

CALLCORR

Pty Ltd

CALLCORR PTY LTD

7 Munbura Road
Mackay QLD 4740

Tax Invoice 57216

ABN 63125843263

Date 10-Oct-2024

Account # 2721

Customer O/N#

Ph: 07 4959 6211

Email: admin@callcorr.com.au

Invoice To :

Deliver To :

Description	Batch	Quantity	Unitprice	Discount	Linetotal
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33386-01 CAT 980K LOADER - BUCKET CRACK REPAIR & LIFT CYLINDERS SEAL

Date: 29/08/2024

Unit: CAT 980K Loader

Remove & strip dow lift cylinders
 Lanced out old bottom cylinder pins
 Replaced pins with new
 Replaced seals in lift cylinders
 Replaced bushing in lift barrel end & new pins
 Fit back to machine
 Replaced all Orings on hosing, piping & blocks
 Barrels hones out and inspections. Some marks in barrel but ok to use
 Chrome on rods in good order - resealed
 No line boring and lift cylinder bores
 Replaced 2 hoses in artic area for pilot system
 Replaced 10 hoses (fan motor, centre artic) hydro tank, service centre & head lift
 Replaced seat cover with new plugs
 Fit key consol to dash
 Replaced tilt solenoid valve due to leaking.
 Valve damaged and not assembled correctly.
 Cleaned oil from machine.

LABOUR - DIESEL FITTER WORKSHOP 128.50 hrs		106.50	108.00		11,502.00
LABOUR - TRADES ASSISTANT WORKSHOP		2.50	75.00		187.50
LABOUR - BOILERMAKER WORKSHOP		58.00	108.00		6,264.00
3 FLINT LIGHTER		1.00	7.52		7.52
Guide Piston		2.00	194.57		389.14
Ring-Backup		2.00	68.50		136.99
Rod Guide		2.00	25.88		51.77
Buffer Seal		1.00	91.03		91.03
FREIGHT		1.00	882.36		882.36
Cylinder Rod U-Cup Seal		2.00	75.23		150.46
Lip Type Wiper Seal		2.00	69.07		138.14
SEAL AS		2.00	70.10		140.21
SEAL		8.00	57.72		461.76
Buffer Seal		1.00	91.03		91.03
Linkage Pin		2.00	1,946.40		3,892.80
Linkage Pin		2.00	277.80		555.60
Wire Mig Verticor 3Xp 1.2 X 15Kg (720919)		1.00	133.63		133.63
PFERD 5INCH GRINDING DISC E 125-7 A 30		5.00	2.90		14.52
PFERD DISC NOTCHING 125MM X 3.2MM (12673)		3.00	4.61		13.82
GWWH01-TESUCO BLOWPIPE HAND PIECE		1.00	53.76		53.76
PFERD 5INCH GRINDING DISC E 125-7 A 30		3.00	2.90		8.71
HOSE ASSEMBLY		4.00	557.53		2,230.13
Nut		2.00	129.60		259.20
FREIGHT		1.00	1,638.36		1,638.36
Sleeve Bearing		2.00	127.02		254.04
Seal O Ring		2.00	5.52		11.04



