



Falher
Box 57, 712 Main Street SE, Falher, AB, T0H 1M0
Tel: 780.837.2267 Fax: 780.837.2085
www.horizonagturf.com

Ship to:	Used S680- Combine Berube Trade
	INTERNAL CUSTOMER INTERNAL CUSTOMER INTERNAL W/O AB T5S 2L7

Branch FALHER		*REPRINT*	
Date 03/27/25	Time 23:05:34 (B)	Page 01	
Account No. INTER01	Phone No.	Invoice No. W23082	
Ship Via		Purchase Order	
		Salesperson SGU	

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654	
	S680	1970		

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 16070 GOLD	03/03/25	03/03/25		
GOLD CERTIFIED INSPECTION - INTERNAL			15.00 HRS	
			LABOR	2700.00
10400001	16001001	SEGMENT TOTAL==>		2700.00

SEGMENT# 2 C 16053 NA	03/06/25	03/06/25		
Feeder house			1.50 HRS	
-Replace conveyor chain tensioner eyebolt left side along with bushings and through bolt for both sides. Done I.B				
-Install new shear bolt on multicoupler.Done I.B				
HXE60044	Bushing	2	81.92	163.84
H215214	Eyebolt	1	126.09	126.09
14M7264	4MMLNUT NYLON	3	.54	1.62
19M9326	4X30mm HEXSOC	3	2.19	6.57
19M9403	Screw	2 N	15.76	31.52
			PARTS	329.64
			LABOR	270.00
10400001	16001001	SEGMENT TOTAL==>		599.64

SEGMENT# 3 C 16070 NA	03/06/25	03/06/25		
ladder			.50 HRS	
<u>CORRECTION:</u>				
Tightened ladder sway bolt and aligned step.				
<u>ADDITIONAL DESCRIPTION:</u>				

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, Inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE
RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO



Falher
Box 57, 712 Main Street SE, Falher, AB, T0H 1M0
Tel: 780.837.2267 Fax: 780.837.2085
www.horizonagturf.com

Ship to:

Used S680- Combine
Berube Trade

Invoice to:

INTERNAL CUSTOMER
INTERNAL CUSTOMER
INTERNAL W/O AB T5S 2L7

Branch		
FALHER		
Date	Time	Page
03/27/25	23:05:34 (B)	02
Account No.	Phone No.	Invoice No.
INTER01		W23082
Ship Via		Purchase Order
		Salesperson
		SGU

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654		
	S680	1970			
Tighten ladder sway bolt.					
			LABOR		90.00
10400001	16001001		SEGMENT TOTAL==>		90.00

SEGMENT# 4 C 16053 NA	03/06/25 03/06/25				
shoe augers		2.00 HRS			
-Replace shoe auger keys and adjust back lash (1.5) Done					
I.B					
-Replace belt tensioning rod and the two nuts. Done I.B					
HAR08-06	14X14X12	1	3.92		3.92
HXE100089	Hook Bolt	1 N	80.79		80.79
11M7021	4X25mm COTTER	1	.71		.71
14M7275	12MM	2	1.84		3.68
			PARTS		89.10
			LABOR		360.00
10400001	16001001		SEGMENT TOTAL==>		449.10

SEGMENT# 5 C 16053 NA	03/06/25 03/06/25				
drive shaft		3.00 HRS			
-Replaced drive line u-joints and steady bearing(3.0 HRS)					
Done I.B					
AH207922	U-JOINT	3	277.50		832.50
	Universal Joint Cross				
AH229100	Bearing Kit	1	347.68		347.68
R85169	38x34 12PT	4 S	5.84		23.36
			PARTS		1203.54
			LABOR		540.00
10400001	16001001		SEGMENT TOTAL==>		1743.54

SEGMENT# 6 C 16070 NA 03/06/25 03/06/25

CONTINUED ON PAGE 03

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE
RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO



Invoice to:

INTERNAL CUSTOMER
INTERNAL CUSTOMER
INTERNAL W/O AB T5S 2L7

Branch			
FALHER			
Date	Time	Page	
03/27/25	23:05:34 (B)	03	
Account No.	Phone No.	Invoice No.	
INTER01		W23082	
Ship Via		Purchase Order	
		Salesperson	
		SGU	

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654		
	S680	1970			

3.00 HRS

noise and vibration.

Failed bearings.

Replaced chopper jackshaft bearings and filled with new grease.

Replaced chopper jack shaft bearings

AH221427	Ball Bearing	1	193.83	193.83
AH221431	Ball Bearing	1	368.36	368.36

PARTS	562.19
LABOR	540.00

```
10400001      16001001      SEGMENT TOTAL==>      1102.19
```

SEGMENT# 7 C 16070 NA	03/06/25 03/06/25	
chopper/spreader		5.50 HRS

- Flipped stationary knives.
- Replaced both deflector shroud door motors and calibrate.

- Replaced chopper bearings.

- Replaced left grain loss monitor.

