

**DOBBS PETERBILT**  
 Dobbs Peterbilt - Seattle, WA  
 3707 Airport Way S  
 Seattle, WA 98134  
 Phone: 800-255-7383  
 Fax: 206-587-3754  
 Email:

**Bill To:**

**Ship To:** Hos Brothers Construction  
 P. O. BOX 1788  
 WOODINVILLE OUTSIDE, WA 98072

Invoice: 021R4511  
 Date: 02/09/2024  
 Repair Order: 4511  
 Customer: 413689  
 Branch: Seat  
 Invoice Total: \$76,166.18  
 \*\*\* Open Account - Charge \*\*\*  
 Page 1 of 8

**TO VIEW AND PAY ONLINE GO TO:** [dobstruckgroup.billtrust.com](http://dobstruckgroup.billtrust.com) **ENROLLMENT TOKEN** **LDX BQR GDF**

Work: (206) 621-8573 Shop: 425-236-3961 Fax:  
 Customer P/O: 117359p Jared Little ataylor Orig R/O: 0 Completion Date: 02/07/2024

**Unit Number: 1851** Model Year: 2017 Make/Model: Peterbilt 367  
 VIN: 1NP1TX4EX3HD412688 Meter: 315869.0 Miles ECM Reading: 13590.0  
 Type: Truck In-Service Date:

Task:	1	99V	DOBBS Courtesy Inspection	Department: Service		
Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
		-Chassis side PDC not mounted to chassis -Steer axle springs fanning out -RH rear bed marker light inop -License plate light inop				
<b>Correction:</b> Performed Dobbs Courtesy Inspection and found the following:						
<b>Cause:</b>						
<b>Complaint:</b> Perform Dobbs Courtesy Inspection						
Task:	2	521	Engine Assembly - Miscellaneous Repair	Department: Service		
<b>Complaint:</b> Customer states: Coolant in engine oil - Check and Advise <b>Cause:</b> Installed swing engine. Old ESN: 79904907 New ESN: 60849301 <b>Correction:</b> Pressure washed, pulled into shop, and drained oil. Removed oil pan. Pressurized cooling system. Loses 1psi in 30 minutes. Removed valve cover, inlet air piping, and crossover tube. Removed breather hose from valve cover. Inspected under valve cover and in oil pan for signs of coolant, none found. Holds pressure. Called and spoke with customer, coolant not visible but is showing in oil samples. Customer requests quote for swing engine. ***Need to quote for swing engine.*** Recovered refrigerant. Drained coolant. Removed exhaust piping and air intake piping. Drained power steering fluid and fuel. Removed hood, radiator pack, all coolant lines, all air lines, all electrical connections, fuel lines, power steering lines, fan, shroud, hub, tensioner, and belt. Found A/C compressor missing clutch and belt. ***Recommend replace A/C compressor.*** Removed drive/line, transmission coolant lines, transmission air lines, hydraulic pump, PTO, clutch linkage, rear transmission mount, and shifter tower. Disconnected clutch from flywheel. Started removal of transmission, found bell housing seized to flywheel housing. Applied 4-way penetrant to sit overnight. Removed transmission. Removed engine. Removed clutch. Inspected input shaft and clutch linkage, no issues found. Removed clutch brake. Removed and replaced engine mounts. Disassembled aftertreatment step assembly. Removed DPF and DOC, prepped for cleaning. Removed flywheel and prepped for resurfacing. Transferred all reusable parts from old engine to new. Installed clutch brake, clutch, and new remote clutch grease line. Assembled aftertreatment assembly and steps and torqued to spec. Installed flywheel and pilot bearing. Lifted new and old engines using a-frame. Swapped motor mounts to new engine. Set old engine on stand. Installed new engine into frame with new motor mount bolts and torqued to spec. Began connecting all electrical, oil, air, and coolant lines. Installed transmission, clutch, drive/line, PTO, pump, radiator pack,						
Task 1 Subtotals					\$0.00	\$0.00
Parts:					\$0.00	\$0.00
Core Chg:					\$0.00	\$0.00
Core Ret:					\$0.00	\$0.00
EHC:					\$0.00	\$0.00
Labor:					\$0.01	\$0.01
Miscellaneous:					\$0.01	\$0.01
Task 1 Subtotals					-\$0.01	-\$0.01



