FIT NEW TRACK ON RIGHT FRONT

REMOVE THE OUTSIDE IDLER WHEELS.

REMOVE THE OLD TRACK WITH FORKLIFT.

FIT THE IDLER WHEELS AND TENSION MOUNTING BOLTS.

LET THE TRACTOR DOWN OFF THE JACK.

START TE TRACTOR AND TENSION TRACKS.

Job number: 4 Operation 14IHZZ//03 Desc. REAR LH BASE UNDERCARRIGE REPA

Sale type : C Technician No(s). 329

Complaint : REPLACE REAR LEFT HAND TRACK AS REQUESTED

Correction : JACK UP LEFT REAR CORNER OF TRACTOR.

LET THE TRACK TENSION OFF.

REMOVE OUTSIDE IDLER WHEELS.

REMOVE THE OLD TRACK WITH FORKLIFT.

FIT NEW TRACK ON LEFT REAR.

FIT THE IDLER WHEELS AND TENSION MOUNTING BOLTS.

LET THE TRACTOR DOWN OFF THE JACK.

START THE TRACTOR AND TENSION TRACKS.

Job number: 5 Operation 14IHZZ//04 Desc. REAR RH BASE UNDERCARRIGE REPA

Sale type : C Technician No(s). 329 748

Complaint : REPLACE REAR RIGHT HAND TRACK AS REQUESTED

Correction : JACK UP RIGHT REAR CORNER OF TRACTOR.

LET THE TRACK TENSION OFF.

REMOVE THE OUTSIDE IDLER WHEELS.

REMOVE THE OLD TRACK WITH FORKLIFT.

FIT NEW TRACK ONTO RIGHT REAR.

FIT THE IDLER WHEEL AND TENSION MOUNTING BOLTS.

LET TRACTOR DOWN OFF THE JACK.

START THE TRACTOR AND TENSION TRACKS.

Job number : 6 Operation 08IHZZ//01 Desc. BASE HYDRAULIC SYSTEM REPAIR/O

Sale type : C Technician No(s). 329 748

Complaint : HYDRAULIC OIL LEAKS.

Cause : LOOSE FITTING AND LEAKING HOSE. Correction : CHECK OUT HYDRAULIC OIL LEAKS.

FOUND A LOOSE FITTING AND A LEAKING HOSE.

REPLACE O'RING ON THE LOOSE FITTING AND TIGHTEN,

THE LEAKING HOSE ON HYDRAULIC FAN PUMP. REMOVE AND REPLACE THE LEAKING HOSE.

RUN AND CHECK OIL LEVEL.

TOP UP AS REQUIRED.

JOB COMPLETE.

Job number: 7 Operation 11IHZZ//01 Desc. BASE CHASSIS/FRAME REPAIR/OVER

Sale type : C Technician No(s). 329 748

Complaint : REPLACE ENGINE MOUNTS AS REQUIRRED

Cause : MOUNTS NOT TIGHTENING DOWN Correction : REMOVE ENGINE MOUNTING BOLTS.

REMOVE THE OLD REAR ENGINE MOUNTS.

FIT NEW REAR ENGINE MOUNTS.

FIT ENGINE MOUNT BOLT AND TIGHTEN

Comments : FRONT LEFT TRACK: 0923 634523

REAR LEFT TRACK: 0923 633 966

REAR RIGHT TRACK: 1123 637109

FRONT RIGHT TRACK: 1123 637 253

0.00

R.O No. : M66148 R.O Date : 11/07/24 Dept : S

RO total 2,985.95 Kilometres: 6720 Advisor No. : 323 Cus total 2,985.95 War total 0.00 Int total

Job number : 1 Operation 17IHZZ//10 Desc. 1000 HOUR SERVICE
Sale type : C Technician No(s). 323
Complaint : SERVICE, REFER TO M65572

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R.O No. : M65841 R.O Date : 08/05/24 Dept : S RO total 53,111.90 Kilometres: 6720 Advisor No. : 691 Cus total 53,111.90 War total 0.00 Int total 0.00

Job number : 1 Operation 051HZZ//04 Desc. FRONT DIFFERENTIAL LH FINAL DR

Sale type : C Technician No(s). 329 748

Complaint : DIAGNOSE AND REPAIR CAUSE FOR LH LEAKING AXLE SEAL

: FAILED AXLE BEARINGS AND ONE AXLE

FAILED OIL SEALS

FAILED GEARS AND RING GEAR

Correction : JACK UP THE FRONT OF THE TRACTOR AND PLACE SOME STANDS UNDER

MAIN FRAME.

REMOVE THE TRACK TENSION OFF THE TWO FRONT TRACKS.

REMOVE THE OUTSIDE IDLER WHEELS.
REMOVE THE TWO FRONT TRACKS.
REMOVE THE MAIN DRIVE WHEELS.

REMOVE THE TWO FRONT UNDERCARRIAGES.

DRAIN THE FRONT AXLE.

REMOVE FRONT DRIVE SHAFT.

REMOVE ALL OIL LINES TO FRONT AXLE.

REMOVE WIRING TO FRONT AXLE.

REMOVE ALL AXLE MOUNTING BOLTS.

LIFT THE AXLE DOWN OUT OF TRACTOR WITH TWO FORKLIFTS.

TAKE AXLE OVER TO WASH BAY AND PRESSURE CLEAN THE FRONT

AXLE. REMOVE THE TWO AXLE HOUSINGS OFF THE MAIN AXLE CENTRE.

ONE AXLE HOUSING WAS PULLED DOWN, CLEANED UP A NEW SEAL

AND PRELOAD NUT AND LOCK BOLTS FITTED.

SET THE BEARING PRELOAD ONTO AXLE HOUSING BEARING.

FIT AXLE HOUSING ONTO MAIN CENTRE HOUSING.

PULL THE OTHER AXLE HOUSING OFF THE MAIN CENTRE HOUSING,

FOUND FAILED AXLE HOUSING BEARINGS.

ALSO THE REDUCTION DRIVE BEARINGS HAD FAILED SO THE

REDUCTION DRIVE HOUSING WAS REMOVED FROM THE AXLE HOUSING.

REMOVE BEARING CUPS OUT OF THE AXLE HOUSING THEN CLEAN OUT THE HOUSING.

THE AXLE PRELOAD NUT PICKED UP ON THE AXLE THREADS.

FIT NEW AXLE BEARINGS ONTO NEW AXLE THEN SET AXLE PRELOAD

PULL THE AXLE REDUCTION HOUSING DOWN AND FOUND FAILED

BEARINGS AND DAMAGED GEARS.
FIT NEW BEARINGS ONTO NEW GEARS THEN SET THE BEARING

PRELOADS ON AXLE REDUCTION GEARS AND BEARINGS.

FIT AXLE REDUCTION HOUSING ONTO AXLE HOUSING.

FIT AXLE HOUSING ONTO AXLE CENTRE, TENSION ALL BOLTS.

LIFT THE AXLE INTO TRACTOR THEN TENSION ALL MOUNTING BOLTS.

FIT DRIVE WHEELS, TENSION BOLTS.

FIT TRACK TENSIONER PLATES.

FIT THE UNDERCARRIAGES AND MAIN PINS.

FIT ALL OIL LINES TO FRONT AXLE.

FIT THE FRONT AXLE DRIVE SHAFT.

FIT THE TWO FRONT TRACKS.

FIT THE FRONT OUTSIDE IDLER WHEELS, TENSION ALL BOLTS.

DRAIN THE HYDRAULIC TANK.

DRAIN REAR AXLE.

CLEAN OUT THE HYDRAULIC TANK.

REPLACE THE HYDRAULIC FILTERS.

FILL THE HYDRAULICS WITH OIL , USED OUT OF SERVICE TRAILER.

CLEAN UP WORK AREA AND TOOLING.

COMPLETE PAPERWORK.

Sale type : C Technician No(s). 748 329

Complaint : DIAGNOSE AND REPAIR CAUSE FOR RH LEAKING AXLE SEAL

Cause : FAILED AXLE BEARINGS AND ONE AXLE

FAILED OIL SEALS

FAILED GEARS AND RING GEAR

Correction : JACK UP THE FRONT OF THE TRACTOR AND PLACE SOME STANDS UNDER

MAIN FRAME.

REMOVE THE TRACK TENSION OFF THE TWO FRONT TRACKS.

REMOVE THE OUTSIDE IDLER WHEELS.

REMOVE THE TWO FRONT TRACKS.

REMOVE THE MAIN DRIVE WHEELS.

REMOVE THE TWO FRONT UNDERCARRIAGES.

DRAIN THE FRONT AXLE.

REMOVE FRONT DRIVE SHAFT.

REMOVE ALL OIL LINES TO FRONT AXLE.

REMOVE WIRING TO FRONT AXLE.

REMOVE ALL AXLE MOUNTING BOLTS.

LIFT THE AXLE DOWN OUT OF TRACTOR WITH TWO FORKLIFTS.

TAKE AXLE OVER TO WASH BAY AND PRESSURE CLEAN THE FRONT

AXLE. REMOVE THE TWO AXLE HOUSINGS OFF THE MAIN AXLE CENTRE.

ONE AXLE HOUSING WAS PULLED DOWN, CLEANED UP A NEW SEAL

AND PRELOAD NUT AND LOCK BOLTS FITTED.

SET THE BEARING PRELOAD ONTO AXLE HOUSING BEARING.

FIT AXLE HOUSING ONTO MAIN CENTRE HOUSING.

PULL THE OTHER AXLE HOUSING OFF THE MAIN CENTRE HOUSING,

FOUND FAILED AXLE HOUSING BEARINGS.

ALSO THE REDUCTION DRIVE BEARINGS HAD FAILED SO THE

REDUCTION DRIVE HOUSING WAS REMOVED FROM THE AXLE HOUSING.

REMOVE BEARING CUPS OUT OF THE AXLE HOUSING THEN CLEAN OUT THE HOUSING.

THE AXLE PRELOAD NUT PICKED UP ON THE AXLE THREADS.

FIT NEW AXLE BEARINGS ONTO NEW AXLE THEN SET AXLE PRELOAD

AND TIGHTEN.

PULL THE AXLE REDUCTION HOUSING DOWN AND FOUND FAILED

BEARINGS AND DAMAGED GEARS.

FIT NEW BEARINGS ONTO NEW GEARS THEN SET THE BEARING

PRELOADS ON AXLE REDUCTION GEARS AND BEARINGS.

FIT AXLE REDUCTION HOUSING ONTO AXLE HOUSING.

FIT AXLE HOUSING ONTO AXLE CENTRE, TENSION ALL BOLTS.

LIFT THE AXLE INTO TRACTOR THEN TENSION ALL MOUNTING BOLTS.

FIT DRIVE WHEELS, TENSION BOLTS.

FIT TRACK TENSIONER PLATES.

FIT THE UNDERCARRIAGES AND MAIN PINS.

FIT ALL OIL LINES TO FRONT AXLE.

FIT THE FRONT AXLE DRIVE SHAFT.

FIT THE TWO FRONT TRACKS.

FIT THE FRONT OUTSIDE IDLER WHEELS, TENSION ALL BOLTS.

DRAIN THE HYDRAULIC TANK.

DRAIN REAR AXLE.

CLEAN OUT THE HYDRAULIC TANK.

REPLACE THE HYDRAULIC FILTERS.

FILL THE HYDRAULICS WITH OIL , USED OUT OF SERVICE TRAILER.

CLEAN UP WORK AREA AND TOOLING.

COMPLETE PAPERWORK.

R.O No. : M65572 R.O Date : 01/03/24 Dept : S

RO total 35,522.15 Kilometres: 6465 Advisor No. : 691
Cus total 35,522.15 War total 0.00 Int total 0.0

Job number: 1 Operation 151HZZ//01 Desc. BASE ELECTRICAL SYSTEM REPAIR/

Sale type : C Technician No(s). 748 329 511 761

Complaint : DIAGNOSE AND REPAIR CAUSE FOR STEERING FAULTS 15232 AND

15236

: SHORTED CAN WIRING

Correction : TRAVEL OUT TO THE TRACTOR TO CHECK OUT STEERING FAULTS.

CHECK ALL FUSES IN FUSE PANEL REPLACE ONE 2 AMP FUSE FOR THE

LIGHTS.

CONNECT THE SERVICE TOOL TO CHECK FOR STEERING FAULTS, 15233

 $\rm X$ 3, 15236 $\rm X$ 13, 15206 $\rm X$ 6.

ALL FAULTS CAME BACK TO A CAN PROBLEM.

CHECK WIRING HARNESS TO THE STEERING VALVE AND FOUND THE

CAN WIRES SHORTED ON A STEEL HYDRAULIC LINE.

REMOVE THE HARNESS FROM THE TRACTOR THEN REPAIR THE SHORTED

WIRING BY REMOVING PINS FROM CONNECTOR AND THEN REPAIR THE

TWO SHORTED WIRES.

FIT PINS BACK INTO CONNECTOR.

FIT HARNESS BACK INTO TRACTOR.

FIT ISOLATION OVER HARNESS.

CLEAR ALL FAULTS FROM TRACTOR.

TEST DRIVE TRACTOR, ALL OK.

RETURN TO WORKSHOP.

COMPLETE PAPERWORK.

Job number : 2 Operation 24IHZZZZ09 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 329 511

 ${\tt Complaint} \quad : \; {\tt SEPARATING} \; \; {\tt TRAVEL} \; \; {\tt TIME} \; \; {\tt FROM} \; \; {\tt LABOUR} \; \; {\tt TIME}$

Job number : 3 Operation 14IHZZ//01 Desc. FRONT LH BASE UNDERCARRIGE REP

Sale type : C Technician No(s). 303 329 748

Complaint : DIAGNOSE AND REPAIR CAUSE FOR LEAKING AXLE SEAL

Correction : CLEAN AROUND THE REAR DIFF.

REMOVE THE REAR TRACKS.

REMOVE THE REAR DRIVE SHAFT.

REMOVE THE DRAW BAR.

REMOVE THE UNDERCARRIAGES.

REMOVE THE DRIVE WHEELS.

REMOVE ALL OIL LINES TO REAR DIFF.