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7K9220 Pin Seal		4.00	77.63		310.51
BRUSH KNOT - STEEL WIRE PBGS 1010/6 ST 0		2.00	11.99		23.98
PFERD 5INCH GRINDING DISC E 125-7 A 30		2.00	2.90		5.81
Tip Contact 1.2Mm Tweco 2/4 Otw14H/45		4.00	1.74		6.96
PAINT PEN BLUE P20		1.00	6.58		6.58
Gasket-Edge		2.00	22.06		44.11
Seal-Integra		4.00	22.12		88.46
Accumulator		1.00	311.90		311.90
Seal		5.00	6.80		34.02
Seal		5.00	5.15		25.74
Seal		3.00	7.76		23.28
Screw		3.00	2.18		6.55
Washer		5.00	0.91		4.56
PFERD GRINDER FAN 50X10 80GRIT		2.00	10.02		20.04
3in BUFF DISC COARSE (0673207510)		4.00	4.00		15.98
Gasket-Edge		4.00	22.06		88.22
Gasket-Edge		3.00	22.06		66.17
Tape Foil - 4IN		1.00	102.53		102.53
CRC 5-56 MULTI-PURPOSE LUBE		2.00	10.52		21.05
CABLE TIE 370MM X 7.6MM		1.00	18.60		18.60
VALVOLINE FLEX EP CARTRIDGE 450GM		2.00	8.95		17.90
1V9148 SLEEVE BEARING-LEVER GP TILT		2.00	91.20		182.40
3047345 Linkage Pin		2.00	2,172.60		4,345.20
1V9143 SLEEVE BEARING		1.00	138.00		138.00
7K9209 LIP SEAL		8.00	8.58		68.64
1V9143 SLEEVE BEARING		1.00	691.80		691.80
3121067 Linkage Pin		2.00	786.18		1,572.36
1V8242 SLEEVE BEARING		2.00	334.88		669.77
9K9731 SPACER		1.00	30.26		30.26
Univ Jt As		2.00	444.40		888.79
BOLT-12 POINT HEAD		16.00	28.03		448.51
Clamp		2.00	7.98		15.96
FREIGHT		1.00	21.24		21.24
AT 2 WAY KIT W/ SOLID TERMINAL(ACX2910)		1.00	6.00		6.00
CABLE TIE 370MM X 4.8MM(CT360BK)		1.00	11.40		11.40
3489633 HOSE		1.00	104.54		104.54
MATCH 90 GREASE FITTING		1.00	78.84		78.84
5IN GRINDING DISC		3.00	2.95		8.86
REFILL 30 LITRE VAT BOTTLE		1.00	109.27		109.27
Washer		2.00	56.20		112.39
WASHER		1.00	86.77		86.77
Screw		1.00	5.41		5.41
Nut		1.00	0.35		0.35
Seal O Ring		1.00	18.20		18.20
Seal		3.00	4.03		12.10
PFERD DISC CUTOFF ALUM 125MMX1.0MM		10.00	4.14		41.40
Seal - Bulk		20.00	2.18		43.68

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VOLT DIRECT CURRENT SOLENOID VALVE		1.00	729.91		
HOSE ASSY		1.00	599.99		599.99
FREIGHT		1.00	32.40		32.40
Primer		1.00	6.61		6.61
ULTRACOLOUR GLOSS BLACK 250GM		3.00	6.61		19.84
DISC FLAP ZIRC 125 X 22 40GRIT		2.00	6.72		13.44
VALVOLINE FLEX EP CARTRIDGE 450GM		2.00	8.96		17.93
VALVOLINE Gear Oil 460 205L (PER LT)		168.00	1.81		304.42
PUSH BUTTON EXTERIOR HANDLE		1.00	134.48		134.48
3089881 Pin As GD		2.00	802.21		1,604.42
4V7099 TILT LINKAGE PIN		2.00	267.60		535.20
1V9148 SLEEVE BEARING		2.00	249.52		499.03
3in BUFF DISC COARSE (0673207510)		3.00	4.00		11.99
PREVENTATIVE RUST TECTYL 506		1.00	15.38		15.38
4M HOSE		1.00	388.67		388.67
Sub Totals for Jobcode 33386-01					\$45,428.34
33386-03 CAT 980K LOADER - RADIO CHECK CALIB FOR UHF/VHF OP					
LABOUR - DIESEL FITTER WORKSHOP		2.00	108.00		216.00
Sub Totals for Jobcode 33386-03					\$216.00

