



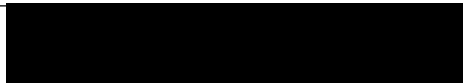
ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

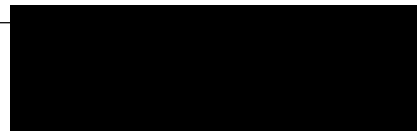
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Yorkton, Sask. S3N 2V7
Tel: (306) 783-8508
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[REDACTED]	G.S.T. No.	
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Credit Card No.	Salesperson	
	O14	

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - - -
153971	COMBINE	1712	YFG230256			
	8240	1265				

** Need a quick update on your Parts, Service or Sales Status?
Text messaging is now available with RME!
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**

SEGMENT# 1 C 01631 FEEDER11 02/19/25 02/20/25
FEEDER SLIP CLUTCH (GEARBOX REMOVED) 6.00 HRS

COMPLAINT:_____

Feb 24/ 2024

Adjust torque setting on feeder slip clutch.

CAUSE:_____

Feb 24/ 2025

Feeder slip clutch torque setting low.

CORRECTION:_____

Feb 24/ 2025

Drained oil and removed both covers from the gearbox.

Pushed the clutch assembly out, removed the seal protector and shaft seal on the beater output shaft. Removed the snap ring and shims, set up a puller and removed the shaft and bearing assembly. Removed the inner bearing and cleaned the gear case.

Installed a new inner bearing, heated and installed a new bearing on the replacement shaft and pushed it back into place. Installed the shims and snap ring, pushed the new seal into place as well as the protector.

Disassembled the clutch assembly; cleaned and inspected all parts. Roughed up the steel separator plates and assembled the clutch to as initial setting. Installed the clutch into the gearbox and bench tested the torque setting. Continued adjusting and rechecking the torque setting till got it set

CONTINUED ON PAGE 02

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Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
153971	COMBINE	1712	YFG230256			
	8240	1265				
at 525 lbs ft. Installed and sealed both covers onto the gearbox and filled it with new oil.						
100037	NUT	8		1.20		9.60
48067479	SHAFT	1		912.47		912.47
73344340	HYDRODEX ATF 1Q	4		10.40		41.60
84312857	BRG, FDR CLUTCH	1		94.22		94.22
87345122	O-RING	1		56.26		56.26
87612665	SEAL, FEEDER CL	1		61.47		61.47
				PARTS		1175.62
				LABOR		1020.00
13300059				SEGMENT TOTAL==>		2195.62

SEGMENT# 2 C 01631 PROCESSOR1 02/19/25 02/21/25
CENTER TRISWEEP BEARINGS (PROCESSOR) 4.00 HRS

COMPLAINT:_____

Feb 21/ 2025

Replace bearings on middle processor paddle shaft.

CAUSE:_____

Feb 21/ 2025

Middle processor bearings sounded dry.

CORRECTION:_____

Feb 21/ 2025

Removed idler pulley; unbolted and removed the inspection panel. Removed the bearing flange bolts on the inside of the processor housing and the nuts on the lower access panel section. Removed the middle paddle assembly, removed the inside bearing lock collar and cut the bearing off. Installed a puller and removed the paddle as well as unbolted the lower panel from the bearing flange. Cut the outer shaft bearing off and cleaned the shaft.

CONTINUED ON PAGE 03

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	8240	1265				
Assembled the new outer bearing onto the shaft to the proper depth and bolted the lower panel to the bearing flange. Installed spacers, paddle and new inner bearing. Installed the paddle/ shaft assembly and secured it with mounting hardware. Bolted the inspection panel into place and put idler pulley back into place.						
87605590	BEARING	2		82.15		164.30
				PARTS		164.30
				LABOR		680.00
13300059				SEGMENT TOTAL==>		844.30

SEGMENT# 4 C 01631 FEEDER10 02/24/25 02/24/25
FEEDER CHAIN (REPLACE) 2.75 HRS
COMPLAINT:_____
Feb 27/ 2025
Replace feeder chain.
CAUSE:_____
Feb 27/ 2025
Broken slat link and multiple bent slats.
CORRECTION:_____
Feb 27/ 2025
Unbolted and removed the feeder face plates and turned the feeder chain to get the connecting links to the front. Removed the connecting links and connected the new chain to the old one. Rolled the new chain into place while removing the old one. With the new chain in place, installed new connecting links. Cleaned the threads on the tension rods, installed the guide, spacer and spring and tensioned both sides to get the chain set to spec. Bolted the front face plates onto the feeder house.

