



Cummins South Pacific Pty. Ltd.

ABN NO. 42006332949

Grafton
18 - 20 Induna Street
South Grafton NSW 2460
Ph: 02 6641 1000
Fax: 02 6641 1099

WORKSHOP TAX INVOICE

COPY

INVOICE NUMBER

1873386

INVOICE DATE

03/02/26

PAGE

1

Invoice To

Account Number 211SERV
CASH SALES SERVICE - GRAFTON
GRAFTON
SERVICE CASH SALES

Customer

SRI GURU GOBIND SINGH TRANSPORT PTY
4 MELLOR ST

AUGUSTINE HEIGHTS QLD 4300

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80420639	Equip Make:	KENWORTH
FleetNo:		Reg No:	XW18EJ	Cust Ord NO:	
Date in Service:	22/11/22	KLMS:	919507	HRS:	6958
Repair Date:	28/01/26	Chassis NO:	480854	Currency:	AUD
C.O.No.	6824206	Work ordNo.	3008802	Facility	211

Complaint:

Clutch / OEM

Cause:

Clutch, Install kit

Correction:

Replace clutch and install kit at time of warranty repair.

Machine flywheel.

All other repair covered by cummins warranty.

Cummins South Pacific Pty Ltd _ Bank Account
ANZ BSB 013 479 Account # 836551902

Description	Operation	Unit price	Qty	Extension
Subcontract				
5604491	Clutch/ input kit	5569.71	1	5569.71
5603941	machine flywheel	125.00	1	125.00
SUBCONTRACT TOTAL				5694.71
SUB-TOTAL				5694.71
G.S.T				569.47
INVOICE TOTAL				6264.18



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1

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Account Number Z000049
WARRANTY LOCAL (AUST)
WARRANTY (AUST)

Customer

SRI GURU GOBIND SINGH TRANSPORT PTY
4 MELLOR ST

AUGUSTINE HEIGHTS QLD 4300

Engine Model:	SIGNATURE/ISX/QSX	Eng No:	80420639	Equip Make:	KENWORTH
FleetNo:		Reg No:	XW18EJ	Cust Ord NO:	
Date in Service:	22/11/22	KLMS:	919507	HRS:	6958
Repair Date:	14/01/26	Chassis NO:	480854	Currency:	AUD
C.O.No.		Work ordNo.	3006354	Facility	211

Complaint:

Low liner repair

FB 505074 / 12843 h.

Cause:

Combustion seal failure from low liner
Machine to 32 thou cracks in lower ledge

Fretting marks in cylinder head combustion surface from
liner movement

Correction:

ES238 br211
ECM Klms: 918463
ECM Engine RUN time Hours: 12843
ECM Fuel Burn: 505 074 / 12843 h.

DIS 22-11-22.
DOF 14-01-26.
919,507 km.

CSS 01679823.
Joshua Rose

Complaint - PUSHING WATER.

Performed combustion leak test &
fluid changed state to yellow.
Removed oil filler cap & found coolant
contamination of oil system.
Begin tear down, removed all components,
found cyl 5 blown head gasket.
Measured liner protrusion -
Lowerst liner 0.006 / Higest 0.009.
Max differerence between lowest & higest liners 0.003.
Max differerence between adjacent liners 0.003.
Drained oil, removed pistons & liners,
found cracks in cyl 5.
Performed counter bore cut to 20thou,
crack still evident, cut to 32thou,

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2

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Description	Operation	Unit price	Qty	Extension
	cracks still present.			
	Remove all components to remove engine.			
	Removed and stripped engine.			
	Fitted new block to engine stand, fitted and			
	plasti-gauged crank, within spec.			
	Clean & inspect parts for reuse.			
	Pressure tested oil cooler before			
	fitting to engine, all ok.			
	Measured cyl head combustion seal surface due to seeing excessive fretting when cleaning.			
	Measured combustion seal surface with dial indicator & found cyl 5 to have 2 thou of fretting in			
	multiple places on combustion seal.			
	Cyl head to be replaced as per TSB200018.			
	Thermostat excessive scoring on the body.			
	Rebuild new block with parts listed.			
	Perform engine base timing & tune up.			
	Fit engine to truck.			
	Fill with 60L of new coolant due to excessive coolant loss.			
	Pressure prime engine oil system.			
	Start and run engine.			
	Send for test run, all ok.			
	Return to service.			
6391205	CYLINDER BLOCK			
6511105RX	HEAD			
5633630	MAIN BEARING			
6x 2882087	ROD BEARING			
4318947	THERMOSTAT			
2881766	LOWER GASKET KIT			
5693720	SERVICE LINER KIT			
3688113	PLUG			
4965731	O-RING			
5647446	O RING			
185848	GASKET AIR COMP			
3963991	WASHER SEALING			
3901846	DOWEL PIN			
3104119	GASKET COVER PLATE			
3084879	SEAL THERMOSTAT			
3075658	SEAL O RING			
4059172	SEAL O RING			
4903514	SEAL, O RING			

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PAGE 3

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Description	Operation	Unit price	Qty	Extension
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4988280 GASKET HYDRAULIC PUMP

LUBRIPLATE
FUEL FILTER
OIL FILTER
PAINT
Oil 50L
Coolant 60L

Invoice No: 00073963 - 1000.00.
Tow truck from Ballina aud 1000.00.
Kenworth 610
STARTS AND DRIVE PUSHING WATER.

17418 EXP 21-NOV-2027 - 120 k

Description	Operation	Unit price	Qty	Extension
Labour			3	

17

Material

2882087	SET, ROD BEARING (STD)
4318947	THERMOSTAT
3391271	LUBRIPLATE 105 GREASE 100
3823258	PAD CLEANING SCOTCHBRITE
2881766	SET LOWER ENGINE GASKET
FF5776	FUEL FILTER SPINON
LF14000NN	OIL FILTER COMBO SPINON
4965731	O-RING
5647446	SEAL, O'RING
185848	GASKET AIR COMPRESSOR
3963991	WASHER SEALING
3901846	DOWEL PIN
3104119	GASKET COVER PLATE
3084879	SEAL THERMOSTAT
3688113	PLUG, GEAR COVER

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Description	Operation	Unit price	Qty	Extension
3075658	SEAL O RING			
4059172	SEAL O RING			
4903514	SEAL, O RING			
4988280	GASKET HYDRAULIC PUMP			
CSP05407	CONTACT CLEANER-FLAMMABL			
CSP3163075	PAINT, SIGNAL RED 300G AI			
1324.01	PREMIUM BLUE 8600 OIL (W,			
6391205	KIT, CYLINDER BLOCK			
5693720	KIT, SERVICE LINER REPAIR			
6511105RX	RECON, CYLINDER HEAD			
5633630	KIT, MAIN BEARING			
PGXLVITAL-20L	PGXL VITAL ADVANCED COOLA			

Subcontract

5603277 tow truck from Ballina
