

# Blanchard



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BLANCHARD MACHINERY CO.  
P.O. BOX 402197  
ATLANTA, G.A. 30384-2197

SOLD TO

SB MULCH INC  
4403 MCCracken ROAD  
GALIVANTS FERRY SC 29544

SHIP TO

MCCRACKEN ROAD  
4401 MCCracken ROAD  
GALIVANTS FERRY, SC 29544  
CONTACT DANNY ON THE WAY AT  
SC

PSO/WO NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER		STORE	DIV	SALESMAN	TERMS	PAGE
WOGM0034427	06-02-22	0050860	MATT		GM	G	681	2	1
INVOICE NUMBER	OPEN DATE	PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER	
GM10362	05-09-22	10	10	10				6026003	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING		MACH. I.D. NUMBER
AA	C18	0WJH06366							
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE		EXTENSION	

### REMOVE & INSTALL ENGINE

24	339-3776	COOLANT	S	12.61	302.64
11	5153973	15W40 ULS 105846	S	19.29	212.19
TOTAL PARTS				SEG. 01	514.83 *
SHOP T&M				9.19 OT HOURS	2012.61
SHOP T&M				36.68 RT HOURS	5355.28
TOTAL LABOR				SEG. 01	7367.89 *
SEGMENT 01 TOTAL					7882.72 T

### REPLACE WITH CAT REMAN SHORT BLOCK

7400  
COMPLAINT ENGIEN BLOWEN  
CAUSE LACK OF ENGINE OIL  
REPAIR  
MOVED ENGINE AND PUMP TO WASHED RACK  
PRESSURE WASHED  
MOVED TO SHOP  
REMOVED COVERS  
TRIED TO TURN THE ENGINE TO REMOVED THE CLUTCH

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AA	C18		0WJH06366										
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ENGINE WOULD NOT TURN  
REMOVED PEANUT COVER  
REMOVED CAM GEAR  
ENGINE WOULD TURN ENOUGH TO GET TO THE CLUTCH  
BOLTS  
REMOVED CLUTCH  
REMOVED ALL OUT OF ENGINE PARTS  
REMOVED FRONT GEAR COVER AND GEARS  
OLD PUMP AND HYD PUMP DRIVE GEARS WHERE DAMAGED  
ORDERED  
FOUND IN ISSUES WITH SPUD SHAFTS OF BUSHINGS  
REMOVED FRONT PLATE  
REMOVED FLY WHEEL  
REMOVED REAR SEAL ADN CARRIER  
REMOVED PTO GEAR TRAIN FOUND ALL GEAR BUSINGS  
HEAVILY WORN. ORDERED.  
REMOVED VALVE COVERS FOUND MILTUPLE BOLT HOLES  
SRIPPED IN THE VALVE COVER BASE. HELI COILED THEM  
REMOVED THE ROCKERS AND SHAFTS THE SHAFTS HAD NO  
DAMAGE  
INSPECTED THE CAM FOUND #6 INJECTOR LUBE WORN  
REMOVED THE CAM  
REMOVED THE INJECTORS  
FOUND #1 INJECTOR TIP SMASHED  
REMOVED THE HEAD  
FOUND #1 VALVES BENT FROM CONTACT WITH THE PISTON  
REMOVED WHAT WAS LEFT OF THE OIL PAN, OIL PUMP IS  
IN PIEACES.  
THE BED PLATE WAS DAMAGED.

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AA	C18		0WJH06366								4		
QUANTITY	ITEM			N/R	DESCRIPTION				UNIT PRICE		EXTENSION		