DRAIN OIL FROM REAR DIFF.

REMOVE ALL DIFF MOUNTING BOLTS.

LIFT DIFF DOWN WITH TWO FORKLIFTS.

TAKE DIFF OVER TO WASH BAY AND CLEAN IT AS REQUIRED.

REMOVE THE AXLE HOUSINGS OFF THE DIFF CENTRE.

PULL THE AXLE HOUSING DOWN AND CLEAN UP ALL PARTS.

REPALCE AXLE SEALS X 2.

REPLACE AXLE PRELOAD NUTS X 2.

SET UP THE AXLE BEARING PRELOAD ON AXLES.

FIT AXLES BACK ONTO DIFF CENTRE.

TAKE TE DIFF BACK OUT TO THE TRACTOR AND LIFT IT BACK INTO

PLACE

FIT MOUNTING BOLTS AND TENSION THEM.

FIT ALL OIL LINES TO THE DIFF.

FIT THE REAR DRIVE SHAFT.

FIT THE DRIVE WHEELS.

FIT NEW BUSHES AND SEALS INTO UNDERCARRIAGES PIVOTS.

FIT THE UNDERCARRIAGE WITH NEW SPACER WASHERS.

 $\hbox{ \footnotemar.}$

FIT THE TWO REAR TRACKS.

FIT THE OUTSIDE IDLER WHEELS, TENSION BOLTS.

STAR THE TRACTOR TO FILL REAR DIFF WITH OIL.

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Job number : 4 Operation 08IHZZ//01 Desc. BASE HYDRAULIC SYSTEM REPAIR/O

Sale type : C Technician No(s). 329 748

Complaint : DIAGNOSE AND REPAIR CAUSE FOR HYDRAULIC OIL LEAK

Correction : REMOVE THE HOSE UNDER FRONT OF THE CAB.

HAD A NEW HOSE MADE UP AND FITTED NEW HOSE UNDER CAB.

RIGHT SIDE STEERING CYLINDER LEAKING.

REMOVE THE STEERING CYLINDER.

CLEAN IT UP BY PRESSURE WASHINH IT.

PULL THE CYLINDER DOWN AND PUT A SEAL.

KIT INTO IT THEN PUT IT BACK TOGETHER.

FIT THE STEERING CYLINDER BOOK INTO TRACTOR.

FIT PINS AND MOUNTING BOLTS.

CLEAN AROUND THE SIDE OF TRANSMISSION THEN TIGHTEN THE HOSE

CLAMPS ON THE SUCTION HOSES.

Job number : 5 Operation 17IHZZ//50 Desc. XXXX HOUR SERVICE

Sale type : C Technician No(s). 329 748 511 761 Complaint : CARRY OUT 6000 HOUR SERVICE AS REOUESTED

: ROUTINE SERVICING

Cause

Correction : CARRY OUT 6000 HR SERVICE AS PER BELOW:

CHECK THE TRANSMISSION OIL LEVEL

CONNECT EST AND RETRIEVE ALL FAULT CODES. CLEAR ALL INACTIVE

FAULTS. CARRY OUT ENGINE VALVE CLEARANCE AS REQUIRED

CHANGE THE ENGINE OIL AND FILTER.

CHANGE ENGINE CRANKCASE FILTER AND GASKETS.

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY

THAT NO OIL/COOLANT LEAKS ARE PRESENT. CHANGE FUEL FILTERS.

REPLACE THE ENGINE COOLANT.

CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE
TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE
ENGINE AIR INTAKE AIR HORN. VERIFY THAT ALL HOSES AND CLAMPS
ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE. REPLACE BOTH
THE PRIMARY AND SECONDARY ENGINE AIR FILTERS AND ENSURE THAT
THEY ARE INSTALLED CORRECTLY. REPLACE THE ENGINE DRIVE BELT. CHEC
ASSOCIATED PLUMBING FOR OIL LEAKS. CHECK OVER THE REAR DIFFERENTI
ASSOCIATED PLUMBING FOR OIL LEAKS. DRAIN TRANSMISSION OIL.
REFILL AS REQUIRED. REPLACE THE TRANSMISSION FILTER.
DRAIN THE HYDRAULIC SYSTEM. THIS INCLUDES THE TANK AND
DIFFS. REPLACE THE HYDRAULIC FILTERS.

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE. CHECK
ALL BATTERY CELL LEVELS AND TOP UP AS REQUIRED. TEST EACH

BATTERY STATIC VOLTAGE. REINSTALL THE BATTERIES AND CHECK
THAT THE BATTERY TERMINALS ARE CLEAN AND TIGHT. CHECK FOR CORRECT
CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.
CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.
CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH
DIRECTIONS. CHECK FOR THE CORRECT OPERATION OF ALL FIELD
WORKING LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING
CORRECTLY. OPEN FUEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT I
FROM FUEL TANK. REPLACE THE CABIN AIR FILTER. REPLACE THE CABIN
CLEAN THE ENGINE RADIATOR, TRANSMISSION COOLER, CHARGE AIR
COOLER, FUEL COOLER AND A/C CONDENSER WITH COMPRESSED AIR.
ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL AND RESET THE
FOLLOWING FEATURES: ENGINE OIL AND FILTER CHANGE: 500 HOURS. FUEL

BATTERY SERVICE: 500 HOURS.
CABIN AIR FILTER CLEAN: 250 HOURS.

CHECK OVER THE STEERING HYDRAULIC SYSTEM FOR ANY LEAKS.

CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS.

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING.

REFILL IDLERS AND ROLLERS WITH SPECIFIED OIL USING REQUIRED

AMOUNT OF WYNNS ADDITIVE. VERIFY THAT TRACKS ARE ALIGNED

CORRECTLY. VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN

SPECIFICATION. SEE SERVICE MANUAL. GREASE COMPLETE MACHINE. THIS INCLUDES: ALL ARTICULATION POINTS (FRONT AND REAR),

CENTRE BEARINGS, STEERING PINS. REMOVE ALL RUBBISH FROM THE CABI CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORS SEAT. FIT SER

Job number : 6 Operation 14IHZZ//02 Desc. FRONT RH BASE UNDERCARRIGE REP

Sale type : C Technician No(s). 748 761 329

Complaint : DIAGNOSE AND REPAIR CAUSE FOR MISSING FRIR IDLER

ause : BEARING LOCKED UP ON SHAFT

Correction : REMOVE SNAP RING

REMOVE CAP

REMOVER WASHER AND RETAINER BOLT

REMOVE OUTTER BEARING
REMOVE IDLER FROM SHAFT

REMOVE SHAFT FROM UNDERCARRIAGE

FIT NEW IDLER SHAFT TO UNDER CARRIAGE

FIT NEW SEALS TO SHAFT

FIT NEW INNER BEARING CUP

FIT NEW INNER BEARING

FIT NEW INNER SEAL

FIT NEW OUTTER BEARING CUP

FIT NEW FIT NEW IDLER TO SHAFT

FIT NEW OUTER BEARING

FIT WASHER AND REAINER BOLT

FIT NEW IDLER CAP

FII NEW SNAP KIN

FILL WITH OIL
FIT NEW FILLER CAP

Job number : 7 Operation 01IHZZ//05 Desc. ENGINE FUEL SYSTEM REPAIR

Sale type : C Technician No(s). 329 748

Complaint : DIAGNOSE AND REPAIR CAUSE FOR HARD STARTING

se : FUEL PUMP BEARING COLLAPSED

Correction : WHILE MACHINE AT THE WORKSHOP NOTICED FUEL AND OIL LEAKING

FROM THE TELL TAIL HOLE ON THE PUMP. THEREFORE, THE PUMP ISN'T SU FOR THE INJECTORS. CONNECT PRESSURE GAUGE AND MONITOR THE FUEL PR

FUEL PUMP PRESSURE PRESENTED LOW.

DISASSEMBLE THE PUMP TO FIND THE HOUSING WORN.

SOURCE NEW PUMP AND O'RING. CLEANING MOUNTING SURFACES. FIT NEW FUEL PUMP AND O'RING.

CONNECT THE FUEL LINES TO THE PUMP WITH NOW WASHERS.

PRIMES THE SYSTEM AND START THE MACHINE.

MONITOR THE FUEL PRESSURE.

PRESSURE READING AT THE TOP OF THE SPEC.

CLEAN WORK AREA.

JOB COMPLETE.

R.O No. : M65091 R.O Date : 06/11/23 Dept : S
RO total 1,193.28 Kilometres: 5734 Advisor No. : 323
Cus total 0.00 War total 0.00 Int total 1,193.28

Job number : 1 Operation 03IHZZ//01 Desc. BASE TRANSMISSION REPAIR/OVERH

Sale type : I Technician No(s). 511 691

 ${\tt Complaint} \quad : \; {\tt DIAGNOSE} \; \; {\tt AND} \; \; {\tt REPAIR} \; \; {\tt CAUSE} \; \; {\tt FOR} \; \; {\tt LOSS} \; \; {\tt OF} \; \; {\tt TRANSMISSION} \; \; {\tt OIL}$

: MOUNING HARWARE LOOSE ON FORTH SHAFT MASTER SOLENOID

Correction : CARRY OUT CHECKS FOUND OIL LEAKING FROM 4TH SHAFT MASTER

SOLENOID ON FRONT OF TRANSMISSION , REMOVE MASTER SOLENOID

HOUSING , CLEAN MATING SURFACES , REFIT HOUSING WOITH NEW

GASKET . REFILL TRANSMISSION WITH OIL , RUN RECHECK FOR

LEAKS ALL OK

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Job number : 2 Operation 24IHZZZZ09 Desc. TRAVEL RETAIL Sale type : I Technician No(s). 511 691

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No. : M65067 R.O Date : 01/11/23 Dept : S RO total 1,789.80 Kilometres: 5694 Advisor No. : 323 1,789.80 War total 0.00 Cus total Int total 0.00

Job number : 1 Operation 15IHZZ//06 Desc. STARTING SYSTEM REPAIR

Sale type : C Technician No(s). 667

Complaint : DIAGNOSE AND REPAIR MACHINE DROPPING INTO NEUTRAL

Cause : NO TRANSMISSION OIL

Correction : LOAD UTE AND TRAVEL TO MACHINE.

CHECK BATTERIES, CARRY OUT LOAD TEST, BOTH OK.

CHECK ALTERNATOR OUTPUT, 13.V AT IDLE.

TEST DRIVE TRACTOR.

WENT INTO NEUTRAL AFTER A SHORT DISTANCE.

CONNECT EST, HAD 3 TRANS CODES. TRANS 2155 IS LUBE PRESSURE.

CHECKED OIL LEVEL, NOT ON SIGHT GLASS.

CALLED JACK (MANAGER) REGARDING OIL, NONE ON FARM, HAD

SOMEONE IN TOWN WHO WOULD COLLECT OIL. BLEW OUT COOLING PACKAGE WHILST WAITING. CLEAR COTTON STUBBLE FROM UNDERCARRIAGE. FILL TRANSMISSION TO MARK ON SIGHT GLASS.

RUN AND RECHECK SEVERAL TIMES. TEST DRIVE TRACTOR, WAS OK. CHECKED FOR LEAKS, NONE FOUND.

NO CODES ON A POST.

PACK UP.

RETURN TO WORKSHOP.

RETURN PARTS AND COMPLETE PAPERWORK.

Job number : 2 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 667

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

Comments : JAKE 0428 750 099

R.O No.: T8860 R.O Date: 09/08/23 Dept: S RO total 84,772.86 Kilometres: 5503 Advisor No. Advisor No. : 687 Cus total 84,772.86 War total 0.00 Int total

Job number : 1 Operation 03IHZZ//01 Desc. BASE TRANSMISSION REPAIR/OVERH

Sale type : C Technician No(s). 703 744 628

Complaint : REMOVE/ INSTALL TRANSMISSION FOR OVERHAUL

Correction : BROUGHT MACHINE INTO SHED

DISCONNECT BATTERIES

REMOVED BONNET

REMOVED WIRING FROM BACK OF CAB

REMOVED FLOOR MAT FROM CAB

REMOVED MOUNTING BOLTS FROM INSIDE CAB AND BACK OF CAB

REMOVED AIR HOSE FROM FRONT OF CAB

REMOVED CAB FRAME FROM TOP OF TRANSMISSION

REMOVED DRIVE SHAFTS FRONT AND BACK

REMOVED HIGH SPEED SHAFT

REMOVED HYDRAULIC PUMP FROM FRONT OF TRANSMISSION

REMOVED HYDRAULIC FILTER HOUSING

REMOVED HOSES FROM HYDRAULIC TANK TO TRANSMISSION

LIFTED TRANSMISSION OUT

CAPPED HOSES OFF

WASHED TRANSMISSION

NEW TRANSMISSION;

UNLOAD TRANSMISSION FROM TRAILER

DRAINED HYDRAULIC OIL

FITTED HOSES BACK TO TRANSMISSSION

LIFTED TRANSMISSION BACK INTO FRAME

REFITTED HOSES FROM HYDRAULIC TANK TO TRANSMISSION

REFITTED HYDRAULIC FILTER HOUSING

REFITTED HYDRAULIC PUMP FROM FRONT OF TRANSMISSION

REFITTED HIGH SPEED SHAFT

REFITTED FRONT AND BACK SHAFT

REFITTED CAB FRAME FROM TOP OF TRANSMISSION

REFITTED CAB

REFITTED AIR HOSE FROM FRONT OF CAB

REFITTED MOUNTING BOLTS FROM INSIDE CAB AND FROM BACK OF

THE CAR

REFITTED FLOOR MAT FROM CAB

REFITTED WIRING FROM BACK OF CAB

FILLED TRANSMISSION WITH HYD OIL

CONNECT BATTERIES

FITTED NEW RECIEVER DRYER

VACED A/C SYSTEM DOWN

GASSED A/C SYSTEM

STARTED MACHINE

CHECKED OIL

FITTED BONNET

DROVE MACHINE

WASHED MACHINE

THIS NEXT LIST WAS ON OLD TRANSMISSION:

CHECK AND REPAIR TRANSMISSION AS REQUESTED.

