

Invoice



7509 Portland Ave
Suite B/C
Tacoma, WA 98404

Phone #

253-244-7941

Date

Invoice #

9/2/2019

4238

Bill To

PAID
09/04/2019

Quantity	Description	Rate	Amount
	Miles-126.735 Tech-R.C. Sales Tax	10.20%	1,389.83

Total

\$15,015.59

Payments/Credits

-\$15,015.59

Balance Due

\$0.00



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Quantity	Description	Rate	Amount
1	08'-10' F-Series 6.4 Motorcraft Reman Short Block	5,913.16	5,913.16T
2	6.4 New Head Casting W/Tungsten Carbide Valve Seats	1,150.00	2,300.00T
1	6.4 ARP Head Stud Kit	565.00	565.00T
1	6.4 Turbo Seal Kit	97.47	97.47T
2	6.0/6.4 Exhaust Gasket	15.85	31.70T
4	Rotella 15/40 Oil	19.99	79.96T
1	08'-10' 6.4 NWCD CCV Kit	199.00	199.00T
1	08'-10' F-Series 6.4 NWCD Coolant Filter Kit	189.00	189.00T
16	6.0/6.4 Updated Length Pushrod	6.19	99.04T
2	6.4 Rocker Arm Assembly	242.86	485.72T
1	6.4 Upper/Lower Radiator Hose O-Ring	7.49	7.49T
2	6.4 Motorcraft Injector	271.61	543.22T
1	Labor	1,840.00	1,840.00T
1	6.4 N-Gauge Race Tuner/Serial #42699 *Discounted Rate	900.00	900.00T
1	6.4 Exhaust	375.00	375.00T
	Looked at runnability issue and misfire on 08' F550 6.4 powerstroke. Scanned truck and found cylinder #2 misfire. Performed relative compression test and found cylinders #2,4 both low. Pulled cab off truck and took heads off, found cylinders #2,4 pistons melted. Pulled engine from frame rails and installed new motorcraft short block. Looked over heads and found both cracked. Assembled new head castings and installed on engine with head studs. Installed new injectors in cylinders #2,4 and resealed rest of injectors. Found all rocker arms worn down to breaking points, installed updated length pushrods and new rocker arm assemblies. Installed ccv kit and coolant filtration kit. Resealed both turbos externally and installed on engine. Put cab on truck, got engine running and test drove, found good. Vin-1FDXF46R78ED70253		

Total

Payments/Credits

Balance Due