



Visit our web site at www.toromontcat.com
4015 Middleton Ave, Site 205, PO Box 25, RR#2, Brandon, MB R7A 5Y2 (204)571-2460

SOLD TO:

SHIP TO:

				INVOICE NUMBER	INVOICE DATE
					15-12-23
WORKORDER NO.	W/O OPEN DATE	UNIT NO.	ACCOUNT NO.	P.O. NO.	PAGE
	06-10-23	21			1
MAKE	MODEL	SERIAL NO.	M/HR	GST/HST #: 892135443 RT0001	
AA	930H	0DHC03321		QST #: 1021938901 TQ0002	

SEGMENT: 01

REPAIR TIRE

REPAIR TIRE/RIM WITH NEW SEAL

INITIAL CONCERN
CUSTOMER WANTED TIRES TO BE SWAPPED OVER TO A SET
HE BROUGHT IN .
CAUSE OF FAILURE
NONE
REPAIR COMMENTS
PULLED OFF TIRES AND LOADED THEM IN THE TRUCK SO
KAL TIRE COULD TAKE THEM BACK TO THEIR SHOP TO
INSTALL NEW TIRES. THEN ONCE THEY WERE BROUGHT BACK
REINSTALLED THEM AND THEN DROVE UNIT OVER FROM THE
SHOP TO KAL TIRE SO THEY COULD INSTALL THE FRONT
TIRES

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
16	9X-6491	BOLT	N 000	13.97	223.52	
TOTAL PARTS				SEG. 01	223.52	*
SEGMENT 01 TOTAL					223.52	T

SEGMENT: 02

INSTALL QUICK COUPLER

INSTALL QUICK COUPLER

INITIAL CONCERN
UNIT DID NOT HAVE A QUICK ATTACH INSTALLED WHEN
CUSTOMER BROUGHT IT IN.
CUSTOMER WANTED QUICK ATTACH INSTALLED
CAUSE OF FAILURE
NONE
REPAIR COMMENTS
MOVED UNIT IN TO SHOP.
CHOCKED WHEELS
DID PREJOBS SAFETY
REMOVED FRONT PIN ASSEMBLYS
SUPPORTED LOADER FRAME
INSTALLED QUICK COUPLER AND SHIMMED IT

PLEASE PAY / DUE
IMMEDIATELY

Thank you. We appreciate your business.

PLEASE REMIT PAYMENT TO:

Toromont Cat
A Division of Toromont Industries Ltd.
140 Inksbrook Drive
Winnipeg MB R2R 2W3

ORIGINAL INVOICE

Payment required upon delivery. Please disregard if invoice already paid.

TOROMONT

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AA	930H	DDHC03321		QST #: 1021938901 TQ0002	

UPPER PIN ON TILT CYLINDER DID NOT FIT WITH NEW
 QUICK ATTACH
 HAD TO ORDER NEW PIN
 AFTER QUICK ATTACH WAS INSTALLED INSTALLED THE
 QUICK ATTACH CYLINDER AND MADE UP LINES AND
 PLUMBED IT TO THE MACHINE
 ORDERED AND INSATLLED GUARDS TO THE QUICK ATTACH
 AS THEY DID NOT COME WITH THE QUICK ATTACH.
 TESTED THE QUICK ATTACH
 GREASED ALL PINS ON THE MACHINE