33386-04 CAT 980K LOADER - 1000HR SERVICE

Date: 30/08/2024

Unit: CAT 980K

Removed trans oil & replaced - 30w
 Removed engine oil & replaced - 15w40
 Removed hydro oil & replaced - 30w oil
 Coolant change due to engine coming out.
 Changed all filters on engine, air filters, fuel filters, engine oil filter,
 Crank case filter, & housing changed.
 Changed transmission filters & orings
 Replaced diff, transmission, hydraulic and engine breathers
 Engine breather just cleaned but crank case catch can filters were changed.
 Hydro filters replaced and breather replaced. All orings replaced
 Removed trans screen & inspected.
 Cleaned and new orings fitted.
 Front diff mag plugs have fine metal & traces of brass
 Rear diff mag plug have fine metal but no brass.
 Replaced diff oils 50w/60w
 Replaced final drive orings & plug seals
 Replaced brake filter & orings
 Replaced diff oil & final drive oils

Repaired drain port on trans due to damage from rocks & belly plate
 Repaired drain port on trans filter housing & fit new plug
 Replaced diff vent valves one was damaged (front)
 Removed all lines & grease all points are taking grease

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Description	Batch	Quantity	Unitprice	Discount	Linetotal
Replaced window wipers front and back ok Cleaned out all washer tubes & make sure water getting to jets Re-sealed final drive covers & plugs Took pictures of metal in final drives Fit all belly plates & covers.					
LABOUR - DIESEL FITTER WORKSHOP		46.00	108.00		4,968.00
Seal		1.00	0.96		0.96
Seal		1.00	0.48		0.48
Seal		1.00	0.72		0.72
Seal		1.00	18.00		18.00
SEAL-O-RING		1.00	4.08		4.08
SEAL-O-RING		2.00	8.28		16.56
O Ring		1.00	3.54		3.54
Seal		4.00	1.56		6.24
Seal-O-Ring		2.00	1.56		3.12
Breather		1.00	15.42		15.42
Ring		1.00	2.77		2.77
Ring		1.00	8.81		8.81
HYD/TRANSMISSION OIL FILTER		1.00	158.32		158.32
FILTER HOUSING GASKET		1.00	19.87		19.87
CABIN AIR FILTER		1.00	102.80		102.80
O-RING		1.00	13.85		13.85
Fitting		2.00	158.26		316.51
Plug		2.00	33.12		66.24
Element Sec		1.00	78.05		78.05
Filter As		1.00	85.48		85.48
Filter As Fu		2.00	33.44		66.89
Filter As-Lu		1.00	60.29		60.29
ADVANCED EFFICIENCY HYDRAULIC FILTER		1.00	167.41		167.41
ELEMENT AS-X		1.00	138.97		138.97
Gasket		1.00	12.31		12.31
SECONDARY STANDARD EFFICIENCY ENGINE AIR FILTER		1.00	41.20		41.20
BREATHER		1.00	22.94		22.94
Filter - Air		1.00	78.40		78.40
ELEMENT AS-X		1.00	147.24		147.24
OPEN CRANKCASE VENTILATION ELEMENT		1.00	68.05		68.05
BACKUP RING		1.00	40.58		40.58
Element-Acl		1.00	198.76		198.76
SINGLE SAMPLE KIT		9.00	46.63		419.69
Plug		1.00	11.96		11.96
KIT-SEAL		1.00	65.10		65.10
Body		1.00	124.60		124.60
FREIGHT		1.00	18.48		18.48
HYDRAULIC/TRANSMISSION OIL FILTER		1.00	109.60		109.60
PFERD GRINDER FAN 60X30 80GRIT		1.00	9.70		9.70
WIRE WHEEL 50MM X 15MM		2.00	14.04		28.08
30 X 6 X 6 WIRE WHEEL		2.00	10.43		20.86

