



PO Box 606
Grande Prairie, AB T8V 3A8
Phone: 780-538-0820 Fax: 780-538-0920

Equipment: F-118

Work Order #: 75538
Date: 3/23/2024

Completed Date: 3/23/2024

Make: Peterbilt 367 Tridrive
Model: 2015
Odometer: 496,087
Hours: 16,359

Serial Number: 1XPTPEX4FD271828

Labor

Category	Description	Mechanic	Quantity/Hours	Price/Rate	Amount
PTO	POWER TAKE OFF	Kevin Gates	3.00	65.00	195.00
PTO	POWER TAKE OFF	Sheldon Loewen	4.50	65.00	292.50
TIRE	TIRES / FLAT REPAIR	Kevin Gates	1.00	65.00	65.00
PM100	GREASE/INSPECTION	Matt Hanson	2.00	65.00	130.00
WHEELS	WHEELS, RIMS, HUBS & BEARINGS	Matt Hanson	1.50	65.00	97.50
DRIVELINE	DRIVELINE REPAIRS	Matt Hanson	.50	65.00	32.50
EXHAUST	EXHAUST SYSTEM	Matt Hanson	1.00	65.00	65.00
REGULAR	REGULAR TIME	Matt Hanson	1.00	65.00	65.00
WHEELS	WHEELS, RIMS, HUBS & BEARINGS	Mike Horseman	2.00	65.00	130.00

Parts

Description	Quantity/Hours	Price/Rate	Amount
90-0012, V-CLAMP	1.00	15.83	15.83
2866636CUM, GASKET	1.00	19.02	19.02
273276-981, RANDO HD32 HYDRAULIC FLUID 208 LT DRUM	20.00	5.31	106.20
10149, 50W SYN TRANS OIL 208L	20.00	12.54	250.80
TG8S-U6808-P1KX-MUN, TG8 PTO LESS VALVE **GP**	1.00	1,273.53	1,273.53
PL1-19-02BPBB, GEAR PUMP	1.00	1,322.37	1,322.37
35-P-15-1, PTO GASKET (THIN) 8 HOLE	1.00	1.60	1.60
35-P-15-2, PTO GASKET (THICK) 8 HOLE	1.00	1.85	1.85
277111-652, STARPLEX EP 2 GREASE	3.00	4.98	14.94
382-8064, STEER AXLE WHEEL SEAL	2.00	68.30	136.60
330-3009, HUB CAP GASKET	1.00	2.35	2.35
10074, GEAR OIL 75W90 -208L DRUM	2.00	9.90	19.80
SHOP-GP, SHOP SUPPLIES	211.87	1.00	211.87

KEVIN

CHECK PTO FOR LEAKS, REMOVE PTO AND PUMP AND INSTALL NEW ONE, FILL HYDRAULIC OIL AND TRANS
RUN AND CHECK FOR LEAKS
TORQUE RH STEER TIRE AND INSTALL TORQUE TAG FOR RH STEER AND #2 R DRIVE

SHELDON

ASSIST WITH PTO REPAIRS



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MATT

100 HR SERVICE/ INSPECTION
REMOVE #2 DRIVE P/S WHEELS SWAP WITH 1 TIRE FROM F-89 TOIRQUE TO 500 FTLBS
TIGHTEN UP STAEDY BEARING
FIX EXHAUST LEAK P/S UNDER HOOD
CLEAN UP TOOLS/ WORK ARFA

MIKE

CHANGE P/S STEER WHEEL SEAL

03/23/2024 KEVIN 4HRS-193851
03/23/2024 MATT 6HRS-174688
03/23/2024 SHELDON 4.5HRS-193908
03/23/2024 MIKE 2HRS-174346

Total Labor	1,072.50
Total Parts	3,376.76
Total Returns	.00
Total Sublet	.00
Shop Supplies	.00
Invoice Total	4,449.26



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Phone: 780-538-0820 Fax: 780-538-0920

