



PLEASE REMIT TO
LOCK BOX: BLANCHARD MACHINERY CO.
P.O. BOX 402197
ATLANTA, G.A. 30384-2197

SOLD TO
SB MULCH INC
4403 MCCRACKEN ROAD
GALIVANTS FERRY SC 29544

SHIP TO

MCCRACKEN ROAD
4401 MCCRACKEN ROAD
GALIVANTS FERRY, SC 29544
CONTACT DANNY ON THE WAY AT
SC

PSO/WO NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER		STORE	DIV.	SALESMAN	TERMS	PAGE
WOGM0034427	06-02-22	0050860	MATT		GM	G	681	2	1
INVOICE NUMBER	OPEN DATE	PC	LC	MC	SHIP VIA		INV. SEQ. NUMBER		
GM10362	05-09-22	10	10	10			6026003		
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING		MACH. I.D. NUMBER	
AA	C18	0WJH06366							
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION		

REMOVE & INSTALL ENGINE

24	339-3776	COOLANT	S	12.61	302.64
11	5153973	15W40 ULS 105846	S	19.29	212.19
TOTAL PARTS			SEG. 01	514.83 *	
SHOP T&M			9.19 OT HOURS	2012.61	
SHOP T&M			36.68 RT HOURS	5355.28	
TOTAL LABOR			SEG. 01	7367.89 *	
SEGMENT 01 TOTAL				7882.72 T	

REPLACE WITH CAT REMAN SHORT BLOCK

7400
COMPLAINT ENGIEN BLOWEN
CAUSE LACK OF ENGINE OIL
REPAIR
MOVED ENGINE AND PUMP TO WASHED RACK
PRESSURE WASHED
MOVED TO SHOP
REMOVED COVERS
TRYED TO TURN THE ENGINE TO REMOVED THE CLUTCH

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YOUR SOUTH CAROLINA CATERPILLAR DEALER

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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE				EXTENSION

ENGINE WOULD NOT TURN
 REMOVED PEANUT COVER
 REMOVED CAM GEAR
 ENGINE WOULD TURN ENOUGH TO GET TO THE CLUTCH
 BOLTS
 REMOVED CLUTCH
 REMOVED ALL OUT OF ENGINE PARTS
 REMOVED FRONT GEAR COVER AND GEARS
 OLD PUMP AND HYD PUMP DRIVE GEARS WHERE DAMAGED
 ORDERED
 FOUND IN ISSUES WITH SPUD SHAFTS OF BUSHINGS
 REMOVED FRONT PLATE
 REMOVED FLY WHEEL
 REMOVED REAR SEAL ADN CARRIER
 REMOVED PTO GEAR TRAIN FOUND ALL GEAR BUSINGS
 HEAVILY WORN. ORDERED.
 REMOVED VALVE COVERS FOUND MULTIPLE BOLT HOLES
 SCRIPPED IN THE VALVE COVER BASE. HELI COILED THEM
 REMOVED THE ROCKERS AND SHAFTS THE SHAFTS HAD NO
 DAMAGE
 INSPECTED THE CAM FOUND #6 INJECTOR LUBE WORN
 REMOVED THE CAM
 REMOVED THE INJECTORS
 FOUND #1 INJECTOR TIP SMASHED
 REMOVED THE HEAD
 FOUND #1 VALVES BENT FROM CONTACT WITH THE PISTON
 REMOVED WHAT WAS LEFT OF THE OIL PAN, OIL PUMP IS
 IN PIEACES.
 THE BED PLATE WAS DAMAGED.

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AA	C18	0WJH06366								
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE				EXTENSION

INSTALLED NEW OIL PUMP WITH NEW GEAR WITH NEW
BOLTS PRE CATINSTALLED THE BED PLATE WITH NEW BOLTS AND GASKETS
PRE CATINSTALLED OIL PUMP TUBE WITH NEW SEALS ADN BOLTS
PRE CATINSTALLED THE NEW OIL PAN WITH NEW GASKET AND
BOLTS PRE CAT.INSTALLED NEW PAN PLUGS WITH NEW SEALS TORQUED TO
CAT SPEC AND MARKED

SET THE ENGINE BACK DOWN

CLEANED AND INSTALLED NEW RELEIF VALVE IN THE OIL
FILTER HOUSING. INSTALLED FILTER HOUSING WITH NEW
SEALS PRE CAT

INSTALLED NEW OIL FILTERS

INSTALLED THE NEW WATER PUMP WITH NEW SEALS PRE
CAT

DISASSMBLED THE THROMOSTAT HOUSING

FOUND THE THROMOSTAT SEALS BLOWEN

REPLACE THE THROMOSTATS AND SEALS

INSTALLED THE THROMOSTAT HOUSING WITH NEW SEALS
PRE CATINSTALLED THE OIL COOLER AND PIPINGWITH NEW SEALS
PRE CAT.

