



# Cummins South Pacific Pty. Ltd.

ABN NO. 42006332949

Grafton  
18 - 20 Induna Street  
South Grafton NSW 2460  
Ph: 02 6641 1000  
Fax: 02 6641 1099

**COPY**

## WORKSHOP TAX INVOICE

**INVOICE NUMBER** 1873386  
**INVOICE DATE** 03/02/26  
**PAGE** 1

**Invoice To**  
Account Number 211SERV  
CASH SALES SERVICE - GRAFTON  
GRAFTON  
SERVICE CASH SALES

**Customer**  
SRI GURU GOBIND SINGH TRANSPORT PTY  
4 MELLOR ST

AUGUSTINE HEIGHTS QLD 4300

<b>Engine Model:</b>	<b>SIGNATURE/ISX/QSX</b>	<b>Eng No:</b>	80420639	<b>Equip Make:</b>	KENWORTH
<b>FleetNo:</b>		<b>Reg No:</b>	XW18EJ	<b>Cust Ord NO:</b>	
<b>Date in Service:</b>	22/11/22	<b>KLMS:</b>	919507	<b>HRS:</b>	6958
<b>Repair Date:</b>	28/01/26	<b>Chassis NO:</b>	480854	<b>Currency:</b>	AUD
<b>C.O.No.</b>	6824206	<b>Work ordNo.</b>	3008802	<b>Facility</b>	211

**Complaint:**

Clutch / OEM

**Cause:**

Clutch, Install kit

**Correction:**

Replace clutch and install kit at time of warranty repair.  
Machine flywheel.

All other repair covered by cummins warranty.

Cummins South Pacific Pty Ltd - Bank Account  
ANZ BSB 013 479 Account # 836551902

Description	Operation	Unit price	Qty	Extension
<b>Subcontract</b>				
5604491	Clutch/ input kit	5569.71	1	5569.71
5603941	machine flywheel	125.00	1	125.00
<b>SUBCONTRACT TOTAL</b>				5694.71

**SUB-TOTAL** 5694.71

**G.S.T** 569.47

**INVOICE TOTAL** 6264.18

All goods and services provided in line with Cummins Terms and Conditions of Sale  
**Payment Terms Cash/Cleared Funds**



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## WORKSHOP TAX INVOICE

**INVOICE NUMBER** 1868705  
**INVOICE DATE** 29/01/26  
**PAGE** 1

**Invoice To**  
Account Number Z000049  
WARRANTY LOCAL (AUST)  
WARRANTY (AUST)

**Customer**  
SRI GURU GOBIND SINGH TRANSPORT PTY  
4 MELLOR ST

AUGUSTINE HEIGHTS QLD 4300

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80420639	Equip Make:	KENWORTH
FleetNo:		Reg No:	XW18EJ	Cust Ord NO:	
Date in Service:	22/11/22	KLMS:	919507	HRS:	6958
Repair Date:	14/01/26	Chassis NO:	480854	Currency:	AUD
C.O.No.		Work ordNo.	3006354	Facility	211

### Complaint:

Low liner repair

FB 505074 / 12843 h.

### Cause:

Combustion seal failure from low liner  
Machine to 32 thou cracks in lower ledge

Freetting marks in cylinder head combustion surface from  
liner movment

### Correction:

ES238 br211  
ECM Klms: 918463  
ECM Engine RUN time Hours: 12843  
ECM Fuel Burn:505 074 / 12843 h.

DIS 22-11-22.

DOF 14-01-26.

919,507 km.

CSS 01679823.

Joshua Rose

Complaint - PUSHING WATER.