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Description	Batch	Quantity	Unitprice	Discount	Linetotal
WIRE WHEEL 20-04/6		2.00	14.04		28.08
CRC PENETR8 SPRAY 400GM		1.00	27.91		27.91
CRC PENETR8 SPRAY 400GM		1.00	27.91		27.91
CRC 5-56 MULTI-PURPOSE LUBE		1.00	10.52		10.52
FUMES DISPOSAL FILTER		1.00	278.93		278.93
Bearing-Slee		2.00	579.77		1,159.54
Seal O Ring		1.00	10.80		10.80
Seal		1.00	23.90		23.90
Plug		2.00	3.30		6.60
Washer-Hard		10.00	0.49		4.92
Seal		2.00	2.40		4.80
Seal-O-Ring		1.00	0.60		0.60
Seal		1.00	13.80		13.80
Seal		1.00	15.60		15.60
Seal O Ring		3.00	5.58		16.74
Seal		1.00	25.60		25.60
Sleeve Bearing		2.00	537.77		1,075.54
PIN SEAL		8.00	54.05		432.38
Seal		13.00	44.86		583.13
Pin As		2.00	792.29		1,584.58
Ring		1.00	150.18		150.18
CRANKSHAFT SEAL		1.00	191.03		191.03
Gasket		1.00	17.80		17.80
CRANKSHAFT SEAL		1.00	210.48		210.48
Gasket		1.00	17.80		17.80
WEAR SLEEVE		1.00	95.06		95.06
SERPENTINE BELT		1.00	168.89		168.89
Mount As		2.00	202.25		404.50
Seal		1.00	28.68		28.68
Seal-Press I		1.00	23.50		23.50
Seal-Pip		1.00	18.90		18.90
Hose		1.00	26.10		26.10
SEAL-PIP		1.00	23.52		23.52
SEAL O-RING		1.00	11.36		11.36
Seal O Ring		4.00	6.07		24.29
Seal O Ring		2.00	4.96		9.91
8T5917 O-RING		1.00	4.15		4.15
Seal-O-Ring		1.00	14.22		14.22
Seal-Press I		1.00	11.57		11.57
Gasket		1.00	12.72		12.72
GASKET		1.00	13.00		13.00
HOSE CLAMP		1.00	5.27		5.27
3E6788 O-RING		1.00	19.70		19.70
Seal		2.00	31.32		62.64
Seal O Ring		1.00	35.39		35.39
Seal-O-Ring		1.00	25.66		25.66
Seal-O-Ring		1.00	25.79		25.79

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Hose Bk	Batch	Qty	Unit Price	Discount	Line Total
FREIGHT		1.00	1,571.51		1,571.51
Seal		3.00	44.86		134.57
Sensor Gp-Sp		1.00	365.56		365.56
PUMP INTEGRAL SEAL		1.00	105.40		105.40
LINKAGE PIN		-4.00	761.92		-3,047.66
Pin As		-2.00	792.29		-1,584.58
Parts Restocking Fee		1.00	571.14		571.14
3in BUFF DISC COARSE (0673207510)		5.00	4.00		19.98
FREIGHT		1.00	480.88		480.88
Sub Totals for Jobcode 33386-04					\$13,356.31

33386-05 CAT 980K LOADER - AC FAULT INSPECT & REPAIR

Date: 30/08/2024
 Unit: CAT 980K Loader

Pressure tested, 0 psi
 Pressure tested system with nitrogen & find leaks
 Leaks found;
 1 fitting at condenser to hoses
 1 coupling at cab leaking
 1 compressor leaking at shaft
 Replaced all hose joint seals
 Replaced both coupling at cab
 Replaced compressor
 Replaced accumulator due to fitting seized to hoses.
 Replaced receiver drier
 Removed all covers from AC unit side of cab
 Washed out AC unit and replaced all missing bolts
 Replaced cab filter & external filters
 Repaired housing
 High pressure switch bypassed, tested & replaced switch
 Repaired wiring for AC at main plug on engine harness
 New drive belt was fitted aswell
 Pulleys are old but seem ok.
 Fit new cap to changed parts