REMOVE ALL PIPES, HOSE WIRING FROM TRANSMISSION.

REMOVE HYDRAULIC PUMP AND DRIVE UNIT FROM TRANSMISSION.

REMOVE ALL DRIVE YOKES AND LAY TRANSMISSION ON REAR CASING.

REMOVE ALL VALVE AND SHAFT MANIFOLD AND SPLIT TRANSMISSION

CASE.

REMOVE ALL SHAFTS AND DISMANTLE ALL SHAFT AS REQUIRED.

FOUND BEARING FAILED ON GEARS ON FIRST AND SECOND SHAFT.

ALSO THIRD SHAFT COUNTER GEAR LOOSE ON SHAFT.

CARRY OUT QUOTE FOR REPAIRS.

REASSEMBLE ALL SHAFT AND INSTALL IN REAR CASE AND FIT FRONT

CASE.

FIT ALL VALVES AND SHAFT MANIFOLDS.

FIT ALL YOKES.

INSTALL OLD FITTING FROM OLD GEARBOX TO NEW GEARBOX WITH

NEW ORINGS.

INSTALL HYDRAULIC PUMP DRIVE AND PUMP WITH NEW ORINGS.

INSTALL ALL HYDRAULIC PIPES AND HOSES WITH NEW ORINGS.

INSTALL TRANSMISSION HARNESS AND CONNECT ALL SWITCHES AND

SENSORS.

Job number : 2 Operation 01IHZZ//01 Desc. BASE ENGINE REPAIR/OVERHAUL

Sale type : C Technician No(s). 703

Complaint : OIL LEAKING FROM BELL HOUSING RHS OF MOTOR

: GASKET FAILED

Cause

Correction : REMOVED HOSES FROM FAN DRIVE MOTOR

REMOVED GASKET

REMOVED MOUNTING BOLTS FROM MOTOR

REMOVED FAN DRIVE MOTOR

REMOVED MAKING BOLTS FROM SPACER

REMOVED SPACER

REMOVED MOUNTING BOLTS FROM GEAR PUMP

CLEANED SURFACES

CLEANED O RINGS

REFITTED GEAR PUMP

TIGHTED MOUNTING BOLTS

REFITTED SPACER

TIGHTED MOUNTING BOLTS

FITTED NEW GASKET

REFITTED FAN MOTOR REFITTED HOSES RUN MACHINE CHECKED FOR LEAK WASHED MACHINE

 $\mbox{ Job number : 3 } \mbox{ Operation 01IHZZ}//04 \mbox{ Desc. ENG LUBE SYS REPAIR}$

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Sale type : C Technician No(s). 703

Complaint : OIL LEAK FROM TURBO

Cause : MISSING PIECE OF O RING IN TOP HOSE Correction : FOUND WHERE OIL WAS COMING FROM

REMOVED CLAMP LIFTED PIPE UP

THREE PIECES OF THE O RING FELL OUT

REMOVED BROKEN PIECES
CLEANED SURFACES
FITTED NEW O RING

MOUNTED SURFACES TOGETHER

REFITTED CLAMP STARTED MACHINE CHECKED FOR LEAKS WASHED MACHINE

Sale type : C Technician No(s). 703

Complaint : STARTING PROBLEMS

Cause : FAILED STARTER MOTOR

Correction : DICONNECT THE BATTERIES

DISCONNECT THE LEADS OFF STARTER

REMOVED MOUNTING BOLTS
REMOVED STARTER MOTOR
CLEANED SURFACE

FITTED NEW STARTER MOTOR

FITTED LEADS

RECONNECTED BATTERIES
STARTED MACHINE
NO PROBLEMS

R.O No.: T8828 R.O Date: 01/08/23 Dept: S
RO total 1,940.18 Kilometres: 5498 Advisor No.: 410
Cus total 1,940.18 War total 0.00 Int total 0.00

Job number : 1 Operation 03IHZZ//01 Desc. BASE TRANSMISSION REPAIR/OVERH

Sale type : C Technician No(s). 703 723 Complaint : SERVICE AND INSPECT THE TRANSMISSION

Cause : REQUESTED DUE TO A NOISE IN THE TRANSMISSION

INSPECT THE PLUG FOR ANY FOREIGN MATERIAL

Correction : TRAVEL TO THE MACHINE DROP THE TRANSMISSION OIL

REPLACE THE TRANSMISSION FILTER

FOUND THERE TO BE A PIECE OF METAL AROUND 4MM IN SIZE
ALSO FOUND QUIET A BIT OF METAL IN THE DRAIN TRAY AND OUT

OF THE FILTER

FILLED THE TRANSMISSION UP WITH OIL

CLEANED THE COOLING PACKAGE

RAN THE MACHINE TO GET THE TRANSMISSION TEMPERATURE UP

ENOUGH TO COMPLETE A TRANSMISSION CALIBRATION

CONNECTED THE EST TO THE MACHINE TO RECORD LIVE DATA SO AS

TO BE ABLE TO PICK UP ANY FAULTS BUT WAS NOT ABLE TO SEE ANY

NOTIFIED THE MANAGER AS TO THE AMOUNT OF METAL PRESENT IN

THE SYSTEM AND SUGGESTED THAT AN OVERALL OF THE

TRANSMISSION WOULD BE RECOMMENDED BEFORE THE PROBLEM GOT

ANY MORE SERVERE OR CAUSED GREATER DAMAGE CLEAN UP WORK AREA AND COMPLETE PAPERWORK

Job number : 2 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 703 723

 ${\tt Complaint} \quad : \; {\tt SEPARATING} \; \; {\tt TRAVEL} \; \; {\tt TIME} \; \; {\tt FROM} \; \; {\tt LABOUR} \; \; {\tt TIME}$

R.O No.: M64431 R.O Date: 17/07/23 Dept: S
RO total 3,535.05 Kilometres: 5200 Advisor No.: 362
Cus total 3,535.05 War total 0.00 Int total 0.00

 $\hbox{\tt Job number: 1 } \quad \hbox{\tt Operation 01IHZZ//03} \qquad \quad \hbox{\tt Desc. ENGINE COOLING SYSTEM REPAIR}$

Sale type : C Technician No(s). 329 727

Complaint : DIAGNOSE AND REPAIR NOISE AT FRONT OF ENGINE

Cause : FAILED IDLER PULLEY BEARINGS, BELT TENSIONER AND IDLER

Correction : TRAVEL TO TRACTOR TO CHECK OUT FAILED IDLER PULLEY BEARINGS.

FOUND MAIN IDLER PULLEY BEARINGS FAILED.

FOUND BELT TENSIONER BEARINGS HAD A LOT OF MOVEMENT.

FOUND IDLER BEARINGS NOISY

REMOVE THE MAIN IDLER PULLEY HOUSING FROM THE FRONT OF THE ENGINE. PULL THE FAILED IDLER PULLEY OFF ITS HOUSING.

CLEAN UP ALL PARTS THEN FIT A NEW IDLER PULLEY ONTO ITS

HOUSING, TENSION MOUNTING BOLTS.

FIT IDLER PULLEY HOUSING BACK ONTO FRONT OF ENGINE, TENSION

ALL MOUNTING BOLTS.

REMOVE THE OTHER IDLER AND IT WAS REPLACED.

REMOVE THE CRANKSHAFT BALANCER SO WE COULD FIT A NEW BELT

TENSIONER.

FIT THE CRANKSHAFT BALANCER AND TENSION ALL MOUNTING BOLTS.

TOP UP THE ENGINE COOLING SYSTEM WITH COOLANT THAT THE

CUSTOMER SUPPLIED.

PACK UP EOUIPMENT.

RETURN TO WORKSHOP.

COMPLETE PAPERWORK.

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 $\mbox{ Job number : 2 } \mbox{ Operation 24IHZZZZZZTRVL } \mbox{ Desc. TRAVEL RETAIL }$

Sale type : C Technician No(s). 727 329

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

RO total 437.80 Kilometres: 4831 Advisor No. : 362
Cus total 437.80 War total 0.00 Int total 0.00

 ${\tt Job\ number: 1 \quad Operation\ 03IHZZ//01 \quad \quad Desc.\ BASE\ TRANSMISSION\ REPAIR/OVERH}$

Sale type : C Technician No(s). 329 748

Complaint : DIAGNOSE AND REPAIR TRANSMISSION NOISE AS REQUESTED

Cause : UNKNOWN, NOTHING FOUND Correction : TRAVEL TO TRACTOR.

WENT FOR A TEST DRIVE AND DID NOT FIND ANYTHING WRONG.
CHECK TRANSMISSION OUTPUT UNIS FOR MOVEMENT, ALL FINE.

RETURN TO WORKSHOP.
COMPLETE PAPERWORK.

R.O No.: M63690 R.O Date: 23/02/23 Dept: S
RO total 1,792.35 Kilometres: 3776 Advisor No.: 323
Cus total 1,792.35 War total 0.00 Int total 0.00

Job number : 1 Operation 01IHZZ//01 Desc. BASE ENGINE REPAIR/OVERHAUL

Sale type : C Technician No(s). 680

Complaint : DIAGNOSE AND REPAIR ENGINE OIL LEAK

Cause : LEAKING GASKET ON FAN PUMP

Correction : TRAVEL TO MACHINE.

RUN MACHINE.

CLEAN AREA OF ENGINE BAY WHERE LEAK COULD BE.

RUN MACHINE. ENGINE OIL LEAKING FROM THE HYDRAULIC FAN

MOUNTING GASKET.

REMOVE BATTERY LEADS FROM BATTERIES.

REMOVE MOUNTING BOLTS TO STARTER MOTOR THEN REMOVE STARTER

MOTOR.

REMOVE MOUNTING BOLTS TO FAN DRIVE (BOLTS WHERE SEIZED).

REMOVE PUMP THEN REMOVE GASKET (GASKET DAMAGED).

INSTALL GASKET AND INSTALL RTV SILICON TO HELP SEAL GASKET.

INSTALL BOLTS AND TIGHTEN FIRMLY.

INSTALL STARTER MOTOR AND TIGHTEN MOUNT BOLTS.

CONNECT BATTERIES.

START MACHINE AND CHECK FOR LEAKS. NO LEAKS.

PACK UP TOOLS.

INSTALL GUARD.

RETURN TO WORKSHOP.

COMPLETE PAPERWORK.

Job number : 2 Operation 24IHZZZZZZTRVL Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 680

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

Comments : JAKE 0428 750 099

R.O No.: M63651 R.O Date: 20/02/23 Dept: S
RO total 1,389.80 Kilometres: 3770 Advisor No.: 610
Cus total 1,389.80 War total 0.00 Int total 0.00

Job number: 1 Operation 08IHZZ//01 Desc. BASE HYDRAULIC SYSTEM REPAIR/O

Sale type : C Technician No(s). 661

Complaint : DIAGNOSE AND REPAIR CAUSE FOR AXLE LUBE FAULT AS REQUIRED

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Cause : FAULTY PRESSURE SWITCH

CARRY OUT TESTS AS PER CASE DIAGNOSTICS AND DETERMINED

PRESS SWITCH INTERMITTENT FAULT.

REPLACE SWITCH.

TEST RUN TRACTOR, NO FAULT REOCCURRED.

Job number : 2 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 661

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

Job number : 3 Operation 01IHZZ//01 Desc. BASE ENGINE REPAIR/OVERHAUL

Sale type : C Technician No(s). 661

Complaint : DIAGNOSE AND REPAIR AIR INTAKE HOSE ON ENGINE

Correction : NOTICED AIR INTAKE HOSE SPLIT ON ENGINE.

RETURNED TO WORKSHOP AND SOURCE INTAKE HOSE FROM PARTS

DEPARTMENT.

RETURN TO TRACTOR.

REPLACE INTAKE HOSE.

TEST RUN TRACTOR, ALL OK.

PACK UP AND RETURN TO WORKSHOP.

COMPLETE PAPERWORK.

R.O No. : M63382 R.O Date : 12/01/23 Dept : S

RO total 99,507.85 Kilometres: 3665 Advisor No.: 610
Cus total 99,507.85 War total 0.00 Int total 0.00

Job number : 1 Operation 13IHZZ//03 Desc. FRONT LH TRACK REPLACEMENT AND

Sale type : C Technician No(s). 667 691 329 726 748 749

Complaint : REPLACE LHF TRACK AS REQUESTED

Cause : WORN

Correction : REMOVE COVERS ON TRACK FRAME.

PRESSURE CLEAN INSIDE FRAME AROUND SPRING TO HELP WITH

TRACK REMOVAL.
BRING INTO WORKSHOP.

JACK UP TRACTOR, SUPPORT ON STANDS.

DETENSION TRACKS.
REMOVE OUTER IDLERS.

PULL SPRING BACK INTO FRAME.

REMOVE OLD TRACK.
UNPACK NEW TRACK.
CLEAN UP FRAME.

FIT NEW TRACK TO TRACTOR.

REFIT OUTER IDLERS.

TENSION IDLER BOLTS.

Job number : 2 Operation 13IHZZ//04 Desc. FRONT RH TRACK REPLACEMENT AND

Sale type : C Technician No(s). 667 726 Complaint : REPLACE RHF TRACK AS REQUESTED

Cause : WORN

Correction : REMOVE COVERS ON TRACK FRAME.

PRESSURE CLEAN INSIDE FRAME AROUND SPRING TO HELP WITH

TRACK REMOVAL.
BRING INTO WORKSHOP.

JACK UP TRACTOR, SUPPORT ON STANDS.

DETENSION TRACKS.
REMOVE OUTER IDLERS.

PULL SPRING BACK INTO FRAME.

REMOVE OLD TRACK.
UNPACK NEW TRACK.
CLEAN UP FRAME.

FIT NEW TRACK TO TRACTOR.
REFIT OUTER IDLERS.
TENSION IDLER BOLTS.

Job number : 3 Operation 13IHZZ//05 Desc. REAR LH TRACK REPLACEMENT AND

Sale type : C Technician No(s). 667 748 Complaint : REPLACE LHR TRACK AS REQUESTED

ause : WORN

Correction : REMOVE COVERS ON TRACK FRAME.

