

Leakage Tests (05-0112)

Inspection Date : 2026-06-17

Created By: Ben Stewart

Facility

Northern Tank Inspections Ltd.
108-25535 117 Ave
Acheson,, AB, T7X 6C2

Client

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Peace River, AB, T8S-1B3
Ph. No. - 1-780-617-4031

Tank

Ser. No.	05-0112	Unit Number	03-60
TC Spec.	TC 407/412	Service Type	["Vacuum Load"]
Date of mfr.	2005-12	Cert. date	2005-12
Tank mfr.	Proxy Weld Industries		

Leakage Test

Inspection Date	2026-06-17	Inspection Expiry Date	2027-06-17
Test Medium	Air	No. of Compartments	1

Compartment #	Start (psi)	End (psi)	Hold Time (min)	Capacity
1	24	24	10	

Venting devices hold pressure as required, if removed they are bench tested and hold pressure as required
Pass

Product piping and valves hold pressure without leakage
Pass

Manways and closures inspected for leaks or deformation
Pass

Flanged connections checked for leakage
Pass

Inspect the entire area of the head, shell and welds for leaks or deformation including voids and adjacent compartments
Pass

Test pressure maintained for minimum of 5 minutes
Pass

All leaks are repaired before the tank is marked
Pass

Inspect head shell

Defects

No defects found.

Tank Disposition

Current Disposition	Passed / No Defects Found
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Approval

A handwritten signature in blue ink, appearing to be 'BS', with a large, stylized flourish extending to the right.

Inspector

Signed by Ben Stewart

A handwritten signature in blue ink, appearing to be 'BS', with a large, stylized flourish extending to the right.

Tester

Signed by Ben Stewart

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