ORDERED PARTS.  
MOVED ALL PARTS TO BAY.  
STARTED WITH NEW SHORT BLOCK.  
INSTALLED NEW SPACER PLATE WITH NEW GASKET AND  
UPDATED SEALS.  
INSTALLED NEW HEAD GASKET  
CLEANED NEW HEAD  
INSTALLED HEAD PRE CAT SPEC WITH NEW BOLTS AND  
WASHERS.  
REMOVED ALL OLD REAR PTO GEAR TRAIN BUSHING  
DROVE IN AND SET ALL NEW BUSHINGS  
INSTALLED THE FLYWHEEL HOUSING PRE CAT  
INSTALLED COVERS WITH NEW O-RINGS  
INSTALLED ALL REAR GEARS PRE CAT.  
INSTALLED COVER PLATE PRE CAT  
INSTALLED REAR SEAL PRE CAT  
INSTALLED THE FLYWHEEL PRE CAT  
CLEANED AND INSTALLED THE FRONT GEAR PLATE WITH  
NEW BOLTS AND WASHERS  
INSTALLED THE CAM PRE CAT  
INSTALLED ALL FRONT GEAR TRAIN IN TIME PRE CAT.  
CLEANED AND INSTALLED THE FRONT GEAR HOUSING PRE  
CAT SPEC.  
INSTALLED CAM GEAR PRE CAT SPEC.  
SET ENGINE TO TDC #1 AND SET CAM GEAR BACK LASH TO  
.014 IN PRE CAT  
INSTALLED PEANUT COVER WITH NEW SEAL  
INSTALLED FRONT CRANK SEAL PRE CAT  
LIFTED ENGINE AND PUT ON HIGH STANDS

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AA	C18		0WJH06366										
QUANTITY		ITEM		N/R	DESCRIPTION				UNIT PRICE		EXTENSION		

INSTALLED NEW OIL PUMP WITH NEW GEAR WITH NEW  
BOLTS PRE CAT  
INSTALLED THE BED PLATE WITH NEW BOLTS AND GASKETS  
PRE CAT  
INSTALED OIL PUMP TUBE WITH NEW SEALS ADN BOLTS  
PRE CAT  
INSTALLED THE NEW OIL PAN WITH NEW GASKET AND  
BOLTS PRE CAT.  
INSTALLED NEW PAN PLUGS WITH NEW SEALS TORQUED TO  
CAT SPEC AND MARKED  
SET THE ENGINE BACK DOWN  
CLEANED AND INSTALLED NEW RELEIF VALVE IN THE OIL  
FILTER HOUSING. INSTALLED FILTER HOUSING WITH NEW  
SEALS PRE CAT  
INSTALLED NEW OIL FILTERS  
INSTALLED THE NEW WATER PUMP WITH NEW SEALS PRE  
CAT  
DISASSEMBLED THE THROMOSTAT HOUSING  
FOUND THE THROMOSTAT SEALS BLOWEN  
REPLACE THE THROMOSTATS AND SEALS  
INSTALLED THE THROMOSTAT HOUSING WITH NEW SEALS  
PRE CAT  
INSTALLED THE OIL COOLER AND PIPINGWITH NEW SEALS  
PRE CAT.  
FOUND THE CENTER EXHAUST MANIFOLD CRACKED AND  
LEAKING ORDERED NEW  
DISASSEMBLED AND INSTALLED NEW CENTER.  
INSTALLED NEW STUDS  
INSTALLED NEW GASKETS AND SEALS

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AA	C18	0WJH06366						
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

INSTALLED THE MANIFOLD PRE CAT.  
INSTALLED NEW TURBO AND WITH ALL NEW BOLTS, NUT  
AND SEALS  
HAD TO CLOCK THE TUBRO TO FIT APPLICATION  
TEATED FOR FREED SPIN.  
THE OLD FUEL PUMP, DRIVE AND LINES WHER DAMGED  
WHEN THE ENGINE BLOW  
INSTALLED NEW DRIVE PRE CAT. INSTALLED NEW PUMP  
HAD LINES MADE AND INSTALLED  
INSTALLED THE ECM  
INSTALED THE FUEL FILTER HOUSING AND NEW FILTERS  
INSTALLED THE COOLANT FILTER HOUSING AND NEW  
FILTER  
INSTLLED THE OIL PRESSURE HOSUING WITH NEW SEALS  
PRE CAT.  
INSTALLED NEW ENGINE HARNESS  
FOUND THE ALTANTOR WIRING POSITIVE END AT THE  
BATTERY BROKEN.  
REPLACED WITH NEW END.  
RAPPED IN PROTACTIVE COVERING AND INSTALLED  
INSTALLED THE INJECTORS PRE CAT WITH NEW BOLTS  
INSTALLED NEW ROCKERS ON ROCKER SHAFTS  
INSTALLED ROCKERS SHAFTS PRE CAT  
RAN OVER HEAD PRE CAT.  
INSTALLED THE VALVE COVER BASE WITH NEW INJECTOR  
HARNESS.  
INSTALELD THE VALVE COVERS.  
INSTALLED THE BALACNER  
INSTALLED ALTANATOR FOUND ONE MOUNTING BOLT BROKEN