ADDITIONAL DESCRIPTION:

- Flipped stationary knives.
- Replaced both deflector door motors and calibrate. (Codes for both motors) (1.5 HRS)
- Replaced chopper bearings.
- Replaced left grain loss monitor.

CONTINUED ON PAGE 04

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees.

SIGNATURE

RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO



Falher
Box 57, 712 Main Street SE, Falher, AB, T0H 1M0
Tel: 780.837.2267 Fax: 780.837.2085
www.horizonagturf.com

Ship to:

Used S680- Combine
Berube Trade

Invoice to:

INTERNAL CUSTOMER
INTERNAL CUSTOMER
INTERNAL W/O AB T5S 2L7

Branch		
FALHER		
Date	Time	Page
03/27/25	23:05:34 (B)	04
Account No.	Phone No.	Invoice No.
INTER01		W23082
Ship Via	Purchase Order	
		Salesperson
		SGU

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654		
	S680	1970			
AH232668	BEARING C/W HSG	2	287.33	574.66	
AXE55969	GRN LOSS SENSOR	1	277.54	277.54	
	Uncategorized Sensor				
AXE67175	Actuator	2 N	3073.60	6147.20	
FRT	FREIGHT CHARGE	1	150.00	150.00	
HXE125792	Sheet	2	60.54	121.08	
HXE159594	Gear	1 N	88.00	88.00	
40M7202	EXT SNAP RING	4	2.75	11.00	
			PARTS	7369.48	
			LABOR	990.00	
10400001	16001001		SEGMENT TOTAL==>	8359.48	

SEGMENT# 8 C 16070 NA	03/06/25 03/06/25		
discharge beater		1.00 HRS	
Removed gear box on discharge beater			
		LABOR	180.00
10400001	16001001	SEGMENT TOTAL==>	180.00

SEGMENT# 9 C 16050 NA	03/06/25 03/06/25		
overshot beater		3.00 HRS	
-Performed over shot beater delete			
*Note over shot beater shaft is bent and discharge beater shaft is damaged at over shot beater gear box mounting point			
AXE16327	SENSOR T WHEEL	1	90.21 90.21
HXE21326	Bracket	1	134.92 134.92
03M7190	10x20mmcb	6	1.76 10.56
14M7296	10MMFNUT	6	2.15 12.90
30H39	PLUG	2	4.42 8.84
		PARTS	257.43
CONTINUED ON PAGE 05			

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE
RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO



Falher
Box 57, 712 Main Street SE, Falher, AB, T0H 1M0
Tel: 780.837.2267 Fax: 780.837.2085
www.horizonagturf.com

Ship to:

Used S680- Combine
Berube Trade

Invoice to:

INTERNAL CUSTOMER
INTERNAL CUSTOMER
INTERNAL W/O AB T5S 2L7

Branch		
FALHER		
Date	Time	Page
03/27/25	23:05:34 (B)	05
Account No.	Phone No.	Invoice No.
INTER01		W23082
Ship Via		Purchase Order
		Salesperson
		SGU

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654		
	S680	1970			
				LABOR	540.00
10400001	16001001			SEGMENT TOTAL==>	797.43

SEGMENT#	DESCRIPTION	DATE	HRS
10	C 16070 NA	03/06/25 03/06/25	
	Tailings auger		3.50 HRS
	-Replaced lower tailings auger bearings.(1.5 HRS)		
	-Replaced lower auger sprocket key. (0.5 HRS)		
	-Removed half link from tailing elevator and adjusted (0.5 HRS)		
	Replaced rethresher drive chain (1.0 HRS)		
A-CL60H	Chain Link	1	6.39
A-RC60HX50	Roller Chain	7	24.32
AZ10045	L/COLLAR 30mm	1	16.17
	Eccentric Locking Collar		
H150269	8X7X305MM	1	24.40
JD10384	30MM BEARING	1	79.97
JD39102	25MM BEARING	1	35.76
11M7099	2x12mm COTTER	1	.28
	PARTS		333.21
	LABOR		630.00
10400001	16001001		SEGMENT TOTAL==> 963.21

SEGMENT#	DESCRIPTION	DATE	HRS
11	C 16070 NA	03/06/25 03/06/25	
	Clean grain elevator		2.00 HRS
	<u>COMPLAINT:</u>		
	failed bearings.		
	<u>CAUSE:</u>		
	failed bearings and the key was worn out.		
	<u>CORRECTION:</u>		
	-Replaced lower auger bearings and sprocket key.		

