

Sales Invoice

Number: 4955
Reference: YELLOW
Issued: 04/30/2025
Due: 05/30/2025

Deliver To
Peace River AB



Juan's Trucking Ltd.
Peace River AB

Ionson Mechanical Ltd.
Box 621
Spirit River AB T0H3G0
Canada
7809780927
ionsonmech@gmail.com
GST/HST 859367294 RT 0001

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
Mar 3 - 12 2025				
-drain coolant				
-remove turbo				
-remove manifold				
-remove egr				
-remove cooling package				
-remove ac line with compressor				
-remove fan and fan hub				
-remove front cover				
-remove two gears				
-remove intake				
SHOP RATE. -remove injectors and fuel rail	74.00	150.00	GST 5.00%	11,100.00
-remove alternator cables				
-remove belts				
-drain oil				
-remove cam				
-remove rockers				
-remove head				
-remove cooling jets				
-remove pistons and liners				
-clean block				
-measure protrusions				
-remove oil pan				
-clean rods and pistons				
-measure protrusions				
-tap bolt holes				
-assemble rods and pistons				
-determine block is not useable				
-unbolt clutch and transmission				

Item	Qty/Hrs	Price/Rate	Sales Tax	Net
SHOP RATE.			GST 5.00%	
-put on jack				
-remove front and rear engine mounts				
-remove engine from chassis				
-remove oil cooler				
-remove front gears				
-remove front housing				
-disassemble old block				
-put new block on stand				
-clean block				
-install liners and measure protrusions				
-cut counterbores				
-install crank				
-install pistons				
-install oil jets				
-install head				
-install cam				
-install front gears and time				
-install front cover				
-paint engine				
SHOP RATE.			GST 5.00%	
-install compressor				
-install high pressure fuel pump				
-install fuel pump housing				
-install fuel rail				
-install injectors				
-install water pump				
-install rear housing				
-install rockers				
-set valves				
-install oil cooler				
-install tappets				
-install front seal				
-install coolant thermostat				
-install oil thermostat				
-install engine mounts				
-install rear seals				
-install wiring and ziptie				
-replace mount on frame				
-clean transmission				
-install engine in truck				
-replace filters				
-install cooling package				
-replace coolant hoses				
-install dampener				
-fill oil				
-fill coolant				
-bolt up transmission and clutch and adjust				
-install ac lines				
-install air to air piping				
-install fan				
-install oil pan				
-install oil pump				

Item		Qty/Hrs	Price/Rate	Sales Tax	Net
SHOP RATE.	-install turbo down pipe -install power steering pump -install starter cable -install battery cable -perform leakage test -ziptie wiring -repair wiring and tape -install skid plate -top up coolant and oil -check ac -repair air leak -test drive unit -break in unit -datalog unit -release unit			GST 5.00%	
3684264	flexible hose	1.00	118.42	GST 5.00%	118.42
K028-2490-1	Bracket-standoff	2.00	21.21	GST 5.00%	42.42
FF2281T-4-6	#4 ors x #6 ors reducer	1.00	3.34	GST 5.00%	3.34
4955831	Oil cooler kit	1.00	888.16	GST 5.00%	888.16
4965698	isx exh. man bolts	12.00	12.59	GST 5.00%	151.08
4359134	fuel pump tappet	2.00	231.60	GST 5.00%	463.20
5484100	idler shaft	1.00	160.58	GST 5.00%	160.58
5468170	Front structure housing	1.00	1,417.35	GST 5.00%	1,417.35
2872513	fuel pump gasket	1.00	44.89	GST 5.00%	44.89
2872717	injector copper tip seal	6.00	7.67	GST 5.00%	46.02
3089025	o ring seal	1.00	20.30	GST 5.00%	20.30
3411881	retaining ring	1.00	10.61	GST 5.00%	10.61
4952631	215 degree oil thermostat	1.00	198.23	GST 5.00%	198.23
4318947	Coolant thermostat	1.00	131.48	GST 5.00%	131.48
4298975	turbo mount nut	4.00	15.74	GST 5.00%	62.96
4298242	stud	4.00	28.40	GST 5.00%	113.60
4060638	6PK1620 Poly-V Belt	1.00	35.06	GST 5.00%	35.06
2882561	EGP sensor tube	1.00	102.72	GST 5.00%	102.72
3691476	lifetime crankcase gas filter	1.00	197.63	GST 5.00%	197.63

