BROWN AND HURLEY
The BIG TRUCK People

TRUCK SALES, TRAILER SALES, PARTS & SERVICE

A.B.N. 66 010 732 966

2632 Ipswich Road, Darra QLD 4076
Phone: (07) 3363 8000 Fax: (07) 3363 8080
bris.admin@brownandhurley.com.au
www.brownandhurley.com.au

SERVICE TAX INVOICE

Invoice To:

Deliver To:

Document No.:	***3846764***
Document Date:	16/04/2026
Repair Order No.:	966571
RO Creation Date:	7/04/2026
Rego No.:	XQ78CL
Make/Model:	2017 KENWORTH K200
Vehicle ID No.:	6F5000000HA459565
Fleet No:	
Odometer:	787465
Engine Hours:	
Delivery Date:	17/11/2017
Invoice To:	12116
Customer ABN:	21 625 785 275
P/Order No.:	XQ78CL
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K051 Steering issues, steers like a shopping trolley, pulls to the left and has no tunring circle.

Drove vehicle around yard, found hadto constantly correct steering wheel, had to chase vehicle around, jacked over cab and inspected ***$800.00***

- Found pitman arm was half hanging onto box, checked bolt tension, bolt tight, removed draglink, unbolted and removed pitman arm, found splines heavily worn down flat and several splines missing, cleaned and inspected sector shaft, splines okay, fit new draglink and timed correctly, torqued new mounting bolt, tried fitting draglink to arm, draglink not central, loosened clamp and adjusted draglink end until central, fit draglink and torqued, torqued clamp, need to road test to confirm pulling to left has been fixed, may need wheel allignment
- Checked other steering components, found steering uni at box had very excessive play, unbolted and removed steering shaft, removed yoke and unis, cleaned up parts, reassembled, fit to vehicle with old pinch bolt, need to road test and confirm wheel is straight

Part Number	Part Description	Quantity	Total Cost
J23-1008	ARM-PITMAN	1.00	1,317.02
34-500F	3/4" X 5" UNF GR8 BOLT	1.00	2.40
34F	3/4" UNF NYLOC GR8 NUT	1.00	1.49
212213X	BEARING KIT-UNIVERSAL,NYLON	1.00	87.65
	Parts Totals:	***4.00***	***$1,408.56***

aft After Treatmentlightondash

Investigate and repair After Treatmentlightondash fault. Found laptop able to open Cummins INSITE program and connected to truck. Fault codes indicated NOx datafault.Followed troubleshooting and carried out air side flush to remove adblue crystallization in lines and from tip of injector. Oncecleared,carried out override test to ensure correct flow through dosing pump. 100ml produced over 6-minute test period,reinstalledinjector and reconnected airline. Truck required high NOx reset procedure, went on drive with Ronnie to complete NOxreset.Procedure failed with 95% completion. Returned to workshop in which Ronnie advised he will reset fault code in ECU directlyandtrucktobe re test drove to ensure no light fault on dash.Vehicle was road tested with high NOx reset. ***$600.00***

Part Number	Part Description	Quantity	Total Cost
HU	CONNECTION FEE	1.00	60.00
	Parts Totals:	***1.00***	***$60.00***

Misc Good generalcheck over, report back to elliott on findings.

Completed general check over as requested, compiled defect sheet, brake tested vehicle, found FD to fail balance with ~40%, LH down at 2000N, removed backing plates and inspected, found hub seal leaking and contaminating linings, s-cams appear to be leaking as well, need to inspect when wheels off ***$200.00***

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K002 LHFD Hub seal leak - brake imbalance LH side

jacked up axle, removed wheels anddrum, found hub seal leaking badly, removed axle shaft, unbolted and removed hub, found bearings heavily pitted and races heavily impregnated with metal, supervisor spoke with customer, approved replacement along with new brakes ***$600.00***

Removed brake linings and hardware, cleaned all surfaces, fit new linings with hardware kit, reshimmed slack adjustor due to excessive play

Washed hub, pressed out races, cleaned components and prep'd races for install, fit races and built hub, fit assembly to vehicle and set wheel end plat at 0.0015'', torqued hub nut, fit axle shaft, filled hub, fit new drum, fit wheels and torqued, fit chrome covers, and adjusted brakes.