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
1	3B-8489	GREASE NIPPLE	S 000	3.74	3.74	
2	3B-8491	FITTING	S 000	7.79	15.58	
4	3J-1907	SEAL	S 000	2.17	8.68	
9	4J-5477	SEAL O RING	S 000	2.06	18.54	
8	5P-4116	WASHER	S 000	.99	7.92	
2	5P-7462	CLIP	N 000	12.89	25.78	
2	5P-7463	CLIP	N 000	12.16	24.32	
2	6V-0683	GROMMET	N 000	33.38	66.76	
1	6V-8627	ELBOW	N 000	19.61	19.61	
3	6V-8641	CONNECTOR	S 000	9.63	28.89	
2	6V-9835	TEE	N 000	24.81	49.62	
1	6V-9849	ELBOW	N 000	16.53	16.53	
2	7X-0618	WASHER	S 000	6.04	12.08	
6	7X-7729	WASHER	S 000	1.75	10.50	
4	8T-1893	CLIP	N 000	7.15	28.60	
4	8T-1894	CLIP	N 000	5.53	22.12	
6	8T-4137	BOLT	S 000	1.02	6.12	
4	8T-4223	WASHER	S 000	1.58	6.32	
8	8T-4908	BOLT	S 000	.91	7.28	
2	9H-5604	RING	N 000	14.27	28.54	
23	9S-1336	WASHER	S 000	5.87	135.01	
1	132-2427	PIN A	N 000	770.66	770.66	
1	132-2435	PLATE	N 000	322.21	322.21	
1	132-2441	PLATE AS	N 000	442.68	442.68	
4	146-7986	SHIM	N 000	62.64	250.56	
2	146-7987	SHIM	N 000	120.58	241.16	
3	176-0623	WASHER	S 000	47.72	143.16	
2	176-0624	WASHER	N 000	94.41	188.82	
1	214-5389	HOSE AS	N 000	73.80	73.80	
1	214-5390	HOSE AS	N 000	74.36	74.36	
1	297-2778	HOSE AS	N 000	118.93	118.93	
1	297-2779	HOSE AS	N 000	112.04	112.04	
4	362-1320	BOLT-HEX HEA	S 000	2.76	11.04	

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OPXERQ1-12/15/23-15:01 (XUPN02R17)

INVSRV-1-2023-06-01-CD



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4	367-8466	SEAL-LINKAGE N 000	33.68	134.72
1	6243379	CAT HYD ADDTIVES 946	57.67	57.67
2	KFT303	NONFLAM BRAKECLS 979	6.03	12.06
		TOTAL PARTS	SEG. 02	3496.41 *
		TOTAL LABOR	SEG. 02	1995.00 *
26.00	CAT TDTO TMS		9.57	248.82
		TOTAL MISC CHGS		248.82 *
		SEGMENT 02 TOTAL		5740.23 T

SEGMENT: 03

INSTALL CUTTING EDGE

INSTALL CUTTING EDGES ON NEW BUCKET

INITIAL CONCERN

CUSTOMER BOUGHT A NEW BUCK AND IT DID NOT HAVE

CUTTING EDGES INSTALLED

CAUSE OF FAILURE

NONE

REPAIR COMMENTS

MOVED BUCKET IN TO SHOP.

SUPPORTED IT ON BLOCKS

INSATLLED THE CUTTING EDGES ON BUCKED

MOVED BUCKET OUT SIDE UNTILL MACHINE WAS FINISHED

WIHT OTHER REPIARS

TOTAL LABOR	SEG. 03	475.00 *
LESS 100%-LABOR		475.00-*
SEGMENT 03 TOTAL		.00 T

SEGMENT: 04

REPAIR COLUMN STEERING

PLEASE PAY / DUE
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OPXER01-12/15/23-16:01 (XUPN02RTT)

INVSRV-1-2023-06-01-CD

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REPAIR STEERING COLUMN CYLINDER

INITIAL CONCERN
STEERING WHEEL COULUM WOULD NOT LOCK IN TILT
POSITION
CAUSE OF FAILURE
GAS SHOCK FAILED AND NOT HOLDING STEERING WHEEL IN
POSITIONS
REPAIR COMMENTS
REMOVED THE PLASTIC GUARDING AROUND STEERING COLUM
REMOVED THE TILT ASSEMBLY AND REMOVED THE
DEFECTIVE PARTS
INSTALLED NEW GAS CYLINDER
REINSTALLED PLASTIC GUARDING
TESTED OPERATION

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
1	217-4155	KIT-TILT LEV	S 000	66.63	66.63	
1	319-9510	SPRING AS.	S 000	116.52	116.52	
		TOTAL PARTS	SEG. 04			183.15 *
		TOTAL LABOR	SEG. 04			285.00 *
		SEGMENT 04 TOTAL				468.15 T