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A/C lines, coolant lines, power steering lines, and fuel lines. Replaced surge tank. Filled engine oil, power steering fluid, transmission, cooling system, and A/C system. Secured wiring harnesses and hoses. Reinstalled shift tower and air lines. Cleaned garbage and tooling. Established communication to ECM. Reset injectors and aftertreatment systems. Started engine. Checked for leaks and verified all fluid levels within spec. Greased chassis, pressure washed, and cleaned bay floor. Needs break-in Road Test/QC.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
SEA21	18.	FLYWHEEL TURN	EA	1.00	\$126.27	\$126.27
SEA21	186-235	SAE ORING KIT	EA	4.00	\$0.26	\$1.04
SEA21	186-236	METRIC ORING KIT	EA	1.00	\$0.23	\$0.23
SEA21	1D262	CONTACT CLEANER	EA	1.00	\$30.24	\$30.24
SPC10	250-70-18X	KIT-BEARING RETAINER	EA	1.00	\$16.96	\$16.96
CUM10	2866337CUM	GASKET-CIRCULAR 5"	EA	2.00	\$13.42	\$26.84
CUM10	2866337CUM	GASKET-CIRCULAR 5"	EA	1.00	\$13.42	\$13.42
CUM10	2866366CUM	GASKET-CIRCULAR 4"	EA	1.00	\$13.69	\$13.69
CUM10	2871453CUM	GASKET-DPF ASSY	EA	2.00	\$34.19	\$68.38
CUM10	2871863CUM	CLAMP-V BAND	EA	2.00	\$86.05	\$172.10
CUM10	3033247CUM	SEAL-O-RING	EA	1.00	\$11.17	\$11.17
CUM10	3102802CUM	SEAL-ORING	EA	1.00	\$6.43	\$6.43
CUM15	3163075	APEX RED (ISX) PAINT	EA	1.00	\$24.42	\$24.42
CHL10	35P15-1	GASKET-HOUSING MOUNT.010	EA	3.00	\$3.43	\$10.29
CHL10	35P15-2	GASKET-HOUSING MOUNT.020	EA	3.00	\$3.46	\$10.38
CHL10	35P8	GASKET-COVER	EA	1.00	\$3.40	\$3.40
CUM10	3687296CUM	CLAMP-V BAND	EA	1.00	\$54.36	\$54.36
FUL10	4305294	GASKET-SHIFT LEVER HOUSIN	EA	1.00	\$8.23	\$8.23
CUM10	4988280CUM	GASKET-PUMP HYDRAULIC	EA	1.00	\$4.69	\$4.69
BCA10	6306LLU1C3/ZE	BEARING	EA	1.00	\$15.50	\$15.50
PTBVN	730393ATC	WASHER-SEALING #8	EA	2.00	\$3.73	\$7.46
Phillips15	8-44147DSP	CABLE TIE-14"BLK NYL 120#	EA	30.00	\$0.45	\$13.50
PTBPR	87904M	FILTER-POWER STEERING	EA	1.00	\$24.73	\$24.73
PTBVN	90-0012	CLAMP-V BAND 4"	EA	1.00	\$12.98	\$12.98
PTBPR	90-0013	CLAMP-V BAND 5"	EA	2.00	\$13.36	\$26.72
PACPR	A22-1016-001	PLATE-MOUNTING FRONT ENGI	EA	1.00	\$13.79	\$13.79
PACPR	A22-1016-002	PLATE-MOUNTING FRONT ENGI	EA	1.00	\$13.54	\$13.54
Levins15	AMRPAZAA734	ZEP N/C BRAKE CLNR 12/14OZ	EA	2.00	\$6.90	\$13.80

SEA21	05-16401	MOUNT-ENGINE FRONT	EA	2.00	\$28.37	\$56.74
CUM10	DR7080RXCUM-C	Core Group:DR0658800 D/Core Class:	EA	-1.00	\$9,342.87	\$(9,342.87)

Original Invoice: 021R4511

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Loyalty	Y245792	-2.00	\$2.00	\$(4.00)
Loyalty	Y246082	-14.00	\$1.00	\$(14.00)

**Task: 3 Electrical Accessories - Miscellaneous Repair**

Complaint: License plate light and Rh rear bed marker light inop  
 Cause: Replaced license plate light and Rh rear bed marker light  
 Correction: Found corroded butt connectors causing no power to license plate light. Cut out corroded butt connectors and reconnected wires. License plate light now operational. Found less than half of the LEDs were operational on rear bed marker light. Removed and replaced marker light. All lights operate as intended. Complete.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	M09100R	2' ROUND RED-9-LED	EA	1.00	\$6.79	\$6.79

Task 2 Subtotals

Parts:	\$51,359.82
Core Chg:	\$9,342.87
Core Ret:	\$(9,342.87)
EHC:	\$0.00
Labor:	\$9,751.00
Miscellaneous:	\$(318.00)
Task 2 Subtotals	\$60,792.82