Equipment: F-118

Work Order #: 74083

Date: 1/7/2024

Completed Date: 1/18/2024

Make: Peterbilt 367 Tridrive
Model: 2015

Serial Number: 1XPTPPEX4FD271828

Labor

Category	Description	Mechanic	Quantity/Hours	Price/Rate	Amount
TRANNY	TRANSMISSION	Bill Braun	34.00	65.00	2,210.00
ABS	ABS LIGHT	Tyrell Cornish	8.00	65.00	520.00
ABS	ABS LIGHT	Bill Braun	6.00	65.00	390.00
TRANNY	TRANSMISSION	Tyrell Cornish	12.00	65.00	780.00
ABS	ABS LIGHT	Matt Hanson	25.00	65.00	1,625.00
REGULAR	REGULAR TIME	Matt Hanson	9.50	65.00	617.50
REGULAR	REGULAR TIME	Tyrell Cornish	4.00	65.00	260.00
WHEELS	WHEELS, RIMS, HUBS & BEARINGS	Tyrell Cornish	9.00	65.00	585.00
WHEELS	WHEELS, RIMS, HUBS & BEARINGS	Matt Hanson	2.00	65.00	130.00
PTO	POWER TAKE OFF	Bill Braun	6.00	65.00	390.00
PTO	POWER TAKE OFF	Tyrell Cornish	4.00	65.00	260.00
PM100	GREASE/INSPECTION	Tyrell Cornish	1.50	65.00	97.50
BRAKES	BRAKES	Tyrell Cornish	.50	65.00	32.50
WIPERS	WINDSHIELD WIPERS	Tyrell Cornish	1.50	65.00	97.50

Parts

Description	Quantity/Hours	Price/Rate	Amount
RTLO18918BPH-REBUILD, PETERBILT TRANSMISSION	1.00	4,400.00	4,400.00
308925-25, CLUTCH	1.00	1,135.00	1,135.00
6306, PILOT BEARING	1.00	24.06	24.06
CM10081519, SEAL AND SPACER KIT STEER HUB	1.00	112.26	112.26
E006-185, WIPER MOTOR ASSY	1.00	542.39	542.39
SB200, CLUTCH BRAKE	1.00	52.00	52.00
TG8S-U6808-P1KX-MUN, TG8 PTO LESS VALVE **GP**	1.00	1,273.53	1,273.53
35-P-15-2, PTO GASKET (THICK) 8 HOLE	1.00	1.85	1.85
35-P-15-1, PTO GASKET (THIN) 8 HOLE	1.00	1.60	1.60
PAR 302-16-RL, 1" 2WIRE 2400 PSI HOSE	192.00	1.20	230.40
PAR 302-12-RL, 3/4 2 WIRE 3100 PSI HOSE	192.00	1.04	199.68
4305294, GASKET-SHIFT LEVER HOUS	1.00	11.45	11.45
90-0013, CLAMP-V B	1.00	16.46	16.46
330-3009, HUB CAP GASKET	1.00	2.35	2.35
382-8064, STEER AXLE WHEEL SEAL	1.00	68.30	68.30
801542BXW (K181268), STRAIGHT LONG ABS SENSOR	3.00	98.92	296.76
250-70-18X, STRAP KIT	1.00	21.70	21.70
273276-981, RANDO HD32 HYDRAULIC FLUID 208 LT DRUM	23.00	5.31	122.13
GA31S, 950CCA BATTERY	4.00	128.95	515.80
Q21-1002, TEMP TRANSMISSION SENSOR	1.00	98.57	98.57
277111-652, STARPLEX EP 2 GREASE	2.00	4.93	9.86
SHOP-GP, SHOP SUPPLIES	860.58	1.00	860.58



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ROAD TEST DEFINITE NOISE IN 4TH GEAR, FILL PLUG HAS METAL SLIVERS, PULL DRAIN PLUG, HAS CHUNCKS OF METAL, PULL PTO PUMP AND GEAR BOX AND FOUND CHUNKS OF METAL BROKE OFF NUMEROUS GEARS WASH TRUCK

REMOVE TRANSMISSION, ORDER NEW TRANSMISSION AND CLUTCH, WASH TRANSMISSION AND START SWAPPING OVER PARTS

LIFTED TRUCK AXLE #2, REMOVED TIRES FROM AXLE #2, 3 LH AXLE #3 AND DRUMS. REMOVED OLD SPEED SENSORS AND REPLACED WITH NEW ABS SENSORS, DRAINED COOLANT AND ALL LINES TO TOMBSTONE, REMOVED LINES TO TOMBSTONE AND REPLACED WITH LINES THAT ARE INSULATED, START REMOVING AFTER TREATMENT MODULE AND LINES

DIAGNOSE ABS SYSTEM BEFORE PUTTING TRANNY IN, NO POWER TO # 2 DRIVE AXLE, TRACE WIRING, FOUND R #2 DRIVE WIRING HARNESS PINCHED BETWEEN CROSS MEMBER AND AIR LINE BRACKET, CHECK SOME OF WIRING ALONG FRAME SEEMS OK VISUALLY, FOUND 3 ABS SENSOR SHORTED/ RUBBED THROUGH SWAP OVER PARTS ON NEW TRANSMISSION

BUFF FLYWHEEL

REPLACE PILOT BEARING

INSTALL NEW CLUTCH

FINISHED ROUTING LINES (COOLANT), ASSISTED WITH TRANSMISSION INSTALL AND INSTALLED TRANS COOLER. CLUTCH LINKAGE. FILLED WITH COOLANT. RERAN ONE LINE. HOOKED UP A COUPLE MISC LINES TO TRANNY, HOUSEKEEPING

GO THROUGH TROUBLESHOOTING TREE FOR CHECKING ABS SENSORS, FOUND REAR DRIVE AXLE GOOD VOLTAGE AT 4.49V BOTH SIDES, WHERE ADDITIONAL DRIVE AXLE AT 1.32V, GO THROUGH FUSES AND RELAYS FOUND NO ISSUES START DIGGING THROUGH HARNESS, FOUND MULTIPLE CORRODED WIRES AND PINS AT PLUG, CLEAN PINS, REPAIR WIRES, TIE UP HARNESS AND CHECK BUT DID NOT FIX, START DIGGING BACK INOT HARNESS

CONTINUE TROUBLESHOOTING ABS ISSUE, RMEOVE MAIN CONNECTOR FROM FIREWALL, REMOVE HARNESS FROM FRAME AGAIN, FOUND A COUPLE CHAFFED WIRES, REPAIR AND VERIFY VOLTAGE BOTH REAR SENSORS ON #2 AXLE HAVE 4.5-5 V REFERENCE AND SAME FOR ADDITIONAL AXLE, GOING TO DOUBLE CHECK PINS IN FIREWASS CONENCTOR AREN'T CORRODED ON BACK SIDE BUT GOT PULLED OFF

TIE UP HARNESS UNDER HOOD AND OVER BATTERY BOX COVER, CLENA UP AREA AND TOOLS

WIRE UP CENTER AXLE ABS SENSORS, DOUBLE CHECK REFERENCE VOLTAGE, HAS 5V, GOOD, TIGHTEN LOOSE SLACK ADJUSTER P/S CENTER AXLE

TIE UP REAR ABS HARNESS AND CHASSIS HARNESS, RE ROUTE SOME ELECTRICAL AND AIR LINES, REPAIR AN AIR LINE RUBBED, TIE UP ELECTRICAL AND AIR LINES UNDER CAB FOUND 2 WIRES RUBBED, REPAIR WIRES, PUT COVERINGS OVER ALL ZIP TIE POINTS AND CROSS MEMBERS AND CROSS OVER SECTIONS, MAKE LIST OF WHAT IS LEFT FOR REPAIRS TO BE FINISHED, CLEAR ABS CODES, MAY NEED TO BE CLEARED AGAIN ONCE WHEELS ARE ON GROUND

GO OVER WITH TYRELL, SHOW HIM HOW WE DO INSPECTIONS, GO OVER UNIT HELP WITH HYDRAULIC REPAIRS AND OTHER REPAIRS, TEACH PROCEDURES FOR CRIMPING HOSES FOR HYDRAULICS

INSTALLED TIRES AND TORQUED TO SPEC

HELP WITH WHEEL INSTALLATION ON #2, #3 D/S AD #2 P/S TORQUE TO SPEC, INSTALL INDICATORS PUT TAG IN CAB, CLEAN UP WORK AREA