CONTINUED ON PAGE 04

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
153971	COMBINE	1712	YFG230256			
	8240	1265				
ADDITIONAL DESCRIPTION:_____						
BENT SLATS, CRACKED LINKS, FLAT ON BOTTOM EDGE						
84179639	FEEDER CHAIN	1		2964.38		2964.38
84257096	LINK,557 8mm TH	4		45.31		181.24
	PARTS					3145.62
	LABOR					467.50
13300059	SEGMENT TOTAL==>					3613.12

SEGMENT# 5 C 01631 FEEDER1 02/24/25 02/24/25
FEEDER GEARBOX SHAFT AND UPPER SPROCKET 13.90 HRS

COMPLAINT:_____

Feb 25/ 2025

Replace worn feeder sprocket shaft and beater.

CAUSE:_____

Feb 25/ 2025

Beater drive splines worn as well as feeder drive sprocket teeth hooked on both sides.

CORRECTION:_____

Feb 25/ 2025

Unpinned the feeder lift cylinders and removed the feeder position sensor. Disconnected the feeder face tilt cylinders, unbolted the control valve and hung it off to the side. Supported the feeder house on the forklift, removed the pivot pins and removed the feeder house and set it on a stand.

Removed the pivot castings, the right side beater support bolt and bearing. Cut the welds on 3 of the 4 bearing support bolts and removed them. Rolled the beater out the back of the feeder house. Tied both ends of the feeder chain to hold them in place and removed the connecting

CONTINUED ON PAGE 05

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153971	COMBINE	1712	YFG230256			
	8240	1265				

links. Removed the right side support bolt and bearing, removed the stripper plates and rolled the sprocket out the back of the feeder house.

Rolled the new sprocket into place and installed a new support bearing; threaded the support bolt into the sprocket. Ground out the mounting bolt holes for the stripper plates and the new ones in. Reconnected the feeder chain.

Swapped the serrated beater blades over to the new beater and lifted into place. Welded the bearing mounting bolts back into place, installed the new bearing and threaded the support bolt into the beater. Bolted the pivot castings back into place. Installed the feeder slip clutch and bolted the driveline back on.

ADDITIONAL DESCRIPTION:_____

EXCESSIVE PLAY IN DRIVE SPLINS, SPROCKET HOOKING ON BOTH SIDES

47994531	beater	1	3894.48	3894.48
48106919	SPROCKET W/O CL	1	1810.77	1810.77
87010436	SCREW	4	12.08	48.32
92116331	BEARING ASSY	2	219.02	438.04
	PARTS			6191.61
	LABOR			2363.00
13300059	SEGMENT TOTAL==>			8554.61

SEGMENT# 6 C 01631 ROTOR15 02/24/25 02/24/25 1.80 HRS
IMPELLER WEAR PLATES ONLY
COMPLAINT:_____
March 2/ 2025
Replace impeller wear plates.

CONTINUED ON PAGE 06

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153971	COMBINE	1712	YFG230256			
	8240	1265				
CAUSE: _____						
March 2/ 2025						
Wear plates worn sharp.						
CORRECTION: _____						
March 2/ 2025						
Unbolted and removed the impeller wear plates. Installed the new ones and did initial torque on the hardware.						
Hammered on the plates to set the hardware and did the final torque on it.						
48118400		KIT, IMPELLER W	1	739.98		739.98
				PARTS		739.98
				LABOR		306.00
13300059				SEGMENT TOTAL==>		1045.98

SEGMENT# 7 C 01631 ROTOR10 02/24/25 02/28/25
RASP BARS HALF SET 4.00 HRS
COMPLAINT: _____
Feb 27/ 2025
Replace half set of rasp bearings.
CAUSE: _____
Feb 27/ 2025
Rasp bars worn down.
CORRECTION: _____
Feb 27/ 2025
Blew debris out from behind all the rasp bars. Removed and replaced a half set of rasp bars. Thread locked the mounting bolts and torqued them to spec.
March 4/ 2025
Rest the stop bolts to get the proper gap between the rasp bars and the concaves. Calibrated the concave opening.

