

C11-10

HEIL TRAILER INTERNATIONAL, CO

ATHENS, TN RHOME, TX

DOT Certificate of Compliance

This is to certify that the below referened cargo tank motor vehicle (C.T.M.V.) was designed, constructed and tested in compliance with

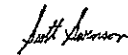
Specification DOT 407 Design No. 328510

Deficiencies NONE

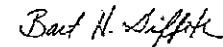
VIN 5HTDL4836E5L27040 attest Heil Trailer International, Co

MFG. DOT Registration No. CT-12712

Plant Manger



Design Certifying
Engineer



Registered
Inspector



Issued

October 29, 2013

HEIL TRAILER INTERNATIONAL, CO.

LIMITED SILVER WARRANTY

This is to certify that the below referenced cargo tank motor vehicle (C.T.M.V.) is warranted by Heil Trailer International, Co per the Limited Silver Warranty Statement and subject to the limitations set forth by Heil Trailer International, Co in Sub Part A document as defined in the Heil Trailer International, Co Limited Warranty Sub Part B-Definitions document.

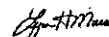
Purchased Date: October 28 2013

VIN: 5HTDL4836E5L27040 attest Heil Trailer International, Co.

Chief Financial
Officer



Customer Service
Director



S.O.# 328510

CERTIFICATE OF ORIGIN FOR A VEHICLE

DATE

10/28/13

VEHICLE IDENTIFICATION NO.

5HTDL4836E5L27040

BODY TYPE

12200 GALLON ALUMINUM DBL CONICAL DOT 407 CRUDE OIL TANK

HPI(SAE)

G.V.W.R.

YEAR

2014

MAKE

HEIL

SHIPPING WEIGHT

15,520

NO. CYLS

SERIES OR MODEL

90,000

I, the undersigned authorized representative of the company, firm or corporation named below, hereby certify that the new vehicle described above is the property of the said company, firm or corporation and is transferred on the above date and under the invoice number indicated to the following distributor or dealer.

NAME OF DISTRIBUTOR, DEALER, ETC, END USER:

RBS BULK SYSTEMS, INC

9910 48 STREET S.W.

CALGARY, ALBERTA T2C 2R2

It is further certified that this was the first transfer of such new vehicle in ordinary trade and commerce.

HEIL TRAILER INTERNATIONAL, CO.

BY:

(SIGNATURE OF AUTHORIZED REPRESENTATIVE)

(AGENT)

ATHENS, TN 37303

CITY - STATE

328510-001

HE 0047904

G&D Tank Testing and Repair
 Box 247 Rocky Rapids, AB
 1-780-898-0962
 TC Canada Reg. # TC-25-1247



HIGHWAY TANK INTERNAL "I" INSPECTION REPORT

Account#	20	NEXT REQUIRED INSPECTION	Apr. 2030
OWNER	RBS Bulk Systems Inc.	UNIT#	8169
ADDRESS	Fort Saskatchewan, AB	MFG'S SERIAL#	5HTDL4836E5L27040
DATE	Apr. 4, 2025	DATE OF MFG	Oct. 2013
TELEPHONE	780-998-1833	TANK SPECIFICATION	DOT-407 AL
TANK MFG	Heil Trailer International	COMPART/CAPACITY	12200 USG
Tank Assembler	Heil Trailer International	TCRN/MDIN	N/A

Areas of Inspection	Pass			Description of Defect	Repaired	
	Yes	No	N/A		Yes	No
Corrosion	☒	☐	☐	N/A	☐	☐
Dents and Cracks	☒	☐	☐	N/A	☐	☐
Welds	☒	☐	☐	N/A	☐	☐
Gaskets	☒	☐	☐	N/A	☐	☐
Flange Retainers	☒	☐	☐	N/A	☐	☐
Baffles	☒	☐	☐	N/A	☐	☐
Bulkheads	☐	☐	☒	N/A	☐	☐
Insulated	☐	☐	☒	N/A	☐	☐
Lining	☐	☐	☒	N/A	☐	☐
Internal Piping	☒	☐	☐	N/A	☐	☐

Comments: No defects found.

Special Service of Tank: Standard Service
 Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

G&D Tank Testing and Repair

Box 247 Rocky Rapids, AB

1-780-898-0962

TC Canada Reg. # TC-25-1247



HIGHWAY TANK HYDROSTATIC "P" INSPECTION REPORT

Account#	20	NEXT REQUIRED INSPECTION	Apr. 2030
OWNER	RBS Bulk Systems Inc.	UNIT#	8169
ADDRESS	Fort Saskatchewan, AB	MFG'S SERIAL#	5HTDL4836E5L27040
DATE	Apr. 4, 2025	DATE OF MFG	Oct. 2013
TELEPHONE	780-998-1833	TANK SPECIFICATION	DOT-407 AL
TANK MFG	Heil Trailer International	COMPART/CAPACITY	12200 USG
# OF COMPARTMENTS	1	DIGITAL MONOMETER SERIAL#	N/A
MEDIUM	Water.	GAUGE SERIAL #	SWD001/SWD002
TANK ASSEMBLER	Heil Trailer International	TCRN/MDIN	N/A

HYDRO TEST PRESSURE AS PER TABLE 7.3: 45 P.S.I

All surfaces must be inspected under test pressure and domes completely filled with test medium. Please ensure that adjacent compartments are empty.

Procedure Check List	Yes	No	N/A	Comments
Fittings: Hose & Piping	☒	☐	☐	N/A
All Closures in Place	☒	☐	☐	N/A
Relief devices Inoperative	☒	☐	☐	N/A
Valves Closed	☒	☐	☐	N/A
Heat/Refrigerant lines at Atmospheric Pressure	☒	☐	☐	N/A
Pressure regulator adjusted & tested	☒	☐	☐	N/A
Test Pressure stable for minimum 10 minutes:	☒	☐	☐	N/A
Compartment 1	☒	☐	☐	N/A
Compartment 2	☐	☐	☒	N/A
Compartment 3	☐	☐	☒	N/A
Relief devices Inoperative	☒	☐	☐	N/A
Tank returned to Service	☒	☐	☐	N/A

Comments: No Defects Found

Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

G&D Tank Testing and Repair

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HIGHWAY TANK THICKNESS "T" TEST REPORT

Account#	20	NEXT REQUIRED INSPECTION	Apr. 2030
OWNER	RBS Bulk Systems Inc.	UNIT#	8169
ADDRESS	Fort Saskatchewan, AB	MFG'S SERIAL#	5HTDL4836E5L27040
DATE	Apr. 4, 2025	DATE OF MFG	Oct. 2013
TELEPHONE	780-998-1833	TANK SPECIFICATION	DOT-407 AL
TANK MFG	Hell Trailer International	COMPART/CAPACITY	12200 USG
Head Material Thickness:	9.52	HEAD MINIMAL:	8.33 MM
Shell Material Thickness:	6.35	SHELL MINIMAL:	5.89 MM
Tank Assembler	Hell Trailer International	TCRN/MDIN	N/A
Testing Device Serial #	TT02 ZX06		
Testing Device thickness respond:	4.00 MM		
Calibrated Date / Expiry Date:	Self Calibrated Apr. 4, 2025 / Step Block		

Areas of Inspection	Minimum	Pass		
	Reading (inches)	Yes	No	N/A
Shell	☒ 6.20 MM	☒	☐	☐
Head	☒ 8.50 MM	☒	☐	☐
Piping	☐	☐	☐	☒
Underside of the tank	☒ 6.18 MM	☒	☐	☐
Corroded Areas	☐	☐	☐	☒
Around Upper Coupler	☒ 6.22 MM	☒	☐	☐
Nominal Liquid Level Lines	☐	☐	☐	☒
Shell Reinforcements / Repads	☐	☐	☐	☒

Comments: No Defects Found

Defects Observed:

Repair Performed:

Special Service of Tank: Standard Service

Disposition Statement: Return to Service

Inspector: Shawn Lauer

Signature:

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HIGHWAY TANK UPPER COUPLER "UC" INSPECTION REPORT

Account#	20	NEXT REQUIRED INSPECTION	Apr. 2030
OWNER	RBS Bulk Systems Inc.	UNIT#	8169
ADDRESS	Fort Saskatchewan, AB	MFG'S SERIAL#	5HTDL4836E5L27040
DATE	Apr. 4, 2025	DATE OF MFG	Oct. 2013
TELEPHONE	780-998-1833	TANK SPECIFICATION	DOT-407 AL
TANK MFG	Heil Trailer International	COMPART/CAPACITY	12200 USG
TANK ASSEMBLER	Heil Trailer International	TCRN/MDIN	N/A

Remove Upper Coupler from Tank prior to Inspection

Inspection Criteria	Comments	Pass		
		Yes	No	N/A
Corroded areas	☒	☒	☐	☐
Abraded areas	☒	☒	☐	☐
Cracks	☒	☒	☐	☐
Dents	☒	☒	☐	☐
Distortions	☒	☒	☐	☐
Defects in welds	☒	☒	☐	☐
Other unsafe conditions	☒	☒	☐	☐

Comments: Upper Coupler removed and installed with new hardware by TTHD prior to G&D Inspection

Repair Performed: Upper Coupler Installed With New Hardware

Defects Observed:

Special Service of Tank: Standard Service

Disposition Statement: Returned to Service

Inspector: Shawn Lauer

Signature: