

# NEILSON MECHANICAL INC.

P.O. Box 123  
Acadia Valley, Alberta T0J 0A0  
CANADA

## INVOICE

Invoice No.: 201901355  
Date: Sep 12, 2019  
Page: 1

**PAID**

Sold to:

Phantom Valley Farms  
Box 37  
Sibbald, Alberta T0J 3E0

Neilson Mechanical Inc.

Phone: 403-972-2723 (cell 664-9185)  
Fax: 403-972-2776  
email: neilsonmechanical@gmail.com  
E-transfers accepted (autodeposit enabled)

Business No.: 848472999

| Item No.      | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Qty | Unit | Unit Price | Amount   |
|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|------------|----------|
| Hourly Labour | 2001 Western Star, 545802 km<br>sn 2WKPD3J11K969879<br><br>BOOK TIME<br>Troubleshoot for excessive blowby and engine miss. Cut out cylinders and found it was missing on #4. Pulled head and found heavy vertical scoring on #4 liner wall. Pulled piston and found broken rings.<br>Inspected remaining cylinders and found most of the crosshatching gone on liner walls. Customer decided to replace all 6 holes. Installed new liners and measured protrusion - ok. Installed new pistons, connecting rod bearings and main bearings.<br>Installed head and top end. Set valves, jakes and injectors. Buttened up and test drove - ok. | 43  | Hour | 110.000    | 4,730.00 |
| Hourly Labour | NON BOOK TIME<br>Found one broken bolt for the cam idler gear retainer on front gear train. Drilled bolt and extracted. Replaced exhaust flex to turbo and clamps. Changed injector cup o rings. Painted head. Replaced coolant line to head. Changed oil and fuel filters after initial test drive. Troubleshoot engine code. Found code for boost sensor voltage high. Replaced sensor and tested - ok. Repaired wiring and plug going to engine temp sensor. Repaired threads on one rad support arm.                                                                                                                                   | 8   | Hour | 110.000    | 880.00   |
| SLC38         | 3/8-16 NC STOVERLOCK NUT TYPE C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 4   | Each | 0.100      | 0.40     |
| H8C38.1       | 3/8 X 1 NC GR8 C/S ZINC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1   | Each | 0.170      | 0.17     |
| FW838         | 3/8 F436 FLAT WASHER YZ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 2   | Each | 0.050      | 0.10     |
| NH8F12        | 1/2-20 NF GR8 HEX NUT ZINC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 1   | Each | 0.120      | 0.12     |
| H8C14.1       | 1/4 X 1 NC GR8 C/S ZINC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1   | Each | 0.073      | 0.07     |
| NH8C14        | 1/4-20 NC GR8 HEX NUT Z                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1   | Each | 0.050      | 0.05     |
| LW814         | 1/4 G8 LOCK WASHER Y/Z                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 1   | Each | 0.050      | 0.05     |
| FW814         | 1/4 F436 FLAT WASHER YZ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 2   | Each | 0.050      | 0.10     |
| 1261768       | SOCKET                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 2   | Each | 3.710      | 7.42     |
| THCHS28       | HOSE CLAMP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 1   | Each | 1.960      | 1.96     |

If wheels have been removed, it is the customer's responsibility to have wheels re-torqued by a qualified tech after 50-100 km. 2% monthly service charge on balances over 30 days.