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AA	C18	OWJH06366								
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE		EXTENSION		
REMOVED AND INSTALLED NEW BOLT.										
INSTALLED BELT ADJUSTED										
INSTALLED BELT COVER										
INSTALLED ALL OTHER COVERS										
INSTALLED PUMP.										
USED STANDARD TORQUE ON ALL BOLTS.										
WASHED ENGINE										
PANITED ENGINE ENGINE										
5	0L-1351		CAP SCREW	N		.38		1.90		
1	0R-5513		ENGINE OIL COOLER	N		1384.29		1384.29		
1			CORE DEPOSIT	N		538.48		538.48		
1-			CORE RETURN	N		538.48		538.48-		
1	0R-9449		ENGINE OIL PUMP	N		721.87		721.87.		
1			CORE DEPOSIT	N		1031.25		1031.25		
1-			NO CREDIT	N		.00		.00		
2	1B-3867		BEARING	N		26.61		53.22		
1	1B-8705		KEY	S		.73		.73		
1	1H-8647		RING	N		1.41		1.41		
1	1R-0749		FILTER FUEL	S		23.27		23.27		
3	1R-1808		FILTER-ENGINE OIL	S		42.85		128.55.		
2	2K-4973		NUT	S		.59		1.18		
12	2N-2766		LOCK NUT	S		6.36		76.32		
32	2P-3205		BOLT	N		1.98		63.36		
1	3J-7354		SEAL O RING	S		1.00		1.00		
12	3S-2713		NUT	N		.29		3.48		
3	4F-7957		CAPSCREW	N		.23		.69		
1	4M-0189		SEAL O RING	N		5.17		5.17.		
6	4N-0699		GASKET	S		1.50		9.00		
2	4N-1230		SEAL-O-RING	N		8.27		16.54		

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2	4N-8150		SPRING			9.60		19.20		
1	4P-7373		TUBE AS			300.02		300.02		
1	4S-6137		STUD-TAPERLOCK			13.28		13.28		
26	5H-1504		WASHER			1.47		38.22		
22	5M-2894		WASHER			.37		8.14		
8	5P-4255		BOLT			.54		4.32		
3	5P-5678		SEAL-VALVE COVER			16.11		48.33		
5	5P-5846		SEAL O RING			15.49		77.45		
5	5P-8068		SEAL			14.45		72.25		
1	6I-4575		GEAR			267.07		267.07		
6	6J-2515		BOLT			10.25		61.50		
1	6V-0852		CAP			4.62		4.62		
1	6V-1197		SEAL			21.99		21.99		
1	6V-3683		SEAL O RING			7.62		7.62		
6	6V-6609		SEAL			1.23		7.38		
1	7N-4045		HOSE A			40.20		40.20		
2	8C-3445		CAP DUST			4.62		9.24		
4	8C-5230		SEAL O RING			16.45		65.80		
1	8J-4351		SEAL-O-RING			11.88		11.88		
18	8L-2777		O RING			4.50		81.00		
2	8M-9315		BEARING SLEEVE			46.88		93.76		
12	8S-9191		BOLT			1.57		18.84		
2	8T-6761		PLUG			13.56		27.12		
1	8T-9527		SEAL			22.79		22.79		
1	9M-3786		SEAL O RING			6.70		6.70		
1	9N-3167		PLATE			389.43		389.43		
1	9S-8752		NUT			.27		.27		
3	9X-2038		WASHER			.40		1.20		
3	9X-6451		PLUG			49.74		149.22		

