

TD 450

24/07/31

Service Card Inspection - 1250 hrs.

- Seals on Drive Motor Replaced.
- Cam Sensor wiring fixed
- Valve Set.
- Seals on Quick Coupler.

- New Fuel Sensor

- Float Cylinder on Header Replaced.

- Complete Oil change - Hydraulic.

- Engine

- Final Drives

- Gear Boxes.

23/07/26

Repairs

- rotor shear knives.

- New cab roof seal.

23/07/28

- New Hydraulic motor for Roto Shear.

22/07/27
22/09/06

- LH Fore Aft Cylinder Hydraulic.
- Air Conditioner Service.

21/09/27

- RH Knife drive Section
- Inner RH Knife Extension
- Knife extension

21/11/02

- New Cansases installed Fall 2022.
- LH roller Bearings Repair

20/08/25

- ~~Reel LH cylinder~~ Hydra float wheel cylinder.
- New Knife for 635-D

20/10/05

- Service call.
- Corrected Header not staying Level,
- corrected Header not Dropping fast enough.
- Corrected Knife Creep.
- new Fuel Sender.
- Reseal Platform L.H. Cylinder.



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Ship to: IN STORE PICKUP

Invoice to: [REDACTED]

Branch Steinbach		
Date 10/05/20	Time 23:06:53 (B)	Page 01
Account No.	Phone No.	Invoice No.
Ship Via	Purchase Order	
Agline ENTERED OCT 07 2020	Salesperson 931	

DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
D899961E JD D450; 635D; XEN		X 1E0D450XVCC381537		
CORBAY D450	912	PE6068L868916		

SEGMENT# 1 C 01279 SRV45 08/17/20 08/18/20
 SERVICE CALL TRAVEL (RATE S)
CORRECTION:
 drove to and from location several times
 loaded and unloaded tools 3 times
 had to make 1 parts run
 as well as travel to 2 fields for diagnostics tests

Due 21/02/02

LABOR	897.80
10901001	
SEGMENT TOTAL==>	897.80

SEGMENT# 2 C 01279 NA 08/17/20 08/18/20
 DIAGNOSE HEADER NOT STAYING LEVEL
COMPLAINT:
 DROPPING TO THE RIGHT.
CORRECTION:
 got to location and checked ccms for solutions on problem,
 found none
 inspected all float cylinders and hoses for leaking, found
 no leaks
 removed solenoid valves for left and right float on valve
 block and found right hand back up seal chunk missing,
 replace solenoid seal
 swapped solenoids to check if left would drop but right was
 still at fault
 made a case with dtac
 explained to them what was happening and procedures that
 have been performed
 they recommended a float adjustment as per pdi set up,
 tested float system several time but it is set up within

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TERMS: CASH CREDIT CARD CHEQUE AGLINE

NO CREDIT CARD REFUNDS AFTER 90 DAYS FROM DATE OF PURCHASE.

I HEREBY CERTIFY THAT I AM ENGAGED IN THE BUSINESS OF FARMING AND THAT THE GOODS SHOWN ON THIS INVOICE WILL BE USED EXCLUSIVELY IN THE CONDUCT OF THAT BUSINESS.

I HEREBY AUTHORIZE THE ABOVE WORK TO BE DONE ALONG WITH THE USE OF NECESSARY MATERIALS. YOU AND YOUR EMPLOYEES MAY OPERATE ABOVE MACHINE FOR THE PURPOSES OF TESTING, INSPECTION OR DELIVERY AT MY RISK. I AGREE TO PAY CASH ON DELIVERY OF MACHINE OR ON TERMS SATISFACTORY WITH YOU AND UNTIL PAID IN FULL, AN EXPRESS MECHANICS LIEN IS ACKNOWLEDGED ON ABOVE MACHINE TO SECURE THE AMOUNT OF REPAIRS THERETO. IT IS UNDERSTOOD THAT THIS COMPANY ASSUMES NO RESPONSIBILITY FOR LOSS OR DAMAGE BY THEFT OR FIRE TO MACHINE PLACED WITH THEM FOR STORAGE, SALE, REPAIR, OR WHILE FIELD TESTING.



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Purchase Order		
Agline		Salesperson 931

DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
D899961E	JD D450; 635D; XEN	X 1E0D450XVCC381537		
CORBAY	D450	912 PE6068L868916		

spec
talked to them about header and machine configurations and they were leaning towards a valve block issue while i was looking through the addresses for the correct configuration input i noticed a precharge pressure setting where the right was set 300 psi lower than the left, mentioned to dtac about the pre charge address and was recommended to adjust pressure and see if it made a difference
adjusted pressure and had customer drive to field and make 2 passes, still found droop in right float
adjusted pressures again and made another 2 passes, was better but still not perfect
customer had to tend to grain trucks, i kept adjusting and fine tuning pressures until header leveled even
ran header up and down several times and found float issue resolved.