**Thank you for your business!!**

**Continue...**



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| ZJB227811492                                                                                                                                                                        | C 50/50 RED ANTIFREEZE EXT LIFE | 12    | Each        | 11.830     | 141.96    |
| SH550045135                                                                                                                                                                         | 15W40 5L                        | 9     | Each        | 23.090     | 207.81    |
| 12                                                                                                                                                                                  | Enviro fees \$0.50              | 9     | Each        | 0.500      | 4.50      |
| FLT89625L                                                                                                                                                                           | 5"FLEX STAINLESS                | 12    | INCH        | 2.050      | 24.60     |
| H8C516.1                                                                                                                                                                            | 5/16 X 1 NC GR8 C/S ZINC        | 1     | Each        | 0.110      | 0.11      |
| FLTXC50PLS                                                                                                                                                                          | 5" LAP CLAMP STAINLESS STEEL    | 2     | Each        | 10.290     | 20.58     |
| FLTEC50VBS                                                                                                                                                                          | V CLAMP                         | 1     | Each        | 40.910     | 40.91     |
| FARSR52888                                                                                                                                                                          | REUSABLE FITTINGS               | 2     | Each        | 8.710      | 17.42     |
| FARHR58CUT                                                                                                                                                                          | BRAIDED LINE 13/32"             | 23    | INCH        | 0.430      | 9.89      |
| LF691A                                                                                                                                                                              | C FILTER                        | 1     | Each        | 18.170     | 18.17     |
| 13                                                                                                                                                                                  | Enviro Fees \$1.00              | 1     | Each        | 1.000      | 1.00      |
| SH500010048                                                                                                                                                                         | 15W40 BULK                      | 41    | L           | 3.900      | 159.90    |
| FS1212                                                                                                                                                                              | C FILTER                        | 1     | Each        | 16.060     | 16.06     |
| 12                                                                                                                                                                                  | Enviro fees \$0.50              | 1     | Each        | 0.500      | 0.50      |
| FF211                                                                                                                                                                               | C FILTER                        | 1     | Each        | 15.530     | 15.53     |
| 13                                                                                                                                                                                  | Enviro Fees \$1.00              | 1     | Each        | 1.000      | 1.00      |
| 7352002                                                                                                                                                                             | HEAD REPAIR                     | 1     |             | 1,583.720  | 1,583.72  |
| 2477133                                                                                                                                                                             | INFRAME KIT                     | 1     |             | 4,140.230  | 4,140.23  |
| 2818261                                                                                                                                                                             | THERMOSTAT                      | 2     |             | 63.760     | 127.52    |
| 2N2765                                                                                                                                                                              | EXHAUST SLEEVE                  | 6     |             | 41.150     | 246.90    |
| 2N2766                                                                                                                                                                              | BOLT                            | 4     |             | 13.130     | 52.52     |
| 2N2766                                                                                                                                                                              | NUT                             | 4     |             | 4.800      | 19.20     |
| 8S9191                                                                                                                                                                              | INJ BOLT                        | 6     |             | 3.750      | 22.50     |
| 1685248                                                                                                                                                                             | PAN GASKET                      | 1     |             | 235.380    | 235.38    |
| CBC15ESK                                                                                                                                                                            | EXH STUDS                       | 1     |             | 183.030    | 183.03    |
| 26300                                                                                                                                                                               | O RING KIT                      | 6     |             | 9.700      | 58.20     |
| CT53387                                                                                                                                                                             | FREIGHT                         | 1     |             | 158.370    | 158.37    |
| 1946724                                                                                                                                                                             | PAINT, YELLOW                   | 1     |             | 19.870     | 19.87     |
|                                                                                                                                                                                     | SENSOR, BOOST PSI               | 1     |             | 296.850    | 296.85    |
|                                                                                                                                                                                     | FREIGHT                         | 1     |             | 26.090     | 26.09     |
| 243-1159                                                                                                                                                                            | BOLT, VALVE COVER               | 16    |             | 11.760     | 188.16    |
| Shop supply                                                                                                                                                                         | 5% Shop Supplies                | 5,610 |             | 0.050      | 280.50    |
|                                                                                                                                                                                     | Subtotal:                       |       |             |            | 13,939.42 |
|                                                                                                                                                                                     | G - GST @ 5%                    |       |             |            |           |
| If wheels have been removed, it is the customer's responsibility to have wheels re-torqued by a qualified tech after 50-100 km. 2% monthly service charge on balances over 30 days. |                                 |       | Continue... |            |           |
| Thank you for your business!!                                                                                                                                                       |                                 |       |             |            |           |



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|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----|------|--------------|-----------|
|                                                                                                                                                                                     | GST         |     |      |              | 697.02    |
| If wheels have been removed, it is the customer's responsibility to have wheels re-torqued by a qualified tech after 50-100 km. 2% monthly service charge on balances over 30 days. |             |     |      | Total Amount | 14,636.44 |
| Thank you for your business!!                                                                                                                                                       |             |     |      |              |           |