



# Test and Inspection Report in Accordance with CSA B620

Facility Name:	Total Inspection Services Inc.	Work Order Number:	5045
Address:	7018 Stanley Drive PO Box 974 Dawson Creek BC V1G 4H9	Date:	JUNE 20 2024
Telephone:	250-784-7966	Transport Canada	
Tank Owner:	OCULUS TRANSPORT LTD	Facility Registration #:	25-0847
Address:	650-444-5 AVE	331 Construction:	N/A
Telephone:	250-785-0120	Tank TCRN/MDIN:	13000
	CALGARY ALBERTA T2P-2T8	Unit #:	F16-10

Tank Serial #:	CF41025	Tank Spec:	TC 407
Manufacturer:	LAZER	Mfr. Date:	11/2013
Special Service:	N/A	Lined:	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
MAWP or Design Pressure:	172 KPA	Insulated:	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
Min Shell thickness:	3.28 MM	Min Head Thickness:	4.03 MM

Cert. Date: 11/2013

Assembler: LAZER

Gauge Calibration Checked: Yes ☒ No ☐ Gauge #: 22/23

Capacity: ☐ Total US gals ☒ Total Litres ☐ Total Imp gals

Compartments: 1. 30000 2. 3. 4.

TEST PERFORMED ☒ V – shall signify external inspection ☒ K – shall signify leakage test

## EXTERNAL VISUAL INSPECTION "V"

	Complies	Reject	N/A	Complies on Retest
Data plate, present and legible	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Shell & Heads, corrosion, abrasion, dents, overlay patches, leaks etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Structural members, outriggers, cross members, etc.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Piping and valves for leakage, damage, corrosion	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Remote closures, emergency shut off decals, thermal devices	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hoses for defects, identification and test dates	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Gaskets on full opening rear heads for damage or cuts	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Tank attachments to frame or running gear	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ladders, walkways, etc.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Fill covers, manways and closure devices	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Relief valves and vents (replace or test if tank in service where loading corrosive to relieve device)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Accident damage protection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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### LEAKAGE TEST "K"

Test Pressure: 137.6 KPA (80% of MAWP Min.) Test Medium: WATER Hold Time: 5 MINS

Item Tested				Item Tested			
	Pass	Fail	Complies on Retest		Pass	Fail	Complies on Retest
Compartment # 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 1 Piping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 2 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 3 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compartment # 4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Compartment # 4 Piping	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Defects found, location and corrective action (use additional sheets if necessary)

LEFT HAND FENDER TO SUBFRAME CRACK

Defects corrected and released  
Tank successfully retested after repair

☒ Yes ☐ No  
☒ Yes ☐ No

Tank Disposition: ☐ Returned to service as no defects or damage was discovered  
☒ Returned to service after retest  
☐ Removed from service

Tank Marking: 06 24 VK 847

Month, year and service symbol (MMYY XXXXXX 000) after all defects are corrected.

Tank markings applied

☒ Yes ☐ No

Tank Tester Name: Brennan Grant Signature:



Date: JUNE 30 2024