FOUND THE CENTER EXHAUST MANIFOLD CRACKED AND

LEAKING ORDERED NEW

DISASSEMBLED AND INSTALLED NEW CENTER.

INSTALLED NEW STUDS

INSTALLED NEW GASKETS AND SEALS

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GM10362	05-09-22	10	10	10						6026003
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AA	C18	0WJH06366								
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION			

INSTALLED THE MANIFOLD PRE CAT.
INSTALLED NEW TURBO AND WITH ALL NEW BOLTS, NUT
AND SEALS
HAD TO CLOCK THE TURBO TO FIT APPLICATION
TEATED FOR FREED SPIN.
THE OLD FUEL PUMP, DRIVE AND LINES WHER DAMGED
WHEN THE ENGINE BLOW
INSTALLED NEW DRIVE PRE CAT. INSTALLED NEW PUMP
HAD LINES MADE AND INSTALLED
INSTALLED THE ECM
INSTALLED THE FUEL FILTER HOUSING AND NEW FILTERS
INSTALLED THE COOLANT FILTER HOUSING AND NEW
FILTER
INSTILLED THE OIL PRESSURE HOSUING WITH NEW SEALS
PRE CAT.
INSTALLED NEW ENGINE HARNESS
FOUND THE ALTANTOR WIRING POSITIVE END AT THE
BATTERY BROKEN.
REPLACED WITH NEW END.
RAPPED IN PROTACTIVE COVERING AND INSTALLED
INSTALLED THE INJECTORS PRE CAT WITH NEW BOLTS
INSTALLED NEW ROCKERS ON ROCKER SHAFTS
INSTALLED ROCKERS SHAFTS PRE CAT
RAN OVER HEAD PRE CAT.
INSTALLED THE VALVE COVER BASE WITH NEW INJECTOR
HARNESS.
INSTALLED THE VALVE COVERS.
INSTALLED THE BALANCER
INSTALLED ALTANATOR FOUND ONE MOUNTING BOLT BROKEN

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REMOVED AND INSTALLED NEW BOLT.
INSTALLED BELT ADJUSTED
INSTALLED BELT COVER
INSTALLED ALL OTHER COVERS
INSTALLED PUMP.
USED STANDARD TORQUE ON ALL BOLTS.
WASHED ENGINE
PANITED ENGINE ENGINE

5	0L-1351	CAP SCREW	N	.38	1.90
1	OR-5513	ENGINE OIL COOLER	N	1384.29	1384.29
1		CORE DEPOSIT	N	538.48	538.48
1-		CORE RETURN	N	538.48	538.48-
1	OR-9449	ENGINE OIL PUMP	N	721.87	721.87
1		CORE DEPOSIT	N	1031.25	1031.25
1-		NO CREDIT	N	.00	.00
2	1B-3867	BEARING	N	26.61	53.22
1	1B-8705	KEY	S	.73	.73
1	1H-8647	RING	N	1.41	1.41
1	1R-0749	FILTER FUEL	S	23.27	23.27
3	1R-1808	FILTER-ENGINE OIL	S	42.85	128.55
2	2K-4973	NUT	S	.59	1.18
12	2N-2766	LOCK NUT	S	6.36	76.32
32	2P-3205	BOLT	N	1.98	63.36
1	3J-7354	SEAL O RING	S	1.00	1.00
12	3S-2713	NUT	N	.29	3.48
3	4F-7957	CAPSCREW	N	.23	.69
1	4M-0189	SEAL O RING	N	5.17	5.17
6	4N-0699	GASKET	S	1.50	9.00
2	4N-1230	SEAL-O-RING	N	8.27	16.54