SEGMENT: 05

TROUBLESHOOT BRAKES
REAR

TROUBLESHOOT REAR BRAKES

INITIAL CONCERN
CUSTOMER WAS UNAWARE THAT MACHINE HAD A FAILURE IN
THE REAR AXLE BRAKES
CAUSE OF FAILURE
SERVICE BRAKES HAD A MAJOR FAILURE CAUSING ALL
BEARINGS AND BRAKE COMPONENTS TO FAIL IN REAR AXLE
REPAIR COMMENTS
DRAINED OIL FROM DIFFERENTIAL
JACKED UP MACHINE AND SUPPORTED ON JACK STANDS

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REMOVED WHEELS
DISCONNECTED DRIVE LINE FROM TRANSFER CASE
UNHOOKED GREASE LINES TO AXLE BUSHINGS
SUPPORTED AXLE ASSEMBLY AND THEN REMOVED
SPLIT AXLES AND INSPECTED
FOUND BRAKE PISTONS, REACTION PLATE AND BRAKE DISK
TOTALLY FAILED AND IT WAS GRINDING AWAY AT ALL
COMPONENTS
THERE WAS EXCESSIVE METAL TRANSFER THROUGH OUT THE
ENTIRE DIFFERENTIAL
ALL BEARINGS NEEDED TO BE REPLACED
MADE UP QUOTE AND TALKED TO CUSTOMER
GOT THE GO AHEAD FOR REPAIRS
DISSASSEMBLED REAR AXLE AND CLANED ALL COMPONENTS
INSTALLED NEW BEARINGS ON DIFFERENTIAL, PLANATARYS,
AND AXLE SHAFTS
SET EVERYTHING UP TO CAT SPECS
REASSEMBLED AXLE HOUSING
REINSTALLED AXLE IN MACHINE
HOOKED UP GREASE LINES
HOOKED UP DRIVE LINE
GREASED ALL GREASABLE POINTS
FILLED AXLE WITH OIL
ADDED HYDULIC ATTIVES
INSTALLED WHEELS
INSTALLED FENDERS
ROAD TESTED MACHINE

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
---	-----	-----	---	-----	-----	-----
		TOTAL LABOR		SEG. 05		3135.00 *
		SEGMENT 05 TOTAL				3135.00 T

SEGMENT: 06

REPAIR DIFFERENTIAL

REPAIR DIFFERENTIAL

INITIAL CONCERN
DIFFERENTIAL BEARINGS FAILED DUE TO CONTIMINATION
FROM BRAKE FAILURE

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CAUSE OF FAILURE
METAL CONTAMINATION FROM BRAKE FAILURE
CONTAMINATED DIFFERENTIAL BEARINGS
REPAIR COMMENTS
CLEANED ALL DIFFERENTIAL COMPONENTS
INSTALLED ALL NEW BEARINGS AND BUSHINGS AND
THRUST WASHERS
SET UP BACK LASH AND TOOTH CONTACT PATTERN
THEN ASSEMBLE REAR AXLE