PRESSURE CLEAN INSIDE FRAME AROUND SPRING TO HELP WITH

TRACK REMOVAL.
BRING INTO WORKSHOP.

JACK UP TRACTOR, SUPPORT ON STANDS.

DETENSION TRACKS.

REMOVE OUTER IDLERS.

PULL SPRING BACK INTO FRAME.

REMOVE OLD TRACK.
UNPACK NEW TRACK.

CLEAN UP FRAME.

FIT NEW TRACK TO TRACTOR.

REFIT OUTER IDLERS.

TENSION IDLER BOLTS.

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Job number : 4 Operation 13IHZZ//06

Desc. REAR RH TRACK REPLACEMENT AND

Sale type : C Technician No(s). 667 Complaint : REPLACE RHR TRACK A SREQUESTED

: WORN

Correction : REMOVE COVERS ON TRACK FRAME.

PRESSURE CLEAN INSIDE FRAME AROUND SPRING TO HELP WITH

TRACK REMOVAL. BRING INTO WORKSHOP.

JACK UP TRACTOR, SUPPORT ON STANDS.

DETENSION TRACKS. REMOVE OUTER IDLERS.

PULL SPRING BACK INTO FRAME.

REMOVE OLD TRACK. UNPACK NEW TRACK.

CLEAN UP FRAME.

FIT NEW TRACK TO TRACTOR.

REFIT OUTER IDLERS.

TENSION IDLER BOLTS.

Job number : 5 Operation 15IHZZ//01 Desc. BASE ELECTRICAL SYSTEM REPAIR/

Sale type : C Technician No(s). 749

Complaint : REPLACE RRFO MID ROLLER AS REQUESTED

: DELAMINATED Correction : JACK UP RH REAR. DETENSION TRACK.

> REMOVE DELAMINATED ROLLER. FIT NEW BEARNIG TO NEW ROLLER. FIT NEW SEALS TO ROLLER AND SHAFT.

FIT NEW ROLLER. TENSION BOLTS.

FIT ORING CAP AND CIRCLIP.

FIT WITH OIL. LOWER TO GROUND. TENSION TRACK.

ADDITIONAL ROLLERS REQUESTED TO BE ORDERED ASSIGNED TO THIS

CUSTOMER TO COLLECT REMAING ROLLERS NOT REPLACED TO HAVE IN

WORKSHOP AS SPARE.

Job number : 6 Operation 01IHZZ//01 Desc. BASE ENGINE REPAIR/OVERHAUL

Sale type : C Technician No(s). 329 726 727 691 747 728

Complaint : DIAGNOSE AND REPAIR CAUSE FOR FUEL LEAK AT CYLINDER HEAD AS

REOUIRED

Cause

: FUEL PLUGS LEAKING AT REAR OF HEAD

Correction : INSPECT LEAK AT RH REAR OF HEAD FOUND FUEL

LEAKING ALONG WITH HEAD GASKET LEAKING ON LH SIDE SUPPORT

AND LIFT BONNET OFF DRAIN COOLANT DISCONNECT

COOLANT LINES REMOVE INTAKE PIPES, COVER UP UNBOLT UPPER FRAME, LIFT OFF REMOVE EXHAUST AND TURBO, COVER UP REMOVE HEAT SHIELD RECOVER A/C GAS AND UNBOLT COMPRESSOR REMOVE ROCKER AND TIMING COVER INSTALL TURN OVER TOOL, TIME ENGINE REMOVE ROCKER SHAFT AND ROCKERS REMOVE TIMING GEAR UNBOLT

REMOVE INJECTORS UNBOLT HEAD, SLING AND LIFT OFF INSPECT FUEL LEAKING FROM REAR PLUGS AND HEAD GASKET WEEPING ORDER PARTS DRILL PLUGS OUT OF REAR OF HEAD TAP HOLES INSTALL PLUGS AND TENSION TO OEM SPECIFICATION FLUSH OUT FUEL GALLERIES AND BLOW OUT CLEAN INJECTOR SEATS INSTALL TEST

INJECTORS AND PRESSURE TEST HEAD

NO LEAKS REMOVE TEST

INJECTORS , CLEAN HEAD SURFACE CLEAN BLOCK APPLY HYLOMA TO HEAD GASKET AND FIT ON BLOCK LIFT HEAD INTO POSITION & FIT

ENGINE FIT NEW HEAD BOLTS TENSION HEAD DOWN FIT NEW ORINGS ON INJECTORS LEAK TEST, OK FIT ROCKER GEAR AND TENSION TO

OEM SPEC FIT CAM THRUST PLATE FIT GEAR AND TIME ENGINE FINE TUNE SET UP TO ADVANCE SPECS CARRY OUT VALVE SET FIT INJECTOR HARNESS - SECURE FIT NEW ROCKER COVER GASKET AND TENSION COVER FIT REAR TIMING COVER AND TENSION BOLTS TO DEM SPEC LIFT AND FIT AIR CLEANER FRAME INTO POSITION AND BOLT

ROUTE PIPES AND HOSES, FIT PCLAMPS CONNECT UP CAC PIPES, INSTALL TWO NEW BOOST HOSE AS THEY VULCANISED TO THE PIPES

AND SILICON TORE ON REMOVAL

REFIT A/C COMPRESSOR, EVACUATE AND RECHARGE, TEST FIT EXHAUST PIPE SECURE FIT GUARDS AND CLAMPS FIT TURBO CONNECT UP PIPES FIT COOLANT PIPES FILL COOLING SYSTEM, FIT GUARDS AND BONNET RUN TEST

OPERATION WASH DOWN

Job number : 7 Operation 08IHZZ//09 Desc. HYDRAULIC SYSTEM REMOTE SYSTEM

Sale type : C Technician No(s). 667 329 Complaint : DIAGNOSE AND REPAIR EHR FAULT : INTERNAL FAULT WITH PILOT HEAD

Correction : DURING OPERATION OF MACHINE IT WAS NOTED THAT EHR FAULT WAS

ACTIVE IN NO.3 REMOTE

CONNECT EST AND CHECK FOR ANY ACTIVE FAULT CODES FAUT ACTIVE FOR NO.3 SPOOL NOT RETURNING TO NEUTRAL FOLLOW TROUBLESHOOTING AS PER WORKSHOP MANUAL

CARRY OUT ELECTRICAL TROUBLESHOOTING OF ALL RELATED CIRCUITS

CONNECT FLOW METER AND CHECK FLOWS FROM EACH REMOTE

FAULT FOR NO.3 WOULD ACTIVATE

REMOVE PILOT HEAD AND REMOVE SPOOL

VISUALLY INSPECT SPOOL AND VALVE BORE FOR ANY DAMAGE NO DAMAGE VISABLE AND SPOOL MOVING FREELY IN BORE

ISOLATE FAULT TO FAULTY PILOT HEAD

SOURCE NEW PILOT HEAD

REPLACE PILOT HEAD USING NEW ORINGS WERE REQUIRED ADD AND ASSIGN ALL REMOTE LEVERS AND PILOT HEADS CHECK AND ENSURE ALL SOFTWARE IS UP TO DATE

OPERATE REMOTES AND ENSURE NO FURTHER FAULTS ARE ACTIVE PACK AWAY TOOLING AND COMPLETE REQUIRED PAPERWORK

Job number : 8 Operation 17IHZZ//34 Desc. 3500 HOUR SERVICE

Sale type : C Technician No(s). 667 691 Complaint : CARRY OUT 3500 HR SERVICE

: ROUTINE Cause

Cause

Correction : CARRY OUT 3500 HR SERVICE AS PER BELOW:

CHECK THE TRANSMISSION OIL LEVEL.

WARM UP ENGINE TO OPERATING TEMPERATURE. STOP THE ENGINE

AND CHANGE THE ENGINE OIL AND FILTER CHANGE ENGINE CRANKCASE FILTER AND GASKET.

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY

THAT NO OIL/COOLANT LEAKS ARE PRESENT.

CHANGE FUEL FILTERS

CHANGE THE HYDRAULIC AND TRANSMISSION FILTERS

CHECK THE ENGINE COOLANT LEVEL.

CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE

TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE

ENGINE AIR INTAKE AIR HORN. VERIFY THAT ALL HOSES AND

CLAMPS ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE.

CHECK THE CONDITION OF BOTH THE PRIMARY AND SECONDARY

ENGINE AIR FILTERS AND THAT THEY ARE INSTALLED CORRECTLY.

CHECK THE CONDITION OF THE ENGINE DRIVE BELT.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR

OIL LEAKS.

CHECK OVER THE REAR DIFFERENTIAL AND ALL ASSOCIATED

PLUMBING FOR OIL LEAKS.

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE.

CHECK ALL BATTERY CELL LEVELS AND TOP UP AS REQUIRED.

TEST EACH BATTERY STATIC VOLTAGE.

REINSTALL THE BATTERIES AND CHECK THAT THE BATTERY

TERMINALS ARE CLEAN AND TIGHT.

CHECK FOR CORRECT HORN OPERATION.

CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH DIRECTIONS.

CHECK FOR THE CORRECT OPERATION OF ALL FIELD WORKING LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING CORRECTLY. OPEN FUEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT IS DRAINED FROM FUEL TANK.

REMOVE AND CLEAN THE CABIN AIR FILTER.

REMOVE AND CLEAN THE CABIN AIR RECYCLE FILTERS.

CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS.

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING

VERIFY THAT TRACKS ARE ALIGNED CORRECTLY.

VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN

SPECIFICATION.

GREASE COMPLETE MACHINE. THIS INCLUDES: ALL ARTICULATION POINTS (FRONT AND REAR), CENTRE BEARINGS, STEERING PINS AND HITCH ASSEMBLY IF EQUIPPED.

REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIRE CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORS SEAT. FIT SERVICE STICKER.

Comments : TRACK SERIAL #'S

RHF: 0219 212958 LHF: 0322 611540 RHR: 0321 603348 LHR: 0322 611542

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R.O No. : T8362 R.O Date : 09/12/22 Dept : S RO total 2,732.42 Kilometres: 3132 Advisor No. : 410 Cus total 2,732.42 War total 0.00 Int total 0.00

Job number : 1 Operation 01IHZZ//05 Desc. ENGINE FUEL SYSTEM REPAIR

Sale type : C Technician No(s). 687

Complaint : ENGINE RUNNING ROUGH, DIAGNOSE AND REPAIR

Cause : FAILED FUEL PUMP Correction : LOCATE MACHINE

START MACHINE, FOUND WOULD RUN ON ELECTRIC FUEL PUMP

SUSPECT LIFT PUMP NOT WORKING REMOVE COVERS, ACCESS PUMP

DISCONNECT FUEL PIPES, REMOVE FITTING FROM PUMP

REMOVE PUMP FROM MACHINE

INSPECT PUMP FOUND DRIVE HAD SNAPPED

INSTALL NEW PUMP TO ENGINE INSTALL FUEL PIPES AND FITTINGS RUN MACHINE, CHECK OPERATION, ALL OK INSTALL ALL COVERS AND GUARDS PACK UP TOOLS, FILL IN PAPERWORK

RETURN TO WORKSHOP

Job number : 2 Operation 24IHZZZZ09 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 687

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

Comments : ENGINE - 3132

Cause

RO total 2,530.65 Kilometres: 2730 Advisor No. : 610 Cus total 2,530.65 War total 0.00 Int total 0.00

Job number: 1 Operation 16IHZZ//01 Desc. BASE AIRCONDITIONING SYSTEM RE

Sale type : C Technician No(s). 692 728

Complaint : DIAGNOSE AND REPAIR CAUSE FOR LOSS OF AIR CON FUNCTIONS AS

REQUIRED : RUBBED HOSE Correction : RECEIVED PARTS LOADED WORK UTE TRAVELLED TO MACHINE

CONNECTED A/C GAUGES TO SYSTEM

FOUND NO GAS IN SYSTEM INDICATING A LEAK WITHIN SYSTEM

PUT THE A/C SYSTEM UNDER VACUUM

SYSTEM WITHHELD VACUUM

GASSED SYSTEM

LIFTED BONNET

VISUALLY WENT OVER THE HVAC SYSTEM TO SEE OR HEAR ANY LEAK AFTER TIME FOUND THE HIGH PRESSURE HOSE OFF THE A/C COMPRESSOR TO CONDENSER HAD A PIN HOLE LEAK IN THE HOSE

WHERE IT GOES UNDERNEATH THE CHASSIS AND COOLING PACKAGE

DISCONNECTED GAUGES

DROPPED BONNET

TRAVELLED BACK TO WORKSHOP ORDERED CORRECT HOSE

RECEIVED HOSE FROM PARTS

TRAVELLED BACK TO MACHINE

REMOVED THE HIGH PRESSURE SWITCH FROM HOSE REMOVED THE HIGH PRESSURE HOSE FROM SYSTEM

REMOVED ALL P CLAMPS HOLDING THE HOSE IN PLACE

FIT HIGH PRESSURE HOSE TO SYSTEM

REFIT P-CLAMPS

FIT NEW A/C ORINGS TO SYSTEM TIGHTEN HOSE FITTINGS REFIT HIGH PRESSURE SWITCH TO SYSTEM VACCED SYSTEM DOWN CHARGED SYSTEM WITH GAS UNTIL PRESSURES WERE IN SPEC RUN MACHINE TO ENSURE COOLING OF AIR-CON, AIR-CON NOW COOLING TO 3 DEGREES DISCONNECTED A/C GAUGES CLEANED WORK AREA PACKED AWAY TOOLS TRAVELLED BACK TO WORKSHOP UNLOADED UTE COMPLETED PAPERWORK

Desc. TRAVEL RETAIL Job number : 2 Operation 24IHZZZZZ09

Sale type : C Technician No(s). 692 728

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

Comments : BILL TO AFF TELLERGA AS PER SAM 15/8

R.O No.: M61223 R.O Date: 10/02/22 Dept: S
RO total 6,367.50 Kilometres: 1939 Advisor No.: 323
Cus total 6,367.50 War total 0.00 Int total 0.00 RO total 6,367.50 Kilometres: 1939 Cus total 6,367.50 War total 0.00

Job number: 1 Operation 17IHZZ//20 Desc. 2000 HOUR SERVICE

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Sale type : C Technician No(s). 680 728 708

Complaint : CARRY OUT 2000 HR SERVICE

Cause : ROUTINE SERVICING
Correction : TRAVEL TO MACHINE.