FABRICATE BRACKET TO MOUNT ON CROSS MEMBER TO SECURE HYDRAULIC LINES TO AND INSTALL ONTO TRUCK

FINISH INSTALL OF TRANNY

TIE UP NEW HYDRAULIC HOSES, RUN

INSTALL NEW PTO MOTOR, TRIED 0.010 AND 0.020 GASKET INSTALL HAD TOO MUCH BACKLASH, REMOVE

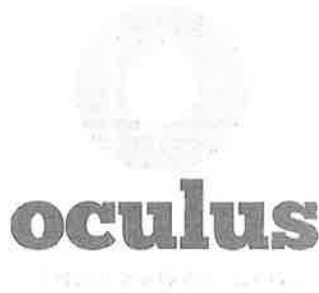


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0.010 GASKET AND TIGHTEN UP MOTOR HAVE 0.009 BACKLASH SPEC IS 0.006-0.012 FINISH INSTALL AND TORQUE ALL BOLTS TO 48 FTLBSINSTALL PUMP, RUN AND TEST, FOUND LEAK AT PUMP, FOUND LEAK AT NEW HOSE FITTING AND PUMP FITTING IS OLD ONE, REMOVE HOSE AND INSTALL NEW #16 PIPE TO #12 JIC FITTING RUN AGAIN AND NOT LEAKING, VERIFY CLUTCH FREEPLAY IS IN SPEC 1 3/4" TIE UP WIRING AND HOSES REROUTED COOLANT LINE, SECURED AND INSULATED, HYDRAULIC LINES ON CROSSMEMBER AND TOMBSTONE, INSTALLED SHIFT TOWER, ASSISTED BILL WITH PTO INSTALLATION, ASSISTED ALLEN WITH WHEEL TORQUE SET BRAKES, 100 HR SERVICE, REMOVED P/S WHEEL HUB DUE TO EXCESSIVE PLAY, REPACED CONE AND TORQUED WHEEL BEARING AND HUB CAP FILLED WITH OIL, TORQUED TIRE, TESTED BATTERIES, CHANGED WIPER MOTOR, GREASED

01/07/2024 BILL 8HRS-174542
01/08/2024 BILL 7HRS-174543
01/09/2024 BILL 9HRS-174544
01/09/2024 TYRELL 8HRS-181377
01/10/2024 TYRELL 8.5HRS-181378
01/10/2024 MATT 10HRS-181340
01/10/2024 BILL 7HRS-174545
01/11/2024 MATT 5HRS-181341
01/12/2024 MATT 2HRS-181342
01/14/2024 MATT 10HRS-181344
01/15/2024 MATT 4.5HRS-181346
01/15/2024 TYRELL 4HRS-181379
01/16/2024 MATT 5HRS-181347
01/16/2024 TYRELL 4HRS-181380
01/17/2024 TYRELL 7.5HRS-181381
01/17/2024 BILL 9HRS-174546
01/18/2024 BILL 6HRS-174547
01/18/2024 TYRELL 8.5HRS-181382

Total Labor	7,995.00
Total Parts	9,996.73
Total Returns	.00
Total Sublet	.00
Shop Supplies	.00
Invoice Total	17,991.73



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Phone: 780-538-0820 Fax: 780-538-0920

Equipment: F-118

Work Order #: 69842

Date: 4/12/2023

Completed Date: 4/26/2023

Make: Peterbilt 367 Tridrive
Model: 2015

Serial Number: 1XPTPPEX4FD271828

Parts

Description	Quantity/Hours	Price/Rate	Amount
W34-1095-095, BOLT - ENGINE MOUNT REAR	8.00	14.67	117.36
A85-2010-206, REAR ENGINE MOUNT F-29	1.00	1,773.27	1,773.27
A85-2010-206R, REAR ENGINE SUPPORT	1.00	1,773.27	1,773.27
79A9762, HORTON CLUTCH	1.00	1,559.18	1,559.18
MX13EPA13MY15APRX, MX 13 ENGINE - REMAN	1.00	61,114.19	61,114.19

ENGINE BEING SWAPPED AT TRIPLE THREAT

Total Labor	.00
Total Parts	66,337.27
Total Returns	.00
Total Sublet	.00
Shop Supplies	.00
Invoice Total	66,337.27



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Phone: 780-538-0820 Fax: 780-538-0920

Equipment: F-118

Work Order #: 64681

Date: 9/16/2022

Completed Date: 9/22/2022

Make: Peterbilt 367 Tridrive
Model: 2015
Odometer: 351,004
Hours: 11,726

Serial Number: 1XPTPPEX4FD271828

Labor

Category	Description	Mechanic	Quantity/Hours	Price/Rate	Amount
AIRDRYER	FILTER ,DRYER HEATER, PURGE VALVE	allen lieverse	4.00	65.00	260.00
STEER	STEERING	allen lieverse	.50	65.00	32.50
DIF	DRIVE TRAIN	allen lieverse	5.00	65.00	325.00
VALVE	VALVE SET & COMPONENTS	Kevin Gates	4.00	65.00	260.00
COOLING	COOLING SYSTEM	allen lieverse	.50	65.00	32.50
CVIP	CVIP INSPECTION	allen lieverse	46.00	65.00	2,990.00
CVIP	CVIP INSPECTION	Dallas House	31.00	65.00	2,015.00
CVIP	CVIP INSPECTION	Carson Kohlman	2.00	65.00	130.00
CVIP	CVIP INSPECTION	Mike Horseman	1.00	65.00	65.00
CVIP	CVIP INSPECTION	Matt Hanson	4.00	65.00	260.00