AHC16974	Hydraulic Cylin	1 N	110.25	110.25
	Hydraulic Cylinder Kit			
AHC16983	Hydraulic Cylin	1	26.15	26.15
	Hydraulic Cylinder Kit			
AH209116	SEAL KIT	1	34.14	34.14
			PARTS	170.54
			LABOR	1228.66
10901001			SEGMENT TOTAL==>	1399.20

SEGMENT# 3 C 01279 NA 08/17/20 08/18/20

DIAGNOSE HEADER NOT DROPPING FAST ENOUGH

CORRECTION:

adjusted header raise and drop rate with engine at fast

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[REDACTED]		
Ship Via	Purchase Order	
Agline	Salesperson	
931		

DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
D899961E	JD D450; 635D; XEN	X 1E0D450XVCC381537		
CORBEY	D450	912 PE6068L868916		
idle, customer is satisfied with new drop and raise speeds				
10901001			LABOR	186.22
SEGMENT TOTAL==>				186.22

SEGMENT#	DESCRIPTION	DATE	DATE	QTY	UNIT	PRICE	TOTAL
4	C 01279 NA	08/17/20	08/19/20				
DIAGNOSE KNIFE DOES NOT STOP; WHEN IT SHOULD BE STOPPED							
<u>CORRECTION:</u>							
checked for creeping							
swapped solenoid valves, no result							
made dtac case							
checked charge pressure, not over spec							
dtac recommended removing the valve and inspect							
removed valve and found large amount of scoring causing bad							
seal between charge pressure and forward solenoid,							
resulting in creep							
replaced valve and gasket							
filled system with oil and ran							
all is good no leaks							
AE74145	Manifold	1	N	2461.24		2461.24	
H135567	Orifice	2	N	26.75		53.50	
MT2891	GASKET	1	N	38.54		38.54	
						PARTS	2553.28
						LABOR	407.34
10901001	SEGMENT TOTAL==>						2960.62

SEGMENT#	DESCRIPTION	DATE	DATE
5	C 01279 040-080A	08/17/20	08/18/20
CHECK, CLEAR AND DIAGNOSE STORED ERROR CODES			
<u>COMPLAINT:</u>			
GR6 522394.13			
AN OOC CODE 126 TIMES?			

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[Redacted]	[Redacted]	[Redacted]
Ship via	Purchase Order	
Agline	Salesperson	
	931	

DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
D899961E JD D450; 635D; XEN		X 1E0D450XVCC381537		
CORBEY D450	912	PE6068L868916		
ANY OTHER CODES IMPORTANT?				
Also added 2 more codes: SSU 168.04 and CAB 1547.03				
<u>CORRECTION:</u>				
found codes active regarding evap core temp sensor				
removed buddy seat and hvac cover				
checked sensor and found no voltage at needed wire				
removed steering column case and rear controller cover to				
perform a harness test				
made dtac case and they recommended sensor change even				
though sensor resistance seem not out of range during test				
ordered sensor and re installed all components removed				
customer later stated that he change his a/c settings and				
the code went away, believed to be cause of freeze up, does				
not want any further parts replaced or any diagnosis				
AR69444		HYGARD 18.9L	5	111.35
CONTAINEROIL5		ENVIRO CHG	5	1.90
ENVIROIL5		ENVIRO CHG	5	.95
				PARTS
				LABOR
10901001			SEGMENT TOTAL==>	556.75
				9.50
				4.75
				571.00
				640.11
				1211.11

SEGMENT# 6 C 01279 NA 08/17/20 08/18/20

FUEL GAUGE IS ALL OVER THE PLACE AT 1/2 TANK

CORRECTION:

removed sending unit
connected multi meter and found resistance jump at around
half travel
ordered new sending unit
explained to customer findings
installed old for time being until new arrived

CONTINUED ON PAGE 05

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Date 10/05/20	Time 23:06:53 (B)	Page 05
Account No.	Phone No.	Invoice No.
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Agline		Salesperson 931

DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
D899961E JD D450; 635D; XEN		X 1E0D450XVCC381537		
CORBAY D450	912	PE6068L868916		
removed old unit again and replaced all is good				
AFH206482	FUEL SENDER	1 N	231.12	231.12
			PARTS	231.12
			LABOR	335.84
10901001			SEGMENT TOTAL==>	566.96

SEGMENT# 7 C 00752 NA	08/17/20	08/29/20		
PLATFORM LIFT CYLINDER RESEAL				
<u>CORRECTION:</u>				
Reseal cylinder at the shop. ?				
			LABOR	134.66
10901001			SEGMENT TOTAL==>	134.66

***** WORK ORDER TOTALS *****

PARTS	3525.94
LABOR	3830.63
Supplies&Enviro	75.00
SUB TOTAL==>	7431.57

352962 6105

CONTINUED ON PAGE 06

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