CARRY OUT 2000 HR SERVICE AS PER BELOW:

CHECK THE TRANSMISSION OIL LEVEL.

CONNECT EST AND RETRIEVE ALL FAULT CODES. CLEAR ALL

INACTIVE FAULTS.

CHANGE THE ENGINE OIL AND FILTER.

CHANGE ENGINE CRANKCASE FILTER AND GASKETS.

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY

THAT NO OIL/COOLANT LEAKS ARE PRESENT.

NOTE ANY LEAKS: WEEP AT CYLINDER HEAD.

CHANGE FUEL FILTERS.

CHECK THE ENGINE COOLANT LEVEL.

TOP UP BOTH THE COOLANT HEADER TANK AND OVER FLOW BOTTLE.

IF THE ENGINE IS AT OPERATING TEMPERATURE, TOP UP THE LEVEL

TO MIDWAY BETWEEN THE COLD LEVEL AND THE TOP OF THE BOTTLE.

CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE

TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE

ENGINE AIR INTAKE AIR HORN. VERIFY THAT ALL HOSES AND

CLAMPS ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE.

CHECK THE CONDITION OF BOTH THE PRIMARY AND SECONDARY

ENGINE AIR FILTERS AND THAT THEY ARE INSTALLED CORRECTLY.

CHECK THE CONDITION OF THE ENGINE DRIVE BELT.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR OIL LEAKS.

CHECK OVER THE REAR DIFFERENTIAL AND ALL ASSOCIATED

PLUMBING FOR OIL LEAKS.

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE.

CHECK ALL BATTERY CELL LEVELS AND TOP UP AS REQUIRED.

TEST AND NOTE EACH BATTERY STATIC VOLTAGE.

REINSTALL THE BATTERIES AND CHECK THAT THE BATTERY

TERMINALS ARE CLEAN AND TIGHT.

CHECK FOR CORRECT HORN OPERATION.

CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH DIRECTIONS.

CHECK FOR THE CORRECT OPERATION OF ALL FIELD WORKING

LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING CORRECTLY.

OPEN FUEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT IS

DRAINED FROM FUEL TANK.
REMOVE AND CLEAN THE CABIN AIR FILTER.

REMOVE AND CLEAN THE CABIN AIR RECYCLE FILTERS.

CLEAN THE ENGINE RADIATOR, TRANSMISSION COOLER, CHARGE AIR

COOLER, FUEL COOLER AND A/C CONDENSER WITH COMPRESSED AIR.

ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL AND RESET

THE FOLLOWING FEATURES:

ENGINE OIL AND FILTER CHANGE: 500 HOURS.

FUEL FILTER CHANGE: 500 HOURS.

BATTERY SERVICE: 500 HOURS.

CABIN AIR FILTER CLEAN: 250 HOURS.

CHECK OVER THE STEERING HYDRAULIC SYSTEM FOR ANY LEAKS.

CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS.

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING.

 ${\tt FILL \ OUT \ ATTACHED \ SHEET.}$

DRAIN ALL IDLER AND ROLLER ASSEMBLIES OF OIL.

REFILL IDLERS AND ROLLERS WITH SPECIFIED OIL USING REQUIRED

AMOUNT OF WYNNS ADDITIVE.

VERIFY THAT TRACKS ARE ALIGNED CORRECTLY. PERFORM A TRACK

ALIGNMENT IF IT IS REQUIRED.

VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN

SPECIFICATION.

GREASE COMPLETE MACHINE. THIS INCLUDES: ALL ARTICULATION

POINTS (FRONT AND REAR), CENTRE BEARINGS, STEERING PINS

AND HITCH ASSEMBLY IF EQUIPPED.

REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIRE

CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORÂ \in TMS SEAT.

FIT SERVICE STICKER

PACK UP EOUIPMENT.

RETURN TO WORKSHOP.

COMPLETE PAPERWORK.

Job number : 2 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 680 728

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No. : M61037 R.O Date : 10/01/22 Dept : S
RO total 5,441.85 Kilometres: 1721 Advisor No. : 323

Cus total 5,441.85 Kilometres: 1721 Advisor No. : 323

Cus total 5,441.85 War total 0.00 Int total 0.00

Job number : 1 Operation 17IHZZ//15 Desc. 1500 HOUR SERVICE

Sale type : C Technician No(s). 680 692 Complaint : CARRY OUT 1500 HR SERVICE

Correction : BEFORE STARTING THE MACHINE CHECK THE TRANSMISSION OIL

LEVEL. (OIL MUST BE COLD AND ENGINE NOT RUNNING.)

CONNECT EST AND RETRIEVE ALL FAULT CODES. CLEAR ALL

INACTIVE FAULTS. ONCE FAULT CODES ARE RETRIEVED INFORM

SERVICE MANAGER ONCE YOU HAVE RETURNED TO THE SHOP.

WARM UP ENGINE TO OPERATING TEMPERATURE. STOP THE ENGINE

AND CHANGE THE ENGINE OIL AND FILTER. (MAKE SURE YOU USE

THE CORRECT SIZE SPANNER AND NOT A SHIFTER.)

CHANGE ENGINE CRANKCASE FILTER AND GASKETS. (MAKE SURE

BOLTS ARE TIGHTENED TO SPECIFIED TORQUE.)

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY

THAT NO OIL/COOLANT LEAKS ARE PRESENT.

NOTE ANY LEAKS: \hat{a} \in $|\hat{a}$ \in |

CHANGE FUEL FILTERS.

CHECK THE ENGINE COOLANT LEVEL. (CHECK WHETHER THE SYSTEM IS OAT)

TOP UP BOTH THE COOLANT HEADER TANK AND OVER FLOW BOTTLE.

IF THE ENGINE IS AT OPERATING TEMPERATURE, TOP UP THE LEVEL

TO MIDWAY BETWEEN THE COLD LEVEL AND THE TOP OF THE BOTTLE.

CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE

TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE

ENGINE AIR INTAKE AIR HORN. (VERIFY THAT ALL HOSES AND

CLAMPS ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE.)

REPLACE BOTH THE PRIMARY AND SECONDARY ENGINE AIR FILTERS

AND ENSURE THAT THEY ARE INSTALLED CORRECTLY.

REPLACE THE ENGINE DRIVE BELT.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR

OIL LEAKS.

NOTE ANY LEAKS: $\hat{a} \in |\hat{a} \in |\hat{a}$

CHECK OVER THE REAR DIFFERENTIAL AND ALL ASSOCIATED

PLUMBING FOR OIL LEAKS.

NOTE ANY LEAKS: \hat{a} e| \hat{a}

DRAIN TRANSMISSION OIL. REFILL AS REQUIRED.

REPLACE THE TRANSMISSION FILTER.

DRAIN THE HYDRAULIC SYSTEM. THIS INCLUDES THE TANK AND

DIFFS.

REPLACE THE HYDRAULIC FILTERS

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE.

CHECK ALL BATTERY CELL LEVELS AND TOP UP IF REQUIRED.

TEST AND NOTE EACH BATTERY STATIC VOLTAGE.

REINSTALL THE BATTERIES AND CHECK THAT THE BATTERY

TERMINALS ARE CLEAN AND TIGHT.

CHECK FOR CORRECT HORN OPERATION.

CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH

DIRECTIONS.

CHECK FOR THE CORRECT OPERATION OF ALL FIELD WORKING LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING CORRECTLY. OPEN FILEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT IS DRAINED FROM FUEL TANK.

REPLACE THE CABIN AIR FILTER.

REPLACE THE CABIN AIR RECYCLE FILTERS.

CLEAN THE ENGINE RADIATOR, TRANSMISSION COOLER, CHARGE AIR COOLER, FUEL COOLER AND A/C CONDENSER WITH COMPRESSED AIR. ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL AND RESET THE FOLLOWING FEATURES:

ENGINE OIL AND FILTER CHANGE: 500 HOURS.

FUEL FILTER CHANGE: 500 HOURS.

BATTERY SERVICE: 500 HOURS.

CABIN AIR FILTER CLEAN: 250 HOURS.

CHECK OVER THE STEERING HYDRAULIC SYSTEM FOR ANY LEAKS. CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS. (SEE OPERATOR'S MANUAL) 490-550 FT/LB

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING. FILL OUT ATTACHED SHEET. CHECK OIL LEVELS AND REFILL AS REOUIRED.

VERIFY THAT TRACKS ARE ALIGNED CORRECTLY. PERFORM A TRACK ALIGNMENT IF IT IS REQUIRED.

VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN SPECIFICATION. SEE SERVICE MANUAL.

GREASE COMPLETE MACHINE.

THIS INCLUDES: ALL ARTICULATION POINTS (FRONT AND REAR), CENTRE BEARINGS, STEERING PINS AND HITCH ASSEMBLY IF EOUIPPED.

REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIRE CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORÂ \in TMS SEAT. FIT SERVICE STICKER.

Job number : 2 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 680 692 Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No. : M59998 R.O Date : 18/08/21 Dept : S RO total 5,714.65 Kilometres: 1066 Advisor No. : 323 Cus total 5,714.65 War total 0.00 Int total

Job number : 1 Operation 17IHZZ//10 Desc. 1000 HOUR SERVICE

Sale type : C Technician No(s). 686 691 Complaint : CARRY OUT 1000 HR SERVICE Correction : LOAD SUPPLIES AND TRAVEL TO JOB

CARRY OUT SERVICE AS PER CHECKLIST

ARE TIGHTENED TO SPECIFIED TOROUE.

BEFORE STARTING THE MACHINE CHECK THE TRANSMISSION OIL

LEVEL. OIL MUST BE COLD AND ENGINE NOT RUNNING.

CONNECT EST AND RETRIEVE ALL FAULT CODES. CLEAR ALL

INACTIVE FAULTS. ONCE FAULT CODES ARE RETRIEVED INFORM

SERVICE MANAGER ONCE YOU HAVE RETURNED TO THE SHOP.

WARM UP ENGINE TO OPERATING TEMPERATURE. STOP THE ENGINE AND CHANGE THE ENGINE OIL AND FILTER. MAKE SURE YOU USE THE

CORRECT SIZE SPANNER AND NOT A SHIFTER. CHANGE ENGINE CRANKCASE FILTER AND GASKETS. MAKE SURE BOLTS

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY THAT NO OIL/COOLANT LEAKS ARE PRESENT.

NO LEAKS

CHANGE FUEL FILTERS.

CHECK THE ENGINE COOLANT LEVEL. CHECK WHETHER THE SYSTEM IS

TOP UP BOTH THE COOLANT HEADER TANK AND OVER FLOW BOTTLE. IF THE ENGINE IS AT OPERATING TEMPERATURE, TOP UP THE LEVEL TO MIDWAY BETWEEN THE COLD LEVEL AND THE TOP OF THE BOTTLE. CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE

TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE ENGINE AIR INTAKE AIR HORN. VERIFY THAT ALL HOSES AND CLAMPS ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE.

CHECK THE CONDITION OF BOTH THE PRIMARY AND SECONDARY

ENGINE AIR FILTERS AND THAT THEY ARE INSTALLED CORRECTLY.

CHANGED

CHECK THE CONDITION OF THE ENGINE DRIVE BELT.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR OIL LEAKS.

NOTE ANY LEAKS LEFT SIDE OF TRANSMISSION

CHECK OVER THE REAR DIFFERENTIAL AND ALL ASSOCIATED

PLUMBING FOR OIL LEAKS.

NO LEAKS

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE.

CHECK ALL BATTERY CELL LEVELS AND TOP UP IF REQUIRED.

TEST AND NOTE EACH BATTERY STATIC VOLTAGE.

REINSTALL THE BATTERIES AND CHECK THAT THE BATTERY

TERMINALS ARE CLEAN AND TIGHT.

CHECK FOR CORRECT HORN OPERATION.

CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH DIRECTIONS.

CHECK FOR THE CORRECT OPERATION OF ALL FIELD WORKING

LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING CORRECTLY.

OPEN FUEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT IS

DRAINED FROM FUEL TANK.

REMOVE AND CLEAN THE CABIN AIR FILTER.

REMOVE AND CLEAN THE CABIN AIR RECYCLE FILTERS.

CLEAN THE ENGINE RADIATOR TRANSMISSION COOLER CHARGE AIR

COOLER FUEL COOLER AND AC CONDENSER WITH COMPRESSED AIR.

ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL AND RESET

THE FOLLOWING FEATURES:

ENGINE OIL AND FILTER CHANGE 500 HOURS.

FUEL FILTER CHANGE 500 HOURS.

BATTERY SERVICE 500 HOURS.

CABIN AIR FILTER CLEAN 250 HOURS.

CHECK OVER THE STEERING HYDRAULIC SYSTEM FOR ANY LEAKS.

CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS. SEE

OPERATORS MANUAL 490-550 FTLB

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING.

FILL OUT ATTACHED SHEET.

READ THE OPERATORS MANUAL FOR RECOMMENDED OILS IN IDLERS

AND ROLLERS. ADD WYNNS ADDITIVE TO EACH COMPONENT.

DRAIN ALL IDLER AND ROLLER ASSEMBLIES OF OIL.

TAKE NOTE IF ANY FINE METAL IS PRESENT AND RECORD ON THE ATTACHED SHEET. MAKE SURE THE SERVICE MANAGER IS INFORMED OF ANY FINDINGS.

REFILL IDLERS AND ROLLERS WITH SPECIFIED OIL USING REQUIRED AMOUNT OF WYNNS ADDITIVE.

VERIFY THAT TRACKS ARE ALIGNED CORRECTLY. PERFORM A TRACK ALIGNMENT IF IT IS REQUIRED.

VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN

SPECIFICATION. SEE SERVICE MANUAL.

GREASE COMPLETE MACHINE.

THIS INCLUDES ALL ARTICULATION POINTS FRONT AND REAR CENTRE BEARINGS STEERING PINS AND HITCH ASSEMBLY IF EQUIPPED. REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIRE

REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIR CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORS SEAT.