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9	9X-6458		WASHER HARD		N	.63	5.67	
3	9X-7371		SEAL O RIN		N	23.83	71.49	
1	10R-0484		WATER PUMP GROUP		N	662.10	662.10	
1			CORE DEPOSIT		N	515.96	515.96	
1-			CORE RETURN		N	515.96	515.96-	
1	10R-2741		TURBO GP B		N	4756.90	4756.90	
1			CORE DEPOSIT		N	2110.82	2110.82	
1-			CORE RETURN		N	2110.82	2110.82-	
1	10R-2772		INJECTOR FUE		N	703.84	703.84	
1			CORE DEPOSIT		N	221.23	221.23	
5	10R-2772		INJECTOR FUE		N	703.84	3519.20	
5			CORE DEPOSIT		N	221.23	1106.15	
6-			CORE RETURN		N	221.23	1327.38-	
1	10R-9086		BLOCK GP CYL		N	19391.82	19391.82	
1			CORE DEPOSIT		N	6567.74	6567.74	
1-			PARTIAL CRDT		N	2481.15	2481.15-	
6	100-5218		CLIP		N	6.95	41.70	
1	101-6596		HOSE A		N	42.54	42.54	
1	101-8468		BEARING-SLEEVE		N	43.59	43.59	
11	106-1792		STUD-TAPERLOCK		S	13.18	144.98	
2	109-0077		SEAL-O RING		S	12.18	24.36	
1	109-6547		TUBE AS		N	113.99	113.99	
6	112-3102		SEAL O RIN		S	5.48	32.88	
2	113-5304		SEAL O RING		S	19.32	38.64	
1	114-2687		SEAL-O-RIN		S	4.81	4.81	
1	115-2365		BRACKET		N	108.07	108.07	
3	118-5068		SEAL O RIN		N	2.44	7.32	
1	118-5450		BRACKET AS		N	71.28	71.28	
9	121-0145		SEAL - O-RIN		N	4.08	36.72	

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PSO/WO NUMBER		INVOICE DATE		CUSTOMER NUMBER		CUSTOMER ORDER NUMBER		STORE	DIV.	SALESMAN	TERMS	PAGE
WOGM0034427		06-02-22		0050860		MATT		GM	G	681	2	9
INVOICE NUMBER		OPEN DATE		PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER		
GM10362		05-09-22		10	10	10				6026003		
MAKE	MODEL		SERIAL NUMBER				EQUIPMENT NUMBER		METER READING		MACH. I.D. NUMBER	
AA	C18		0WJH06366									
QUANTITY		ITEM		N/R	DESCRIPTION			UNIT PRICE		EXTENSION		
1	122-3772				SEAL O RING	S		14.13	14.13			
10	124-1854				BOLT 12PT	S		20.80	208.00			
16	124-1855				BOLT 12PT	N		18.90	302.40			
2	126-4935				SEAL	N		11.64	23.28			
1	133-9906				ADAPTER	N		78.37	78.37			
1	149-9110				GEAR-OIL PUM	N		540.12	540.12			
1	150-4636				PAN - OIL	N		1376.98	1376.98 <sup>+</sup>			
2	152-7254				BEARING-SLVE	N		76.96	153.92			
1	160-7037				SEAL-INTEGRA	N		10.92	10.92			
3	160-8184				BEARING-SLEEVE	N		49.32	147.96			
15	165-3928				BOLT-HEX HEA	S		.61	9.15			
2	165-3929				BOLT-HEX H	S		.70	1.40			
4	165-3932				BOLT-HEX HEA	S		.95	3.80			
6	165-6170				PLUG	S		8.10	48.60 <sup>+</sup>			
1	172-3443				HOSE AS	N		45.63	45.63			
2	188-0210				GASKET-RAI	N		21.64	43.28			
1	20R-2647				HEAD GP CYL	N		4520.13	4520.13			
1					CORE DEPOSIT	N		3817.56	3817.56			
1-					CORE RETURN	N		3817.56	3817.56-			
2	20R-3318				ARM A V ROCK	N		133.28	266.56			
2					CORE DEPOSIT	N		54.41	108.82 <sup>+</sup>			
6	20R-3318				ARM A V ROCK	N		133.28	799.68			
6					CORE DEPOSIT	N		54.41	326.46			
4	20R-3318				ARM A V ROCK	N		133.28	533.12			
4					CORE DEPOSIT	N		54.41	217.64			
12-					CORE RETURN	N		54.41	652.92-			
6	20R-3322				ARM A UI ROC	N		192.30	1153.80			
6					CORE DEPOSIT	N		103.02	618.12 <sub>1</sub>			
6-					CORE RETURN	N		103.02	618.12-			

