



06/23/26
09:09:10
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P A P E ' M A C H I N E R Y
F I N A L P R E V I E W

* W.O.#- 1359506
BRANCH- 13
DIVISN- 01

WORK ORDER- 1359506

TRUCK NUM- 0

SOLD TO:

SHIP TO:

MAKE/MODEL- JD 624J
EQUIP. NUMBER-
SERIAL NUMBER- DW624JZ619358
METER- 6075

PHONE-
P.O. #-
DATE OPENED- 7/09/20
DATE CLOSED- 8/25/20
SALE TYPE- 4 JD CREDIT
SHOP/FLD/RES- S

ord b-o ship rate extension
--date--hrs-mech-----

SEGMENT 001 S/F/R/Q-S JC- 0/ 0 LC-10 PC-10 NETTING PARTS
DIAGNOSE COOLING SYSTEM PRESSURIZING
REMOVED EGR FROM ENGINE TO TEST COMPONENT, COMPONENT TESTED
GOOD. PERFORMED COMPRESSION TEST ON MACHINE. VERIFIED THAT
CYLINDER #5 HAD LOW COMPRESSION. QUOTED A SMALL BLOCK FOR
CUSTOMER.
LABOR 700.00

PARTS	LABOR	SPEC SERVICES		
.00	700.00	.00	BILLED TIME/MAT	700.00
			SEGMENT TOTAL-->	700.00

SEGMENT 002 S/F/R/Q-S JC- 0/ 0 LC-10 PC-10 NETTING PARTS
REPAIR ENGINE
MARKED ALL CONNECTORS AND SENSORS ON ENGINE WITH WIRE.
REMOVED DRIVE SHAFT FROM TRANSMISSION. REMOVED BOLTS FROM
MOUNTS. REMOVED ENGINE COMPARTMENT DOORS AND PANELS. DRAINED
COOLANT AND ENGINE OIL FROM ENGINE. REMOVED ENGINE FROM
MACHINE TO INSPECT EXTERNAL ENGINE COMPONENTS. REMOVED ALL
FUEL AND EXHAUST PLUMBING. REMOVED VALVE COVER. REMOVED
VALVE BRIDGES AND PUSH RODS. REMOVED CYLINDER HEAD.
CYLINDER HEAD STILL IN GOOD SHAPE. REMOVED OIL PAN TO EXPOSE
PISTONS AND CRANKSHAFT. REMOVED AND VERIFIED THAT CRANKSHAFT
NEEDED TO BE MACHINED. ENGINE BLOCK HAD CAM BEARING TO BE
PRESSED. RECEIVED BLOCK. STARTED WITH REPLACING THE PISTON
WITH NEW PINS AND SNAP RINGS. PRESSED NEW BEARINGS ON PISTON
ROD. INSTALLED CRANKSHAFT AND WITH NEW BEARINGS AND NEW
HARDWARE, TORQUED.
INSTALLED LINERS WITH NEW SEALS. INSTALLED THE PISTONS
TOWARDS THE FRONT FROM ENGINE. INSTALLED NEW HARDWARE FOR
PISTON CAPS TORQUED WITH OIL. INSTALLED FRONT COVER.
INSTALLED REAR FLYWHEEL HOUSING WITH REAR SEAL. TORQUED ALL

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SEGMENT 002

CONTINUED JC- 0/ 0 LC-10 PC-10 NETTING PARTS
BOLTS. INSTALLED CAM FOLLOWERS AND PRIMING PUMP ROD.
INSTALLED NEW CYLINDER HEAD GASKET. TORQUED ALL BOLTS.
PLACED ALL TIMING GEARS. ALIGNED ALL GEARS AT TDC #1 TO
CORRECTLY TIME FUEL PUMP AND CAM. INSTALLED IDLER AND TIMING
GEAR TO INSTALL TIMING COVER, TORQUED. INSTALLED BELLY PAN.
INSTALLED VALVE AND BRIDGES. ADJUSTED VALVES TO 0.014IN FOR
INTAKE AND 0.018IN FOR EXHAUST. MARKED AFTER ADJUSTING ALL
VALVES. INSTALLED NEW SEAL AND COVER. INSTALLED WATER PUMP,
THERMOSTATS, NEW TUBES, GASKETS FOR EXHAUST AND O RINGS FOR
COOLANT ASSEMBLY AND EGR VALVE.
USED NEW BOLTS FOR EXHAUST MANIFOLD. FILLED ENGINE WITH 5.8
GALLONS OF BREAK IN 10-30W ENGINE OIL. INSTALLED DAMPER ON
ENGINE. INSTALLED DRIVE SHAFT AND SHIELDS FOR FLYWHEEL.
INSTALLED ENGINE ON MACHINE AND TIGHTENED MOUNTING BOLTS.
TIGHTENED BOLTS ON DRIVE SHAFT. HOOKED ALL ELECTRICAL
PLUMBING FOR COOLANT. VERIFIED NO LEAKS FROM COOLANT SYSTEM.
PURGED ALL THE AIR FROM SYSTEM. VERIFIED ANY LEAKS AFTER
START UP, MINOR LEAK FROM HYDRAULIC MOTOR. INSTALLED NEW
GASKET AND VERIFIED NO LEAKS. TOPPED OFF ENGINE OIL AND
TOPPED OFF COOLANT ON MACHINE. RAN MACHINE.

CPN: 249 PURCHASE
DBC: 460 WORK ORDER

QUOTED PARTS

8,000.00

1	1 14M7296	FLANGE NUT	
2	2 19M7668	CAP SCREW	
5	5 19M7796	SCREW	
3	3 19M7797	SCREW	
2	2 19M7810	SCREW	
2	2 19M7865	SCREW	@
1	1 19M7868	SCREW	
3	3 24M7365	WASHER	
25	25 37H44	SCREW	

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1	1	51M7040	O-RING
1	1	51M7041	O-RING
1	1	51M7045	O-RING
9	9	AH170895	CLAMP
1	1	AT300487	FILTER ELEM@
1	1	AT314583	FILTER ELEME
1-	1	CRSE501227	WATER PUMP
1-	1	CRSE501813	OIL PUMP REM
1	1	DZ114919	DIPSTICK
1	1	DZ114920	DIPSTICK TUB
1	1	M89679	EJECTOR @
1	1	PM38652	ADHESIVE @
2	2	PM38655	SEALANT @
1	1	PM710XX280	SEALANT @
6	6	R114082	BUSHING
1	1	R119874	BUSHING
1	1	R120467	ELBOW FITTI@
1	1	R123226	SEAL
2	2	R125955	RIVET
1	1	R135918	BOLT
12	12	R501124	SCREW
1	1	R502175	STRAP
1	1	R502513	SEAL
6	6	R502755	PISTON PIN
6	6	R505452	O-RING
6	6	R515535	WASHER
1	1	R517471	WHEEL
12	12	R519486	CAP SCREW
6	6	R519582	SLEEVE
7	7	R520867	O-RING
1	1	R521158	GASKET
1	1	R522690	GASKET

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SEGMENT 002 CONTINUED JC- 0/ 0 LC-10 PC-10 NETTING PARTS

1	1	R523372	HOSE
1	1	R526838	OIL TUBE
14	14	R528387	CAP SCREW
26	26	R534091	CAP SCREW
12	12	R54114	SNAP RING @
2	2	R61467	O-RING
1	1	R61871	O-RING
6	6	R65397	O-RING
2	2	R72328	O-RING
1	1	RE44574	SEAL @
1	1	RE504836	OIL FILTER @
1	1	RE508566	INSERT @
1	1	RE516512	O-RING KIT @
6	6	RE522594	TUBE
1	1	RE522878	FILTER ELEME
1	1	RE527834	ENGINE OVERH
3	3	RE538289	THERMOSTAT @
1	1	RE539558	SEAL KIT
1	1	RE541922	FILTER ELEM@
1	1	RE57190	SEAL
6	6	RE65909	BEARING
6	6	RE65911	BEARING
1	1	RE65912	THRUST BEARI
2	2	RE65978	CLAMP
1	1	SE501227	WATER PUMP R
1	1	SE501813	OIL PUMP REM
2	2	T122075	O-RING
1	1	T181778	HOSE
1	1	T212471	RADIATOR HOS
1	1	T218382	RADIATOR HOS
1	1	T218394	RADIATOR HOS
1	1	T426744	HOSE

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SEGMENT 002 CONTINUED JC- 0/ 0 LC-10 PC-10 NETTING PARTS

3	3 TY22464	CLAMP		
2	2 TY22467	CLAMP @		
5	5 TY22563	BULK HOSE @		
3	3 TY25627	YELLOW SPRA@		
10	10 TY26632	CLEANING SO@		
3	3 TY27367	HYDRAULIC O@		
3	3 1330799	LOCTITE		
1	1 14701000500	MINERAL SPIR		
1	1 AR54749	SOAP		
1	1 R501428	O-RING		
1	1 R97185	O-RING		
1	1 RE65909	BEARING		
6	6 TY26661	OIL BREAKIN		
1	1 32989	COOK BLOCK		
1	1 3333B	RUTTER ARMEY		
1	1 SERVICE SUPPLIES		350.00	350.00
1	1 INBOUND FREIGHT		187.10	187.10
1	1 INBOUND FREIGHT		17.89	17.89
1	1 INBOUND FREIGHT		18.96	18.96
1	1 INBOUND FREIGHT		8.96	8.96
1	1 INBOUND FREIGHT		5.23	5.23
1	1 INBOUND FREIGHT		8.96	8.96
1	1 INBOUND FREIGHT		5.23	5.23
1	1 INBOUND FREIGHT		15.23	15.23
1	1 INBOUND FREIGHT		12.96	12.96
	LABOR			10,500.00

PARTS	LABOR	SPEC SERVICES		
8,000.00	10,500.00	630.52	BILLED TIME/MAT	19,130.52
718.00	.00	56.58	STATE/LOCAL TAX	774.58
			SEGMENT TOTAL-->	19,905.10

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8,000.00		11,200.00	630.52	BILLED TIME/MAT	19,830.52
718.00		.00	56.58	STATE/LOCAL TAX	774.58

INVOICE TOTAL--> 20,605.10