CONTINUED ON PAGE 07

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153971	COMBINE	1712	YFG230256			
	8240	1265				
Installed the concaves back into place.						
47898667		KIT, 1/2 SET		1	2146.62	2146.62
					PARTS	2146.62
					LABOR	680.00
13300059				SEGMENT TOTAL==>		2826.62

SEGMENT# 8 C 01631 NA 02/24/25 02/24/25
HARD SURFACE CONE AND REPLACE WORN/MISSING VANES 36.00 HRS

COMPLAINT:_____

Feb 24/ 2025

Hard surface cone and replace worn/ missing vanes.

CAUSE:_____

Feb 24/ 2025

Repair wear areas in the cone.

CORRECTION:_____

Feb 26/ 2025

Unbolted and removed the rubber curtain in front of the transmission. Removed the lower cone cover/ feeder floor door assembly. Removed the impeller blades, supported and chained the rotor back. Removed the front rotor c-channel and then lowered the rotor out.

Removed and replaced 3 cage vanes that were broke/ damaged.

Replaced the vane at the top of the cage that transitions from the cone to the cage and installed the right side transition vane that was missing. Removed and replaced 3 damaged cone vanes.

Marked and cut out the worn leading section of the offset plate on the module frame. Prepared the edges of the frame and the replacement piece and welded it into place. Cleaned up the repaired area and painted it.

CONTINUED ON PAGE 08

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	8240	1265				

Feb 28/ 2025

Hard surface welded the wear areas in the cone and the wear spots on the lower cone cover as well as the leading edge of the offset plate.

March 4/ 2025

Pulled the rotor back into place and installed the rotor c-channel (replaced the front rotor bearing). Bolted the impeller blades on, replaced the wear bars and torqued all hardware to spec. Put the lower cone panel and half moon covers on, connected wiring harness connectors under the cab and pinned the feeder house into place. Connected the lift cylinders, hooked up the feeder driveline, secured the feeder valve to the feeder house and connected all hydraulic and electrical connections.

ADDITIONAL DESCRIPTION:_____

- REPAIR BROKEN BOLTS FOR ROTOR COVER
- REPLACE MISSING WORN CONE MOUNTING BOLTS
- REPAIR WORN OUT OFFSET PLATE ON CONCAVE FRAME-WELD IN NEW PIECE

- REPLACE MISSING/DAMAGED/ WORN CAGE VANES

100016	NUT	8	.80	6.40
140219	WASHER	8	8.20	65.60
73399579R	FRAME WELD IN	1	318.51	318.51
84330075	BRG, FRONT ROTOR	1	109.58	109.58
84567289	VANE	3	94.92	284.76
87053359	STIFFENER	3	181.87	545.61
87106338	T-BOLT M10X30MM	34	7.48	254.32
87107892	CAGE VANE	1	70.43	70.43
87547587	NUT, M10X1.5	28	5.32	148.96
87717924	CAGE VANES	1	63.96	63.96

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	8240	1265				
				PARTS		1868.13
				LABOR		6120.00
13300059				SEGMENT TOTAL==>		7988.13

SEGMENT# 9 C 01631 NA 02/24/25 02/24/25

LEVELING SHOE CENTER BEARING WEAR STRIP BROKEN

2.00 HRS

COMPLAINT:_____

Feb 25/ 2025

Replace self levelling shoe rear support bearing wear strip.

CAUSE:_____

Feb 25/ 2025

Wear strip cracked.

CORRECTION:_____

Feb 25/ 2025

Set up jacks and lifted the rear of the self levelling shoe. Unbolted and removed the support bearing wear strip and bolted the new one into place. Removed the support stands.

84457842	PLATE, WEAR	1	118.02	118.02
	PARTS			118.02
	LABOR			340.00
13300059	SEGMENT TOTAL==>			458.02

SEGMENT#10 C 01631 NA 02/24/25 03/04/25

LEVELING SHOE FRONT PIN NUT HAS BACKED OFF

2.00 HRS

COMPLAINT:_____

March 4/ 2025

Tighten lock nut on the front pivot pin for the self levelling shoe.