Item		Qty/Hrs	Price/Rate	Sales Tax	Net
4928599	O-ring	2.00	15.47	GST 5.00%	30.94
6306	Pilot bearing	1.00	25.63	GST 5.00%	25.63
4965731	oring-block heater	1.00	3.23	GST 5.00%	3.23
4357177	oil filter relief	1.00	43.63	GST 5.00%	43.63
F50-6308	Coolant hose 2.5 inch blue	1.00	129.22	GST 5.00%	129.22
GW26031	2.5 inch 90 silicone rad hose - F04-6006	1.00	60.30	GST 5.00%	60.30
GW27992	2.5 inch 45 silicone rad hose - F50-1548	1.00	23.40	GST 5.00%	23.40
5575513	screw, hex bolt	1.00	14.32	GST 5.00%	14.32
4312327	engine harness	1.00	2,163.35	GST 5.00%	2,163.35
5515-125	1.25 inch silicone rad hose	1.00	79.22	GST 5.00%	79.22
45503	Colormaxx Banner Red - ISX apex	6.00	17.26	GST 5.00%	103.56
4921517	oil pressure sensor	1.00	171.88	GST 5.00%	171.88
W34-1095-070	bolt-flange - M16x2x70 10.9	8.00	8.47	GST 5.00%	67.76
14373	eaton transmission magnet	3.00	4.54	GST 5.00%	13.62
2664596	150 MM old type thick lip liner	6.00	200.00	GST 5.00%	1,200.00
2881879A	DOHC 150 mm Overhaul kit	1.00	6,600.00	GST 5.00%	6,600.00
ISX Shim	Liner Shim stainless - .032	6.00	85.00	GST 5.00%	510.00
2881766	ISX SOHC - lower engine gasket kit	1.00	1,365.99	GST 5.00%	1,365.99
Shipping - misc.	-camshaft cover	1.00	25.00	GST 5.00%	25.00
5394198	SOHC Stage 2 Cylinder head S/N G100124100251813N1	1.00	6,200.00	GST 5.00%	6,200.00
3685556	gasket - adapter lower cover	1.00	22.16	GST 5.00%	22.16
3685701	seal-o ring oil fill neck	1.00	16.80	GST 5.00%	16.80
718041-600	Vibratech balancer - ISX 4101884	1.00	1,260.00	GST 5.00%	1,260.00
3678871	Ring dowel	2.00	13.34	GST 5.00%	26.68
WF2127	Coolant filter	1.00	41.46	GST 5.00%	41.46
FF5825NN	fuel filter	1.00	75.28	GST 5.00%	75.28

Item		Qty/Hrs	Price/Rate	Sales Tax	Net
M17496	Rear engine mount - 4 bolt aftermarket Peterbilt	2.00	319.35	GST 5.00%	638.70
Oil	Rotella T4 15W40	50.00	6.23	GST 5.00%	311.50
50/50 premix coolant	3.78 litres premixed	3.00	13.25	GST 5.00%	39.75
4988280	power steering pump gasket	1.00	7.16	GST 5.00%	7.16
4966454	clamp	1.00	97.34	GST 5.00%	97.34
silh-100-50	1" silicone coolant line	3.00	10.51	GST 5.00%	31.53
SILH-063-50	5/8 silicone heater hose	12.00	8.16	GST 5.00%	97.92
5680039	Oil Pump	1.00	1,252.56	GST 5.00%	1,252.56
silh-038 - 050	3/8 silicone coolant hose	10.00	4.26	GST 5.00%	42.60
used part	good used head bolts	3.00	10.00	GST 5.00%	30.00
D62-1144M02	Leg-engine rear LH	1.00	390.55	GST 5.00%	390.55
D62-1144M02R	Leg-engine rear RH	1.00	390.55	GST 5.00%	390.55
hose clamp.	Breeze/lawson Quality clamp	8.00	3.20	GST 5.00%	25.60
5633631	Main Bearing kit - incl new x15 type thin thrust bearings	1.00	685.00	GST 5.00%	685.00
5693740	Cylinder Block - ISX / X15 - New	1.00	9,500.00	GST 5.00%	9,500.00
101MA	Copper Coat - high temp gasket sealant	1.00	18.30	GST 5.00%	18.30
5515-250	2.5 inch silicone rad hose (per inch)	6.00	4.50	GST 5.00%	27.00
EGR DEL PIPE KIT 2	Water Transfer tube/ Egr cooler delete pipe kit - 2 piece	1.00	1,193.96	GST 5.00%	1,193.96
3683870MP	ISX exh manifold end w egp port	1.00	350.00	GST 5.00%	350.00
Plate 32	2 hole round with ears - thick - isx intake egr block	1.00	42.00	GST 5.00%	42.00
plate 27	.	1.00	36.00	GST 5.00%	36.00
shop supplies	on labour at 5%	1.00	555.00	GST 5.00%	555.00
Misc	-credit for block	1.00	-1,500.00	No Tax	-1,500.00

Comments

YELLOW PETERBILT
UNIT 34
902808 KMS
4098 HRS
1XPTP4EX2DD194338
r72

Total Net	49,844.50
GST 5.00%	2,567.26
Invoice Total	52,411.76
Total to Pay	\$52,411.76