Department: Service

**Task: 4 Suspension - Miscellaneous Repair**

Complaint: Steer axle springs fanning out  
 Cause: Replaced steer axle spring assemblies with new bushings and pins.  
 Correction: Replaced rear spring hanger assemblies. Raised and supported frame to remove springs. Lifted frame using A-frame. Cut off U-bolts and rear spring hanger assemblies. Removed both steer axle leaf spring assemblies. Unable to push out spring hanger bushings. Hung new leaf springs with new pins in position. \*\*\*Recommend replacing rear spring hanger assemblies.\*\*\*  
 Installed rear spring hanger brackets, pins, and shackles. Lowered truck onto front axle, torqued all bolts to manufacturer spec.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
PACPR	03-01199SPL	WASHER-U BOLT REAR AXLE 3	EA	8.00	\$3.61	\$28.88
PTBPR	B34-6010-231	U-BOLT - 3/4" FRONT AXLE	EA	2.00	\$41.10	\$82.20

Task 3 Subtotals

Parts:	\$6.79
Core Chg:	\$0.00
Core Ret:	\$0.00
EHC:	\$0.00
Labor:	\$398.00
Miscellaneous:	\$0.00
Task 3 Subtotals	\$404.79

Department: Service

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Jared Little  
 ataylor

Orig R/O: 0

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Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
PTBPR	B34-6010-244	EA	2.00	\$54.26	\$108.52
PACPR	B65-1008	EA	2.00	\$59.05	\$118.10
PACPR	B65-6008	EA	4.00	\$57.32	\$229.28
PACPR	B81-6016-003	EA	2.00	\$1,052.67	\$2,105.34
LevIn15	CHEVD14	EA	1.00	\$6.79	\$6.79
MMF10	HWG01041	EA	8.00	\$4.86	\$38.88
Automann15	M1815	EA	2.00	\$155.77	\$311.54

**Task: 5**      **522**      **Electrical Accessories - Miscellaneous Repair**      **Department: Service**

**Complaint:** Chassis side PDC not mounted to chassis  
**Cause:** Replaced PDC.  
**Correction:** Removed and replaced chassis side PDC. Resecured wiring. Complete.

**Task 4 Subtotals**

Category	Price	Extended Price
Parts:	\$3,029.53	\$3,029.53
Core Chg:	\$0.00	\$0.00
Core Ret:	\$0.00	\$0.00
EHC:	\$0.00	\$0.00
Labor:	\$1,592.00	\$1,592.00
Miscellaneous:	\$0.00	\$0.00
<b>Task 4 Subtotals</b>		<b>\$4,621.53</b>

**Task: 6**      **521**      **Engine Assembly - Miscellaneous Repair**      **Department: Service**

**Complaint:** Break-in Road Test  
**Cause:**  
**Correction:** Performed break-in road test and QC. No issues found with work performed. Complete.

**Task 5 Subtotals**

Category	Price	Extended Price
Parts:	\$1,140.77	\$1,140.77
Core Chg:	\$0.00	\$0.00
Core Ret:	\$0.00	\$0.00
EHC:	\$0.00	\$0.00
Labor:	\$597.00	\$597.00
Miscellaneous:	\$0.00	\$0.00
<b>Task 5 Subtotals</b>		<b>\$1,737.77</b>

Supp.      Part      Description / Ref Number      U/M      Quantity      Price      Extended Price

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Parts:	\$0.00	Task 6 Subtotals
Core Chg:	\$0.00	
Core Ret:	\$0.00	
EHC:	\$0.00	
Labor:	\$298.50	
Miscellaneous:	\$0.00	
Task 6 Subtotals	\$298.50	

Total Parts:	\$55,536.91
Total Core Charge:	\$9,342.87
Total Core Ret:	\$(9,342.87)
Total EHC:	\$0.00
Total Labor:	\$12,636.51
Total Miscellaneous:	\$(318.01)
Total Shop Supplies:	\$1,000.00
Total Environmental Fee:	\$200.00
Invoice Subtotal:	\$69,055.41
Total Tax:	\$7,110.77
Total Invoice:	\$76,166.18

Customer Tax ID:	
Detail Tax Info:	
Sales Tax	\$7,110.77
Total:	\$7,110.77
Payment Method	Open Account - Charge
Terms	Net 30 Days
Due Date	03/10/2024

DOBBS PETERBILT - Seattle, WA  
 P.O. Box 35144 #1022  
 Seattle, WA 98124-5144

**LIMITED WARRANTY**

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.

WHO IS COVERED: The Dealership issuing this invoice (the "Dealership") offers this limited warranty to only you, the customer listed on this repair order/invoice. It does not extend to any subsequent owner. It cannot be transferred to any other person.