Parts

Description	Quantity/Hours	Price/Rate	Amount
TBF3922X (SSD6722), BRAKE DRUM	4.00	139.85	559.40
XSS714709E2K, 16.5X7 EATON ESII BRAKE SHOE	2.00	54.75	109.50
LS75-125 (C81-6025), LEAF SPRING	4.00	206.50	826.00
M822, TOP PLATE	4.00	15.96	63.84
UBK01-4015, UBOLT KIT, 14"x4"x1"	4.00	92.09	368.36
03-07296 (M1751P), PAD-WEAR AIR TRAC	4.00	91.04	364.16
C13-6017, BUSHING	4.00	51.72	206.88
01-51749, CROSSMEMBER GUSSET	1.00	482.46	482.46
TBF3687X (SSD6687), STEER BRAKE DRUMS	2.00	217.39	434.78
XSS504725E2K, ESII SHOES	2.00	76.25	152.50
01-51749, CROSSMEMBER GUSSET	1.00	482.46	482.46
AC1001, CARTRIDGE	1.00	31.00	31.00
K022105BXW, ADIP PURGE	1.00	133.75	133.75
LF3932FLG (306000206), HYD FILTER MH3 COOLER	1.00	11.06	11.06
87904M (PT9354MPG), POWER STEERING FILTER	1.00	26.00	26.00
1843659PE, COOLANT FILTER	1.00	66.86	66.86
40020233M1D, SLACK ADJUSTER	1.00	164.90	164.90
10074, GEAR OIL 75W90 -208L DRUM	65.00	9.69	629.85
XSS714709E2K, 16.5X7 EATON ESII BRAKE SHOE	1.00	54.75	54.75
5903, WHEEL SAVER, 10 HOLE	7.00	2.89	20.23
817009, RET COLLAR SPRING	2.00	16.46	32.92
08-02564, CAMSHAFT BRACKET TUBE STRAP	1.00	22.74	22.74
08-02566, CAM TUBE BRACKET	1.00	44.27	44.27
382-8064, STEER AXLE WHEEL SEAL	2.00	56.90	113.80
330-3009, HUB CAP GASKET	2.00	2.00	4.00



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Parts

Description	Quantity/Hours	Price/Rate	Amount
S449-713-018-0(ABSE09018M), ABS EXTENSION CABLE 6FT	1.00	13.65	13.65
801538BXW (K181265), 90 LONG ABS SENSOR	1.00	74.25	74.25
COOLANT-GP, ANTIFREEZE EL 50/50 BULK	4.00	2.68	10.72
SHOP-GP, SHOP SUPPLIES	593.76	1.00	593.76

CVIP
DISCONNECT UNIT FROM TRAILER BRING IN SHOP
JACK UNIT UP REMOVE TIRES
INSPECT UNIT
CHECK AND DRAIN ALL DIFFS, REPLACE OIL
CHECK FRAME AND SUPPORTS, REAR CROSS MEMBER CRACKED
BEGIN REMOVAL OF REAR SPRINGS- HAD TO USE CUTTING TORCH TO CUT U-BOLTS AND MOUNT BOLTS
GO TO PETERBILT TO PICK UP PARTS FOR UNIT
CHANGE AIR DRYER CARTRIDGE AND UNLOADER VALVE
CHANGE POWER STEERING FILTER AND COOLANT FILTER
REASSEMBLE REAR AXLE SUSPENSION
INSTALL NEW HARDWARE KITS AND SOCKS
REMOVE LEAF SPRINGS FROM MIDDLE AXLE AND BEGIN INSTALL OF NEW ONES, CLEAN UP ALL CVIP MESS
CREATED FROM ALL THE CUTTING AND REMOVAL OF LEAFS
BUFF AND WASH OUT RIMS
TORQUE UBOLTS
INSTALL 2 SETS OF BRAKE SHOES ON FRONT STEERS
INSTALL AND TORQUE U PBOLTS, HUBS TORQUE 300 FTLBS
INSTALL DRUMS
RE & RE BRACKETS FOR A/C COMPLETE OVERHEAD VALVE SET
ADJUST #1 EXHAUST VALVE
ADJUST #6 INTAKE VALVE
TORQUE WHEELS PUT ON RED WHEEL CHECKS
TORQUE ALL WHEELS TO 500 FTLBS
REMOVE AIR LINES AND ELECTRICAL
CUT HUCK BOLT HOLDING CROSS MEMBER IN, CLEAN AND INSTALL NEW CROSS MEMBER
INSTALL BOLT AND SQUARE
RERUN WIRING AND AIR LINES
REPAIR TAIL LAMP HARNESS WIRE (WAS PULLED OUT), VERIFY REPAIRS
ROLL UNDER UNIT AND CHECK OVER REPAIRS THAT WERE DONE, GO THROUGH MAINTENANCE SHEET AND
VERIFY REPAIRS WERE DONE, WRITE UP CVIP PAPERWORK AND PUT IN TRUCK, REPLACE CVIP DECAL