LABOUR - DIESEL FITTER WORKSHOP	20.00	108.00	2,160.00
FLAPPER WHEEL 60 X 40 80GRIT	1.00	15.06	15.06
FDR CATERPILLAR PAD X PAD 320-0562	1.00	92.58	92.58
Coupling A	1.00	135.34	135.34
Nut	1.00	4.72	4.72
Coupling A	1.00	128.69	128.69
Nut	1.00	11.87	11.87
STEEL SPACER 22mm INTERNAL DIA	1.00	46.96	46.96
Sanden Air Conditioning Compressor 24V Direct Mount SD7H15 S	1.00	748.80	748.80
Clip	2.00	9.14	18.29
Switch As	1.00	168.58	168.58
Gasket-Edge	1.00	22.06	22.06

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Seal-Integra		1.00	22.12		22.12
2in Buff Disc (0673205010)		5.00	3.66		18.30
Cap		1.00	4.54		4.54
Cap		1.00	5.06		5.06
BASE MAXIMUM DIAMETER BUMPER		4.00	13.51		54.05
Blade As		1.00	106.39		106.39

Sub Totals for Jobcode 33386-05 \$3,763.38

33386-06 CAT 980K LOADER - FIRE SUPPRESSION INSPECTION					
Fire Supression Inspection Full Service CAT 980K Loader		1.00	1,134.00		1,134.00

Sub Totals for Jobcode 33386-06 \$1,134.00

33386-07 CAT 980K LOADER - CALIBRATION OF LOAD RITE					
LABOUR - DIESEL FITTER WORKSHOP		9.50	108.00		1,026.00
CAT 980K LOADER - CALIBRATION & CERTIFICATION		1.00	1,584.00		1,584.00

Sub Totals for Jobcode 33386-07 \$2,610.00

33386-08 CAT 980K LOADER - ARTICULATION PINS

Date: 30/08/2024

Unit: CAT 980K Loader

Inspected artic movement & found bottom place and missing bolts
The pre load had gone from bottom bear & spacer is damaged.
Separate machine.

Removed steering cylinder ends, hoses, pipes, harnesses

Removed bearing & measured bores

All bores okay but bottom front

Line bore front section top & bottom

Fit new bearing, shims & pins

Fit machine back and set up pre loads

Fit all hoses, harness & pipes

All hoses had new orings back in place

Replaced one cage due to damage from spacers (bottom only)

Fit new bearing to steel cylinders rod end only.

Reused all pins

Removed park brake drum & inspected park brake while machines apart

Replaced uni joints middle drive shaft only

Fit clamps & hose supports, middle machine

Greased up main bearing till coming out

Drove machine & re torqued bolts for centre hitch

Cable tie all harnesses that are loose.

LABOUR - DIESEL FITTER WORKSHOP		52.50	108.00		5,670.00
Tape Foil - 2.5IN		1.00	62.58		62.58
CABLE TIE ASSORTED 500 COLOURED		1.00	12.78		12.78
BRAKE KLEENER AEROSOL 820ML		1.00	7.20		7.20
7X2549 HEX HEAD BOLT		6.00	1.58		9.50
Washer		16.00	0.50		8.06