Part Number	Part Description	Quantity	Total Cost
KSMA2124707QP	KIT-BRAKE SHOE DRIVE 16.5 X 7"	4.00	450.92
A1199R4048	BREATHER ASSY	1.00	7.83
BBC4	BRAKE CLEANER 400GM AEROSOL	3.00	15.33
DB017TRP	TRP 16.5 X 7 STEEL JACKET DRUM	4.00	747.20
10081729	KIT - PRESET HUB REBUILD	1.00	531.41
T02-3203	WASHER-SUIT 1-1/4" SHAFT	1.00	0.43
A24-3275M1079PZ	"SLACK ADJUSTER AUTO 5.5""- 28"	1.00	417.27
K1T8015	KIT - REPAIR MINOR BRAKE	3.00	43.62
1229D2942	SNAP RING *SEE T02-3104*	1.00	1.02
T02-3108-AU	KIT-S CAM WASHER,GP	1.00	5.91
	Parts Totals:	***20.00***	***$2,220.94***

K039 Front enginemounts missing

Support engine. ***$400.00***
Removed bolts.
Removed and replaced the engine mounts.
Reassembled.

Part Number	Part Description	Quantity	Total Cost
K066-404 D13-1012	BUSHING-FRONT ENGINE BUSHING-FRONT ENGINE	2.00	217.00
3/4HDWASHZ	WASHER 3/4 x 38.00 x 3.2mm 3/4" X 5"	2.00	275.84
P 34-500F	UNF GR8 BOLT	2.00	2.18
34F	3/4" UNF NYLOC GR8 NUT	2.00	4.80
		2.00	2.98
	Parts Totals:	***10.00***	***$502.80***

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K011 Discharge hose splitting

After tech had attempted repair,notedsmallairleakcoming from discharge hose fitting into the air dryer, found further air leaks from fittings tech had loosenedtoanglelinedownwards and avoid fixing hose length ***$600.00***

Tried removing fitting, foundtobeexcessivelytight,found tech had fitted SAE fitting instead of JIC fitting and has mushroomed the flanges by overtighteningthefittingtotrytomakethehose seal, both fittings had been stripped out and mushroomed over, found tech had also not fittedlargerfittingtohosecorrectlyeither, was able to pull hose straight out the backside of the hose, checked other end of line, foundsamescenario,techhasnotinstalled fittings correctly, spoke with supervisor, told I would fix techs repairs to ensure repair was doneright

-Cut all zip ties, removeddischargehoseandroutedthrough chassis correctly, marked hose and cut to length, fixed straight fitting at hard line end and fit, fitnewp-clampsasalloldones were thrown out, secured all harnesses, air lines and discharge hose through chassis correctly,fitnewfittingtoendofdischarge hose, left line off and operated vehicle to blow debris out of line, refit line to air dryer, inspectedforleaks,foundnosigns

Part Number	PartDescription	Quantity	Total Cost
201-12/1	HOSE# 12 PER METRE	3.00	62.31
20822-12-12	FITTING-SWIVEL STRAIGHT	1.00	35.73
27920-12-12	FITTING CLAMP-	1.00	62.78
P14362-070	CUSHIONED 2-1/4"ID	1.00	13.39
P14362-096	CLAMP-CUSHIONED 1-	1.00	11.17
P14362-030	3/4"ID CLAMP-CUSHIONED	1.00	9.48
P14362-080	1-3/8"ID CLAMP-	1.00	14.52
LK5	CUSHIONED 2-1/2"ID TIE 12x540MM	5.00	8.40
	Parts Totals:	***14.00***	***$217.78***

k001 LH lower steershock bush split, check shock condition when off

Found LH steer shock bush split andpushed out of shock, removed and inspected shock, no damage, still had full damping force, found two large washers fitted to lowershock mounting stud causing shock to sit at an excessive angle forcing lower bush out and to fail, refit shock correctly with newbushes, removed RH steer shock and inspected installation, all okay, shock still has full damping force, refit shock, tyre wearcaused by failed steering components ***$84.32***