09/16/2022 ALLEN 6HRS-127424
09/17/2022 ALLEN 10HRS-127425
09/18/2022 ALLEN 10HRS-127426
09/17/2022 CARSON .5HRS-129301
09/17/2022 DALLAS 4HRS-126243
09/18/2022 DALLAS 10HRS-126244



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09/19/2022 ALLEN 10HRS-127427
09/19/2022 CARSON .5HRS-129303
09/19/2022 DALLAS 9HRS-126245
09/20/2022 ALLEN 10HRS-127428
09/20/2022 DALLAS 8HRS-126246
09/21/2022 MIKE 1HR-132509
09/21/2022 MATT 1HR-127371
09/21/2022 KEVIN 4HRS-132609
09/21/2022 CARSON 1HRS-129305
09/21/2022 ALLEN 10HRS-127429
09/22/2022 MATT 3HRS-127372

Total Labor	6,370.00
Total Parts	6,098.85
Total Returns	.00
Total Sublet	.00
Shop Supplies	.00
Invoice Total	12,468.85



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Phone: 780-538-0820 Fax: 780-538-0920

Equipment: F-118

Work Order #: 64064

Date: 8/14/2022

Completed Date: 8/20/2022

Make: Peterbilt 367 Tridrive
Model: 2015
Odometer: 345,597
Hours: 11,500

Serial Number: 1XPTPEX4FD271828

Labor

Category	Description	Mechanic	Quantity/Hours	Price/Rate	Amount
CODES	ENGINE CODES	Matt Hanson	2.00	65.00	130.00
PM100	GREASE/INSPECTION	Matt Hanson	2.00	65.00	130.00
BRAKES	BRAKES	Matt Hanson	16.50	65.00	1,072.50
DIF	DRIVE TRAIN	Matt Hanson	4.00	65.00	260.00
DIF	DRIVE TRAIN	Dallas House	20.00	65.00	1,300.00
DIF	DRIVE TRAIN	Carson Kohlman	4.00	65.00	260.00
AXLE	AXLES	Dallas House	2.00	65.00	130.00
BRAKES	BRAKES	Dallas House	3.00	65.00	195.00
GREASE	GREASE SERVICE	Dallas House	1.00	65.00	65.00
REGULAR	REGULAR TIME	Dallas House	5.00	65.00	325.00
SERVICE CALL	CALL OUT	Matt Hanson	4.00	65.00	260.00

Parts

Description	Quantity/Hours	Price/Rate	Amount
TBF3922X (SSD6722), BRAKE DRUM	1.00	139.85	139.85
804008, S-CAM BOLTS	4.00	5.15	20.60
K125329NBXW, SPIDER ASSY	1.00	523.91	523.91
K123146NBXW, BRACKET ASSY	1.00	323.18	323.18
DD170P/4.30, FRONT DIFF 4.30	1.00	4,400.00	4,400.00
XSS714709E2K, 16.5X7 EATON ESII BRAKE SHOE	1.00	54.75	54.75
GKT1008, GASKET OIL SEAL	1.00	5.30	5.30
392-9131, DRIVE WHEEL SEAL	1.00	46.20	46.20
SSKIT24, HARDWARE KIT BRAKESHOE	1.00	5.90	5.90
NT3030ELS80, 3030 BRAKE CHAMBER LONG STROKE	1.00	73.45	73.45
801542BXW (K181268), STRAIGHT LONG ABS SENSOR	1.00	85.12	85.12
K024563BXW, RH DUSTSHIELD	1.00	67.10	67.10
129492ETN, DIFF PLUG NON MAGNETIC	1.00	3.98	3.98
10074, GEAR OIL 75W90 -208L DRUM	1.00	9.17	9.17
08-02564, CAMSHAFT BRACKET TUBE STRAP	1.00	22.70	22.70
08-02566, CAM TUBE BRACKET	1.00	44.27	44.27
277111-652, STARPLEX EP 2 GREASE	2.00	4.50	9.00
330-3118, GASKET	1.00	2.05	2.05
10074, GEAR OIL 75W90 -208L DRUM	15.00	9.17	137.55
N2620C (562.801), CHROME ANTI-SAIL	2.00	13.45	26.90
SHOP-GP, SHOP SUPPLIES	506.42	1.00	506.42



