



Cummins South Pacific Pty. Ltd.

ABN NO. 42006332949

Laverton
191-195 Boundary Road
Laverton North Vic 3026
Ph: 03 8368 0800
Fax: 03 9360 0438

COPY

WORKSHOP TAX INVOICE

INVOICE NUMBER

1775615

INVOICE DATE

23/10/25

PAGE

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Invoice To

Account Number Z000049
WARRANTY LOCAL (AUST)
WARRANTY (AUST)

Customer

SRI GURU GOBIND SINGH TRANSPORT PTY
10 MELLOR ST

AUGUSTINE HEIGHTS QLD 4300

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80421039	Equip Make:	KENWORTH
FleetNo:		Reg No:	XW15EJ	Cust Ord NO:	
Date In Service:	23/10/22	KLMS:	916213	HRS:	12611
Repair Date:	22/09/25	Chassis NO:	480851	Currency:	AUD
C.O.No.		Work ordNo.	2984993	Facility	322

Complaint:

Oil & Fuel Leaks Check Engine Mounts
& Exhaust Leak, choofing

Cause:

- Excessive valve recession at intake vavle on cylinder # 1
- Low liner protrusion at no.5, counterbore ledge cracked.

Correction:

KI730 / BR322

Speedo (kms): 916213
ECM Engine Distance (kms): 913613
ECM Fuel Burn (ltrs): 524200
ECM Engine Run Time (hrs): 12611

Correction:

- Truck presented with complaint of oil & fuel leaks, exhaust leaks, check engine mounts.
- Moved truck into workshop, carried out JSA & ecm download.
- Checked fault codes, checked for leaks, exhaust leaks from manifold, exhaust leak from oem flex pipe.
- Engine choofing, removed intake pipes and run engine , confirmed choofing.
- Removed rocker cover, found intake valves out of spec.
- Drained coolant, removed front bumper, removed radiator, removed all external parts attached to engine, removed engine out of chassis.
- Removed cylinder head, measured valve recession found intake valve at 0.207 on cylinder 1 out of spec . max spec is 0.190".
- Cleaned block deck, measure liner heights, found low liner protrusion, remove liner #5 as lowest liner, clean and inspect counterbore
- Found #5 counterbore to be cracked, cut #5 counterbore to suit 0.032" shim, counterbore still cracked, unserviceable.
- Reassemble engine using new block and new cylinder head with all other associated parts, complete reassembly and refit engine back into chassis as per qsol procedure.
- Above repairs were carried out under Cummins warranty



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Description	Operation	Unit price	Qty	Extension
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coverage.

Description	Operation	U
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Labour

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Material

4965731	O-RING
4374074	SCREW, TWELVE POINT CAP
6391205	KIT, CYLINDER BLOCK
6511105RX	RECON, CYLINDER HEAD
3391271	LUBRIPLATE 105 GREASE 100
3164067	SEALANT SILICONE ADHESIVE
5633630	KIT, MAIN BEARING
2866337	GASKET AFM DEVICE
100328	SEAL O RING
185848	GASKET AIR COMPRESSOR
3104119	GASKET COVER PLATE
4988280	GASKET HYDRAULIC PUMP
LF14000NN	OIL FILTER COMBO SPINON
FF5776	FUEL FILTER SPINON
1324	PREMIUM BLUE 8600 BULK OI
2881766	SET LOWER ENGINE GASKET
5693720	KIT, SERVICE LINER REPAIR
4318947	THERMOSTAT
2882087	SET, ROD BEARING (STD)
4954442	SEAL O RING
3963991	WASHER SEALING
4903514	SEAL, O RING
3688113	PLUG, GEAR COVER
WF2127	ESI WATER FILTER BLANK
3686745	SCREW, HEX FLANGE HEAD CA
2866636	GASKET, AFM DEVICE

All goods and services provided in line with Cummins Terms and Conditions of Sale