FIT SERVICE STICKER.

FOUND OIL LEAK LEFT SIDE OF TRANSMISSION AGAINST THE CHASSIS RAIL

CLEAN AROUND RUBBER HOSE

LOOSEN MOUNT BOLT FOR THE STEEL HOSE

SLIDE RUBBER HOSE OVER BOTH STEEL HOSES SO IT IS CENTRED

CLEAN AROUND AND RUN MACHINE TO CHECK FOR LEAKS

NO MORE LEAKS FOUNDFRONT RIGHT OUTER REAR IDLE CAP LEAKING

WHEN OIL WAS DRAINED TO INSPECT THE ORING

ORING WAS FLAT

FIT NEW CAP AND ORING

TEST DRIVE MACHINE CHECK FOR LEAKS

Job number : 2 Operation 24IHZZZZ09 Desc. TRAVEL RETAIL
Sale type : C Technician No(s). 686 691

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

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R.O No. : M59560 R.O Date : 01/06/21 Dept. RO total 5,033.50 Kilometres: 945 Advisor No. : 323 Cus total 5,033.50 War total 0.00 Int total

Job number: 1 Operation 17IHZZ//10 Desc. 1000 HOUR SERVICE

Sale type : C Technician No(s). 426 689 661 Complaint : CARRY OUT 1000 HR SERVICE AS REQUIRED

: ROUTINE SERVICING Correction : TRAVEL TO MACHINE.

Cause

CARRY OUT 1000 HR SERVICE AS PER BELOW:

CHECK THE TRANSMISSION OIL LEVEL

CONNECT EST AND RETRIEVE ALL FAULT CODES. CLEAR ALL

INACTIVE FAULTS.

CHANGE THE ENGINE OIL AND FILTER.

CHANGE ENGINE CRANKCASE FILTER AND GASKETS.

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY

THAT NO OIL/COOLANT LEAKS ARE PRESENT.

CHANGE FUEL FILTERS.

CHECK THE ENGINE COOLANT LEVEL.

CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE

TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE

ENGINE AIR INTAKE AIR HORN. VERIFY THAT ALL HOSES AND

CLAMPS ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE.

CHECK THE CONDITION OF BOTH THE PRIMARY AND SECONDARY

ENGINE AIR FILTERS AND THAT THEY ARE INSTALLED CORRECTLY.

CHECK THE CONDITION OF THE ENGINE DRIVE BELT.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR

CHECK OVER THE REAR DIFFERENTIAL AND ALL ASSOCIATED

PLUMBING FOR OIL LEAKS.

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE.

CHECK ALL BATTERY CELL LEVELS AND TOP UP AS REQUIRED.

TEST AND NOTE EACH BATTERY STATIC VOLTAGE. 12.3, 12.5.

REINSTALL THE BATTERIES AND CHECK THAT THE BATTERY

TERMINALS ARE CLEAN AND TIGHT.

CHECK FOR CORRECT HORN OPERATION.

CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH DIRECTIONS.

CHECK FOR THE CORRECT OPERATION OF ALL FIELD WORKING

LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING CORRECTLY.

OPEN FUEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT IS

DRAINED FROM FUEL TANK.

REPLACE THE CABIN AIR FILTER.

CLEAN THE CABIN AIR RECYCLE FILTERS.

CLEAN THE ENGINE RADIATOR, TRANSMISSION COOLER, CHARGE AIR

COOLER, FUEL COOLER AND A/C CONDENSER WITH COMPRESSED AIR.

ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL AND RESET

THE FOLLOWING FEATURES: ENGINE OIL AND FILTER CHANGE: 500 HOURS.

FUEL FILTER CHANGE: 500 HOURS.

BATTERY SERVICE: 500 HOURS.

CABIN AIR FILTER CLEAN: 250 HOURS.

CHECK OVER THE STEERING HYDRAULIC SYSTEM FOR ANY LEAKS.

CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS.

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING.

DRAIN ALL IDLER AND ROLLER ASSEMBLIES OF OIL.

VERIFY THAT TRACKS ARE ALIGNED CORRECTLY. PERFORM A TRACK ALIGNMENT IF IT IS REQUIRED.

VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN SPECIFICATION.

GREASE COMPLETE MACHINE. THIS INCLUDES: ALL ARTICULATION POINTS (FRONT AND REAR), CENTRE BEARINGS, STEERING PINS

AND HITCH ASSEMBLY IF EQUIPPED.

REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIRE

CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORÂ \in MS SEAT.

FIT SERVICE STICKER.

CLEAN UP WORK AREA AND TOOLING.

TRAVEL TO WORKSHOP

COMPLETE PAPERWORK/STORY.

Job number : 2 Operation 24IHZZZZO9

Sale type : C Technician No(s). 426 689

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No. : M59363 R.O Date : 03/05/21

RO total 2,371.65 Kilometres: 773 Advisor No. : 610 Cus total 2,371.65 War total 0.00 Int total 0.00

Job number: 1 Operation 17IHZZ//05 Desc. 250 HOUR SERVICE

Sale type : C Technician No(s). 689 702

Complaint : CARRY OUT 750 HR SERVICE AS REQUIRED

Cause : ROUTINE MAINTENANCE

Correction: BEFORE STARTING THE MACHINE CHECK THE TRANSMISSION OIL

LEVEL. (OIL MUST BE COLD AND ENGINE NOT RUNNING.)

CONNECT EST AND RETRIEVE ALL FAULT CODES. CLEAR ALL

INACTIVE FAULTS. ONCE FAULT CODES ARE RETRIEVED INFORM

SERVICE MANAGER ONCE YOU HAVE RETURNED TO THE SHOP.

WARM UP ENGINE TO OPERATING TEMPERATURE. STOP THE ENGINE

AND CHANGE THE ENGINE OIL AND FILTER.

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY

THAT NO OIL/COOLANT LEAKS ARE PRESENT.

NOTE ANY LEAKS:

CHANGE FUEL FILTERS.

CHECK THE ENGINE COOLANT LEVEL. (CHECK WHETHER THE SYSTEM

IS OAT)

TOP UP BOTH THE COOLANT HEADER TANK AND OVER FLOW BOTTLE. IF THE ENGINE IS AT OPERATING TEMPERATURE, TOP UP THE LEVEL

TO MIDWAY BETWEEN THE COLD LEVEL AND THE TOP OF THE

CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE

TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE

ENGINE AIR INTAKE AIR HORN. (VERIFY THAT ALL HOSES AND

CLAMPS ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE.)

CHECK THE CONDITION OF BOTH THE PRIMARY AND SECONDARY ENGINE AIR FILTERS AND THAT THEY ARE INSTALLED CORRECTLY.

CHECK THE CONDITION OF THE ENGINE DRIVE BELT.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR

OIL LEAKS.

NOTE ANY LEAKS:

CHECK OVER THE REAR DIFFERENTIAL AND ALL ASSOCIATED

PLUMBING FOR OIL LEAKS.

NOTE ANY LEAKS:

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE.

CHECK ALL BATTERY CELL LEVELS AND TOP UP IF REQUIRED.

TEST AND NOTE EACH BATTERY STATIC VOLTAGE.

REINSTALL THE BATTERIES AND CHECK THAT THE BATTERY

TERMINALS ARE CLEAN AND TIGHT.

CHECK FOR CORRECT HORN OPERATION.

CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH DIRECTIONS.

CHECK FOR THE CORRECT OPERATION OF ALL FIELD WORKING LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING

OPEN FUEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT IS DRAINED FROM FUEL TANK.

REMOVE AND CLEAN THE CABIN AIR FILTER.

REMOVE AND CLEAN THE CABIN AIR RECYCLE FILTERS.

CLEAN THE ENGINE RADIATOR, TRANSMISSION COOLER, CHARGE AIR

COOLER, FUEL COOLER AND A/C CONDENSER WITH COMPRESSED AIR. ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL AND RESET

THE FOLLOWING FEATURES:

ENGINE OIL AND FILTER CHANGE: 500 HOURS.

FUEL FILTER CHANGE: 500 HOURS.

BATTERY SERVICE: 500 HOURS.

CABIN AIR FILTER CLEAN: 250 HOURS.

CHECK OVER THE STEERING HYDRAULIC SYSTEM FOR ANY LEAKS.

CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS. (SEE

OPERATOR'S MANUAL) 490-550 FT/LB

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING.

FILL OUT ATTACHED SHEET.

VERIFY THAT TRACKS ARE ALIGNED CORRECTLY. PERFORM A TRACK

ALIGNMENT IF IT IS REQUIRED.

VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN

SPECIFICATION. SEE SERVICE MANUAL.

GREASE COMPLETE MACHINE.

THIS INCLUDES: ALL ARTICULATION POINTS (FRONT AND REAR),

CENTRE BEARINGS, STEERING PINS AND HITCH ASSEMBLY IF

EQUIPPED

REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIRE CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORÂ ϵ ''S SEAT.

FIT SERVICE STICKER.

Job number : 2 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 689

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No.: M59354 R.O Date: 29/04/21 Dept: S
RO total 7,023.17 Kilometres: 701 Advisor No.: 610
Cus total 0.00 War total 6,608.17 Int total 415.00

 ${\tt Job\ number: 1 \quad Operation\ 14IHZZ//03 \quad \quad Desc.\ REAR\ LH\ BASE\ UNDERCARRIGE\ REPA}$

Sale type : W Technician No(s). 691 511

Complaint : CHECK CAUSE FOR EXCESSIVE MOVEMENT IN REAR LEFT FRONT INNER

IDLER WHEEL

: IDLER WHEEL BOLTS SHEAR OFF

Correction: CARRY OUT CHECK FOUND IDLER WHEEL BOLTS SHEARED OFF CAUSING
DAMAGE TO IDLER HUB AND ELONGATING THE BOLT HOLES IN IDLER
WHEEL. RELEASE TRACK TENSION REMOVE IDLER WHEEL REMOVE HUB
INSTALL NEW BEARINGS SEALS TO NEW HUB REFIT HUB TO

UNDERCARRIAGE . REFIT NEW IDLER WHEEL WITH NEW BOLTS TOP UP

OIL

RUN RECHECK ALL OK

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Warranty : Claim no. Operation no. Claim no. Operation no.

302100162 14IHZZ//03

Job number : 2 Operation 14IHZZ//04 Desc. REAR RH BASE UNDERCARRIGE REPA

Sale type : W Technician No(s). 691 610 511

Complaint : APPEAL CLAIM FROM REPAIRS IN JOB 1 NOT ORIGINALLY PAID

Warranty : Claim no. Operation no. Claim no. Operation no.

302100167 14IHZZ//04

Job number: 3 Operation 24IHZZZZZZ Desc. MISCELLANEOUS CODES

Sale type : I Technician No(s). 511

Complaint : TRAVEL NOT RECOVERABLE UNDER WARRANTY

R.O No. : M58877 R.O Date : 01/02/21 Dept : S Advisor No. : 610 RO total 2,212.43 Kilometres: 422 Cus total 1,160.21 War total 0.00 Int total 1,052.22

Job number : 1 Operation 17IHZZ//08 Desc. 500 HOUR SERVICE

Sale type : C Technician No(s). 680 691 Complaint : CARRY OUT 500 HR AS REQUIRED

: ROUTINE SERVICING Cause Correction : TRAVEL TO MACHINE.

CARRY OUT 500 HR SERVICE AS PER BELOW:

CHECK THE TRANSMISSION OIL LEVEL.

CONNECT EST AND RETRIEVE ALL FAULT CODES. CLEAR ALL

INACTIVE FAULTS.

CHANGE THE ENGINE OIL AND FILTER.

CHANGE ENGINE CRANKCASE FILTER AND GASKET.

CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING TO VERIFY

THAT NO OIL/COOLANT LEAKS ARE PRESENT.

CHANGE FUEL FILTERS

CHANGE THE HYDRAULIC AND TRANSMISSION FILTERS

CHECK THE ENGINE COOLANT LEVEL. TOP UP BOTH THE COOLANT

HEADER TANK AND OVER FLOW BOTTLE.

CHECK ALL ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM THE

TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER AND INTO THE

ENGINE AIR INTAKE AIR HORN. VERIFY THAT ALL HOSES AND

CLAMPS ARE MOUNTED CORRECTLY AND CLAMPS ARE SECURE. CHECK THE CONDITION OF BOTH THE PRIMARY AND SECONDARY

ENGINE AIR FILTERS AND THAT THEY ARE INSTALLED CORRECTLY.

CHECK THE CONDITION OF THE ENGINE DRIVE BELT.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR

CHECK OVER THE REAR DIFFERENTIAL AND ALL ASSOCIATED

PLUMBING FOR OIL LEAKS.

DISCONNECT AND REMOVE BOTH BATTERIES FROM THE MACHINE.

CHECK ALL BATTERY CELL LEVELS AND TOP UP AS REQUIRED.

TEST AND NOTE EACH BATTERY STATIC VOLTAGE.

REINSTALL THE BATTERIES AND CHECK THAT THE BATTERY

TERMINALS ARE CLEAN AND TIGHT.

CHECK FOR CORRECT HORN OPERATION.

CHECK FOR THE CORRECT OPERATION OF THE ROTATING BEACONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH

DIRECTIONS.

CHECK FOR THE CORRECT OPERATION OF ALL FIELD WORKING

LIGHTS. VERIFY HIGH BEAM OPERATION IS FUNCTIONING CORRECTLY.

OPEN FUEL TANK DRAIN VALVE AND ENSURE WATER SEDIMENT IS

DRAINED FROM FUEL TANK.

REMOVE AND CLEAN THE CABIN AIR FILTER.

REMOVE AND CLEAN THE CABIN AIR RECYCLE FILTERS.

CLEAN THE ENGINE RADIATOR, TRANSMISSION COOLER, CHARGE AIR

COOLER, FUEL COOLER AND A/C CONDENSER WITH COMPRESSED AIR.

ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL AND RESET

THE FOLLOWING FEATURES:

ENGINE OIL AND FILTER CHANGE: 500 HOURS.

FUEL FILTER CHANGE: 500 HOURS.