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CALL OUT - DRIVE TO LOCATION AND SWAP OUT DRIVER AS HE RAN OUT OF HOURS, DRIVE BACK TO SHOP
GO INTO ESA AND GO THROUGH ALL PROGRAMABLE SETTINGS, GET REQUESTED KM/ HR ON MAIN SCREEN
SET UP

100 HR INSPECTION, MAKE PARTS LIST, ORDER PARTS, LIFT UP #2 P/S, #3 D/S WHEELS, DRUMS FOR REPAIRS
REMOVE AND REPLACE BRAKE SHOES, ON #1 DRIVE P/S INSTALL NEW DRUM, INSTALL AND GUN UP WHEEL
NUTS, LIFT AXLE EVEN HIGHER, DO PLUG SWAP AND FOUND SHAVINGS, DRAIN ALL OIL INTO BUCKET FOR
INSPECTION

REMOVE #3 D/S SHOES, REMOVE BRAKE POT, SLACK ADJUSTER, S-CAM TUBE HOLD DOWN, S-CAM TUBE,
INSPECT SPIDER FOR CRACKS, FOUND WHOLE EAR BROKEN OFF, ORDER NEW SPIDER AND S-CAM TUBE,
CLEAN UP SURFACES FOR REPAIRS, HAD TO REMOVE HUB TO REMOVE SPIDER, INSPECT BEARINGS, CLEAN
UP HUB, REMOVE ABS SENSOR AS WIRE WAS RUBBED THROUGH, CLEAN UP WORK AREA
RUNT THROUGH REPAIR WITH DALLAS FOR DIFF ISSUE AND #3 AXLE D/S REPAIRS AND HELP WITH POWER
DIVIDER REMOVAL

WELD UP CRACKS ON #3 D/S FLANGE, INSTALL NEW SPIDER AND TUBE AND RETAINING CLAMP
RE-INSTALL WHEEL BEARINGS INTO HUB, INSTALL HUB AND TORQUE TO 500 FTLBS, INSTALL AXLE SHAFT AND
TORQUE BOLTS TO 180 FT LBS, INSTALL BRAKE SHOES AND BRAKE POT, PARTIALLY INSTALL SLACK
ADJUSTER, REPLACE ABS SENSOR IN SAME AXLE, WRITE UP PAPERWORK

ASSIST WITH BRAKES AND SLACKS

TRY TO REMOVE POWER DIVIDER - HUNG UP AND STUCK TRIED SEVERAL THINGS TO REMOVE BUT
WOULDN'T COME FREE - BEGIN DIFF REMOVAL

FINISH DIFFERENTIAL INSTALL AND TOP UP ALL DIFF FLUIDS

INSTALL AXLES AND NEW GASKETS ON FRONT DRIVE THEN TORQUE TO SPEC

INSTALL SLACK ADJUSTER ON D.S REAR AXLE THEN SET ALL BRAKES

INSTALL BRAKE POT ON FRONT P.S AXLE

GREASE UNIT

GO FOR TEST DRIVE, BRING BACK TO SHOP - SWAP OUT AIR FITTING BEHIND 5TH WHEEL, TIED UP SOME AIR
LINES, PERFORM MAJOR CLEAN UP IN BAY