CONTINUED ON PAGE 10

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	8240	1265				

CAUSE:_____

March 4/ 2025

Lock nut on the self levelling shoe front pivot pin backed off.

CORRECTION:_____

March 4/ 2025

Removed the safety shield below the transmission. Tried to tighten the lock nut on the front support pin for the self levelling shoe and it locked up and would not turn in either direction. Nut the nut off and cleaned the threads. Installed a new lock nut with thread lock and tightened it up. Secured the safety shield back into place.

86000441	NUT, M16X2 CL8	1	3.93	3.93
	PARTS			3.93
	LABOR			340.00
13300059	SEGMENT TOTAL==>			343.93

SEGMENT#11 C 01631 GRAIN2	02/24/25 02/24/25	
ELEVATOR CHAIN REPLACE		1.50 HRS

COMPLAINT:_____

Feb 26/ 2025

Replace elevator conveyor chain.

CAUSE:_____

Feb 26/ 2025

Broken and damaged chain paddles.

CORRECTION:_____

Feb 26/ 2025

Turned the conveyor chain to get the connecting link to the bottom. Removed the cleanout door, connected the new chain to the original one and rolled the new chain into place.

CONTINUED ON PAGE 11

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(signature)

(date)

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(signature)

(date)



ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

Please Remit To:
Box 280, Hwy 9 South
#1 Rocky Mountain Way
Yorkton, Sask. S3N 2V7
Tel: (306) 783-8508
Fax: (306) 786-7880

INVOICE

Ship to:

Invoice to:

ORKTON

Branch		
Date 03/11/25	Time 22:16:04 (B)	Page 11
Account No. [REDACTED]	Phone No. [REDACTED]	Reference No. 46414
Ship Via		Purchase Order
G.S.T. No. [REDACTED]		
Credit Card No.		Salesperson O14

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - - -
153971	COMBINE	1712	YFG230256			
	8240	1265				

Disconnected the old chain and connected the ends of the new one. Adjusted the conveyor chain tension to spec.
Installed cleanout door.

ADDITIONAL DESCRIPTION:_____

REPLACE ELEVATOR PADDLE CHAIN, MISSING PADDLES, BENT PADDLES

241-15113	LINK 550 CONN	1	13.29	13.29
51621131	CHAIN, Elevator	1	2203.19	2203.19
	PARTS			2216.48
	LABOR			255.00
13300059	SEGMENT TOTAL==>			2471.48

SEGMENT#12 C 01631 NA 02/24/25 02/27/25
CHANGE OIL IN LOWER UNLOADER GEARBOX 1.00 HRS

COMPLAINT:_____

Feb 25/ 2025

Change lower unloader gearbox oil.

CAUSE:_____

Feb 25/ 2025

Water entered the gearbox through the output shaft seal.

CORRECTION:_____

Feb 25/ 2025

Drained oil from the lower unloader gearbox. Removed the access panel on the gearbox and flushed out the gearbox.

Cleaned the sealing surfaces of the case and panel, installed sealant and bolted the panel back into place.

Refilled the gearbox with new oil.

ADDITIONAL DESCRIPTION:_____

OIL IS MILKEY

13300059	LABOR	170.00
	SEGMENT TOTAL==>	170.00

CONTINUED ON PAGE 12

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Ship to:

Invoice to:

Branch		
Date 03/11/25	Time 22:16:04 (B)	Page 12
Account No. [REDACTED]	Phone No. [REDACTED]	Reference No. 16414
Ship Via		Purchase Order
G.S.T. No. [REDACTED]		
Credit Card No.		Salesperson O14

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - - -
153971	COMBINE	1712	YFG230256			
	8240	1265				

SEGMENT#13 C 01631 NA 02/24/25 02/24/25
ROTARY SCREEN VACCUUM BEARING ARE LOOSE/ DRY 3.50 HRS

COMPLAINT:_____

Feb 24/ 2025

Replace rotary screen vacuum fan bearings.

CAUSE:_____

Feb 24/ 2025

Fan bearings dry/ loose.

CORRECTION:_____

Feb 24/ 2025

Removed the suction tube going to the vacuum fan as well as the discharge ducting. Unbolted and removed the fan cover and the fan. Unbolted the fan hub/ shaft assembly and removed it from the mounting plate.

Removed the drive pulley, snap-ring and pushed the bearings/ shaft assembly out of the hub. Pressed the bearings off the shaft and pushed new ones into place.

Assembled the shaft/ bearings back into the hub and put snap-ring back into place (installed shim behind the snap-ring due to end play of bearings in the hub).

Secured the hub to the mounting plate, installed drive pulley and fan. Put cover, suction and discharge ducting back into place.

ADDITIONAL DESCRIPTION:_____

VERIFY NO CRACKS ON MOUNTS WHEN HOUSING IS OFF

443898	BEARING ASSY	2	27.94	55.88
	PARTS			55.88
	LABOR			595.00

13300059 SEGMENT TOTAL==> 650.88

CONTINUED ON PAGE 13

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Invoice to:

KTON

Branch		
Date 03/11/25	Time 22:16:04 (B)	Page 13
Account No.	Phone No.	Reference No. 6414
Ship Via		Purchase Order
G.S.T. No.		
Credit Card No.		Salesperson O14

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - - -
153971	COMBINE	1712	YFG230256			
	8240	1265				

SEGMENT#14 C 01631 NA	02/24/25 02/24/25				
ROTARY SCREEN BELT TENSIONER BEARINGS ROUGH		1.00	HRS		
COMPLAINT:_____					
Feb 27/ 2025					
Replace rotary screen brush drive belt.					
CAUSE:_____					
Feb 27/ 2025					
Tensioner bearing dry.					
CORRECTION:_____					
Feb 27/ 2025					
Unbolted and swung the condenser over, released belt tension and removed it. Unbolted, removed and replaced the rotary screen brush drive belt tensioner. Installed the drive belt and secured the condenser back into place.					
87607602	PULLEY ASS	1 N	256.81		256.81
			PARTS		256.81
			LABOR		170.00
13300059	SEGMENT TOTAL==>				426.81

SEGMENT#15 C 01631 ENGINE6	02/24/25 02/24/25				
CRANKCASE BREATHER		1.00	HRS		
COMPLAINT:_____					
Feb 25/ 2025					
Replace crankcase breather filter.					
CAUSE:_____					
Feb 25/ 2025					
Maintenance.					
CORRECTION:_____					
Feb 25/ 2025					

CONTINUED ON PAGE 14

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Invoice to:

[Redacted] YORKTON

[Redacted]

Branch		
Date 03/11/25	Time 22:16:04 (B)	Page 14
Account No. [Redacted]	Phone No. [Redacted]	Reference No. 46414
Ship Via		Purchase Order
G.S.T. No. [Redacted]		
Credit Card No.		Salesperson O14

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
153971	COMBINE	1712	YFG230256			
	8240	1265				
Removed the breather tube from the cover, unbolted and removed the filter cover. Removed and replaced the breather filter, the cover seal and bolted the cover back into place. Installed the breather tube back into place.						
504387088			GASKET,BREATHER	1	58.14	58.14
5801856860			FILTER,BREATHER	1	212.03	212.03
			PARTS			270.17
			LABOR			170.00
13300059			SEGMENT TOTAL==>			440.17

SEGMENT#16 C 01631 NA	02/24/25 02/24/25				
WATER PUMP BELT IS CRACKED UP				.75 HRS	
COMPLAINT:_____					
Feb 24/ 2025					
Replace water pump belt.					
CAUSE:_____					
Feb 24/ 2025					
Water pump belt was cracking excessively.					
CORRECTION:_____					
Feb 24/ 2025					
Loosened and removed both the engine fan and A/C belts (Note: when removing the A/C belt, the tensioner broke. Removed and replaced the tensioner). Released the tension on the water pump belt, removed and replaced it. Installed and tensioned both the A/C belt and the fan drive belt.					
MRKDIS	MARKETING DISC	1-	1871.11		1871.11-
500350419	TENSIONER, BELT	1	280.53		280.53
90416437	ALTERNATOR BELT	1	77.44		77.44
	PARTS				1513.14-
CONTINUED ON PAGE 15					

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