TANK TESTING INSPECTION SHEET

A10-2

Ted Beath Welding Ltd. Box 6628, Drayton Valley, Alberta

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TCRN/CRN# **REG NO. 25-323**

Date: May 29/2025	Decal Information: 05/2025 V.	K 323					
Owner of Tank: Len Car Contracting			Phone # (780) 898-6335				
Address: Box 7020 Drayton Valley, Ab T7A	V1S3		Unit # T-92B				
Tank S/N 7196		Tank Manufacturer					
Date Mfg: 04/2007		Transport Canada S					
VIN # 1T0BL32267S000195	Certification Date: 04/	2012 MDIN 7014					
Assembler Inline Industries							
Work Required: 1) External Inspection	2) Internal Inspection	3) Lining Insp					
4) Thickness Test	5) Leakage Test	✓ 6) Pressure To	est				
1) External Inspection = V							
Conditions that indicate weakness that mi	ght render the tank unsafe for trans	portation:	VEC NO				
a) Corroded Areas - if yes a thickness tes	t required	b) Bad-Dents	YES NO				
c) Defects in Welds/Laminations		d) Defects in Valves – if y	es 🗎 📆				
e) Other defects i.e.: gaskets, packing, see	als 🔲 🗸	explain					
f) Manhole Covers - Tightening devices (h) Proper functions of: Vent Line Valves	operative -	g) Insulated Loading/unloading valves					
Emergency device		Self-closing stop valves	 				
Excess flow valve		Remote closure devices					
Comments:							
i) Bolts or nuts on any flanged connection or blank flange are in place and tight Comments:							
j) Legible tank specification plate <i>Comments:</i>		legible test markings					
k) All major appurtenances & attachment	s in good conditions	Rear Bumper Height	Good				
Cross mem		Fenders	<u> </u>				
	upper coupler	Tie down bolts					
Comments	-	e-					
l) Multi compartment tanks		Drain is open in void	□N/A □				
Evidence of leakage from void			□ <i>10/</i>				
Number of compartments							
m) Reclosing pressure relief Free from corrosion		Relief Valve Tested Free from damage	 				
rice from corresion		Relief valve replaced	- 				
Comments:							
n) Full opening rear head		Gasket free of cuts, cracks					
Gasket replaced		Gasket free of cuis, ciacks					
Comments:							
o) Hoses inspected		Test Pressure					
Hose pressure tested		1 CSt 1 1 CSSUIC					
Comments: Not required, Tested by other							
Horrequired, reside by other	J						

INSPECTOR David Carrothers

_SIGNATURE___

David Countre

DATE_May 29/25

2)	Internal Test: I						
	a) Corroded Areas c) Defects in welds/laminations e) Broken Baffles		YES	NO 	b) Bad Dents d) Cracks f) Lined	YES	NO H
	Other defects: Explain or elaborat	e on one above	?;				
	Thickness Test required	<u></u>			Lining Test required		
INSI	PECTOR		_sign	NATURE		DATE_	
3)	Coating Inspection a) Visual signs of degraded coating b) Thickness test required Comments		YES	NO 	c) Coating type:		
INSI -	PECTOR				,	DATE_	5
4)	Thickness Test = T a) Head Thickness c) Shell bottom e) Near a Baffle g) Near Nominal liquid level lines	Mfg Thickness	Acı Thick		b) Shell Side/Top d) Around discharge openings f) Near a Fifth Wheel h) On shell to shell joints	Mfg Thickness	Actual Thickness
	mum Allowable Thickness according t & 8.5 or 10% less than nominal thickne		plate or	r table	HeadShell	~	
	ments:						
						•	
INC	PECTOR		SIGN	NATURE		DATE	