BATTERY SERVICE: 500 HOURS.

CABIN AIR FILTER CLEAN: 250 HOURS.

CHECK OVER THE STEERING HYDRAULIC SYSTEM FOR ANY LEAKS.

CHECK WHEEL DRIVE WHEEL AND IDLER HUB BOLT TENSIONS.

VISUALLY CHECK FOR ANY IDLERS OR ROLLER ASSEMBLIES LEAKING.

VERIFY THAT TRACKS ARE ALIGNED CORRECTLY. PERFORM A TRACK

ALIGNMENT AS REQUIRED.

VERIFY THAT TRANSMISSION OIL PRESSURE IS WITHIN

SPECIFICATION. SEE SERVICE MANUAL.

GREASE COMPLETE MACHINE. THIS INCLUDES: ALL ARTICULATION

POINTS (FRONT AND REAR), CENTRE BEARINGS, STEERING PINS

AND HITCH ASSEMBLY IF EQUIPPED.

REMOVE ALL RUBBISH FROM THE CABIN AND SWEEP OUT THE ENTIRE

CABIN FLOOR INCLUDING THE AREA BEHIND THE OPERATORâ \in TMS SEAT.

FIT SERVICE STICKER.

CLEAN UP WORK AREA AND TOOLING.

TRAVEL TO WORKSHOP.

COMPLETE PAPERWORK/STORY.

Job number : 2 Operation 17IHZZ//41 Desc. FIRST SERV PARTS

Sale type : I Technician No(s). 610 680 691

Complaint : SERVICE PARTS CHARGED TO PARTS AT PRE DELIVERY

Job number : 3 Operation 24IHZZZZO9 Desc. TRAVEL RETAIL

Sale type : C Technician No(s). 680 691

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No. : M58848 R.O Date : 21/01/21 Dept : S

 RO total
 753.96 Kilometres:
 301
 Advisor No. : 610

 Cus total
 0.00 War total
 232.71
 Int total
 521.25

 $\mbox{ Job number : 1 } \mbox{ Operation 01IHZZ//05} \qquad \qquad \mbox{ Desc. ENGINE FUEL SYSTEM REPAIR}$

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Sale type : W Technician No(s). 691

Complaint : DIAGNOSE AND REPAIR CAUSE FOR FUEL LEAK AS REQUIRED

Cause : GASKET BETWEEN ECM AND ENGINE BLOCK NOT SEALING CORRECTLY

Correction : CARRY OUT TROUBLESHOOTING CHECKS FOUND DEISEL LEAKING BTWEEN

ENGINE ECM AND BLOCK . REMOVE ECM FROM ENGIEN CLEAN MATING SURFACES REFIT ECM WITH NEW GASKET . WASH DOWN DEISEL SLEAK

AND

SPLILLAGE FROM ENGINE RUN TRACTOR RECHECK FOR LEAKS ALL OK

Warranty : Claim no. Operation no. Claim no. Operation no.

302100027 01IHZZ//05

Job number : 2 Operation 24IHZZZZZZTRVL Desc. TRAVEL RETAIL

Sale type : I Technician No(s). 691

Complaint : SEPARATING TRAVEL TIME FROM LABOUR TIME

R.O No.: M58527 R.O Date: 16/11/20 Dept: S

RO total 1,230.44 Kilometres: 72 Advisor No.: 610

Cus total 0.00 War total 1,104.94 Int total 125.50

Job number: 1 Operation 16IHZZ//01 Desc. BASE AIRCONDITIONING SYSTEM RE

Sale type : W Technician No(s). 661

Complaint : REPAIR CAUSE FOR INOPERATIVE AIR CON AS REQUIRED

Cause : AC COMPRESSOR SEAL NOT SEALING

Correction : TRAVEL TO "MILO" AND LOCATE TRACTOR.

TEST PIN TRACTOR NO COOL AIR FROM VEN

TEST RUN TRACTOR, NO COOL AIR FROM VENTS.

FIT GAUGES AND CHECK PRESSURES.

LOW REFRIGERANT LEVEL AND PRESSURE, 5LS 120 HS.

DISCHARGE AIR COND SYSTEM.
REPLACE COMPRESSOR.

CHANGE RECEIVER DRIER.

EVACUATE SYSTEM (1HR).

CHARGE SYSTEM WITH REFRIGERANT.

TEST RUN CNAD CHECK PRESSURES (25 PSI LS) (275 PSI HS).

VENT TEMP 20 DEGREES AT 44 AMBIENT TEMP.

CLEAN UP WORK AREA AND TOOLING.

TRAVEL TO WORKSHOP.

COMPLETE PAPERWORK/STORY.

Warranty : Claim no. Operation no. Claim no. Operation no.

302000374 16IHZZ//01

Job number : 2 Operation 24IHZZZZZ09 Desc. TRAVEL RETAIL

Sale type : I Technician No(s). 661

 ${\tt Complaint} \quad : \; {\tt SEPARATING} \; \; {\tt TRAVEL} \; \; {\tt TIME} \; \; {\tt FROM} \; \; {\tt LABOUR} \; \; {\tt TIME}$

R.O No.: M58340 R.O Date: 30/10/20 Dept: S
RO total 580.50 Kilometres: 10 Advisor No.: 610
Cus total 0.00 War total 580.50 Int total 0.00

Job number : 1 Operation 24IHZZ//07 Desc. CASEIH UPDATE PROG

Sale type : W Technician No(s). 511

Complaint : CARRY OUT MANDATORY PIP CA1420 AS REQUIRED

Cause : CA1420 COMPLETE

Correction : TRAVEL TO TRACTOR AND CARRY OUT LEVEL 1 OF PIP CA1420 NOW

COMPLETE

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Claim no. Operation no.

Warranty : Claim no. Operation no.

302000351 24IHZZ//07

R.O No. : M57662 R.O Date : 02/07/20 Dept : S

 RO total
 369.04 Kilometres:
 4
 Advisor No. : 610

 Cus total
 0.00 War total
 369.04
 Int total
 0.00

Job number : 1 Operation 24IHZZZZZZ Desc. MISCELLANEOUS CODES

Sale type : W Technician No(s). 661 Complaint : TRACTOR WILL NOT START

: PRIMARY BATTERY NOT HOLDING CHARGE

Correction : CARRY OUT BATTERY CHECKS FOUND PRIMARY BATTERY 6.8 VOLT AND

SECONDARY AT 12.6 REMOVED BATTERY CHARGED RECHECK 12.6 CARRY OUT LOAD TEST FELL TO 7VOLTS BATTERY NOT HOLDING CHARGE

INSTALL

Cause

NEW PRIMARY BATTERY A RECHECK STARTING FAULT ALL OK

Warranty : Claim no. Operation no. Claim no. Operation no.

302000211 24IHZZZZZZ

R.O No. : M57661 R.O Date : 01/07/20 Dept : S
RO total 9,329.54 Kilometres: 4 Advisor No. : 610
Cus total 0.00 War total 0.00 Int total 9,329.54

Job number : 1 Operation 17IHZZ//01 Desc. PREDELIVERY SERVICE

Sale type : I Technician No(s). 661 691 329 511 684

Complaint : CARRY OUT PRE DELIVERY AS REQUIRED

Correction : CARRY OUT PRE DELIVERY AS PER CHECK LIST

JACK TRACK FRAMES DETENSION TRACK AND LOCATE ALL IDLER AND

MID ROLLER FILL PLUGS TO TOP POSITION

REMOVE PLUGS AND DRILL OUT FILL HOLES TO $10 \, \text{MM}$

REMOVE 50ML OF TRACK OIL FROM MID ROLLERS AND 100ML FROM

IDLERS AND REFILL WITH WYNNS OIL

CHECK THE ENGINE OIL LEVEL.

CHECK THAT ENGINE SUMP PLUG IS TIGHT

CHECK THE TRANSMISSION OIL LEVEL. CHECK THE LEVEL BEFORE

STARTING THE TRACTOR WHILST COLD

CHECK THAT THE TRANSMISSION DRAIN BUNG IS TIGHT

CHECK HYDRAULIC TANK OIL LEVEL. AFTER HALF HOUR ON

CONTINUOUS OPERATION AND ENGINE SHUTDOWN

CHECK THAT HYDRAULIC TANK PLUG IS TIGHT.

DO NOT MIX OAT COOLANT. CHECK BEFORE TOPPING UP

CHECK ENGINE COOLANT LEVEL. ONLY AFTER ENGINE HAS REACHED

OPERATING TEMPERATURE WITH THE HEATER ON FOR AT LEAST 5

MINUTES MAKE SURE THE COOLANT OVERFLOW BOTTLE IS FILLED TO CORRECT LEVEL.

TIGHTEN ALL COOLING SYSTEM CLAMPS INCLUDING RADIATOR HOSES, HEATER HOSES, AND COOLANT HEADER TANK HOSE CLAMPS.

CHECK ENGINE PROTECTION SCA LEVEL. CHECK WITH FLEETGAURD

COOLANT TEST STRIPS.ACCEPTABLE RANGE 0.3-0.8

CHECK THE ENGINE COOLANT GLYCOL

FIT EXHAUST TUBE EXTENSION AND SECURE INTO POSITION

FIT INTAKE AIR TUBE HAT AND SECURE INTO POSITION

TIGHTEN ALL ENGINE AIR INTAKE SYSTEM HOSE CLAMPS. FROM THE

AIR CLEANER HOUSING THROUGH TO THE TURBO INLET.

CHECK THE PLASTIC PLUGS IN THE FRONT OF THE AIR CLEANER

ASSEMBLY. ABOVE THE INTAKE TUBE REPLACE WITH BRASS BUNG.

TIGHTEN ALL THE ENGINE CHARGE AIR SYSTEM HOSE CLAMPS FROM

THE TURBO OUTLET THROUGH TO THE CHARGE AIR COOLER.
CHECK THE CONDITION OF BOTH THE PRIMARY AND SECONDARY
ENGINE AIR FILTERS. MAKE SURE THEY ARE INSTALLED CORRECTLY.
CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING
ELECTRICAL LOOMS TO ENSURE CORRECT ROUTING AND THAT THEY
ARE SECURE TO PREVENT CHAFFING. CABLE TIE AS REQUIRED.
CHECK OVER THE ENGINE AND ALL ASSOCIATED PLUMBING FOR OIL
COOLANT LEAKS

CHECK THE CONDITION OF FAN BELTS INCLUDING ALIGNMENT. MAKE SURE NO RESIDUE IS PRESENT ON THE BELT CAUSING IT TO SLIP. CHECK THAT BOTH FRONT AND REAR DIFFERENTIAL DRAIN PLUGS ARE TIGHT

CHECK OVER THE FRONT AND REAR DIFFERENTIAL AND ALL ASSOCIATED PLUMBING ELECTRICAL LOOMS TO ENSURE CORRECT ROUTING AND THAT THEY ARE SECURE TO PREVENT CHAFFING. CABLE TIE AS REQUIRED.

CHECK OVER THE FRONT AND REAR DIFFERENTIAL AND ALL ASSOCIATED PLUMBING FOR OIL LEAKS.

INSTALL GREASE LINE TO REAR PIVOT PIN ABOVE REMOTES SO IT IS EASIER FOR OPERATORS TO GREASE.

CHECK OVER THE TRANSMISSION AND ALL ASSOCIATED PLUMBING/ELECTRICAL LOOMS TO ENSURE CORRECT ROUTING AND THAT THEY ARE SECURE TO PREVENT CHAFFING. CABLE TIE AS REOUIRED.

CHECK OVER TRANSMISSION AND ALL ASSOCIATED PLUMBING FOR OIL

DISCONNECT BATTERIES FROM THE MACHINE. CHECK ALL BATTERY CELL ELECTROLYTE LEVELS.

TEST AND NOTE EACH BATTERY STATIC VOLTAGE.

INBOARD BATTERY 12.5 OUTBOARD BATTERY 12.9

IF BELOW 12.40VOLTS CHARGE BOTH AND ADVISE THE SERVICE MANAGER.

REINSTALL THE BATTERIES. MAKE SURE TERMINALS ARE CLEAN AND TIGHT.

REMOVE AND CLEAN ALL TERMINAL ENDS OF ALL PAINT ON THE CHASSIS TO BATTERY EARTH LEAD. ALL CABIN EARTH LEADS LH REAR CORNER UNDERNEATH THE CABIN. ONE TO CHASSIS IN THE BATTERY BOX. FROM THE ENGINE BLOCK TO CHASSIS ON THE FRONT OF THE ENGINE AND FROM THE ENGINE BLOCK TO THE AC

CHECK FOR THE CORRECT OPERATION OF THE ALTERNATOR. SET ENGINE SPEED TO 1200RPM AND NOTE BATTERY VOLTAGE WITH NO LIGHTS ON UNLOADED. TEST AGAIN WITH LIGHTS ON. LOADED NO LOAD 13.4 FULL LOAD 13.1

VOLTAGE DROP SHOULD BE NO MORE THAN 0.5 VOLTS INSTALL THE ROTATING BEACONS AND CHECK FOR CORRECT OPERATION.

CHECK ALL TURN SIGNAL LIGHTS FOR CORRECT OPERATION IN BOTH DIRECTIONS.

CHECK ALL HAZARD LIGHTS FOR CORRECT OPERATION.

CHECK ALL FIELD WORKING LIGHTS FOR CORRECT OPERATION.

INCLUDING HIGH BEAM

CHECK FOR CORRECT HORN OPERATION

CHECK WINDSHIELD WASHER FOR BOTH THE FRONT AND REAR FOR CORRECT OPERATION. TOP UP WASHER BOTTLE AFTER BEING TESTED. CONNECT THE AC GAUGES TO THE SYSTEM AND CHECK FOR CORRECT AC OPERATION. PLEASE NOTE BOTH THE HIGH AND LOW PRESSURES VENT OUTLET TEMPERATURE. ADJUST REFRIGERANT PRESSURES IN ACCORDANCE WITH THE PRESSURE TEMPERATURE CHART IN THE SERVICE MANUAL. ENGINE MUST BE AT OPERATING TEMPERATURE SET TO 1500RPM AND ALL CABIN DOORS WINDOWS OPEN.