Performed combustion leak test &  
fluid changed state to yellow.  
Removed oil filler cap & found coolant  
contamination of oil system.  
Begin tear down, removed all components,  
found cyl 5 blown head gasket.  
Measured liner protrusion -  
Lowerst liner 0.006 / Higest 0.009.  
Max difference between lowest & highest liners 0.003.  
Max difference between adjacent liners 0.003.  
Drained oil, removed pistons & liners,  
found cracks in cyl 5.  
Performed counter bore cut to 20thou,  
crack still evident, cut to 32thou,



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Customer SRI GURU GOBIND SINGH TRANSPORT P

Description	Operation	Unit price	Qty	Extension
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cracks still present.  
Remove all components to remove engine.  
Removed and stripped engine.  
Fitted new block to engine stand, fitted and  
plasti-gauged crank, within spec.  
Clean & inspect parts for reuse.  
Pressure tested oil cooler before  
fitting to engine, all ok.  
Measured cyl head combustion seal surface due to seeing ex-  
cessive fretting when cleaning.  
Measured combustion seal surface with dial indicator & found  
cyl 5 to have 2 thou of fretting in  
multiple places on combustion seal.  
Cyl head to be replaced as per TSB200018.  
Thermostat excessive scoring on the body.  
Rebuild new block with parts listed.  
Perform engine base timing & tune up.  
Fit engine to truck.  
Fill with 60L of new coolant due to excessive coolant loss.  
Pressure prime engine oil system.  
Start and run engine.  
Send for test run, all ok.  
Return to service.

6391205 CYLINDER BLOCK  
6511105RX HEAD  
5633630 MAIN BEARING  
6x 2882087 ROD BEARING  
4318947 THERMOSTAT  
2881766 LOWER GASKET KIT  
5693720 SERVICE LINER KIT  
3688113 PLUG  
4965731 O-RING  
5647446 O RING  
185848 GASKET AIR COMP  
3963991 WASHER SEALING  
3901846 DOWEL PIN  
3104119 GASKET COVER PLATE  
3084879 SEAL THERMOSTAT  
3075658 SEAL O RING  
4059172 SEAL O RING  
4903514 SEAL, O RING



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**Customer** SRI GURU GOBIND SINGH TRANSPORT P

Description	Operation	Unit price	Qty	Extension
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4988280 GASKET HYDRAULIC PUMP

LUBRIPLATE  
FUEL FILTER  
OIL FILTER  
PAINT  
Oil 50L  
Coolant 60L

Invoice No: 00073963 - 1000.00.  
Tow truck from Ballina aud 1000.00.  
Kenworth 610  
STARTS AND DRIVE PUSHING WATER.

17418 EXP 21-NOV-2027 - 120 k

Description	Operation	Unit price	Qty	Extension
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Labour

3

**L1**

### Material

2882087	SET, ROD BEARING (STD)
4318947	THERMOSTAT
3391271	LUBRIPLATE 105 GREASE 100
3823258	PAD CLEANING SCOTCHBRITE
2881766	SET LOWER ENGINE GASKET
FF5776	FUEL FILTER SPINON
LF14000NN	OIL FILTER COMBO SPINON
4965731	O-RING
5647446	SEAL, O'RING
185848	GASKET AIR COMPRESSOR
3963991	WASHER SEALING
3901846	DOWEL PIN
3104119	GASKET COVER PLATE
3084879	SEAL THERMOSTAT
3688113	PLUG, GEAR COVER



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Description	Operation	Unit price	Qty	Extension
3075658	SEAL O RING			
4059172	SEAL O RING			
4903514	SEAL, O RING			
4988280	GASKET HYDRAULIC PUMP			
CSP05407	CONTACT CLEANER-FLAMMABL			
CSP3163075	PAINT, SIGNAL RED 300G AI			
1324.01	PREMIUM BLUE 8600 OIL (W/			
6391205	KIT, CYLINDER BLOCK			
5693720	KIT, SERVICE LINER REPAIR			
6511105RX	RECON, CYLINDER HEAD			
5633630	KIT, MAIN BEARING			
PGXLVITAL-20L	PGXL VITAL ADVANCED COOLA			

### Subcontract

5603277 tow truck from Ballina