8/13/2022 MATT 4HRS-126198

08/14/2022 MATT 2HRS-126199

08/15/2022 MATT 2HRS-126200

08/16/2022 MATT 10HRS-127351

08/17/2022 MATT 10.5HRS-127352

08/17/2022 DALLAS 8HRS-126224

08/18/2022 CARSON 4HRS-126134

08/18/2022 DALLAS 9HRS-126225

08/19/2022 DALLAS 9HRS-126226

08/20/2022 DALLAS 5HRS-126227

Total Labor	4,127.50
Total Parts	6,507.40
Total Returns	.00
Total Sublet	.00
Shop Supplies	.00
Invoice Total	10,634.90



PO Box 606
Grande Prairie, AB T8V 3A8
Phone: 780-538-0820 Fax: 780-538-0920

Equipment: F-118

Work Order #: 58432

Date: 12/16/2021

Completed Date: 12/21/2021

Make: Peterbilt 367 Tridrive
Model: 2015
Odometer: 286,878
Hours: 9,194

Serial Number: 1XPTPPEX4FD271828

Labor

Category	Description	Mechanic	Quantity/Hours	Price/Rate	Amount
CLUTCH	CLUTCH	Kevin Gates	6.00	65.00	390.00
TRANNNY	TRANSMISSION	Kevin Gates	5.00	65.00	325.00
DIF	DRIVE TRAIN	Matt Hanson	21.50	65.00	1,397.50
DIF	DRIVE TRAIN	Kevin Gates	8.50	65.00	552.50
DIF	DRIVE TRAIN	Mike Horseman	6.50	65.00	422.50

Parts

Description	Quantity/Hours	Price/Rate	Amount
211959X, BOOT KIT	1.00	44.46	44.46
S2783R-REBUILD, AUX SECTION REBUILD	1.00	2,350.00	2,350.00
14335, REAR HOUSING GSKT	1.00	6.63	6.63
PFQ904 (9307995), 100 PSI GAUGE BACK MOUNT	1.00	24.38	24.38
380515, INDICATOR SWITCH WHITE	1.00	13.85	13.85
TG8S-U6808-P1KX-MUN, TG8 PTO LESS VALVE **GP**	1.00	1,105.39	1,105.39
PL1-19-02BPBB, GEAR PUMP	1.00	1,325.40	1,325.40
170-70-18X, KIT-BEARL	2.00	26.16	52.32
250-70-18X, STRAP KIT	2.00	22.80	45.60
128049, FRONT OUTPUT NUT	1.00	12.01	12.01
10149, 50W SYN TRANS OIL 208L	20.00	11.57	231.40
273276-981, RANDO HD32 HYDRAULIC FLUID 208 LT DRUM	4.00	4.12	16.48
210737, EATON FT OUTPUT OIL SEAL	1.00	40.55	40.55
SHOP-GP, SHOP SUPPLIES	417.80	1.00	417.80

SET CLUTCH, TAKE FOR ROAD TEST AND CHECK TRANSMISSION. GRINDS GOING LOW TO HIGH
TEST AIR SYSTEM ON TRANSMISSION
REMOVE HYDRAULIC PUMP, REMOVE A BOX AND INSPECT, FOUND SYNCRO WAS NO GOOD, WAIT ON NEW
PARTS, REMOVE YOKE, CLEAN UP FLANGES
INSTALL YOKE AND GASKET, MAKE 4 ATTEMPTS TO GET A BOX IN BUT WOULD NOT GO, PULL OUT AGAIN AND
INSPECT, FOUND 1 COUNTERSHAFT BEARING OUTER CAGE WAS CRUSHED.
GOT BEARING REPLACED, INSTALL A BOX INTO TRANSMISSION, SHIM COUNTER SHAFTS TO SPEC, REMOVE
AND INSTALL NEW PTO ADN PUMP, SET BACKLASH ON PTO TO SPEC, GET SEIZED SLIP YOKE, FREED UP
INSTALL DRIVE LINES AND TORQUE TO SPEC, FILL OILS AND TEST, DRIVE AROUND YARD TO VERIFY REPAIRS
REPLACE #1 DIFF OUTPUT SEAL



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12/16/2021 KEVIN 6HRS-111447
12/17/2021 KEVIN 5HRS-111448
12/20/2021 KEVIN 4.5HRS-120001
12/20/2021 MATT 10.5HRS-111497
12/21/2021 KEVIN 4HRS-120002
12/21/2021 MIKE 6.5HRS-122402
12/21/2021 MATT 11HRS-111498

Total Labor	3,087.50
Total Parts	5,686.27
Total Returns	.00
Total Sublet	.00
Shop Supplies	.00
Invoice Total	8,773.77