

# Cummins South Pacific Pty. Ltd.

ABN NO. 42006332949



Laverton  
191-195 Boundary Road  
Laverton North Vic 3026  
Ph: 03 8368 0800  
Fax: 03 9360 0438

## WORKSHOP TAX INVOICE

**COPY**

INVOICE NUMBER	1737449
INVOICE DATE	16/09/25
PAGE	1

**Invoice To**  
Account Number Z000049  
WARRANTY LOCAL (AUST)  
WARRANTY (AUST)

**Customer**  
SRI GURU GOBIND SINGH TRANSPORT (SGG)

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80421040	Equip Make:	KENWORTH
FleetNo:		Reg No:	XW16EJ	Cust Ord NO:	
Date In Service:	11/10/22	KLMS:	818679	HRS:	110691
Repair Date:	03/08/25	Chassis NO:	480852	Currency:	AUD
C.O.No.		Work ordNo.	2977164	Facility	322

**Complaint:**

Possible valve recession

**Cause:**

- Cylinder head valve recession at # 5 intake valve.
- Cylinder block # 5 counterbore ledge cracked beyond reuse guidelines.

**Correction:**

KI730 / BR322

Speedo (kms): 818679  
ECM Engine Distance (kms): 49188  
ECM Fuel Burn (ltrs): 28707  
ECM Engine Run Time (hrs): 711

**Correction:**

- Truck presented with complaint of possible valve recession
- Moved truck into workshop, carried out JSA & ecm download.
- Removed intake hoses from the air filter to the turbo
- Removed rocker cover, checked the valve adjustment, found cylinder #5 intake and cylinder #6 intake has valve recessions.
- Drained coolant and oil, removed radiator and all other external components required for removal of cylinder head.
- Removed cylinder head and confirmed # 5 intake valve excessive recession.
- Cleaned block deck and measured liner heights, found # 5 liner out of spec, also found fretting and cracking on all counterbore ledges.
- Cut all counterbore ledges to 0.020 thou, cracks still still present at no.5, cut no.5 to 0.032 thou and cracks evident still, engine block beyond reuse guidelines .
- Removed engine out of chassis, stripped engine to bare block, washed parts, reassemble engine using new block and other associated parts, replaced cylinder head and other associated parts.
- Complete engine rebuild as per qsol procedure, painted engine and refit engine back into chassis.
- Steam cleaned engine, dyno test and road tested vehicle -

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PAGE 2

Customer SRI GURU GOBIND SINGH TRANSPORT (

Description	Operation	Unit price	Qty	Extension
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all ok.  
- Released vehicle back in service.  
- Above repairs were carried out under Cummins warranty coverage.

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Description	Operation	Unit price	Qty	Extension
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Labour		Unj		
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## Material

4376339	KIT, UPPER ENGINE GASKET
6511105RX	RECON, CYLINDER HEAD
3391271	LUBRIPLATE 105 GREASE 100
3164067	SEALANT SILICONE ADHESIVE
4965731	O-RING
4374074	SCREW, TWELVE POINT CAP
6391205	KIT, CYLINDER BLOCK
5633630	KIT, MAIN BEARING
2866337	GASKET AFM DEVICE
100328	SEAL O RING
185848	GASKET AIR COMPRESSOR
3104119	GASKET COVER PLATE
4988280	GASKET HYDRAULIC PUMP
LF14000NN	OIL FILTER COMBO SPINON
FF5776	FUEL FILTER SPINON
1324	PREMIUM BLUE 8600 BULK OI
2881766	SET LOWER ENGINE GASKET
5693720	KIT, SERVICE LINER REPAIR
4318947	THERMOSTAT
2882087	SET, ROD BEARING (STD)
5658175	SEAL, RECTANGULAR RING
4954442	SEAL O RING

Conditions of Sale

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## WORKSHOP TAX INVOICE

**COPY**

INVOICE NUMBER	1653693
INVOICE DATE	27/06/25
PAGE	1

**Invoice To**  
Account Number 322SERV  
CASH SALES SERVICE - LAVERTON  
LAVERTON  
SERVICE CASH SALES

**Customer**  
SRI GURU GOBIND SINGH TRANSPORT (SGG)

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80421040	Equip Make:	KENWORTH
FleetNo:		Reg No:	XW16EJ	Cust Ord NO:	
Date In Service:	11/10/22	KLMS:	778236	HRS:	110691
Repair Date:	27/06/25	Chassis NO:	480852	Currency:	AUD
C.O.No.		Work ordNo.	2968237	Facility	322

**Complaint:**

Retail Items Not Covered By Warranty  
Camshaft Failure

**Cause:**

- Retail items replaced not covered under warranty.
- Camshaft failure at no.5 intake lobe causing progressive damage.

**Correction:**

Coverage: Retail ( Cash Sale - SGGS )

Speedo (kms): 786695  
ECM Engine Distance (kms): 17404  
ECM Fuel Burn (ltrs): 9390  
ECM Engine Run Time (hrs): 243

**Correction:**

- Truck presented with complaint of camshaft issues
- Moved truck into workshop, carried out JSA & ecm download.
- Removed valve cover
- Found camshaft lobe damaged on number 5 intake
- Removed rocker shafts to inspect, found pin out on number 5 intake rocker lever.
- Removed oil filter to cut open and inspect for metal, found metal in filter, fitted new oil filter.
- Carried out replacement of camshaft, rocker lever, oil cooler, oil thermostat, oil cooler and other associated components under Cummins warranty coverage.
- This invoice reflects retail items replaced which are not covered under warranty.
- R & R Both Belts.
- R & R Oem Radiator mounts.
- R & R Oem Boost hose.

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Invoice To

Account Number 322SERV

Customer SRI GURU GOBIND SINGH TRANSPORT (

Description	Operation	Unit price	Qty	Extension
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\*\*\*Banking Details\*\*\*

Cummins South Pacific Pty Ltd  
Australia & New Zealand Banking Group Limited (ANZ)  
Level 4, 100 Queen Street, Melbourne VIC 3000  
Account No: 836551902 BSB:013 479  
Swift Code: ANZBAU3M

Include Account & Invoice Numbers in Payment Reference

Description	Operation	Unit price	Qty	Extension
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**Material**

6PK1590	DAYCO BLUE LABEL BELT	63.98	1	63.98
12PK2290	BELT V RIBBED DAYCO POLY	116.68	1	116.68
<b>MATERIAL TOTAL</b>				180.66

**Subcontract**

5570400	Kenworth - rad mounts & b	276.50	1	276.50
<b>SUBCONTRACT TOTAL</b>				276.50

**SUB-TOTAL** 457.16

**G.S.T** 45.72  
**INVOICE TOTAL** 502.88