AMBIENT TEMPERATURE 18

LOW SIDE PRESSURE 15 PSI

HIGH SIDE PRESSURE 200 PSI

VENT OUTLET TEMPERATURE 5

CONNECT THE EST AND CHECK ALL CONTROLLERS FOR ANY FAULT CODES

IF ANY REPORT TO SERVICE MANAGER

ENSURE THE MACHINE IS NOT SPEED LIMITED IN THE MACHINE CONFIGURATION SCREEN.

CHECK AND DOWNLOAD THE LATEST CONTROLLER SOFTWARE VERSIONS
TO ALL CONTROLLERS AS REQUIRED. NOTE CONTROLLER SOFTWARE
VERSIONS INSTALLED IN EACH CONTROLLER. IF IN DOUBT CHECK
WITH THE SERVICE MANAGER

ARMREST ACM 1.50.0.

HVAC ATC 3.0.0.0

ENGINE ECU

INTEGRATED CONTROL PANEL ICP 1.0.0.0

PERFORMANCE MONITOR PRO 700 3.7.00

TRANSMISSION TCU 14.6.0.0

ISOBUS TECU 2.2.0.0

SET THE CORRECT MACHINE MODEL CODE IN MACHINE CONFIGURATION

NOTE CODE ENTERED QUADTRAC 500 T2 NUMBER 165

CONNECT TO THE ENGINE ECU USING EASY ON THE EST AND INSPECT FOR FAULT CODES. IF ANY ARE RECORDED INFORM SERVICE MANAGER. ENTER THE INSTRUMENT CONTROLLER ICU OPERATION SETUP MENU AND SET UP ALL PARAMETERS AS REQUIRED IN ACCORDANCE WITH THE SERVICE OPERATORS MANUAL.

ENTER THE ICU CONTROLLER CONFIGURATION CNT CONF MENU AND SET UP ALL THE PARAMETERS AS REQUIRED IN ACCORDANCE WITH THE SERVICE OPERATORS MANUAL.

ENTER THE PERFORMANCE MONITOR SERVICE INTERVAL SET UP MENU

AND SET AS FOLLOWS

ENGINE OIL AND FILTER CHANGE 300HRS

ENGINE FUEL FILTER CHANGE 300HRS

BATTERY SERVICE 300HRS

COOLANT FILTER CHANGE 1200HRS

ENGINE COOLANT CHANGE 2100HRS

ENGINE AIR FILTER CHANGE 1200HRS

TRANSMISSION OIL AND FILTER CHANGE 1500HRS

HYDRAULIC OIL AND FILTER CHANGE 1500HRS

CALIBRATE THE ARMREST CONTROLLER ACM AND ALL CONTROLS IN

ACCORDANCE TO THE SERVICE MANUAL. REMOTE LEVERS ETC.

CONNECT A FLOW METER TO A REMOTE VALVE AND OPERATE THE REMOTE VALVE CONTINUALLY TO WARM THE HYDRAULIC OIL UP TO 60 DEGREES C. CHECK THE HYDRAULIC TANK TEMPERATURE BY USING A RAY TECH GUN OR IN THE ICU.

REGULATED PRESSURE

CONNECT A PRESSURE GAUGE TO THE REGULATED TEST PRESSURE PORT AT THE REAR OF THE MACHINE. CHECK PRESSURE IN ACCORDANCE WITH THE SERVICE MANUAL AND ADJUST TO 320 PSI. PLEASE NOTE THE SETTING.

REGULATED PRESSURE 370

HIGH AND LOW PRESSURE STANDBY

NOTE: TRACTORS EQUIPPED WITH TRAILER BRAKES LPSB IS 700 $\hat{a} \in \text{``}$ 750 PSI.

CONNECT A GAUGE TO THE PFC OUTLET PRESSURE PORT ON THE

STEERING PRIORITY VALVE IN THE BATTERY BOX

START TRACTOR AND RUN AT 1500RPM

ADJUST THE LPSB PRESSURE TO 650 PSI.

STROKE A REMOTE TO CHECK THE HPSB.

ADJUST THE HPSB PRESSURE TO 3050 PSI.

PLEASE NOTE THE FINAL PRESSURES.

LOW PRESSURE STANDBY 650

HIGH PRESSURE STANDBY 3050

STEERING RELIEF PRESSURE

CONNECT A GAUGE ONTO TEST FITTING ON THE LEFT HAND SIDE STEERING RAM. FITTING IS LOCATED ON THE REAR HOSE UNDER THE FUEL TANK

START TRACTOR AND CHECK PRESSURE WITH THE STEERING ON LOCK.

STEERING RELIEF PRESSURE 2650 ADJUSTED

CHARGE PRESSURE

CONNECT A PRESSURE GAUGE TO THE PFC PUMP INLET PORT PRESSURE TEST FITTING. IN THE BATTERY BOX NEXT TO THE FILTER HEAD

START THE TRACTOR AND RUN AT 2000RPM MINIMUM CHARGE

PRESSURE IS 50 PSI.

CHARGE PRESSURE 100

AXLE LUBE PRESSURE

CONNECT A PRESSURE GAUGE TO THE AXLE LUBRICATION PRESSURE TEST PORT. ON THE REAR BOTTOM OF THE FRONT AXLE. CHECK THE LUBE PRESSURE IN ACCORDANCE WITH THE SERVICE MANUAL. PRESSURE MUST BE A MINIMUM OF 25 PSI AT 1500RPM AT 60

AXLE LUBE PRESSURE 25

HYDRAULIC FAN LPSB & HPSB SETTINGS

THE SAME TEST PROCEDURE IS USED FOR ALL MODELS.

HOWEVER THE PRESSURES DO VARY IN DIFFERENT MODELS.

PLEASE READ THE FULL TEST PROCEDURE AND SPECIFICATIONS

BEFORE ANY TESTS ARE ATTEMPTED.

TEST PROCEDURE

TO CHECK LPSB

DEGREES C.

ENGINE NOT RUNNING

CONNECT A GAUGE. TEST FITTING IN PUMP

DISCONNECT THE SUPPLY LINE AT THE COOLERS ON THE RIGHT HAND

SIDE FROM THE PFC PUMP TO THE FAN MOTOR.

CAP THE SUPPLY LINE.

UNPLUG THE ACTUAL WIRING HARNESS FROM THE TRACTOR TO THE

CONNECT 12 VOLTS TO THE SOLENOID ON THE PUMP. FROM A BATTERY CART

DONT LEAVE THIS ON THE SOLENOID TOO LONG AS IT WILL SHORT THE COIL.

START THE TRACTOR AND RUN AT 1500RPM TO TEST THE LPSB.

LPSB 500 ADJUSTED

IF LPSB NEEDS ADJUSTING CARRY OUT AS SPECIFIED IN THE SERVICE MANUAL.

TO CHECK HPSB

MAKE SURE MACHINE IS SHUTDOWN OTHERWISE DAMAGE CAN OCCUR TO THE TIMING GEARS.

LEAVE THE SUPPLY LINE CAPPED.

LEAVE TRACTOR WIRING UNPLUGGED.

DISCONNECT THE 12 VOLTS FROM THE BATTERY CART TO THE SOLENOID.

START TRACTOR AND RUN AT 1500 RPM TO CHECK HPSB.

HPSB 3850 ADJUSTED

IF HPSB NEEDS ADJUSTING CARRY OUT AS SPECIFIED IN THE SERVICE MANUAL.

PRESSURES FOR DIFFERENT MODELS

STEIGER 350 400 & 450

SHOULD HAVE A VISCOUS FAN HUB

STEIGER 500 WITH 38 INCH FAN

LPSB 290 PSI. AFTER CONTINUOUS AC FAULTS WE ARE ADJUSTING THIS TO 500PSI.

HPSB 3850 PSI.

INSTALL THE AUXILIARY VALVE CALIBRATION TOOL INTO CONNECTOR NUMBER C686M LOCATED UNDER THE RIGHT HAND CONSOLE. (UNDER THE RUBBER TRAY). CONNECT HYDRAULIC TEST FITTING INTO LOAD SENSE PORT. REAR OF MACHINE LEFT HAND SIDE, MIDDLE FITTING. CALIBRATE THE REMOTE VALVES IN ACCORDANCE WITH THE SERVICE MANUAL AFTER HEATING OIL UP.

ENSURE THAT THE TRANSMISSION OIL TEMPERATURE IS ABOVE 60 DEGREES C. CALIBRATE THE TRANSMISSION IN ACCORDANCE WITH THE SERVICE MANUAL.

CHECK THE MASTER CLUTCH FOR SMOOTH ENGAGEMENT. IF NOT INFORM THE SERVICE MANAGER.

CHECK FOR CORRECT OPERATION OF THE SAFETY START CIRCUIT. PLACE THE FNRP LEVER IN BOTH FORWARD AND REVERSE AND ATTEMPT TO START THE ENGINE.

CHECK THE OPERATION OF THE OPERATOR PRESENCE CIRCUIT. STAND IN THE CAB WITH THE ENGINE RUNNING AND TRY TO PLACE IN FORWARD AND REVERSE. THE MACHINE SHOULDNT MOVE AND INSTRUMENT DISPLAY SHOULD GIVE YOU A WARNING.

CHECK THAT THE STEERING COLUMN TILT AND TELESCOPE FUNCTIONS WORK CORRECTLY.

CHECK OPERATION OF THE REVERSE ALARM.

CHECK THAT THE STEERING SYSTEM FUNCTIONS CORRECTLY BY TURNING THE MACHINE FROM LOCK TO LOCK. CHECK FOR LEAKS ON STEERING SYSTEM.

CHECK ALL REMAINING CABIN AND ARMREST CONTROL FUNCTIONS FOOT ACCELERATOR INTERIOR LIGHTS AND EXTERNAL ELECTRIC MIRRORS FOR CORRECT FUNCTIONING.

CHECK THE SERVICE BRAKES FOR CORRECT OPERATION.

CHECK THE CABIN DOOR FOR CORRECT ALIGNMENT. ALSO MAKE SURE DOOR LATCH IS CORRECTLY ADJUSTED AND LUBRICATED.

CHECK THE OPERATORS SEAT BELT FOR CORRECT OPERATION.

CHECK THAT THE SLOW MOVING VEHICLE SMV EMBLEM HAS BEEN

FITTED. DOUBLE CHECK THAT ALL SAFETY DECALS ARE IN PLACE

AND CLEARLY READABLE IN ACCORDANCE WITH THE OPERATORS

MANUAL.

CHECK THE CORRECT OPERATION OF THE BONNET LATCH. LUBRICATE ALL COMPONENTS AND ADJUST AS REQUIRED. DOUBLE CHECK THAT THE LATCH IS NOT CONTACTING THE FRONT OF THE COOLERS WHEN BONNET IS CLOSED.

CHECK THE RIGHT HAND SIDE SERVICE DOOR BATTERY BOX FOR CORRECT ALIGNMENT AND LATCH OPERATION

CHECK THAT THE STEERING STOPS ARE INSTALLED AND ADJUSTED CORRECTLY. REFER TO THE OPERATORâ ϵ *MANUAL FOR APPROPRIATE SETTINGS

CHECK THAT THE ENGINE GUARDS ARTICULATION GUARDS AND PTO GUARDS ARE FITTED CORRECTLY.

TENSION DRIVE HUB BOLTS AS REQUIRED 490- 500 LB FT TENSION IDLER WHEEL BOLTS TO 490-550 LB FT

GREASE ALL STEERING PINS ARTICULATION POINTS PIVOT BALLS

TOP LINK FRONT AND REAR AND DRIVE SHAFTS IN ACCORDANCE WITH THE OPERATORS MANUAL.

CLEAN ALL SHIPPING DECALS AND GLUE OFF MACHINE.

NOTIFY THE SERVICE MANAGER WHEN RADIOS ARE TO BE FITTED DETAIL MACHINE INSIDE AND OUT. INCLUDING PAINTING RIMS HUBS. ETC.

WERE THERE ANY EXTRA WARRANTY REPAIRS DONE PLEASE LIST BELOW.

IF SO PLEASE INFORM THE SERVICE MANAGER OR WARRANTY DEPARTMENT AS IT NEEDS TO BE CLAIMED ON A SEPARATE RO.

Job number : 2 Operation 15IHZZ//03 Desc. CABIN WORK LIGHTING ELECTRICAL

Sale type : I Technician No(s). 610

Complaint : SUBLET INSTALL UHF AND SPOTLIGHTS AS REQUIRED

Comments : SERIAL#: JEEZC500LKF319772

FRONT AXLE SERIAL #: AJB0318767
REAR AXLE SERIAL #: AJB0318775

TRANS SERIAL #: J9G004
TRACK SIZE: 30", CAMSO

LHF TRACK SERIAL #: 0819 227790
RHF TACK SERIAL #: 0819 227139
LHR TRACK SERIAL #: 0519 220262
RHR TRACK SERIAL #: 0519 220149

CAB SUSPENSION: YES COOLANT TYPE: OAT

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R.O No.: M57354 R.O Date: 12/05/20 Dept: S

RO total 814.00 Kilometres: 5 Advisor No. : 610 Cus total 814.00 War total 0.00 Int total 0.00

 ${\tt Job \ number : 1 \quad Operation \ 24IHZZZZZZ} \qquad \qquad {\tt Desc. \ MISCELLANEOUS \ CODES}$

Sale type : C Technician No(s). 329 Complaint : ROB TALLY REQUEST REAR TRACKS

Cause : ROB REAR TRACKS DUE TO CNH AUSTRALIA LACK OF STOCK

Correction : JACK UP REAR OF MACHINE

LET TENSION OFF BOTH REAR TRACKS REMOVE OUTSIDE IDLER WHEELS

REMOVE REAR TRACKS

FIT NEW TRACKS TO REAR OF MACHINE

INSTALL OUTSIDE IDLER WHEELS AND TENSION HARDWARE TO SPEC

START MACHINE AND TENSION TRACKS AS REQUIRED

Customer RO history total 561,451.09
Warranty RO history total 8,895.36
Internal RO history total 13,295.54

Complete RO history total 583,641.99