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
2	2H-3927	RING	N 000	6.75	13.50	
1	2J-6232	CUP	N 000	75.91	75.91	
1	2J-6233	CONE	N 000	210.27	210.27	
1	2K-9295	CONE	N 000	211.01	211.01	
1	3B-4124	CUP	N 000	82.20	82.20	
4	3J-7354	SEAL O RING	S 000	1.93	7.72	
4	4E-3897	LOCK	N 000	.54	2.16	
2	4E-4031	PIN	N 000	9.31	18.62	
1	5H-1039	SEAL	N 000	24.34	24.34	
2	5P-3723	BONE RLR BRG	N 000	261.84	523.68	
4	5P-8245	WASHER-HARD	S 000	1.36	5.44	
2	6D-7690	CUP TAP ROL	N 000	95.94	191.88	
3	6F-2956	CUP	N 000	85.94	257.82	
3	6V-0347	CONE	N 000	112.44	337.32	
4	6V-8397	SEAL	S 000	2.20	8.80	
1	8F-9516	SEAL	N 000	10.80	10.80	
1	8R-3809	SHIM PACK	N 000	162.64	162.64	
2	9C-5040	WASHER	N 000	92.52	185.04	
2	9G-5311	SEAL G	N 000	157.03	314.06	
2	9H-1129	SEAL	N 000	51.42	102.84	
1	9U-3409	SHIM PACK	N 000	26.60	26.60	
2	061-6712	RING	N 000	25.19	50.38	
4	135-2946	BEARING	N 000	84.29	337.16	
1	163-7233	SEAL-D RING	N 000	81.93	81.93	
1	163-7234	SEAL-D RING	N 000	92.87	92.87	
2	170-0108	SPRING	N 000	19.98	39.96	
1	193-2200	SEAL-LIP TYP	N 000	128.40	128.40	
1	203-2758	SPACER	N 000	75.21	75.21	
4	217-3680	WASHER-THRUS	N 000	67.59	270.36	
1	258-8338	BEARING AS-S	N 000	333.88	333.88	
4	482-3555	BOLT-HEX HEA	N 000	6.35	25.40	
2	1540195	CAT TDTO TMS 18N	946	209.81	419.62	
1	6243379	CAT HYD ADDTIVES	946	57.67	57.67	

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TOTAL PARTS SEG. 06 4685.49 *
FIRM LABOUR. 2280.00 *
SEGMENT 06 TOTAL 6965.49 T

SEGMENT: 07

REPAIR SERVICE BRAKE

REPAIR SERVICE BRAKE

INITIAL CONCERN
SEE SEGMENT 5 FOR REPAIR

QTY	ITEM NO.	DESCRIPTION	SOS	UNIT PRICE	EXT. PRICE	TOT. PRICE
12	8R-2202	WASHER	N 000	28.50	342.00	
6	8T-2925	PIN-SPRING	S 000	4.80	28.80	
6	9M-4335	PIN	N 000	20.16	120.96	
6	115-5327	DOWEL	N 000	13.91	83.46	
6	138-1645	PIN-SPRING	S 000	3.30	19.80	
2	163-5776	PISTON	N 000	785.84	1571.68	
2	163-7233	SEAL-D RING	N 000	81.93	163.86	
2	163-7234	SEAL-D RING	N 000	92.87	185.74	
6	170-0108	SPRING	N 000	19.98	119.88	
2	170-4698	PLATE-REACTI	N 000	797.14	1594.28	
2	193-8638	DISC	N 000	586.01	1172.02	
6	234-4251	BEARING-SLEE	N 000	95.47	572.82	
12	KFT303	NONFLAM BRAKECLS	979	6.03	72.36	

TOTAL PARTS SEG. 07 6047.66 *
FIRM LABOUR. 1900.00 *
SEGMENT 07 TOTAL 7947.66 T

ENVIRONMENTAL 49.00 T

TOTAL BEFORE TAXES: 24529.05
GST 5% 1226.45 T

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PST MANITOBA

1717.03 T

INVOICE TOTAL: CAD

27472.53

PURSUANT TO THE ONTARIO REPAIR AND STORAGE LIENS ACT, THE MANITOBA GARAGE KEEPERS ACT, OR THE GARAGE KEEPERS LIEN ACT OF NUNAVUT, AS APPLICABLE, THE UNDERSIGNED HEREBY ACKNOWLEDGES ITSELF INDEBTED TO TOROMONT INDUSTRIES LTD. IN THE AMOUNT OF THIS INVOICE.

**
* AUTHORIZED NAME (PLEASE PRINT): _____
**

**
* SIGNED BY: _____
**

* TITLE: _____

***** YOU MAY BE ASKED TO PARTICIPATE IN A TELEPHONE SURVEY.*****
IF YOU WOULD RATE US AT LESS THAN A 9 OR 10, WE HAVE FAILED TO PROVIDE
THE EXPERIENCE YOU DESERVE. PLEASE CONTACT OUR CUSTOMER EXPERIENCE TEAM
AT CUSTOMEREXPERIENCE@TOROMONT.COM WITH ANY CONCERNS/RECOMMENDATIONS
THANK YOU!

* * *

C A S H

* * *

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