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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION					
2	4N-8150		SPRING			9.60	19.20					
1	4P-7373		TUBE AS			300.02	300.02					
1	4S-6137		STUD-TAPERLOCK			13.28	13.28					
26	5H-1504		WASHER			1.47	38.22					
22	5M-2894		WASHER			.37	8.14					
8	5P-4255		BOLT			.54	4.32					
3	5P-5678		SEAL-VALVE COVER			16.11	48.33					
5	5P-5846		SEAL O RING			15.49	77.45					
5	5P-8068		SEAL			14.45	72.25					
1	6I-4575		GEAR			267.07	267.07					
6	6J-2515		BOLT			10.25	61.50					
1	6V-0852		CAP			4.62	4.62					
1	6V-1197		SEAL			21.99	21.99					
1	6V-3683		SEAL O RING			7.62	7.62					
6	6V-6609		SEAL			1.23	7.38					
1	7N-4045		HOSE A			40.20	40.20					
2	8C-3445		CAP DUST			4.62	9.24					
4	8C-5230		SEAL O RING			16.45	65.80					
1	8J-4351		SEAL-O-RING			11.88	11.88					
18	8L-2777		O RING			4.50	81.00					
2	8M-9315		BEARING SLEEVE			46.88	93.76					
12	8S-9191		BOLT			1.57	18.84					
2	8T-6761		PLUG			13.56	27.12					
1	8T-9527		SEAL			22.79	22.79					
1	9M-3786		SEAL O RING			6.70	6.70					
1	9N-3167		PLATE			389.43	389.43					
1	9S-8752		NUT			.27	.27					
3	9X-2038		WASHER			.40	1.20					
3	9X-6451		PLUG			49.74	149.22					

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9	9X-6458		WASHER HARD			.63	5.67			
3	9X-7371		SEAL O RIN			23.83	71.49			
1	10R-0484		WATER PUMP GROUP			662.10	662.10			
1			CORE DEPOSIT			515.96	515.96			
1-			CORE RETURN			515.96	515.96			
1	10R-2741		TURBO GP B			4756.90	4756.90			
1			CORE DEPOSIT			2110.82	2110.82			
1-			CORE RETURN			2110.82	2110.82			
1	10R-2772		INJECTOR FUE			703.84	703.84			
1			CORE DEPOSIT			221.23	221.23			
5	10R-2772		INJECTOR FUE			703.84	3519.20			
5			CORE DEPOSIT			221.23	1106.15			
6-			CORE RETURN			221.23	1327.38			
1	10R-9086		BLOCK GP CYL			19391.82	19391.82			
1			CORE DEPOSIT			6567.74	6567.74			
1-			PARTIAL CRDT			2481.15	2481.15			
6	100-5218		CLIP			6.95	41.70			
1	101-6596		HOSE A			42.54	42.54			
1	101-8468		BEARING-SLEEVE			43.59	43.59			
11	106-1792		STUD-TAPERLOCK			13.18	144.98			
2	109-0077		SEAL O RING			12.18	24.36			
1	109-6547		TUBE AS			113.99	113.99			
6	112-3102		SEAL O RIN			5.48	32.88			
2	113-5304		SEAL O RING			19.32	38.64			
1	114-2687		SEAL-O-RIN			4.81	4.81			
1	115-2365		BRACKET			108.07	108.07			
3	118-5068		SEAL O RIN			2.44	7.32			
1	118-5450		BRACKET AS			71.28	71.28			
9	121-0145		SEAL - O-RIN			4.08	36.72			

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1	122-3772		SEAL O RING		S	14.13	14.13						
10	124-1854		BOLT 12PT		S	20.80	208.00						
16	124-1855		BOLT 12PT		N	18.90	302.40						
2	126-4935		SEAL		N	11.64	23.28						
1	133-9906		ADAPTER		N	78.37	78.37						
1	149-9110		GEAR-OIL PUM		N	540.12	540.12						
1	150-4636		PAN - OIL		N	1376.98	1376.98						
2	152-7254		BEARING-SLVE		N	76.96	153.92						
1	160-7037		SEAL-INTEGRA		N	10.92	10.92						
3	160-8184		BEARING-SLEEVE		N	49.32	147.96						
15	165-3928		BOLT-HEX HEA		S	.61	9.15						
2	165-3929		BOLT-HEX H		S	.70	1.40						
4	165-3932		BOLT-HEX HEA		S	.95	3.80						
6	165-6170		PLUG		S	8.10	48.60						
1	172-3443		HOSE AS		N	45.63	45.63						
2	188-0210		GASKET-RAI		N	21.64	43.28						
1	20R-2647		HEAD GP CYL		N	4520.13	4520.13						
1			CORE DEPOSIT		N	3817.56	3817.56						
1-			CORE RETURN		N	3817.56	3817.56						
2	20R-3318		ARM A V ROCK		N	133.28	266.56						
2			CORE DEPOSIT		N	54.41	108.82						
6	20R-3318		ARM A V ROCK		N	133.28	799.68						
6			CORE DEPOSIT		N	54.41	326.46						
4	20R-3318		ARM A V ROCK		N	133.28	533.12						
4			CORE DEPOSIT		N	54.41	217.64						
12-			CORE RETURN		N	54.41	652.92						
6	20R-3322		ARM A UI ROC		N	192.30	1153.80						
6			CORE DEPOSIT		N	103.02	618.12						
6-			CORE RETURN		N	103.02	618.12						