Part Number	Part Description	Quantity	Total Cost
73D2002	BUSH-SHOCK ABSORBER	4.00	93.52
5/8HDWASHZP	WASHER 5/8 x 33.00 x 3.0mm	2.00	1.66
	Parts Totals:	***6.00***	***$95.18***

K039-1 Oil filler neckleaking

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Remove oil filler hose, take the top and bottom section out of the hose and replace with new piece, clean up the top and bottom section, fit loosely onto hose and clean up the block where the gasket sits, fit new gasket and fasten the filler hose to the truck. ***$200.00***

Part Number	Part Description	Quantity	Total Cost
3104119	GASKET COVER PLATE	1.00	76.36
D50-1082-0210	HOSE-OIL FILL	1.00	42.88
40028	CLAMP-HOSE SIZE 33-57MM	2.00	6.62
	Parts Totals:	***4.00***	***$125.86***

K002-1 REPLACE ALLDRIVE WHEEL BEARINGS AND SEALS AS PER CUSTOMER REQUEST

Customer requested all drive bearingstobe replaced ***$1,600.00***

- Jacked up LHRD axle, removed wheels,drums, axle shaft, unbolted and removed hub, found lower linings cracked and started to separate from backing plate, supervisor informed to replace, removed linings
- Washed hub, pressed out races, cleaned components and prep'd races for install, fit races and built hub, fit assembly to vehicle and set wheel end plat at 0.001'', torqued hub nut, fit axle shaft, filled hub, fit new drum and brake linings, reshimmed slack adjustor due to excessive play, fit wheels and torqued, fit chrome covers, and adjusted brakes, lowered axle

Jacked up RHFD axle, removed wheels, drums, axle shaft, found hub seal has had a minor leak for a while, brakes contaminated but possibly able to be reused, supervisor instructed to replace remaining linings and drums due to 2/4 already been replaced.- Checked wheel end play before removing, found to have excessive play at 0.014'', unbolted and removed hub, found outer locking nut loose, cleaned surfaces and inspected spindle, found outer bearing on the lower side had heavily worn into the spindle, test fit a new outer bearing, found bearing loose on spindle with excessive play, spoke with manager, informed to use a Preset bearing kit to take inner play out of bearings and prolong life of axle,

- Washed hub, pressed out races, cleaned components and prep'd races for install, fit races and built hub, fit assembly to vehicle with all bearing kit components as per Conmet manuals, no excessive play, noise or runout detected, customer to monitor performance, fit axle shaft, filled hub, fit new drum and brake linings, reshimmed slack adjustor due to excessive play, fit wheels and torqued, fit chrome covers, and adjusted brakes
- Jacked up RHRD axle, removed wheels, attempted to remove drum, unable to back slack adjustor off properly as half of the adjusting teeth were missing, had supervisor call customer and approve replacement, removed, axle shaft, unbolted and removed hub, removed linings as per previous instructions
- Washed hub, pressed out races, cleaned components and prep'd races for install, fit races and built hub, fit assembly to vehicle and set wheel end plat at 0.001'', torqued hub nut, fit axle shaft, filled hub, removed slack adjustor and replaced, found new slack adjustor arms were too close together to be used with old yoke, R&R yoke and set to correct depth, fit new brake linings and drums, fit wheels and torqued, fit chrome covers, and adjusted brakes, lowered axle
- Supervisor informed customer has said there was one diff bung that has sunk into the axle housings, inspected all diff bungs, found all fitted correctly however rear diff fill bung stripped out, welded nut to bung, extracted, topped up diff level and fit new bung
- Brake tested vehicle, all axles passed, washed down worked area and road tested, all okay