5a)	Leakage Test –First Compartment – K					
٠	Original Test Any Venting devices blocked or removed Test Pressure 20 psi	YES 	NO ✓ ✓ .A.W.P.)	Re-Test Leakage MAWP	YES	NO V
	Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes	✓		Distortion		7
	Test Medium Water/Air					
neces.	nents :ie: If defects were found, how were they discover sary, draw a picture on the back of this page. It held for 5-10 mins	red, their locati	ion, nature	of severity of each defect &	how were	they repaired. If
<i>5b)</i> -	Leakage Test -Second Compartment - K					
	Original Test	YES	NO 	Re-Test	YES	NO
	Any Venting devices blocked or removed Test Pressure			Leakage		
	Product piping with all valves & accessories	(80% of M.	.A.W.P.)	MAWP	-	
	In place & operative Test pressure held for 5 minutes			Distortion		
	•		ш			
	Test Medium nents: ie. If defects were found, how were they discover					
	Leakage Test — Third Compartment — K Original Test Any Venting devices blocked or removed Test Pressure Product piping with all valves & accessories In place & operative Test pressure held for 5 minutes Test Medium ments: ie. If defects were found, how were they discovery	(80% of M.		Re-Test Leakage MAWP Distortion	YES	NO D
necess	ary, draw a picture on the back of this page.	eu, ineir iocaii	on, nature c	oj severniy oj each aeject & l	now were	ney repairea. If
5d)	Leakage Test - Fourth Compartment - K	YES	NO		VFS	NO
	Original Test			Re-Test		' <u>□</u>
	Any Venting devices blocked or removed Test Pressure	 (80% of M.	AWP)	Leakage MAWP	Ш	
	Product piping with all valves & accessories	_ (8070 01 1111				
	In place & operative Test pressure held for 5 minutes	片	H	Distortion	Ш	Ш
	Test Medium	!!				
Comn	nents: ie. If defects were found, how were they discover ary, draw a picture on the back of this page.	ed, their locati	on, nature o	of severity of each defect & i	how were I	they repaired. If
			Æ	• •		
INSPI	ECTOR David Carrothers	GNATURE	(کہ	and Countie	DAT	E May 29/25

oa)	Pressure Les	t –First Compariment =		ee No		VEC	NO
	Original Test		T X	ES NO	Re-Test	YES	NO
	Pressure Relief	device Tested	ļ -		Pressure relief devi	ce replaced	
	Leakage			<u> </u>	Distortion		
	Test Head held i						
	Test Medium				Test Pressure		
	Comments: ie l	f defects were found, how were	thev discovered	d. their locatio	n. nature of severity of	f each defect & how	were they repaired.
f nec		ture on the back of this page.		.,	,, , , , , , , , , , , , , , , , , , ,	, capri adject iz 110%	no. e mey vepan ea.
						1-	
6b)	Pressure Tes	t - Second Compartment	= P				
				ES NO		YES	NO
	Original Test				Re-Test	□ ¹	
	Pressure relief d	evice Tested			Pressure relief devi	ce replaced	\Box
	Leakage Test Head held i	fan 10 minutas	<u> </u>	⊣ ⊢	Distortion		Ш
	Test Medium		L	4 4	Test Pressure		
	1 est meutum				restriessure		
Comn	nents: ie. If defect	s were found, how were they d	iscovered, their	location, natu	re of severity of each a	lefect & how were t	hey repaired. If
necess	ary, draw a pictu	re on the back of this page.					
6c)	Pressure Tes	t – Third Compartment :	- P				
				ES NO		YES	NO
	Original Test				Re-Test		
	Pressure relief d	levice Tested			Pressure relief devi	ce replaced	
	Leakage Test Head held t	for 10 minutes		-	Distortion		
	Test Medium		L	_	Test Pressure		
	Z est Meutum			 _	1 031 1 1033410		
		s were found, how were they d	iscovered, their	location, natu	re of severity of each a	lefect & how were t	hey repaired. If
neces.	sary, draw a pictu	re on the back of this page.					
6d)	Pressure Tes	t – Fourth Compartmen	t = P		and the same of th		
	17000470 100	. xomm comparamen		ES NÓ		YES	NO
	Original Test				Re-Test		
	Pressure relief d	levice Tested			Pressure relief devi	ce replaced	
	Leakage Test Head held:	for 10 minutes		$\exists \Box$	Distortion	L	
	Test Medium		L	_	Test Pressure		
	1 coi meutum				rest i ressure		
		ts were found, how were they d	iscovered, their	Location, natur	re of severity of each d	lefect & how were to	hey repaired. If
neces	sary, draw a pictu	re on the back of this page.				·	•
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INSP	ECTOR		SIG	NATURE			_DATE <u>'</u>
	No L	Defects or Damages					_
NEX	KT TEST:	EXTERNAL 05/2026	1yr	INTER	RNAL <u>05/2027</u>	5yrs_	
					1		
		LEAKAGE 05/2026	1yr	,HYDR	o 05/2027	<u> 5угѕ</u>	
		THE WEED 05/2026	2yrs	LININ	ις N/Δ		3
		THICKNESS 05/2026	2915	LININ	U		
	REMOVED FR	OM SERVICE RETU	RNED TO SER	VICE 🗸	Sour Service	Acid Service	
		Щ -		ب ا	ш	- 🎞	
NOT	ES:						