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PSD/WO NUMBER	INVOICE DATE	CUSTOMER NUMBER		CUSTOMER ORDER NUMBER		STORE	DIV.	SALESMAN	TERMS	PAGE
INVOICE NUMBER	OPEN DATE	PC	LC	MC	SHIP VIA				INV. SEC. NUMBER	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. ID. NUMBER	
QUANTITY	ITEM	N/R			DESCRIPTION	UNIT PRICE			EXTENSION	
1	20R-4608				CAMSHAFT	1249.02			1249.02	
1					CORE DEPOSIT	785.18			785.18	
1					CORE RETURN	785.18			785.18	
2	210-9246				SEAL-O-RIN	9.03			18.06	
8	214-7566				SEAL-O-RING	3.93			31.44	
2	214-7568				SEAL O RING	4.41			8.82	
12	238-5080				SEAL-O-RING	5.19			62.28	
1	238-5081				SEAL-O-RING	5.84			5.84	
1	239-3478				SENSOR GP-	181.78			181.78	
1	239-5929				HARNESS AS	780.94			780.94	
2	247-7133				REGULATOR-WATER	53.66			107.32	
2	261-5615				BOLT HEX HEA	1.57			3.14	
1	263-8511				MANIFOLD-EXH	891.57			891.57	
1	272-0390				SEAL	106.56			106.56	
2	274-4491				SCREW-ROCKER	13.76			27.52	
1	279-9830				SENSOR GP	160.73			160.73	
1	326-1642				FILTER-FUEL	35.89			35.89	
1	330-3517				SEAL-O-RING	10.44			10.44	
1	331-0052				GEAR	527.99			527.99	
1	384-8612				PUMP GP-F XF	302.12			302.12	
2	392-9208				PLUNGER-RELI	23.83			47.66	
1	425-0289				HARNESS AS-W	195.91			195.91	
1	468-7363				KIT GASKET	62.43			62.43	
1	468-7942				KIT GASKET	130.55			130.55	
1	470-1892				KIT GASKET	190.34			190.34	
1	473-3262				KIT GASKET	523.01			523.01	
1	533-2153				SEAL GP-CSHA	89.09			89.09	
1	592-7327				GASKET KT	705.27			705.27	
1	P550900				FWS SPIN ON	49.38			49.38	

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MCCRACKEN ROAD
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GALIVANTS FERRY, SC 29544
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PSO/WO NUMBER	INVOICE DATE	CUSTOMER NUMBER		CUSTOMER ORDER NUMBER		STORE	DIV.	SALESMAN	TERMS	PAGE
WOGM0034427	06-02-22	0050860		MATT		GM	G	681	2	11
INVOICE NUMBER	OPEN DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
GM10362	05-09-22	10	10	10					6026003	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. I.D. NUMBER	
AA	C18	0WJH06366								
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION			
1	P554071		CLNT FLTR		S	17.92	17.92			
			TOTAL PARTS		SEG. 02		56104.81 *			
	SHOP T&M		81.48 RT HOURS				11896.08			
	SHOP T&M		5.29 OT HOURS				1158.51			
			TOTAL LABOR		SEG. 02		13054.59 *			
			SEGMENT 02 TOTAL				69159.40 T			

TRAVEL TO/FROM CUSTOMER JOB SITE

3.00	SERVICE CALL	975.00
	TOTAL MISC CHGS	SEG. 98
	SEGMENT 98 TOTAL	975.00 T

SUP & ENV. FEES 450.00 T

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*****WE VALUE YOUR INPUT. SHOULD YOU HAVE QUESTIONS OR CONCERNS ABOUT THIS INVOICE PLEASE CONTACT DARREN COOK, BRANCH MANAGER OF THE MYRTLE BEACH STORE, AT 843.399.2074.***

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