Part Number	Part Description	Quantity	Total Cost
WBK3DCR	KIT-W/BRG DRIVE OIL CR SEALS	3.00	573.18
2208S1215	GASKET	4.00	14.88

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BBC4	BRAKE CLEANER 400GM AEROSOL	2.00	10.22
54254	PLUG - DRAIN	1.00	11.30
	Parts Totals:	***10.00***	***$609.58***

K018 THRU SHAFTSEAL LEAKING - REPLACE

Found the leak at the rear of the frontdiff. Disconnected the driveline and had access to through shaft. Undid through shaft and pulled it out. Put shaft in a vice andremoved the yolk. Then used a tool to split the shaft allowing to replace seals. Replaced the seals, refitted the yolk and then tookback over to truck. Put the through shaft in its correct spot in the diff, bolted it in. Reinstalled driveline and torqued all bolts to spec.Got check over, washed truck, parked up. ***$243.34***

Part Number	Part Description	Quantity	Total Cost
A1-1205Y2729	SEAL-PINION, MULTI LIP	1.00	113.43
K1T2637	PINION NUT 160	1.00	43.09
BBC4	BRAKE CLEANER 400GM AEROSOL	1.00	5.11
CSC82052	BOLT	4.00	23.24
	Parts Totals:	***7.00***	***$184.87***

K046 4X MARKERLIGHTS N/W REPLACE AS REQUIRED

Removed and repaced 2x side markerlights on lhs step.-Inspected marker lights on front bar and verified complaint. Found that the harness was in rough condition andwould require a re-wire. ***$1,200.00***
Marker lights were removed to gain access to harness.
New wiring cut to length to replace harness.
In order to reuse the existing operational marker lights, an extra bit of wiring was soldered on to increase the length of wire to properly splice into the new harness.
Mounted lights back onto front bar.
Began wiring harness, used joiners to splice wiring. To prevent reoccurrence of issue, ensured secured connections and protected new harness using heat shrink, conduit and electrical tape.
Finished wiring and tested operation of marker lights to confirm all lights were functional.
Cleaned up work area.

Part Number	Part Description	Quantity	Total Cost
P54-TP-1002	TRP MARKER LAMP CLEAR/AMBER	3.00	43.50
22340A	LAMP SIDE MARKER AMBER	2.00	35.20
56350-1	TERMINAL-ADHESIVE LINED	4.00	4.60
	Parts Totals:	***9.00***	***$83.30***

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Warranty Repairs/Service At No Charge

Washed down area after filler neck repair, road tested vehicle, found sump gasket leaking around backside of engine, drained oil, removed belly bar, removed p-clamps and cut zip ties, found sump has been installed with larger oil cooler bolts allowing bolts to sit risen on outside sump ledge, suspect not enough clamping force was placed over gasket causing the gasket to fail, removed sump, washed and cleaned mating surfaces, fit sump with new gasket, placed washer underneath bolts to ensure bolts weren't hitting outside ledge, fit p-clamps and secured harness, torqued sump plug and filled oil, road tested vehicle, no leaks, customer to monitor

Advisor: Ryan Date

PART S	$5,508.87
LABOUR	$6,527.66
MISC. CONSUMABLES	$50.00
ENVIRONMENTAL LEVY	$30.00
SUBLET	$0.00
OTHER CHARGES	$0.00
TOTAL GST CHARGED	$1,211.65
TOTAL Incl. GST	$13,328.18

Workshop Trading Hours: Mon-Fri 6:30am to 9:15pm, Sat 8am to 12pm
*** Refrigerant trading authority number: AU13435 ***

Customer's Signature

Bank Account Details for Direct Payments:
Bank: CBA Branch: Kyogle
BSB: 062563 Account No.: 10059314 Account Name: The Brown and Hurley Group Pty Ltd

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