WHAT IS COVERED: The Dealership warrants the workmanship of our labor performed in conjunction with repairs for 90 days (the "Warranty Period"). Said Warranty Period commences on the date ("Invoice Date") that the repairs are completed. The following items will void this Limited Warranty: If the failure was caused by misuse, abuse, lack of or improper maintenance, accident, alterations, overheating, and/or lack of lubrication or coolant. For any failure caused by the Dealership's workmanship (labor) covered by this Limited Warranty.



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The Dealership will either repair or replace such failure, at its option, in the Dealership facility.

**YOUR RESPONSIBILITIES:** All items must be returned to our shop with transportation charges prepaid for our inspection and determination within 60 days from the date of the sales invoice covering said items. The customer is required to return the vehicle to the Dealership or authorized repair facility at the customer's expense. You must retain copies of your Repair Order/Invoices, and, upon request, be able to present them to us when requesting coverage under this Limited Warranty. Upon return of the vehicle to you, you must pay for any parts, labor, products, expenses, freight and taxes that the Dealership is not obligated to provide or pay for under this Limited Warranty.

**WHAT IS NOT COVERED:** Repairs which are still covered by a manufacturer's warranty or recall or other third party warranty/service contract. The Dealership's Limited Warranty shall be secondary to any such warranty or service contract that provides coverage for repair claims covered hereunder. Damage caused by you for failure to use manufacturer approved fluids, or the lack thereof, including but not limited to oil, antifreeze, and DEF. Any failure or damage resulting from your failure to perform maintenance in accordance with the manufacturer's recommendations; your failure to maintain appropriate fluid levels (e.g. oil, water, DEF, transmission fluid); your continued operation of the vehicle after warning light notification; modification or operation of the vehicle in a manner that is not in conformance with the manufacturer's specifications or intended use; an accident or collision; your use of improper or contaminated fluids including fuel, and/or misuse, abuse, tampering, negligence, theft, vandalism, or acts of nature or God. Parts installed and/or repairs performed on vehicles used primarily for off road competition or engaging in a contest of speed or endurance of any type.

**INSPECTION RIGHTS:** The Dealership reserves the right to inspect the vehicle and any parts removed from or installed in the vehicle both prior to and after a repair is performed pursuant to a claim made under this Limited Warranty.

**EXCLUSIVE REMEDY:** The performance of labor to effect repair is the exclusive remedy available under this Limited Warranty. THE PERFORMANCE OF LABOR TO EFFECT REPAIRS IS YOUR SOLE AND EXCLUSIVE REMEDY AND OUR ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. OUR LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE LABOR WE SUPPLIED, NOR SHALL WE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

**IMPLIED WARRANTY DISCLAIMER:** The only warranty on parts and products sold in conjunction with repairs performed by the manufacturer or supplier of said parts or products. Except for the limited warranty on the workmanship of our labor, the Dealership expressly disclaims all implied warranties including any implied warranties of the merchantability and fitness for a particular purpose for any period beyond the Warranty Period. WE LIMIT THE DURATION AND REMEDIES OF ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE TO THE DURATION OF WARRANTY PERIOD.

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**NO ASSUMPTION OF LIABILITY:** The Dealership does not authorize any other person to assume for it any liability in connection with the sales of any parts or products of this repair. THE FOLLOWING APPLIES TO ALL OF OUR CUSTOMERS

**STORAGE CHARGES:** I understand and agree that a daily storage charge may be assessed if I fail to pick up the vehicle after being notified that the repairs have been completed. Storage charges will accrue at the rate of \$45.00 per day beginning 15 days after the repair has been completed. Storage fees will also accrue at the same charge if I fail to authorize repairs to be performed within three days after the date of communication from the Dealership.

**DISASSEMBLY/REASSEMBLY CHARGES:** If you authorize disassembly of the vehicle or a vehicle component to provide an estimate or commencement of repairs and do not authorize completion of a repair or service, a charge will be imposed for disassembly, reassembly, reassembly, or partially completed work and you agree to pay the same. Such charges will be directly related to the actual amount of labor and parts involved in the inspection, repair or service. I have been advised that disassembly of the vehicle may prevent restoration of the vehicle to its prior condition.

**DELAYS AND LEGAL LIABILITY:** I understand and agree that the Dealership is not responsible for any delays caused by unavailability of parts or shipping by the supplier or transporter or any losses or downtime relating to such delays, nor is it responsible for loss or damage to the vehicle or articles left in the vehicle in the event of fire, theft, or any other cause beyond its control. The Dealership will not be responsible for personal property. You and your representative agree to hold the Dealership harmless and not liable for any missing or damaged property.

**WARNING:** Products being sold to you can expose you to chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

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