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Washer		2.00	1.32		2.64
Ring		4.00	7.26		29.04
1152958 LOWER HITCH PIN		1.00	2,059.55		2,059.55
4V1901 SLEEVE BEARING(BUSHING)		1.00	124.97		124.97
1153184 Articulated Hitch Cap		1.00	537.53		537.53
1316096 Pivot Pin Lock Plate		1.00	317.05		317.05
1152955 HITCH PIN		1.00	751.97		751.97
4V1901 SLEEVE BEARING(BUSHING)		1.00	124.97		124.97
1V8848 SHIM PACK		1.00	174.47		174.47
6H3999 Rubber Lip Type Seal		2.00	34.92		69.84
2592627 HEX HEAD BOLT		8.00	3.59		28.70
Washer-Hard		8.00	1.58		12.67
Bolt-Hex		2.00	19.38		38.76
Spacer		1.00	321.12		321.12
Spacer		1.00	318.70		318.70
Seal		2.00	68.30		136.61
Shim Pack		1.00	112.58		112.58
7Y0468 LONG SPRING PIN		4.00	2.06		8.26
3648484 Bearing		1.00	310.38		310.38
FREIGHT		1.00	423.12		423.12
7D8637 BEARING CUP		2.00	49.01		98.02
Cone-Big		2.00	87.62		175.25
Cup		2.00	150.11		300.22
Bearing-Cone		2.00	225.79		451.58
Bearing		1.00	225.79		225.79
Bolt		10.00	11.56		115.56
LIQUID NITROGEN 4.0 BULK		1.00	109.27		109.27
Liquid Nitrogen & 160lt Vessell		1.00	567.14		567.14
Clip		1.00	16.30		16.30
Clip		1.00	15.41		15.41
HOSE SWIVEL LARGE		4.00	5.10		20.40
DEUTSCH #16-3 WAY		2.00	8.40		16.80
FREIGHT		1.00	480.88		480.88
LINEBORING - ARTICULATION FRONT & REAR, LOADER ARM, BUCKE		1.00	16,362.50		16,362.50

Sub Totals for Jobcode 33386-08

\$30,628.16

33386-09 CAT 980K LOADER - BUCKET PINS (BOTTOM TWO)

Date: 30/08/2024

Unit: CAT 980K Loader

- Removed and fit new bushes to boom main & new pins
- Removed and fitted new bushes and pins to boom lift cylinder
- Removed and fit new bushes and pins to bucket to boom
- Removed and fit new bushes and pins to bucket to tilt system
- Removed and fit new bushes and pins to tilt bell crank arm
- Removed and fit new bushes and pins to push arms/dog bones
- Removed and fit new bushes and pins to tilt cylinder to bell crank

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Made new bushes for bucket main boom pins					
Made new harness for tilt					
Replaced all seals in all pivot areas					
Removed and repaired broken bolts and missing spacers					
Fit all grease lines and replaced damaged line.					
Removed old bypass blocks and hook up ready for grease pump to be fitted.					
Fit grease lines back to injector blocks and removed bypass grease nipples					
Set up auto lube system grease lines and repaired broken grease lines					
Fit bucket to machine					
Removed broken bolts in bucket retainer pins.					
Repaired wiring to pump					
Sea up grease lines					
Repaired machine number triangle top cab & rewired flashing light					
Fit magnets to triangle & removed old glue					
Fit two new grease lines on bassed end of tilt cylinder.					
LABOUR - DIESEL FITTER WORKSHOP		41.50	108.00		4,482.00
LABOUR - BOILERMAKER WORKSHOP		4.50	108.00		486.00
Bearing-Slee		2.00	598.24		1,196.47
Seal		4.00	46.60		186.38
Washer		2.00	39.55		79.10
Bolt		2.00	14.80		29.59
Spacer		2.00	69.98		139.97
Pin As		2.00	1,245.91		2,491.82
Washer		4.00	57.98		231.94
WASHER		2.00	89.52		179.04
FREIGHT		1.00	121.68		121.68
Liquid Nitrogen & 160lt Vessel		1.00	567.14		567.14
Sub Totals for Jobcode 33386-09					\$10,191.14

DUE DATE: 30.11.2024

SubTotal	\$107,327.40
GST	\$10,732.83
Amount AUS	\$118,060.23

Direct Credit Payments

BSB 084 789

Account Number 71 549 2782

Please Quote reference Invoice 57216 when paying by Direct Deposit

Credit Card Payments

To pay by Credit Card please call the office on 07 4959 6211

Remain Clause : The goods shall remain the property of the seller until the price has been discharged in full. A cheque given by the purchaser in payment shall not be treated as a discharge until the same has been cleared.