CONTINUED ON PAGE 06

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, Inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE
RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO

Ship to:	Used S680- Combine Berube Trade
	INTERNAL CUSTOMER INTERNAL CUSTOMER INTERNAL W/O AB T5S 2L7

Branch FALHER		
Date 03/27/25	Time 23:05:34 (B)	Page 06
Account No. INTER01	Phone No.	Invoice No. W23082
Ship Via		Purchase Order
		Salesperson SGU

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654		
	S680	1970			
-Adjusted elevator.					
<u>ADDITIONAL DESCRIPTION:</u>					
-Replace lower auger bearings and sprocket key.					
-Adjust elevator.					
AH133191	L/COLLAR 35mm	1	27.30	27.30	
	Eccentric Locking Collar				
AH139296	35mm BEARING	1	64.91	64.91	
JD39102	25MM BEARING	1	35.76	35.76	
			PARTS	127.97	
			LABOR	360.00	
10400001	16001001		SEGMENT TOTAL==>	487.97	

SEGMENT#12 C 16070 NA	03/06/25 03/11/25	
welding		3.00 HRS

CORRECTION:

- Welded transition hold down hinge handle bracket.
- Welded a plate for the right-side grain tank support area.
- Welded left shaker pan bushing.

ADDITIONAL DESCRIPTION:

- Welded transition hold down hinge handle bracket.
- Welded a plate for the right-side grain tank support area.
- Welded left shaker pan bushing.

		LABOR	540.00
10400001	16001001	SEGMENT TOTAL==>	540.00

SEGMENT#13 C 16053 NA	03/06/25 03/06/25	
service		5.50 HRS

- Replace cab filters. Done I.B
- Replace left side air filters Done I.B
- Replace engine air filters. Done I.B

CONTINUED ON PAGE 07

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE

RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO



Falher
Box 57, 712 Main Street SE, Falher, AB, T0H 1M0
Tel: 780.837.2267 Fax: 780.837.2085
www.horizonagturf.com

Ship to:

Used S680- Combine
Berube Trade

Invoice to:

INTERNAL CUSTOMER
INTERNAL CUSTOMER
INTERNAL W/O AB T5S 2L7

Branch		
FALHER		
Date	Time	Page
03/27/25	23:05:34 (B)	07
Account No.	Phone No.	Invoice No.
INTER01		W23082
Ship Via	Purchase Order	
		Salesperson
		SGU

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654		
	S680	1970			
-Replace engine oil and filter. Done I.B					
-Replace o-ring on sediment bowl. Done I.B					
-Remove berube decals. Done I.B					
-Replace hydraulic filters Done I.B					
-Top up coolant.(there is some engine oil residue in the coolant reservoir) Done I.B					
-Replace reverser gear box oil. Done I.B					
-Replace primary counter shaft oil. Done I.B					
AH128449	HYDRAULIC FILT	1	138.81	138.81	
	Hydraulic Filter				
AXE42065	Filter Element	1	139.41	139.41	
AXE42066	Filter Element	1	218.29	218.29	
ENV06	OIL ENVIRO FEE	6	.06	.36	
ENV10	ENVIRO CHARGE	44	.10	4.40	
ENV12	CONTAIN ENV FEE	6	.12	.72	
HXE11090	PRIM AIR FILTER	1	435.34	435.34	
HXE11091	SEC AIR FILTER	1	307.18	307.18	
L214634	RECIRC CAB FILT	1	47.23	47.23	
RE572785	ENG OIL FILTER	1	142.78	142.78	
R101042	O-RING	2 N	8.15	16.30	
TA32591	Air Filter	1	114.77	114.77	
TY26408	SYN HD460 946ML	4	44.63	178.52	
TY26991L	15w40 1L Bulk	44	8.49	373.56	
TY6296	80W90 GL5 946ML	2	14.45	28.90	
	PARTS			2146.57	
	LABOR			990.00	
10400001	16001001		SEGMENT TOTAL==>	3136.57	

SEGMENT#14 C 16070 NA 03/06/25 03/06/25

Header

5.00 HRS

CONTINUED ON PAGE 08

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, Inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE

RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO

Ship to:

 Used S680- Combine
 Berube Trade

Invoice to:

 INTERNAL CUSTOMER
 INTERNAL CUSTOMER
 INTERNAL W/O AB T5S 2L7

Branch			
FALHER			
Date	Time	Page	
03/27/25	23:05:34 (B)	08	
Account No.	Phone No.	Invoice No.	
INTER01		W23082	
Ship Via		Purchase Order	
		Salesperson	
		SGU	

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199678B	JOHN DEERE S680	2761	1H0S680SKF0775654		
	S680	1970			

CORRECTION:

-Changed the four roller bearings and flipped tension plates.

- Installed updated bushings.

-Tightened drum chain.

-Filled up the air bags.

ADDITIONAL DESCRIPTION:

-Replace header roller tension plates and bushings.(5.0 HRS) Install updated bushings.

-Tighten drum chain.

HXE103311	Bushing	13 N	8.12	105.56
H228419	BRACKET	4	139.16	556.64
JD8594	L/COLLAR 1 1/4"	4	27.92	111.68
	Eccentric Locking Collar			
JD9397	BALL BEARING	4	102.97	411.88
R85168	U/JOINT CLAMP	4 N	13.05	52.20
	PARTS			1237.96
	LABOR			900.00
10400001	16001001	SEGMENT TOTAL==>		2137.96

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	13657.09	
LABOR	9630.00	
Shop Supplies	250.00	
INTERNAL TOTAL	23537.09	

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, Inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,

SIGNATURE

RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO