



# Kaymor Machining & Welding Ltd.

9703-72 Avenue  
 Clairmont, Alberta T8X 5B3  
 Phone: (780) 538-2623  
 Fax: (780) 538-2650

# Invoice

Invoice No: 437837  
 Date: 10/21/2021

**Sold to:**

Mur-Cal Services Ltd.  
 PO Box 1308  
 Grande Prairie, AB T8V 4Z1

**Ship to:**

Mur-Cal Oilfield Clearing Ltd.  
 11813 89B St  
 Grande Prairie, AB T8X 1M1



P.O. No.	Contact	Unit #	Rig #	AFE#	LSD	Kaymor Ticket #
	Mike					

Item	Quantity	Description	Price Each	Amount
Portable Welding	10	Supply portable welder Sept 16th -Build up (2) worn areas on Lamtrac 03 where it connects. -Tiger cat <u>417</u> , weld flat bars inside mulcher head. Repair cracks and add flat bar to cover on back -Trailer <u>1714</u> , weld out bushing. Weld in bolts across bushing to help hammer out bushings. -Trailer <u>1513</u> Lt, replace (3) 6" hinges on door protector plate.	115.00	1,150.00
Portable Welding	10	Supply portable welder Sept 17th -Trailer <u>1513</u> Lt. Replace (3) hinges with pipe hinges with bolt threw it for easy removal of door. Take out (2) bolts from bunks and shorten door slides. Replace (2) 4" hinges on front guard for air lines. -Tiger cat <u>417</u> . Grind area to weld on angle wear plates on mulcher head. Pre heat and post heat, cut angle to length.	115.00	1,150.00
Portable Welding	10	Supply portable welder Sept 18th - -Trailer <u>1520</u> Lt. Remove broken bolt from hub. -D6 <u>#709</u> - Gouge off link pin, grind area and weld on new one. -Hoe <u>#824</u> - Weld Murcal logos on bucket, Weld (3) 3/4" cold rolled pieces across the front window guard. -Buncher <u>#224</u> - Weld ice lugs onto tracks. -Hoe <u>#821</u> - Weld '300' onto bucket.	115.00	1,150.00
Portable Welding	10	Supply portable welder Sept 20th - Trailer <u>1514</u> Lt. Repair multiple cracks. Replace (6) pipe hinges on guard doors. Straighten (1) guard door.	115.00	1,150.00

Thank you for your business!

Terms: CASH      Due: 10/21/2021  
 GST/HST No.      889867925

<b>Subtotal</b>
<b>GST</b>
<b>Total</b>



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Item	Quantity	Description	Price Each	Amount
Portable Welding	10	Supply welder Sept 21st - Trailer <u>1514 Lt.</u> Replace (2) pipe hinges on front door guard. Straighten door.	115.00	1,150.00
Portable Welding	20	-Trailer <u>1104 L</u> : Modify and relocate broken rear light boxes on back of trailer so they are on the sides. -Mulcher <u>417</u> : Weld on angles in head for hose guides. Make nut for guard to bolt to. Weld on hydraulic fittings.	115.00	2,300.00
Portable Welding	20	Supply welder Sept 22nd - Mulcher <u>417</u> - Weld on nut for guard to bolt to. Weld (6) spacers on the guard. Plug weld (4) holes. -Trailer <u>1514Lt</u> - Weld S cam to bracket. Repair cracks.	115.00	2,300.00
Portable Welding	10	-Hoe <u>824</u> - Cut and fab door guards on catwalks. Supply welder Sept 23rd - Hoe <u>824</u> - Fabricate mounts, install hinges and spring latches, install guard door on side.	115.00	1,150.00
Portable Welding	10	Supply welder Sept 24th - Trailer <u>1506 Lt.</u> Gouge off spider gear from axle. Gouge off cam and brake pod brackets. Taek on new spider gear and s cam tube. -Truck <u>534</u> - Plug weld hole	115.00	1,150.00
Portable Welding	10	-Trailer <u>1515 Lt</u> - Replace (3) 4" weld on hinges. Replace (3) pipe hinges. Repair cracks. Supply welder Sept 25th - Trailer <u>1515 Lt</u> - Gouge and repair cracks. Add 3" to valve guard box. Waratah <u>436</u> - Gouge and repair cracks. -Tiger cat <u>417</u> - Fabricate bolt on plates to plug holes on mulcher head to stop debris from getting in.	115.00	1,150.00

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Item	Quantity	Description	Price Each	Amount
Portable Welding	10	Supply welder Sept 27th - Trailer <u>1506 Lt</u> - Weld on new spyder gear and s cam bracket. -Trailer <u>1515</u> - Cut off (2) s cam brackets and (2) brake pod brackets. Remove bushings from spyders and put in new ones. Straighten s cam brackets. Weld new s cam and brake pod brackets back on 1 1/2" from original location. Put s cams in to make sure they line up. -Truck <u>534</u> - Cut out hole in aluminum plate so king pin doent hit it when hooking up.	115.00	1,150.00
Portable Welding	10	Supply welder Sept 28th - Trailer <u>1506 LT</u> . Weld on new abs sensor bracket. -Mulcher <u>416</u> - Cut, bend and weld on flat bar. Grind edges of covers so they dont get ripped off. Shop - Fabricate wrench out of 1 x 6 flat bar. -Weld new teeth onto rake. ( no number)	115.00	1,150.00
Portable Welding	10	Supply welder Sept 30th - Tiger cat <u>417</u> - Weld on ice lugs and cut down worn ones. -Truck <u>512</u> - Weld nuts to fifth wheel pins, weld flat bars together to make pin puller.	115.00	1,150.00
Portable Welding	10	Supply welder Oct 1st - Tiger cat <u>417</u> - Weld drum rings back on mulcher head and straighten. -Straighten door on burn bin enough so they will close -Lamtrac <u>3</u> - Cut off stripped nuts and weld on new ones. Weld fittings to angles then weld angles to frame. -Tiger cat <u>422</u> - Cut off old worn ice lugs.	115.00	1,150.00
Portable Welding	10	Supply welder Oct 2nd - Tiger cat <u>422</u> - Weld on ice lugs.	115.00	1,150.00

<b>Subtotal</b>
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Item	Quantity	Description	Price Each	Amount
Portable Welding	10	Supply welder Oct 4th - Tiger cat 417 - Remove fire supression door off and straighten leg. Straighten door frame. Replace 6" weld on hinges.	115.00	1,150.00
Portable Welding	10	-Tiger cat 420 - Setup to weld ice lugs. Supply welder Oct 5th - Tiger cat 420 - Finish welding on ice lugs.	115.00	1,150.00
Portable Welding	10	-Trailer 1500 Lt - Repair cracks. Weld on new abs sensor bracket.	115.00	1,150.00
Portable Welding	10	-Shop - Weld floor plates together. Supply welder Oct 6th - Cut and weld floor plates for shop.	115.00	1,150.00
Portable Welding	10	Supply Welder Oct 7 - Weld floor plated for Shop. Remove Hose reel from pist, fab (2) new hose.	115.00	1,150.00

Overdue invoices are subject to a 2% monthly charge on balance.

<b>Subtotal</b>	\$23,000.00
<b>GST</b>	\$1,150.00
<b>Total</b>	<b>\$24,150.00</b>

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