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WOGM0034427		06-02-22		0050860		MATT		GM	G	681	2	10
INVOICE NUMBER		OPEN DATE		PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER		
GM10362		05-09-22		10	10	10				6026003		
MAKE	MODEL		SERIAL NUMBER				EQUIPMENT NUMBER		METER READING		MACH. I.D. NUMBER	
AA	C18		OWJH06366									
QUANTITY		ITEM		N/R	DESCRIPTION			UNIT PRICE		EXTENSION		
1	20R-4608				CAMSHAFT	N		1249.02	1249.02			
1					CORE DEPOSIT	N		785.18	785.18			
1-					CORE RETURN	N		785.18	785.18-			
2	210-9246				SEAL-O-RIN	S		9.03	18.06			
8	214-7566				SEAL-O-RING	S		3.93	31.44			
2	214-7568				SEAL O RING	S		4.41	8.82			
12	238-5080				SEAL-O-RING	S		5.19	62.28			
1	238-5081				SEAL-O-RING	S		5.84	5.84			
1	239-3478				SENSOR GP-	N		181.78	181.78			
1	239-5929				HARNESS AS	N		780.94	780.94			
2	247-7133				REGULATOR-WATER	S		53.66	107.32			
2	261-5615				BOLT HEX HEA	S		1.57	3.14			
1	263-8511				MANIFOLD-EXH	N		891.57	891.57			
1	272-0390				SEAL	N		106.56	106.56			
2	274-4491				SCREW-ROCKER	N		13.76	27.52			
1	279-9830				SENSOR GP	N		160.73	160.73			
1	326-1642				FILTER-FUEL	S		35.89	35.89			
1	330-3517				SEAL-O-RING	S		10.44	10.44			
1	331-0052				GEAR	N		527.99	527.99			
1	384-8612				PUMP GP-F XF	S		302.12	302.12			
2	392-9208				PLUNGER-RELI	N		23.83	47.66			
1	425-0289				HARNESS AS-W	N		195.91	195.91			
1	468-7363				KIT GASKET	N		62.43	62.43			
1	468-7942				KIT GASKET	N		130.55	130.55			
1	470-1892				KIT GASKET	N		190.34	190.34			
1	473-3262				KIT GASKET	N		523.01	523.01			
1	533-2153				SEAL GP-CSHA	N		89.09	89.09			
1	592-7327				GASKET KT	N		705.27	705.27			
1	P550900				FWS SPIN ON	S		49.38	49.38			

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WOGM0034427	06-02-22	0050860	MATT	GM	G	681	2	11
INVOICE NUMBER	OPEN DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NUMBER		
GM10362	05-09-22	10	10	10		6026003		
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER			
AA	C18	OWJH06366						
QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION			
1	P554071		CLNT FLTR	S	17.92	17.92		
TOTAL PARTS				SEG. 02	56104.81 *			
SHOP T&M				81.48 RT HOURS	11896.08			
SHOP T&M				5.29 OT HOURS	1158.51			
TOTAL LABOR				SEG. 02	13054.59 *			
SEGMENT 02 TOTAL					69159.40 T			
-----								
TRAVEL TO/FROM CUSTOMER JOB SITE								
3.00			SERVICE CALL		975.00			
TOTAL MISC CHGS				SEG. 98	975.00 *			
SEGMENT 98 TOTAL					975.00 T			
-----								
SUP & ENV. FEES					450.00 T			
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GM10362	05-09-22	10	10	10				6026003		
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING		MACH. I.D. NUMBER	
AA	C18	0WJH06366								
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE		EXTENSION		

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