



Cummins South Pacific Pty. Ltd.

ABN NO. 42006332949

Laverton
191-195 Boundary Road
Laverton North Vic 3026
Ph: 03 8368 0800
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WORKSHOP TAX INVOICE

COPY

INVOICE NUMBER

1659940

INVOICE DATE

21/07/25

PAGE

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Invoice To

Account Number Z000118
WARRANTY CUMMINS - LAVERTON
WARRANTY

Customer

SRI GURU GOBIND SINGH TRANSPORT PTY
34 EDENVALE BLVD
WOLLERT
VIC 3750

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80419057	Equip Make:	KENWORTH
FleetNo:		Reg No:	XW14EJ	Cust Ord NO:	
Date in Service:	24/10/22	KLMS:	648951	HRS:	7885
Repair Date:	02/07/25	Chassis NO:	480850	Currency:	AUD
C.O.No.		Work ordNo.	2917757	Facility	322

Complaint:

SGGS - Oil leak from breather

Cause:

- Liner shim broken on no.2 cylinder and coolant leaking past liner O ring at no.2 cylinder.

Correction:

KI730 / BR322

EMCW

Speedo (kms): 648951

ECM Engine Distance (kms): 648951

ECM Fuel Burn (ltrs): 409521

ECM Engine Run Time (hrs): 7885

Correction:

- Truck presented with complaint of oil from breather
- Moved truck into workshop, carried out JSA & ecm download.
- Inspected for oil leaks, potential leak from crankcase ventilator. Conducted blow by test, found 2.7 MAX
- Moved vehicle onto pit, removed oil filler from engine. Found milky coolant.
- Remove sump, pressurise cooling system, found coolant dripping past liner O-ring #2
- Disassemble engine per QSOL, measure liner heights, found to be out of spec (refer attached), and head gasket blown #2
- Remove liners, found broken shim #2 cylinder
- Clean and inspect counterbore ledges, found all cracked/fretted
- Cut all ledges to suit 20 thou shims, install liners, measured liner heights .
- Carried out low liner repairs as per qsol procedure under cummins major component warranty coverage.

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Customer SRI GURU GOBIND SINGH TRANSPORT P

Description	Operation	Unit price	Qty	Extension
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Labour

3

1

Material

5298564	SHIM
3164067	SEALANT SILICONE ADHESIVE
LF14000NN	OIL FILTER COMBO SPINON
1324	PREMIUM BLUE 8600 BULK OI
5693720	KIT, SERVICE LINER REPAIR
2882087	SET, ROD BEARING (STD)
KW-ELC40-20M	ELC40 EXTENDED LIFE PREMI